SECTION 03 01 00

REHABILITION OF CONCRETE

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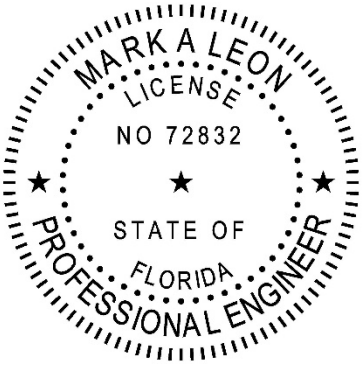
Engineer's Seal



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MARK A LEON P.E., STATE OF FLORIDA, PROFESSIONAL ENGINEER, LICENSE NO. 72832.

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SECTION 03 01 00

REHABILITATION OF CONCRETE

PART 1 GENERAL

1.1 SCOPE

This specification governs the rehabilitation of structural concrete.

1.2 DEFINITIONS

1.2.1 Bracing

Temporary supplemental members used to avoid local or global instability during construction, evaluation, or repair that are intended to be removed after completion of construction.

1.2.2 Delamination

A planar separation in a material that is roughly parallel to the surface of the material.

1.2.3 Rehabilitation

Repairing or modifying an existing structure to a desired useful condition.

1.2.4 Repair

The reconstruction or renewal of concrete parts of an existing structure for its maintenance or to correct deterioration, damage, or faulty construction of members or systems of a structure.

1.2.5 Shoring

Props or posts of timber or other material in compression used for the temporary support of excavations, formwork, or unsafe structures; the process of erecting shores.

1.2.6 Termination Joint

The interface where a placement of repair material meets existing concrete, the edge of an expansion joint, or other existing surfaces.

1.2.7 Unsound Concrete

Concrete that is fractured, delaminated, spalled, deteriorated, defective, contaminated or otherwise damaged.

1.3 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO)

AASHTO M 288	(2017) Standard Specification for Geosynthetic Specification for Highway Applications

AMERICAN CONCRETE INSTITUTE (ACI)

ACI 117	(2010; Errata 2011) Specifications for Tolerances for Concrete Construction and Materials and Commentary
ACI 440.5	(2008) Specification for Construction with Fiber-Reinforced Polymer Reinforcing Bars
ACI 440.6	(2008) Specification for Carbon and Glass Fiber-Reinforced Polymer Bar Materials for Concrete Reinforcement
ACI 440.8	(2013) Specification for Carbon and Glass Fiber-Reinforced Polymer (FRP) Materials Made by Wet Layup for External Strengthening of Concrete and Masonry Structures
ACI 503.2-503.4	(2010, R 2003) Three Epoxy Specifications
ACI 503.3	(2010) Specification for Producing a Skid-Resistant Surface on Concrete by the Use of Epoxy and Aggregate
ACI 503.7	(2007) Specification for Crack Repair by Epoxy Injection
ACI 548.4	(2011) Standard Specification for Latex-Modified Concrete (LMC) Overlays
ACI 548.8	(2007) Specification for Type EM (Epoxy Multi-Layer) Polymer Overlay for Bridge and Parking Garage Decks
ACI 548.9	(2008) Specification for Type ES (Epoxy Slurry) Polymer Overlay for Bridge and Parking Garage Decks
ACI 548.10	(2010) Specification for Type MMS (Methyl Methacrylate Slurry) Polymer Overlays for Bridge and Parking Garage Decks
ACI 548.12	(2012) Specification for Bonding Hardened Concrete and Steel to Hardened Concrete with an Epoxy Adhesive

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE/SEI 37	(2015) Design Loads on Structures During Construction

ASTM INTERNATIONAL (ASTM)

ASTM A775/A775M	(2017) Standard Specification for Epoxy-Coated Steel Reinforcing Bars
ASTM A780/A780M	(2020) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A934/A934M	(2016) Standard Specification for Epoxy-Coated Prefabricated Steel Reinforcing Bars
ASTM C33/C33M	(2018) Standard Specification for Concrete Aggregates
ASTM C42/C42M	(2020) Standard Test Method for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete
ASTM C387/C387M	(2017) Standard Specification for Packaged, Dry, Combined Materials for Concrete and High Strength Mortar
ASTM C496/C496M	(2017) Standard Test Method for Splitting Tensile Strength of Cylindrical Concrete Specimens
ASTM C881/C881M	(2020a) Standard Specification for Epoxy-Resin-Base Bonding Systems for Concrete
ASTM C882/C882M	(2020) Bond Strength of Epoxy-Resin Systems Used with Concrete by Slant Shear
ASTM C928/C928M	(2020a) Standard Specification for Packaged, Dry, Rapid-Hardening Cementitious Materials for Concrete Repairs
ASTM C1059/C1059M	(2013) Standard Specification for Latex Agents for Bonding Fresh to Hardened Concrete
ASTM C1077	(2017) Standard Practice for Agencies Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Testing Agency Evaluation
ASTM C1438	(2013; R 2017) Standard Specification for Latex and Powder Polymer Modifiers for use in Hydraulic Cement Concrete and Mortar
ASTM C1583/C1583M	(2013) Standard Test Method for Tensile Strength of Concrete Surfaces and the Bond Strength or Tensile Strength

	of Concrete Repair and Overlay Materials by Direct Tension (Pull-off Method)
ASTM C1600/C1600M	(2017) Standard Specification for Rapid Hardening Hydraulic Cement
ASTM C1602/C1602M	(2018) Standard Specification for Mixing Water Used in Production of Hydraulic Cement Concrete
ASTM D93	(2019) Standard Test Methods for Flash-Point by Pensky-Martens Closed Cup Tester
ASTM D226/D226M	(2017) Standard Specification for Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing
ASTM D323	(2015a) Vapor Pressure of Petroleum Products (Reid Method)
ASTM D450/D450M	(2007; E 2013; R 2013) Coal-Tar Pitch Used in Roofing, Dampproofing, and Waterproofing
ASTM D542	(2014) Index of Refraction of Transparent Organic Plastics
ASTM D1078	(2011) Standard Test Method for Distillation Range of Volatile Organic Liquids
ASTM D2103	(2015) Standard Specification for Polyethylene Film and Sheeting
ASTM D2822/D2822M	(2005; R 2011; E 2011) Standard Specification for Asphalt Roof Cement, Asbestos-Containing
ASTM D3418	(2015) Transition Temperatures of Polymers by Differential Scanning Calorimetry
ASTM D4016	(2014) Viscosity of Chemical Grouts by Brook field Viscometer (Laboratory Method)
ASTM D4580/D4580M	(2012) Standard Practice for Measuring Delaminations in Concrete Bridge Decks by Sounding
ASTM D4869/D4869M	(2016a) Standard Specification for Asphalt-Saturated Organic Felt Underlayment Used in Steep Slope Roofing
ASTM E329	(2020) Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection

INTERNATIONAL CONCRETE REPAIR INSTITUTE (ICRI)

ICRI 310.2R	(2013) Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, Polymer Overlays, and Concrete Repair

1.4 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Proprietary Concrete Overlay/ Repair Materials

Miscellaneous Materials and Equipment

SD-05 Design Data

Formwork and Shoring

Repair Procedures

SD-06 Test Reports

Concrete Repair Material

SD-07 Certificates Polymers

Proprietary Concrete Overlay/ Repair Materials

SD-08 Manufacturer's Instructions

Manufacturer’s Installation Requirements

1.5 QUALITY ASSURANCE

1.5.1 General Requirements

a. Follow the requirements of Section 03 30 00 CAST-IN-PLACE CONCRETE for Work involving Portland cement concrete.

b. To protect personnel from overexposure to toxic materials, conform to the applicable manufacturer's Safety data sheets or local regulations. Submit manufacturer's Safety Data Sheets for all polymers as well as other potentially hazardous materials.

c. Submit the repair procedures for executing the work as well as the test data and documentation on materials used for repair. Submittal must include component materials, mixture proportions, and supplier's quality control program.

d. Inspection and testing of surface preparation as well as placement of reinforcing steel must be in accordance with provisions included herein and the Contract Document.

e. Sampling and testing of materials, as well as inspection and testing of work, must be in accordance with established procedures, manufacturer's instructions, specific instructions from the Owner's Representative if given, or recommended practices as referenced herein and the Contract Documents.

f. Trial batches and testing requirements for various repair materials specified are the responsibility of the Contractor.

g. The testing agency must inspect, sample, and test repair materials and concrete production as required. When it appears that material furnished, or work performed by Contractor fails to conform to Contract Documents the testing agency will immediately report such deficiency.

1.5.2 Pre-Construction Conference

Conduct a pre-construction conference to discuss repair materials performance requirements, control provisions, and roles and responsibilities for the Work to ensure that the Contractor's personnel understand all aspects of the repair material, its properties and application procedures. The conference must include the Engineer of Record or authorized representative, the Contractor's field superintendent and foreman, and a competent Technical Representative of the material manufacturer, and other involved trades or supplier representatives. The Technical Representative must be fully qualified to perform the work.

1.5.3 Work Plan

Prepare a work plan describing the methods of concrete removal and repair, including methods, equipment and materials to be used for each feature. Submit the work plan for approval at least 30 days prior to the start of the work. The plan must include, but not be limited to, repair materials to be used with specific information on products and/or constituents, and requirements for handling, storage, etc., equipment to be used, surface preparation, and requirements for placement, finishing, curing and protection specific to the materials used. Include a description of field demonstrations in the work plan. Do not commence work until the work plan and field demonstration representative of the type of work are approved.

1.6 ACCEPTANCE OF REHABILITATION WORK

1.6.1 General Requirements

a. Completed concrete rehabilitation work must conform to applicable requirements of Contract Document and this specification. The Contractor is responsible to bring Work into compliance with requirements of Contract Documents if the Concrete repair work fails to meet one or more requirements of Contract Documents.

b. Correct rejected repair work by removing and replacing or by strengthening with additional construction acceptable to the Engineer of Record. Use repair methods that meet applicable requirements for function, durability, dimensional tolerances, and appearance.

c. Submit proposed work plan, repair methods, materials, and modifications to the Work needed to correct rejected repair work to meet the requirements of Contract Documents.

1.6.2 Tolerances

a. Construction tolerances for repairs must conform to ACI 117. Where existing conditions do not allow tolerances to conform to ACI 117, use the details and materials for such conditions as indicated in the Contract Documents. For conditions not shown or that are different than indicated in the Contract Documents, notify the Engineer of Record before proceeding with the work at those locations.

b. Inaccurately formed concrete surfaces resulting in concrete members with dimensions that exceed ACI 117 tolerances are subject to rejection.

1.6.3 Appearance

Concrete surfaces not meeting the requirements of the Contract Documents must be brought into compliance.

1.7 PROTECTION OF COMPLETED REHABILITATION WORK

a. Do not allow construction loads to exceed the loads that a structural member or structure is safely capable of supporting without damage. Provide supplemental support if construction loads are expected to exceed safe load capacity.

b. Protect repaired and adjacent areas from damage by construction traffic, equipment, and materials. During the curing period, protect repair materials from damage by mechanical disturbances, including load-induced stresses, shock, and vibration.

c. Protect repair materials from environmental damage by weather events during the length of the curing period.

PART 2 PRODUCTS

Products or materials used must conform to the requirements included herein as well as the Contract Documents. The usage of other products or materials not covered by this requirement or specified in the Contract Documents are permitted upon approval by the Engineer of Record. Additional information and submittals for products and materials not included in this document including product data, samples, design data, test reports, certificates, manufacturer's instructions, and field reports must be submitted as requested by the Engineer of Record.

2.1 MATERIALS FOR SHORING AND BRACING

2.1.1 Shoring and Bracing Systems

Use commercially manufactured and engineered shoring and bracing systems and components, except where custom built assemblies of lumber or other suitable materials are permitted by the Engineer of Record.

2.1.2 Design Requirements

The design of the bracing and shoring must be based on ASCE/SEI 37.

a. Non-manufactured shoring and bracing systems must have calculations signed and sealed by a Licensed Design Professional.

b. Members of non-manufactured shoring systems, must be designed in accordance with the provisions of the governing building code for the specific material of the member.

c. Members of manufactured shoring systems, consisting of pre-engineered components designed and produced specifically for structural shoring, must be used in accordance with the manufacturer's recommendations.

2.2 EQUIPMENT FOR CONCRETE PREPARATION

Means and methods used for concrete removal and surface preparation must be selected and used such as to minimize damage to the structure and to the concrete substrate that remains.

2.2.1 Equipment for Concrete Removal

Removal equipment and techniques must be suitable to produce concrete surface profiles and level of cleanliness in designated areas as required by this specification and the contract Documents.

2.2.1.1 Cutting Equipment

a. The following cutting equipment are permitted: High-pressure water jet without abrasives, saw cutting, Diamond wire cutting, Mechanical shearing, and Stitch drilling.

b. Cutting, lifting, and transporting equipment must be adequate to cut, support, and transport concrete sections without incurring any damage to the existing structure.

2.2.1.2 Concrete Breakers

a. Provide sharp tips on breaker equipment to minimize microcracking damage in partial depth removal.

b. The use of the following impact equipment and methods is permitted: Hand-held breakers, Boom-mounted breakers, Scabblers, Needle scalers, Scarifiers, Milling methods.

c. The use of boom-mounted concrete breakers is permitted after saw cutting of concrete boundaries.

2.2.2 Surface preparation and cleaning equipment

2.2.2.1 Abrasive Blasting

a. Use dry or wet oil-free abrasive blasting capable of removing loose micro-fractured (bruised) or otherwise damaged or pulverized concrete surfaces, and rust from exposed steel reinforcement, and providing a surface profile in compliance with the Contract Documents.

b. Abrasives must be controlled and collected in the work area. No discharge of abrasives is permitted downstream of the spillway.

2.2.2.2 Low Pressure Water Cleaning

Use equipment capable of delivering 1000 psi to to 5000 psi at 2 gal/min to 10 gal/min for cleaning loose material from repair areas.

2.2.2.3 Other Cleaning Equipment

Use equipment that delivers oil free air capable of cleaning loose material and debris from repair areas. If necessary to dry the concrete surface, gas-fired torches or clean, dry, compressed air may be used. Also, use vacuums capable of removing loose material and debris.

2.3 MATERIALS FOR FORMWORK AND EMBEDDED ITEMS

a. Formwork and embedded items must meet the requirements specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

b. Install and remove formwork without damaging or staining the existing structure or repair material.

c. Forms used for polymer concrete/mortars must be tight enough to hold the material that is used without leaking. All surfaces where bond is not desired, but which are exposed to the monomer or resin, must be treated with a form release agent.

2.4 REINFORCEMENT AND REINFORCEMENT SUPPORTS

2.4.1 Steel Bars, Wires, and Fiber-reinforced Concrete

a. Reinforcement and reinforcement support must meet the requirements specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

b. Submit mill certificates and shop drawings as requirement by Section 03 30 00 CAST-IN-PLACE CONCRETE.

2.5 CONVENTIONAL CONCRETE

a. Portland cement concrete materials must meet the requirements specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

b. For cement-based bonding systems use neat Portland cement or a blend of Portland cement and an ASTM C33/C33M fine aggregate filler proportioned one to one by mass. The water-to-cement ratio of the bonding mixture must be equal to the water-to-cement ratio of concrete used as a repair or overlay material. Water used must meet ASTM C1602/C1602M requirements.

c. Use cementitious materials indicated in the Contract Documents. Use cementitious materials of the same brand and type from the same manufacturing plant as the cementitious materials used in the concrete represented by the submitted field test records or used in trial mixtures.

d. Aggregates used in concrete must be obtained from the same sources, be of the same type and have the same size range as aggregates used in the concrete represented by submitted historical data or used in trial mixtures.

e. Refer to Section 03 30 00 CAST-IN-PLACE CONCRETE for details on submittals involving conventional concrete.

2.6 POLYMERS

a. The requirements for the properties of polymers and aggregates used in polymers must meet the requirements specified in this paragraph as well as the properties specified in the referenced specifications and the Contract Documents.

b. Polymers used must be compatible with other polymers and materials used on the project. Unless repair materials are specified in the contract documents, the Contractor is responsible for verifying material compatibilities.

c. Submit product data, manufacturer's Safety Data Sheets, samples, design data, test reports, certificates, manufacturer's instructions, and field reports for materials as required by this document as well as the referenced specifications and the Contract Documents.

2.6.1 Latexes

a. Latex used in polymer modified Portland cement concrete/mortar must meet the requirements of ASTM C1438.

b. Latex used in polymer modified Portland cement concrete overlays must meet the requirements of ACI 548.4.

c. Latex used for bonding freshly mixed concrete and hardened concrete must meet the requirements of ASTM C1059/C1059M, Type II.

2.6.2 Aggregate

a. Unless otherwise specified or recommended by the polymer material manufacturer, aggregate used with polymers must meet ASTM C33/C33M requirements.

b. Aggregate properties and proportions used with polymers must meet the requirements of the polymer material manufacturer, the requirements of the referenced polymer standard, and the Contract Documents.

c. Aggregate used with polymers must be dry and free of dirt, asphalt, and other organic materials. Aggregate moisture content must be less than1 percent by weight.

d. For patch repairs, the maximum-sized aggregate must not be greater than one third the depth of the patch area.

2.7 MISCELLANEOUS MATERIALS AND EQUIPMENT

2.7.1 Packaged and proprietary materials

The required properties for the materials listed in this paragraph must meet the properties specified in the Contract Documents. Submit Product data, samples, design data, test reports, certificates, [manufacturer's instructions, and field reports as required by the Contract Documents.

a. Packaged; rapid hardening concrete repair materials must conform to ASTM C928/C928M.

b. Packaged, mortar and concrete must conform ASTM C387/C387M.

c. Rapid hardening cement must conform to ASTM C1600/C1600M.

Water used with packaged and proprietary materials must meet ASTM C1602/C1602M requirements. Aggregates must meet the repair material manufacturer's requirements if available and ASTM C33/C33M if such requirements are not specified.

2.7.1.1 Approved Proprietary Repair/ Overlay Materials

The following manufacturers and products may be selected at the contractor’s option for concrete repair and overlay. All other manufacturers and products shall be subject to the approval of the Engineer of Record.

a. Five Star Products – Structural Concrete ES.

b. Sika Corporation – SikaRepair-224.

c. Mast Builders Solutions Construction Systems US – MasterEmaco S 488CI.

2.7.2 Bond Breakers

a. Bond breaker materials used must not have detrimental effects on Portland cement concrete and reinforcement.

2.7.3 Structural steel

Structural steel used for repairs must meet the requirements of 05 12 00 STRUCTURAL STEEL.

2.7.4 Concrete Accessories

All concrete accessories not included in this document must meet the requirements specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

2.7.5 Miscellaneous Equipment

a. Equipment designed specifically for the application of repair materials must be used as required by the repair material manufacturer and the referenced specification.

b. Equipment not listed in this specification but referenced or used for repairs must be clean and in good operating condition.

c. All supplies, and equipment must be available in sufficient quantities to allow continuity in the installation project and quality assurance.

2.8 MIXTURE PROPORTIONING

a. Portland cement-based concrete mixtures must be in accordance with the requirements of Section 03 30 00 CAST-IN-PLACE CONCRETE.

b. Polymer concrete/mortar/resin/monomer proportioning, handling, and mixing procedures as well as equipment used for mixing these materials must conform to the requirements of the referenced material specifications and the repair material manufacturer's directions.

c. Polymer-modified Portland cement concrete proportioning, handling, and mixing procedures as well as equipment used for mixing these materials must conform to the requirements provided by the repair material manufacturer as well as ACI 548.4 when such materials are used for overlays.

d. Proportioning and mixing materials not specified above must follow the requirements provided by the repair material manufacturer.

PART 3 EXECUTION

3.1 GENERAL REQUIREMENTS

3.1.1 Examination

Locate area of unsound concrete or delamination using hammer sounding or chain drag sound methods in accordance to ASTM D4580/D4580M. Denote and mark perimeter boundaries and notify the Owner’s Representative to approve the unsound concrete layout boundaries.

3.1.2 Protection

Protect pedestrians, motorized traffic, mechanical, electrical, and plumbing equipment, surrounding construction, project site, landscaping, and surrounding buildings from damage or injury resulting from concrete rehabilitation work.

a. Construct dust and debris barriers surrounding repair work perimeter to control dust and to protect and control construction traffic.

b. Dispose of runoff from wet demolition or surface preparation operations in accordance with all local ordinances. Disposal methods must avoid soil erosion, avoid undermining pavements and foundations, damage to landscaping and vegetation, and minimize water penetration through other parts of buildings.

c. Collect and neutralize alkaline wastes and acid wastes and dispose in accordance with local, state, and federal regulations.

d. Comply with local noise ordinances during demolition operations.

e. Perform demolition work and surface preparation work in a manner that minimizes disturbances of operations. Coordinate work with the Owner's Representative.

f. Submit a proposed protection plan for approval by owner representative and Licensed Design Professional.

3.1.3 Formwork and Shoring

Execution of formwork and shoring must meet the requirements specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

3.1.3.1 Formwork

a. Construct forms to sizes, shapes, lines, and dimensions to match existing adjacent surfaces and textures. Provide forms that match openings, offsets, chamfers, anchorages, inserts and other features as described on Contract Documents. Construct forms to accommodate installation of products by other trades. Provide forms for easy removal to minimize damage to concrete surfaces and adjacent surfaces. Apply form release coating over formwork surfaces prior to each concrete placement. Form release agents must not be applied to or come in contact with the repair area concrete substrate or reinforcement.

b. Do not damage repair material during removal of formwork for columns, walls, sides of beams, and other parts not supporting weight of concrete or repair material. Perform needed repair and treatment required on vertical surfaces at once and follow immediately with specified curing. Remove all formwork anchors embedded in existing concrete. Fill anchor holes and repair all damage to existing concrete at anchor holes.

3.1.3.2 Shoring

a. Provide shoring in accordance with the shoring drawings prior to performing work to brace the substrate structure temporarily while repair work is proceeding. Shoring must be designed,

documented, and stamped by a Licensed Design Professional. Shoring designs must be submitted to and approved by the Owner's Representative prior to work commencing.

b. Leave formwork and shoring in place to support existing loads, construction loads and weight of repair material in beams, slabs, and other structural members until in-place strength of repair material determined in accordance with the Contract Documents. For post-tensioned construction, leave formwork and shoring in place until stressing is complete. When shores and other supports are arranged to allow removal of form-facing material without allowing structural slab or member to deflect, form-facing material and its horizontal supporting members may be removed at an earlier age.

3.1.4 Concrete preparation

a. Remove concrete as needed per the removal requirements of this section. Limits on removal equipment are specified in the paragraph titled EQUIPMENT FOR CONCRETE PREPARATION.

b. Remove foreign material, such as dirt, oil, grease, or other chemicals, from the cracks before injection using compressed air, low-pressure water, or vacuuming. Allow wet surfaces to dry at least 24 hours.

c. Immediately before placing the repair material or installing formwork, make the repair area available for inspection by the Owner's Representative. Obtain acceptance by the Owner's Representative of surface preparation before proceeding with Work. If the Work is rejected, perform additional operations to the satisfaction of Owner's Representative.

d. Perform tensile pull-off tests in accordance with ASTM C1583/C1583M and guidance at the spillway Ogee. Pull-off strength must meet or exceed 250 psi. Test a minimum of 3 specimens at locations no greater than 500 square yards of prepared surface.

e. The prepared surface must have a concrete surface profile equivalent to CSP 6 as defined by ICRI 310.2R.

3.1.5 Quality Control

3.1.5.1 Quality control of surface preparation

Evaluation of prepared substrate must be continuously monitored to assure that the prepared substrate surface meets project requirements.

3.1.5.2 Quality control of repair overlays

All components of overlay PPCC materials must be certified by the material manufacturer or aggregate supplier to meet all project testing requirements. During the PPCC overlay, take mixed samples and check that the materials are mixed properly. Confirm that the right PC overlay thickness was applied by recording the volume of PC overlay materials and the substrate surface area covered by the overlay.

3.1.5.3 Proprietary Products Technical Representative

For proprietary products used for concrete overlay/ repair, the technical representative shall be onsite during all concrete preparation, batching, placing, curing and testing activities. The technical representative shall provide certification that the product was installed in accordance with the manufacturer's installation limitations/ requirements.

3.1.6 Curing

a. For Portland cement concrete Work, follow the requirements indicated in 03 30 00 CAST-IN-PLACE CONCRETE.

b. For polymer concrete/mortar Work, follow manufacturer's requirements for curing.

c. For polymer modified Portland cement concrete Work follow manufacturer's requirements for curing.

3.1.7 Clean up

a. Clean and remove all spills and leaks of injection adhesive and stains caused by the injection adhesives.

b. Dispose wastewater used for cutting and cleaning without staining or damaging the existing surfaces of the structure or the environment of the project area.

3.1.8 Safety

a. Provide Material Safety Data Sheets (MSDS) for products on site reviewing them before work begins.

b. Provide safety guards, maintenance, and warnings for all machinery and equipment.

c. Have personal protection equipment practice in place - eye protection and face guards.

d. Have all workers in contact with wet cementitious material wear protective gloves and clothing.

e. Provide eyewash facilities on-site with location signage.

f. Provide dust masks for workers operating mixers.

g. Have confined space procedures in place including adequate ventilation in closed spaces before operating equipment or using products that emit potentially dangerous or toxic exhaust, fumes, or dust.

h. Provide secured storage available for all hazardous or flammable materials.

i. Conduct safety meetings prior to beginning repair operations.

3.2 SURFACE REPAIR

3.2.1 Preparation

3.2.1.1 Identification of Extent of Concrete Removal

a. Configure geometry of removal area to maximize the use of right-angle geometry, avoiding reentrant corners, and to obtain uniformity of depth. Determine the depth, location, and size of reinforcing bars prior to removal of concrete.

3.2.1.2 Shoring and Formwork

a. Provide shoring and formwork per the paragraph titled Formwork and Shoring.

b. For post-tensioned concrete, detension strands and wires as required by Contract Documents prior to repair.

3.2.1.3 Concrete Removal

a. Remove concrete from repair areas to indicated depth and profile. Notify Engineer of Record if additional delaminated, fractured, or unsound concrete is present.

b. Do not damage embedded reinforcing and adjacent concrete. The removal methods must produce minimal microcracking (bruising) of the prepared substrate surfaces. Avoid directly striking reinforcing steel with impact tools used for concrete removal.

c. Provide perpendicular edges at perimeter of repair area. The perimeter of the repair areas must be saw cut to a depth of 0.50 to 0.75 in. Do not cut or damage embedded reinforcement or other embedded items. If embedded reinforcing steel or other embedded items are too close to the surface to provide the perpendicular edge cut, notify the Engineer of Record for direction before proceeding.

d. Extend concrete removal along the corroded reinforcing steel to a point where there is no further delamination, concrete cracking, or reinforcing steel corrosion, and where the reinforcement is bonded to the surrounding concrete.

e. Remove concrete around the exposed layer of reinforcement to a uniform depth beyond within the repair areas to provide a minimum clearance between exposed reinforcing steel and surrounding concrete of 0.75 in., or at least 0.25 in. larger than the maximum nominal size of the coarse aggregate in the repair material.

3.2.1.4 Preparation of Concrete Substrate Surface

a. Confirm perpendicular edges at repair area perimeter and reinstate if damaged by concrete removal process. Remove loosely bonded concrete, bruised or fractured concrete, and bond-inhibiting materials such as dirt, concrete slurry, or any other detrimental materials from the

concrete substrate using approved methods. Where concrete has been removed by impact methods, abrasive blasting must be used to prepare the surface and remove bruised concrete.

b. Provide substrate surface profiles as specified in the Contract Documents.

c. Visually inspect and sound substrate surface to confirm that no further delaminations or otherwise unsound concrete remains. If encountered, notify the Engineer of Record.

d. Clean the substrate per the paragraph titled Concrete preparation.

3.2.2 Application

3.2.2.1 Existing Reinforcement Preparation

a. Clean existing reinforcement that will remain. Remove corrosion and/or other laitance and notify the Engineer of Record if section loss is greater than 20%.

3.2.2.2 Placement of New Reinforcement

a. Placement of new reinforcement to replace or strengthen existing reinforcement is like new construction. Placement, splicing, and handling of new reinforcement must meet the requirements specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

b. Reinforcement must be free of materials deleterious to bond. New reinforcement with rust, mill scale, or a combination of both will be considered satisfactory, provided minimum nominal dimensions, nominal weight, and minimum average height of deformations of a hand-wire-brushed test specimen are not less than applicable ASTM specification requirements.

3.2.2.3 Placement of Concrete

a. If Portland cement concrete is used as the repair material, follow the requirements indicated in 03 30 00 CAST-IN-PLACE CONCRETE as well the Contract Document for proportioning, mixing, and placing concrete. For all other materials, follow material manufacturer's recommendations.

b. A bonding agent must be used.

c. Consolidate the repair material after placement with a vibrating screed or internal vibrator.

d. Finish the surface to match surface finish and texture requirements indicated in the Contract Document. Screed, float and trowel the repair material or broom the surface for non-slip texture. Follow the requirements of 03 30 00 CAST-IN-PLACE CONCRETE.

3.2.2.4 Placement of Other Repair Materials

a. Equilibrate repair material(s) and substrate to the temperature, cleanliness of substrate and reinforcement, and moisture requirements of the repair material manufacturer's requirements.

b. Comply with the repair material manufacturer's requirements for batching, mixing, placing and curing repair materials.

c. Review consistency of the mixed repair material(s) relative to the parameters documented in the repair material manufacturer product data sheet. If non-conforming, adjust consistency in compliance with the repair material manufacturer's requirements.

d. Apply or install repair material(s) within the application time frame (pot life) requirements of the repair material manufacturer's requirements, and place and consolidate to provide well-compacted repair.

e. Finish and tool repair materials, finished in accordance with the repair material manufacturer's written instructions and as indicated in Contract Documents.

f. Protect installed repair material(s) from damage, exposure to environmental conditions that are detrimental to the uncured or cured properties of the material. Cure in accordance with the requirements of the repair material manufacturer's requirements.

3.2.3 Quality Control

a. Protect concrete surfaces, beyond limits of surfaces receiving bonding agent adhesive, against spillage. Immediately remove any bonding agent adhesive that has spilled beyond desired area. Perform cleanup with material designated by bonding agent adhesive manufacturer. Avoid contamination of work area.

b. The bond strength between the existing concrete and the repair material must be a minimum of 250 psi per ASTM C1583/C1583M. Test a minimum of 3 specimens at locations no greater than 500 square yards of prepared surface.

3.3 OVERLAYS

3.3.1 Preparation

3.3.1.1 Bonded Overlays

a. Provide surface preparation as required in this Section.

b. Repair cracks and patch deteriorated concrete prior to final surface preparation.

c. Apply additional preparation requirements specified by the overlay material manufacturer

3.3.1.2 Unbonded Overlays

a. Repair distresses that cause a major loss of structural integrity when present.

b. Clean the existing slab and remove any loose materials.

c. Install the separator layer as required by the Contract Documents and recommended by the material manufacturer.

3.3.2 Application

3.3.2.1 Portland Cement Concrete

b. Follow the requirements of Section 03 30 00 CAST-IN-PLACE CONCRETE and the Contract Documents for installing forms, placing reinforcement, placing and consolidating concrete, and finishing concrete.

3.3.2.2 Polymer-modified Portland Cement Concrete

For polymer modified Portland cement concrete overlays follow ACI 548.4 requirements and manufacturer's requirements for placing and finishing the overlay.

3.3.2.3 Polymer Concrete/Mortar

For polymer concrete overlays, follow manufacturer's requirements for placing and finishing the overlay.

3.3.2.4 Bonding Agents

a. Use a scrub coat of the repair material to improve the bonding between the overlay and the existing concrete.

b. Follow material manufacturer's instructions for mixing, preparing, and applying bonding agent/ scrub coat. Do not exceed the manufacturer’s thickness recommendations.

c. Do not allow bond agents to dry before placement of repair material.

3.3.3 Quality Control

a. Concrete overlays must meet all the strength and durability requirements of 03 30 00 CAST-IN-PLACE CONCRETE. Material properties must meet the requirements defined in PRODUCTS.

b. The bond strength between the existing concrete and the overlay must be a minimum of 250 psi per ASTM C1583/C1583M. Test a minimum of 3 specimens at locations no greater than 500 square yards of prepared surface.

3.3.4 Joints

a. Place joints as indicated in 03 30 00 CAST-IN-PLACE CONCRETE, where located on the existing structure and as shown on the drawings.

b. Construct expansion and contraction joints in concrete overlay at the locations shown. Maintain alignment of control joints within 1/4 in., to either side, of the required joint alignment.

c. Construct expansion and contraction joints at the locations shown and in accordance with Section 03 30 00 CAST-IN-PLACE CONCRETE.

d. Provide tooled joints at the location of the original joints in the structure at concrete overlay.

e. Construct control joints by tooling the plastic concrete, then sawcutting at the appropriate time. Saw control joints to a minimum of 25 percent of the thickness of the slab. Maintain an ample supply of saw blades on the job before concrete placement is started and have at least one standby sawing unit in good working order available at the jobsite at all times during the sawing operations. Begin sawcutting as soon as it is possible to saw the concrete without damaging adjacent concrete.

f. Inspect the faces of joints during sawcutting for undercutting or washing of the concrete due to early sawing. Complete sawcutting within 16 hours of concrete placement. Continue sawcutting regardless of weather conditions. Delay sawing if undercutting is sufficiently deep to cause structural weakness or excessive roughness in the joint or chipping, tearing, or spalling of the concrete occurs at the surface. Discontinue sawing when a crack develops ahead of the saw cut.

-- End of Section --