

CONTRACT DOCUMENTS

FOR

FORCE MAIN 1D REHABILITATION

Bid Submittal

PROJECT # 6035781

February 2017
(Revised 04/11/2017)

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This specification includes by reference the Manatee County Public Works Standards, Part I Utilities Standards Manual approved June 2015.

DIVISION 1 GENERAL REQUIREMENTS

SECTION 01005 GENERAL REQUIREMENTS

PART 1 GENERAL

1.01 SCOPE AND INTENT

A. Description

The work to be done consists of the furnishing of all labor, materials and equipment, and the performance of all work included in this Contract.

B. Work Included

The Contractor shall furnish all labor, superintendence, materials, plant, power, light, heat, fuel, water, tools, appliances, equipment, supplies, shop drawings, working drawings and other means of construction necessary or proper for performing and completing the work. He shall obtain and pay for all required permits necessary for the work, other than those permits such as the DEP permit and railroad permit, which may have already been obtained. He shall perform and complete the work in the manner best calculated to promote rapid construction consistent with safety of life and property and to the satisfaction of the County, and in strict accordance with the Contract Documents. The Contractor shall clean up the work and maintain it during and after construction, until accepted, and shall do all work and pay all incidental costs. He shall repair or restore all structures and property that may be damaged or disturbed during performance of the work.

The cost of incidental work described in these General Requirements, for which there are no specific Contract Items, shall be considered as part of the general cost of doing the work and shall be included in the prices for the various Contract Items. No additional payment will be made.

The Contractor shall be solely responsible for the adequacy of his workmanship, materials and equipment.

C. Public Utility Installations and Structures

Public utility installations and structures shall be understood to include all poles, tracks, pipes, wires, conduits, house service connections, vaults, manholes and all other appurtenances and facilities pertaining thereto.

The Contractor shall protect all installations and structures from damage during the work. Access across any buried public utility installation or structure shall be made only in such locations and by means approved by the County. All required protective devices and construction shall be provided by the Contractor at his expense. All existing public utilities damaged by the Contractor, which are shown on the Plans or have been located in the field by the utility, shall be repaired by the Contractor, at his expense, as approved by the County. No separate payment shall be made for such protection or repairs to public utility installations or structures.

Public utility installations or structures owned or controlled by the County or other governmental body, which are required by this contract to be removed, relocated, replaced

or rebuilt by the Contractor not identified in any separate bid item shall be considered as a part of the general cost of doing the work and shall be included in the prices bid for the various contract items. No separate payment shall be made.

Where public utility installations or structures owned or controlled by the County or other governmental body are encountered during the course of the work, and are not indicated on the Plans or in the Specifications, and when, in the opinion of the County, removal, relocation, replacement or rebuilding is necessary to complete the work under this Contract, such work shall be accomplished by the utility having jurisdiction, or such work may be ordered, in writing by the County, for the contractor to accomplish. If such work is accomplished by the utility having jurisdiction, it will be carried out expeditiously and the Contractor shall give full cooperation to permit the utility to complete the removal, relocation, replacement or rebuilding as required. If such work is accomplished by the Contractor, it will be in accordance with the General and Supplemental General Conditions.

The Contractor shall give written notice to County and other governmental utility departments and other owners of public utilities of the location of his proposed construction operations, at least forty-eight hours in advance of breaking ground in any area or on any unit of the work. This can be accomplished by making the appropriate contact with the "Sunshine State One-Call of Florida, Inc. Call Center ("Call Sunshine") and per all requirements provided for in the Florida Underground Facilities Damage Prevention and Safety Act (Florida Statutes, Title XXXIII, Chapter 556).

The maintenance, repair, removal, relocation or rebuilding of public utility installations and structures, when accomplished by the Contractor as herein provided, shall be done by methods approved by the County.

1.02 PLANS AND SPECIFICATIONS

A. Plans

When obtaining data and information from the Plans, figures shall be used in preference to scaled dimensions, and large-scale drawings in preference to small-scale drawings.

B. Copies Furnished to Contractor

The Contractor shall furnish each of the subcontractors, manufacturers, and material men such copies of the Contract Documents as may be required for their work. Additional copies of the Plans and Specifications, when requested, may be furnished to the Contractor at cost of reproduction.

C. Supplementary Drawings

When, in the opinion of the County, it becomes necessary to explain more fully the work to be done or to illustrate the work further or to show any changes which may be required, drawings known as Supplementary Drawings, with specifications pertaining thereto, will be prepared by the County and five paper prints thereof will be given to the Contractor.

D. Contractor to Check Plans and Data

The Contractor shall verify all dimensions, quantities and details shown on the Plans, Supplementary Drawings, Schedules, Specifications or other data received from the County, and shall notify him of all errors, omissions, conflicts, and discrepancies found

therein. Failure to discover or correct errors, conflicts or discrepancies shall not relieve the Contractor of full responsibility for unsatisfactory work, faulty construction or improper operation resulting therefrom nor from rectifying such conditions at his own expense. He will not be allowed to take advantage of any errors or omissions, as full instructions will be furnished by the County, should such errors or omissions be discovered. All schedules are given for the convenience of the County and the Contractor and are not guaranteed to be complete. The Contractor shall assume all responsibility for the making of estimates of the size, kind, and quality of materials and equipment included in work to be done under the Contract.

E. Specifications

The Technical Specifications consist of three parts: General, Products and Execution. The General Section contains General Requirements which govern the work. Products and Execution modify and supplement these by detailed requirements for the work and shall always govern whenever there appears to be a conflict.

F. Intent

All work called for in the Specifications applicable to this Contract, but not shown on the Plans in their present form, or vice versa, shall be of like effect as if shown or mentioned in both. Work not specified in either the Plans or in the Specifications, but involved in carrying out their intent or in the complete and proper execution of the work, is required and shall be performed by the Contractor as though it were specifically delineated or described.

The apparent silence of the Specifications as to any detail, or the apparent omission from them of a detailed description concerning any work to be done and materials to be furnished, shall be regarded as meaning that only the best general practice is to prevail and that only material and workmanship of the best quality is to be used, and interpretation of these Specifications shall be made upon that basis.

The inclusion of the Related Requirements (or work specified elsewhere) in the General part of the specifications is only for the convenience of the Contractor, and shall not be interpreted as a complete list of related Specification Sections.

1.03 MATERIALS AND EQUIPMENT

A. Manufacturer

All transactions with the manufacturers or subcontractors shall be through the Contractor, unless the Contractor shall request, in writing to the County, that the manufacturer or subcontractor deal directly with the County. Any such transactions shall not in any way release the Contractor from his full responsibility under this Contract.

Any two or more pieces or material or equipment of the same kind, type or classification, and being used for identical types of services, shall be made by the same manufacturer.

B. Delivery

The Contractor shall deliver materials in ample quantities to insure the most speedy and uninterrupted progress of the work so as to complete the work within the allotted time. The

Contractor shall also coordinate deliveries in order to avoid delay in, or impediment of, the progress of the work of any related Contractor.

C. Tools and Accessories

The Contractor shall, unless otherwise stated in the Contract Documents, furnish with each type, kind or size of equipment, one complete set of suitably marked high grade special tools and appliances which may be needed to adjust, operate, maintain or repair the equipment. Such tools and appliances shall be furnished in approved painted steel cases, properly labeled and equipped with good grade cylinder locks and duplicate keys.

Spare parts shall be furnished as specified.

Each piece of equipment shall be provided with a substantial nameplate, securely fastened in place and clearly inscribed with the manufacturer's name, year of manufacture, serial number, weight and principal rating data.

D. Installation of Equipment.

The Contractor shall have on hand sufficient proper equipment and machinery of ample capacity to facilitate the work and to handle all emergencies normally encountered in work of this character.

Equipment shall be erected in a neat and workmanlike manner on the foundations at the locations and elevations shown on the Plans, unless directed otherwise by the County during installation. All equipment shall be correctly aligned, leveled and adjusted for satisfactory operation and shall be installed so that proper and necessary connections can be made readily between the various units.

The Contractor shall furnish, install and protect all necessary anchor and attachment bolts and all other appurtenances needed for the installation of the devices included in the equipment specified. Anchor bolts shall be as approved by the County and made of ample size and strength for the purpose intended. Substantial templates and working drawings for installation shall be furnished.

The Contractor shall furnish all materials and labor for, and shall properly bed in non-shrink grout, each piece of equipment on its supporting base that rests on masonry foundations.

Grout shall completely fill the space between the equipment base and the foundation. All metal surfaces coming in contact with concrete or grout shall receive a coat of coal tar epoxy equal to Koppers 300M or provide a 1/32-inch neophrene gasket between the metal surface and the concrete or grout.

E. Service of Manufacturer's Engineer

The Contract prices for equipment shall include the cost of furnishing (as required by equipment specifications sections) a competent and experienced engineer or superintendent who shall represent the manufacturer and shall assist the Contractor, when required, to install, adjust, test and place in operation the equipment in conformity with the Contract Documents. After the equipment is placed in permanent operation by the County, such engineer or superintendent shall make all adjustments and tests required by the County to prove that such equipment is in proper and satisfactory operating condition, and

shall instruct such personnel as may be designated by the County in the proper operation and maintenance of such equipment.

1.04 INSPECTION AND TESTING

A. General

Inspection and testing of materials will be performed by the County unless otherwise specified.

For tests specified to be made by the Contractor, the testing personnel shall make the necessary inspections and tests and the reports thereof shall be in such form as will facilitate checking to determine compliance with the Contract Documents. Three (3) copies of the reports shall be submitted and authoritative certification thereof must be furnished to the County as a prerequisite for the acceptance of any material or equipment.

If, in the making of any test of any material or equipment, it is ascertained by the County that the material or equipment does not comply with the Contract, the Contractor will be notified thereof and he will be directed to refrain from delivering said material or equipment, or to remove it promptly from the site or from the work and replace it with acceptable material, without cost to the County.

Tests of electrical and mechanical equipment and appliances shall be conducted in accordance with recognized test codes of the ANSI, ASME, or the IEEE, except as may otherwise be stated herein.

The Contractor shall be fully responsible for the proper operation of equipment during tests and instruction periods and shall neither have nor make any claim for damage which may occur to equipment prior to the time when the County formally takes over the operation thereof.

B. Costs

All inspection and testing of materials furnished under this Contract will be performed by the County or duly authorized inspection engineers or inspections bureaus without cost to the Contractor, unless otherwise expressly specified.

The cost of shop and field tests of equipment and of certain other tests specifically called for in the Contract Documents shall be borne by the Contractor and such costs shall be deemed to be included in the Contract price.

Materials and equipment submitted by the Contractor as the equivalent to those specifically named in the Contract may be tested by the County for compliance. The Contractor shall reimburse the County for the expenditures incurred in making such tests on materials and equipment which are rejected for non-compliance.

C. Inspections of Materials

The Contractor shall give notice in writing to the County, at least two weeks in advance of his intention to commence the manufacture or preparation of materials especially manufactured or prepared for use in or as part of the permanent construction. Such notice

shall contain a request for inspection, the date of commencement and the expected date of completion of the manufacture of preparation of materials. Upon receipt of such notice, the County will arrange to have a representative present at such times during the manufacture as may be necessary to inspect the materials or he will notify the Contractor that the inspection will be made at a point other than the point of manufacture, or he will notify the Contractor that inspection will be waived. The Contractor must comply with these provisions before shipping any material. Such inspection shall not release the Contractor from the responsibility for furnishing materials meeting the requirements of the Contract Documents.

D. Certificate of Manufacture

When inspection is waived or when the County so requires, the Contractor shall furnish to him authoritative evidence in the form of Certificates of Manufacture that the materials to be used in the work have been manufactured and tested in conformity with the Contract Documents. These certificates shall be notarized and shall include copies of the results of physical tests and chemical analyses, where necessary, that have been made directly on the product or on similar products of the manufacturer.

E. Shop Tests of Operating Equipment

Each piece of equipment for which pressure, duty, capacity, rating, efficiency, performance, function or special requirements are specified shall be tested in the shop of the maker in a manner which shall conclusively prove that its characteristics comply fully with the requirements of the Contract Documents. No such equipment shall be shipped to the work until the County notifies the Contractor, in writing, that the results of such tests are acceptable.

The cost of shop tests and of furnishing manufacturer's preliminary and shop test data of operating equipment shall be borne by the Contractor.

F. Preliminary Field Tests

As soon as conditions permit, the Contractor shall furnish all labor, materials, and instruments and shall make preliminary field tests of equipment. If the preliminary field tests disclose any equipment furnished under this Contract which does not comply with the requirements of the Contract Documents, the Contractor shall, prior to the acceptance tests, make all changes, adjustments and replacements required. The furnishing Contractor shall assist in the preliminary field tests as applicable.

G. Final Field Tests

Upon completion of the work and prior to final payment, all equipment and piping installed under this Contract shall be subjected to acceptance tests as specified or required to prove compliance with the Contract Documents.

The Contractor shall furnish labor, fuel, energy, water and all other materials, equipment and instruments necessary for all acceptance tests, at no additional cost to the County. The Supplier shall assist in the final field tests as applicable.

H. Failure of Tests

Any defects in the materials and equipment or their failure to meet the tests, guarantees or requirements of the Contract Documents shall be promptly corrected by the Contractor. The

decision of the County as to whether or not the Contractor has fulfilled his obligations under the Contract shall be final and conclusive. If the Contractor fails to make these corrections or if the improved materials and equipment, when tested, shall again fail to meet the guarantees of specified requirements, the County, notwithstanding its partial payment for work, and materials and equipment, may reject the materials and equipment and may order the Contractor to remove them from the site at his own expense.

In case the County rejects any materials and equipment, then the Contractor shall replace the rejected materials and equipment within a reasonable time. If he fails to do so, the County may, after the expiration of a period of thirty (30) calendar days after giving him notice in writing, proceed to replace such rejected materials and equipment, and the cost thereof shall be deducted from any compensation due or which may become due the Contractor under his Contract.

I. Final Inspection

During such final inspections, the work shall be clean and free from water. In no case will the final pay application be prepared until the Contractor has complied with all requirements set forth and the County has made his final inspection of the entire work and is satisfied that the entire work is properly and satisfactorily constructed in accordance with the requirements of the Contract Document.

1.05 TEMPORARY STRUCTURES

A. Temporary Fences

If, during the course of the work, it is necessary to remove or disturb any fence or part thereof, the Contractor shall, at his own expense, if so ordered by the County, provide a suitable temporary fence which shall be maintained until the permanent fence is replaced. The County shall be solely responsible for the determination of the necessity for providing a temporary fence and the type of temporary fence to be used.

1.06 TEMPORARY SERVICES

A. First Aid

The Contractor shall keep upon the site, at each location where work is in progress, a completely equipped first aid kit and shall provide ready access thereto at all times when people are employed on the work.

1.07 LINES AND GRADES

A. Grade

All work under this Contract shall be constructed in accordance with the lines and grades shown on the Plans, or as given by the County. The full responsibility for keeping alignment and grade shall rest upon the Contractor.

B. Safeguarding Marks

The Contractor shall safeguard all points, stakes, grade marks, monuments and bench marks made or established on the work, bear the cost of reestablishing them if disturbed, and bear the entire expense of rectifying work improperly installed due to not maintaining or protecting or removing without authorization such established points, stakes and marks.

The Contractor shall safeguard all existing and known property corners, monuments and marks adjacent to but not related to the work and, if required, shall bear the cost of reestablishing them if disturbed or destroyed.

C. Datum Plane

All elevations indicated or specified refer to the Mean Sea Level Datum of the NGVD 1929 Datum and/or NAVD 1988.

1.08 ADJACENT STRUCTURES AND LANDSCAPING

A. Responsibility

The Contractor shall also be entirely responsible and liable for all damage or injury as a result of his operations to all other adjacent public and private property, structures of any kind and appurtenances thereto met with during the progress of the work. The cost of protection, replacement in their original locations and conditions or payment of damages for injuries to such adjacent public and private property and structures affected by the work, whether or not shown on the Plans, and the removal, relocation and reconstruction of such items called for on the Plans or specified shall be included in the various Contract Items and no separate payments will be made therefore. Where such public and private property, structures of any kind and appurtenances thereto are not shown on the Plans and when, in the opinion of the County, additional work is deemed necessary to avoid interference with the work, payment therefore will be made as provided for in the General Conditions.

Contractor is expressly advised that the protection of buildings, structures, tunnels, tanks, pipelines, etc. and related work adjacent and in the vicinity of his operations, wherever they may be, is solely his responsibility. Conditional inspection of buildings or structures in the immediate vicinity of the project which may reasonably be expected to be affected by the Work shall be performed by and be the responsibility of the Contractor.

Contractor shall, before starting operations, make an examination of the interior and exterior of the adjacent structures, buildings, facilities, etc., and record by notes, measurements, photographs, etc., conditions which might be aggravated by open excavation and construction. Repairs or replacement of all conditions disturbed by the construction shall be made to the satisfaction of the County. This does not preclude conforming to the requirements of the insurance underwriters. Copies of surveys, photographs, reports, etc., shall be given to the County.

Prior to the beginning of any excavations, the Contractor shall advise the County of all buildings or structures on which he intends to perform work or which performance of the project work will affect.

B. Protection of Trees

1. All trees and shrubs shall be adequately protected by the Contractor with boxes and otherwise and in accordance with ordinances governing the protection of trees. No

excavated materials shall be placed so as to injure such trees or shrubs. Trees or shrubs destroyed by negligence of the Contractor or his employees shall be replaced by him with new stock of similar size and age, at the proper season and at the sole expense of the Contractor.

2. Beneath trees or other surface structures, where possible, pipelines may be built in short tunnels, backfilled with excavated materials, except as otherwise specified, or the trees or structures carefully supported and protected from damage.
3. The County may order the Contractor, for the convenience of the County, to remove trees along the line or trench excavation. If so ordered, the County will obtain any permits required for removal of trees. Such tree removal ordered shall be paid for under the appropriate Contract Items.

C. Lawn Areas

Lawn areas shall be left in as good condition as before the starting of the work. Where sod is to be removed, it shall be carefully removed, and later replaced, or the area where sod has been removed shall be restored with new sod.

D. Restoration of Fences

Any fence, or part thereof, that is damaged or removed during the course of the work shall be replaced or repaired by the Contractor and shall be left in as good a condition as before the starting of the work. The manner in which the fence is repaired or replaced and the materials used in such work shall be subject to the approval of the County. The cost of all labor, materials, equipment, and work for the replacement or repair of any fence shall be deemed included in the appropriate Contract Item or items, or if no specific Item is provided therefore, as part of the overhead cost of the work, and no additional payment will be made therefore.

1.09 PROTECTION OF WORK AND PUBLIC

A. Barriers and Lights

During the prosecution of the work, the Contractor shall put up and maintain at all times such barriers and lights as will effectually prevent accidents. The Contractor shall provide suitable barricades, red lights, "danger" or "caution" or "street closed" signs and watchmen at all places where the work causes obstructions to the normal traffic or constitutes in any way a hazard to the public, in accordance with state and local requirements.

B. Smoke Prevention

A strict compliance with ordinances regulating the production and emission of smoke will be required. No open fires will be permitted.

C. Noise

The Contractor shall eliminate noise to as great an extent as practicable at all times. Air compressing plants shall be equipped with silencers and the exhaust of all engines or other power equipment shall be provided with mufflers. In the vicinity of hospitals and schools, special care shall be used to avoid noise or other nuisances. The Contractor shall strictly observe all local regulations and ordinances covering noise control.

D. Access to Public Services

Neither the materials excavated nor the materials or plant used in the construction of the work shall be so placed as to prevent free access to all fire hydrants, valves or manholes.

E. Dust prevention

The Contractor shall prevent dust nuisance from his operations or from traffic by keeping the roads and/or construction areas sprinkled with water at all times.

1.10 CUTTING AND PATCHING

The Contractor shall do all cutting, fitting or patching of his portion of the work that may be required to make the several parts thereof join and coordinate in a manner satisfactory to the County and in accordance with the Plans and Specifications. The work must be done by competent workmen skilled in the trade required by the restoration.

1.11 CLEANING

A. During Construction

During construction of the work, the Contractor shall, at all times, keep the site of the work and adjacent premises as free from material, debris and rubbish as is practicable and shall remove the same from any portion of the site if, in the opinion of the County, such material, debris, or rubbish constitutes a nuisance or is objectionable. The Contractor shall remove from the site all of his surplus materials and temporary structures when no further need therefore develops.

B. Final Cleaning

At the conclusion of the work, all equipment, tools, temporary structures and materials belonging to the Contractor shall be promptly taken away, and he shall remove and promptly dispose of all water, dirt, rubbish or any other foreign substances.

The Contractor shall thoroughly clean all equipment and materials installed by him and shall deliver such materials and equipment undamaged in a bright, clean, polished and new operating condition.

1.12 MISCELLANEOUS

A. Protection Against Siltation and Bank Erosion

1. The Contractor shall arrange his operations to minimize siltation and bank erosion on construction sites and on existing or proposed water courses and drainage ditches.
2. The Contractor, at his own expense, shall remove any siltation deposits and correct any erosion problems as directed by the County which results from his construction operations.

B. Protection of Wetland Areas

The Contractor shall properly dispose of all surplus material, including soil, in accordance with Local, State and Federal regulations. Under no circumstances shall surplus material be disposed of in wetland areas as defined by the Florida Department of Environmental Protection or Southwest Florida Water Management District.

C. Existing Facilities

The work shall be so conducted to maintain existing facilities in operation insofar as is possible. Requirements and schedules of operations for maintaining existing facilities in service during construction shall be as described in the Special Provisions.

D. Use of Chemicals

All chemicals used during project construction or furnished for project operation, whether herbicide, pesticide, disinfectant, polymer, reactant, or of other classification, must show approval of either EPA or USDA. Use of all such chemicals and disposal of residues shall be in strict conformance with instructions.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01010 SUMMARY OF WORK

PART 1 GENERAL

1.01 WORK COVERED BY CONTRACT DOCUMENTS/REQUIREMENTS INCLUDED

A. The work included in this contract consists of the construction

Force Main 1D Rehabilitation:

- New 30-inch gravity sewer at LS 237 approximately 73 feet to replace existing 30-inch ductile iron gravity sewer. Installation will include the connection to LS 237 and reconstruction of the manhole upstream of LS 237.
- New 15-inch gravity sewer on 51st St W approximately 725 feet to replace existing 15-inch vitrified clay pipe to the intersection with 21st Ave W. Installation will include reconstruction of 3 manholes along the route.
- New 18-inch and 20-inch sanitary sewer force main approximately 724 feet on 51st St. West and 10,949 feet on 21st Ave. West, 59th St. West, 40th Ave. West, 63rd Ave West and in easement to 66th St. West. Approximately 9,356 feet are designated to be installed via directional drill.
- New mains replacing those impacted by FM/gravity main construction include approximately 50 lf of 16" RCWM, 760 lf of 6" RCWM, as well as 2-6" watermain, 1-4" watermain and 1-6" forcemain as shown on the construction plans.

B. The Contractor shall furnish all shop drawings, working drawings, labor, materials, equipment, tools, services and incidentals necessary to complete all work required by these Specifications and as shown on the Contract Drawings.

C. The Contractor shall perform the work complete, in place and ready for continuous service and shall include any repairs, replacements, and/or restoration required as a result of damages caused prior to acceptance by the County.

D. The Contractor shall furnish and install all materials, equipment and labor which is reasonably and properly inferable and necessary for the proper completion of the work, whether specifically indicated in the Contract Documents or not.

1.02 CONTRACTS

Construct all the Work under a single contract.

1.03 WORK SEQUENCE

A. All work done under this Contract shall be done with a minimum of inconvenience to the users of the system or facility. The Contractor shall coordinate his work with private property owners such that existing utility services are maintained to all users to the maximum extent possible.

B. The Contractor shall, if necessary and feasible, construct the work in stages to accommodate the County's use of the premises during the construction period; coordinate the construction schedule and operations with the County's Representative.

- C. The Contractor shall, where feasible, construct the Work in stages to provide for public convenience and not close off public use of any facility until completion of construction to provide alternative usage.

1.04 CONSTRUCTION AREAS

- A. The Contractor shall: Limit his use of the construction areas for work and for storage, to allow for:
 - 1. Work by other Contractors.
 - 2. County's Use.
 - 3. Public Use.
- B. Coordinate use of work site under direction of County's Representative.
- C. Assume full responsibility for the protection and safekeeping of products under this Contract, stored on the site.
- D. Move any stored products under the Contractor's control, which interfere with operations of the County or separate contractor.
- E. Obtain and pay for the use of additional storage of work areas needed for Contractor operations.

1.05 COUNTY OCCUPANCY

- A. It is assumed that portions of the Work will be completed prior to completion of the entire Work. Upon completion of construction of each individual facility, including testing, if the County, at its sole discretion, desires to accept the individual facility, the Contractor will be issued a dated certificate of completion and acceptance for each individual facility. The County will assume ownership and begin operation of the individual facility on that date and the three-year guaranty period shall commence on that date. The County has the option of not accepting the entire work as a whole until it is completed, tested and approved by the County.

1.06 PARTIAL COUNTY OCCUPANCY

The Contractor shall schedule his operations for completion of portions of the Work, as designated, for the County's occupancy prior to substantial completion of the entire work.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01015 CONTROL OF WORK

PART 1 GENERAL

1.01 WORK PROGRESS

The Contractor shall furnish personnel and equipment which will be efficient, appropriate and adequately sized to secure a satisfactory quality of work and a rate of progress which will insure the completion of the work within the time stipulated in the Contract. If at any time such personnel appears to the County to be inefficient, inappropriate, or insufficient for securing the quality of work required for producing the rate of progress aforesaid, he may order the Contractor to increase the efficiency, change the character, or increase the personnel and equipment and the Contractor shall conform to such order. Failure of the County to give such order shall in no way relieve the Contractor of his obligations to secure the quality of the work and rate of progress required.

1.02 PRIVATE LAND

The Contractor shall not enter or occupy private land outside of easements, except by permission of the affected property owner.

1.03 WORK LOCATIONS

Work shall be located substantially as indicated on the drawings, but the County reserves the right to make such modifications in locations as may be found desirable to avoid interference with existing structures or for other reasons.

1.04 OPEN EXCAVATIONS

- A. All open excavations shall be adequately safeguarded by providing temporary barricades, caution signs, lights and other means to prevent accidents to persons and damage to property. The Contractor shall, at his own expense, provide suitable and safe bridges and other crossings for accommodating travel by pedestrians and workmen. Bridges provided for access to private property during construction shall be removed when no longer required. If the excavation becomes a hazard, or if it excessively restricts traffic at any point, the County may require special construction procedures such as limiting the length of open trench, prohibiting stacking excavated material in the street and requiring that the trench shall not remain open overnight.
- B. The Contractor shall take precautions to prevent injury to the public due to open trenches. All trenches, excavated material, equipment, or other obstacles which could be dangerous to the public shall be barricaded and well lighted at all times when construction is not in progress.

1.05 DISTRIBUTION SYSTEMS AND SERVICES

- A. The Contractor shall avoid interruptions to water, telephone, cable TV, sewer, gas, or other related utility services. He shall notify the County and the appropriate agency well in advance of any requirement for dewatering, isolating, or relocating a section of a utility, so that necessary arrangements may be made.

- B. If it appears that utility service will be interrupted for an extended period, the County may order the Contractor to provide temporary service lines at the Contractor's expense. Inconvenience of the users shall be kept to the minimum, consistent with existing conditions. The safety and integrity of the systems are of prime importance in scheduling work.

1.06 PROTECTION AND RELOCATION OF EXISTING STRUCTURES AND UTILITIES

- A. The Contractor shall assume full responsibility for the protection of all buildings, structures and utilities, public or private, including poles, signs, services to building utilities, gas pipes, water pipes, hydrants, sewers, drains and electric and telephone cables and other similar facilities, whether or not they are shown on the Drawings. The Contractor shall carefully support and protect all such structures and utilities from injury of any kind. Any damage resulting from the Contractor's operation shall be repaired by the Contractor at his expense.
- B. The Contractor shall bear full responsibility for obtaining locations of all underground structures and utilities (including existing water services, drain lines and sewers). Services to buildings shall be maintained and all costs or charges resulting from damage thereto shall be paid by the Contractor.
- C. Protection and temporary removal and replacement of existing utilities and structures as described in this Section shall be a part of the work under the Contract and all costs in connection therewith shall be included in the unit prices established in the Bid.
- D. If, in the opinion of the County, permanent relocation of a utility owned by the County is required, he may direct the Contractor, in writing, to perform the work. Work so ordered will be paid for at the Contract unit prices, if applicable, or as extra work as classified in the General Conditions. If relocation of a privately owned utility is required, the County will notify the utility to perform the work as expeditiously as possible. The Contractor shall fully cooperate with the County and utility and shall have no claim for delay due to such relocation. The Contractor shall notify public utility companies in writing at least 48 hours (excluding Saturdays, Sundays and legal holidays) before excavating near their utilities.

1.07 TEST PITS

Test pits for the purpose of locating underground pipeline or structures in advance of the construction shall be excavated and backfilled by the Contractor immediately after the utility location and the surface shall be restored in a manner equal or better than the original condition. No separate payment will be made.

1.08 CARE AND PROTECTION OF PROPERTY

- A. The Contractor shall be responsible for the preservation of all public and private property and shall use every precaution necessary to prevent damage thereto. If any direct or indirect damage is done to public or private property by or on account of any act, omission, neglect, or misconduct in the execution of the work on the part of the Contractor, such property shall be restored by the Contractor, at his expense, to a condition equal or better to that existing before the damage was done, or he shall make good the damage in another manner acceptable to the County.
- B. All sidewalks which are disturbed by the Contractor's operations shall be restored to their original or better condition by the use of similar or comparable materials. All curbing shall be restored in a condition equal to the original construction and in accordance with the best modern practice.

- C. Along the location of this work, all fences, walks, bushes, trees, shrubbery and other physical features shall be protected and restored in a thoroughly workmanlike manner unless otherwise shown on the drawings. Fences and other features removed by the Contractor shall be replaced in the location indicated by the County as soon as conditions permit. All grass areas beyond the limits of construction which have been damaged by the Contractor shall be regraded and sodded to equal or exceed original conditions.
- D. Trees close to the work which drawings do not specify to be removed, shall be boxed or otherwise protected against injury. The Contractor shall trim all branches that are liable to damage because of his operations, but in no case shall any tree be cut or removed without prior notification to the County. All injuries to bark, trunk, limbs and roots of trees shall be repaired by dressing, cutting and painting according to approved methods, using only approved tools and materials.
- E. The protection, removal and replacement of existing physical features along the line of work shall be a part of the work under the Contract and all costs in connection therewith shall be included in the unit and/or lump sum prices established under the items in the Bid.

1.09 MAINTENANCE OF TRAFFIC

- A. Open pits, trenches, unpaved streets, debris, or other obstructions due to construction that will prevent the normal flow of traffic during an extended construction stoppage, for any reason, shall be minimized. In the event an extended construction stoppage is found to be necessary, Contractor shall, at his own expense, provide normal traffic flow during extended construction stoppage. Extended stoppage will be defined by the County.
- B. All excavated material shall be placed so that vehicular and pedestrian traffic may be maintained at all times. If the Contractor's operations cause traffic hazards, he shall repair the road surface, provide temporary roadways, erect wheel guards or fences, or take other safety measures which are satisfactory to the County.
- C. Any changes to the traffic pattern require a Traffic Control Plan as detailed in section 01570 of this specification.

1.10 WATER FOR CONSTRUCTION PURPOSES

- A. In locations where public water supply is available, the Contractor may purchase water for all construction purposes.
- B. The Contractor shall be responsible for paying for all water tap fees incurred for the purpose of obtaining a potable water service or temporary use meter.

1.11 MAINTENANCE OF FLOW

The Contractor shall at his own cost, provide for the flow of sewers, drains and water courses interrupted during the progress of the work and shall immediately cart away and remove all offensive matter. The entire procedure of maintaining existing flow shall be fully discussed with the County well in advance of the interruption of any flow.

1.12 CLEANUP

During the course of the work, the Contractor shall keep the site of his operations in as clean and neat a condition as is possible. He shall dispose of all residue resulting from the

construction work and at the conclusion of the work, he shall remove and haul away any surplus excavation, broken pavement, lumber, equipment, temporary structures and any other refuse remaining from the construction operations and shall leave the entire site of the work in a neat and orderly condition.

1.13 COOPERATION WITHIN THIS CONTRACT

- A. All firms or person authorized to perform any work under this Contract shall cooperate with the General Contractor and his subcontractors or trades and shall assist in incorporating the work of other trades where necessary or required.
- B. Cutting and patching, drilling and fitting shall be carried out where required by the trade or subcontractor having jurisdiction, unless otherwise indicated herein or directed by the County.

1.14 PROTECTION OF CONSTRUCTION AND EQUIPMENT

- A. All newly constructed work shall be carefully protected from injury in any way. No wheeling or walking or placing of heavy loads on it shall be allowed and all portions injured shall be reconstructed by the Contractor at his own expense.
- B. All structures shall be protected in a manner approved by the County. Should any of the floors or other parts of the structures become heaved, cracked, or otherwise damaged, all such damaged portions of the work shall be completely repaired and made good by the Contractor, at his own expense and to the satisfaction of the County. If, in the final inspection of the work, any defects, faults, or omissions are found, the Contractor shall cause the same to be repaired or removed and replaced by proper materials and workmanship without extra compensation for the materials and labor required. Further, the Contractor shall be fully responsible for the satisfactory maintenance and repair of the construction and other work undertaken herein, for at least the warranty period described in the Contract.
- C. Further, the Contractor shall take all necessary precautions to prevent damage to any structure due to water pressure during and after construction and until such structure is accepted and taken over by the County.

1.15 CONSTRUCTION WITHIN RIGHT-OF-WAY

Where pipe lines are installed within FDOT right-of-way, all excavation backfill and compaction for the purpose of reconstructing roadways and/or adjacent slopes contiguous thereto shall be in accordance with FDOT or Manatee County Standards and Specifications, whichever is applicable. Contractor shall satisfy the authorized representative of the FDOT with respect to proper safety procedures, construction methods, required permitting, etc., within the FDOT right-of-way.

PART 2 PRODUCTS (NOT USED)
PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01030 SPECIAL PROJECT PROCEDURES

PART 1 GENERAL

1.01 PERMITS

Upon notice of award, the Contractor shall immediately apply for all applicable permits not previously obtained by the County to do the work from the appropriate governmental agency or agencies. No work shall commence until all applicable permits have been obtained and copies delivered to the County. The costs for obtaining all permits shall be borne by the Contractor.

1.02 CONNECTIONS TO EXISTING SYSTEM

The Contractor shall perform all work necessary to locate, excavate and prepare for connections to the existing systems all as shown on the Drawings or where directed by the County. The cost for this work and for the actual connection shall be included in the price bid for the project and shall not result in any additional cost to the County. The termination point for each contract shall be as shown on the Contract Drawings.

1.03 RELOCATIONS

The Contractor shall be responsible for the coordination of the relocation of structures, including but not limited to light poles, power poles, signs, sign poles, fences, piping, conduits and drains that interfere with the positioning of the work as set out on the Drawings. No relocation of the items under this Contract shall be done without approval from the County.

1.04 EXISTING UNDERGROUND PIPING, STRUCTURES AND UTILITIES

- A. The attention of the Contractor is drawn to the fact that during excavation, the possibility exists of the Contractor encountering various utility lines not shown on the Drawings. The Contractor shall exercise extreme care before and during excavation to locate and flag these lines as to avoid damage to the existing lines.
- B. It is the responsibility of the Contractor to ensure that all utility or other poles, the stability of which may be endangered by the close proximity of excavation, are temporarily stayed in position while work proceeds in the vicinity of the pole and that the utility or other companies concerned be given reasonable advance notice.
- C. The existing utility locations are shown without express or implied representation, assurance, or guarantee that they are complete or correct or that they represent a true picture of underground piping to be encountered. The Contractor shall be responsible for notifying the various utility companies to locate their respective utilities in advance of construction in conformance with all requirements provided for in the Florida Underground Facilities Damage Prevention and Safety Act (Florida Statutes, Title XXXIII, Chapter 556).
- D. The existing piping and utilities that interfere with new construction shall be rerouted as shown, specified, or required. Before any piping and utilities not shown on the Drawings are disturbed, the Contractor shall notify the County and shall provide suggestions on how best to resolve the issue.

- E. The Contractor shall exercise care in any excavation to locate all existing piping and utilities. All utilities which do not interfere with complete work shall be carefully protected against damage. Any existing utilities damaged in any way by the Contractor shall be restored or replaced by the Contractor at his expense as directed by the County.
- F. It is intended that wherever existing utilities such as water, sewer, gas, telephone, electrical, or other service lines must be crossed, deflection of the pipe within recommended limits and cover shall be used to satisfactorily clear the obstruction unless otherwise indicated in the Drawings. However, when in the opinion of the County this procedure is not feasible, he may direct the use of fittings for a utilities crossing as detailed on the Drawings. No deflections will be allowed in gravity sanitary sewer lines or in existing storm sewer lines.

1.05 SUSPENSION OF WORK DUE TO WEATHER

Refer to FDOT Standards and Specifications Book, Section 8.

1.06 HURRICANE PREPAREDNESS PLAN

- A. Within 30 days of the date of Notice to Proceed, the Contractor shall submit to the County a Hurricane Preparedness Plan. The plan should outline the necessary measures which the Contractor proposes to perform at no additional cost to the County in case of a hurricane warning.
- B. In the event of inclement weather, or whenever County shall direct, Contractor shall insure that he and his Subcontractors shall carefully protect work and materials against damage or injury from the weather. If, in the opinion of the County, any portion of work or materials is damaged due to the failure on the part of the Contractor or Subcontractors to protect the work, such work and materials shall be removed and replaced at the expense of the Contractor.

1.07 POWER SUPPLY

Electricity as may be required for construction and permanent power supply shall be secured and purchased by the Contractor.

1.08 SALVAGE

Any existing equipment or material, including, but not limited to, valves, pipes, fittings, couplings, etc., which is removed or replaced as a result of construction under this project may be designated as salvage by the County and if so shall be protected for a reasonable time until picked up by the County. Any equipment or material not worthy of salvaging, as directed by the County, shall be disposed of by the Contractor at no additional cost.

1.09 DEWATERING

- A. The Contractor shall do all groundwater pumping necessary to prevent flotation of any part of the work during construction operations with his own equipment.
- B. The Contractor shall pump out water and wastewater which may seep or leak into the excavations for the duration of the Contract and with his own equipment. He shall dispose of this water in an appropriate manner.

1.10 ADDITIONAL PROVISIONS

- A. Before commencing work on any of the existing pipelines, structures or equipment, the Contractor shall notify the County, in writing, at least 10 calendar days in advance of the date he proposes to commence such work.
- B. The Contractor shall provide, at his own expense, all necessary temporary facilities for access to and for protection of, all existing facilities. The County's personnel must have ready access at all times to the existing facilities. The Contractor is responsible for all damage to existing structures, equipment and facilities caused by his construction operations and must repair all such damage when and as ordered by the County.

1.11 CONSTRUCTION CONDITIONS

The Contractor shall strictly adhere to the specific requirements of the governmental unit(s) and/or agency(ies) having jurisdiction over the work. Wherever there is a difference in the requirements of a jurisdictional body and these Specifications, the more stringent shall apply.

1.12 PUBLIC NUISANCE

- A. The Contractor shall not create a public nuisance including but not limited to encroachment on adjacent lands, flooding of adjacent lands, excessive noise or dust.
- B. Sound levels must meet Manatee County Ordinance #87-34, (which amends Ordinance 81-3, The Manatee County Noise Control Ordinance). Sound levels in excess of such ordinance are sufficient cause to have the work halted until equipment can be quieted to these levels. Work stoppage by the County for excessive noise shall not relieve the Contractor of the other portions of this specification.
- C. No extra charge may be made for time lost due to work stoppage resulting from the creation of a public nuisance.

1.13 WARRANTIES

- A. All material supplied under these Specifications shall be warranted by the Contractor and the manufacturers for a period of three (3) years. Warranty period shall commence on the date of County acceptance.
- B. The material shall be warranted to be free from defects in workmanship, design and materials. If any part of the system should fail during the warranty period, it shall be replaced at no expense to the County. All material and installation costs shall be 100% borne by the Contractor.
- C. The manufacturer's warranty period shall run concurrently with the Contractor's warranty or guarantee period. No exception to this provision shall be allowed. The Contractor shall be responsible for obtaining warranties from each of the respective suppliers or manufacturers for all the material specified under these contract specifications,
- D. In the event that the manufacturer is unwilling to provide a three-year warranty commencing at the time of County acceptance, the Contractor shall obtain from the manufacturer a four (4) year warranty starting at the time of equipment delivery to the job site. This four-year

warranty shall not relieve the Contractor of the three-year warranty starting at the time of County acceptance of the equipment.

1.14 FUEL STORAGE & FILLING

- A. If the contractor is storing fuel on site, or doing his own fuel filling of portable equipment (other than hand-held equipment), he is responsible for any required response, clean-up or reporting required, at no additional cost to the county.
- B. The Contractor shall prepare and submit a fuel storage / spill abatement plan prior to start of construction if required.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01045 CUTTING AND PATCHING

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

- A. The Contractor shall be responsible for all cutting, fitting and patching, including excavation and backfill, required to complete the work or to:
1. Make its several parts fit together properly.
 2. Uncover portions of the work to provide for installation of ill-timed work.
 3. Remove and replace defective work.
 4. Remove and replace work not conforming to requirements of Contract Documents.
 5. Provide penetrations of non-structural surfaces for installation of piping and electrical conduit.

PART 2 PRODUCTS

2.01 MATERIALS

Comply with specifications and standards for each specific product involved.

PART 3 EXECUTION

3.01 INSPECTION

- A. Inspect existing conditions of project, including elements subject to damage or to movement during cutting and patching.
- B. After uncovering work, inspect conditions affecting installation of products, or performance of work.
- C. Report unsatisfactory or questionable conditions to County. Do not proceed with work until County has provided further instructions.

3.02 PREPARATION

- A. Provide adequate temporary support as necessary to assure structural value to integrity of affected portion of work.
- B. Provide devices and methods to protect other portions of project from damage.
- C. Provide protection from elements for that portion of the project which may be exposed by cutting and patching work and maintain excavations free from water.

3.03 PERFORMANCE

- A. Execute cutting and demolition by methods which will prevent damage to other work and will provide proper surfaces to receive installation of repairs.
- B. Execute excavating and backfilling by methods which will prevent settlement or damage to other work.

- C. Fit and adjust products to provide a finished installation to comply with specified products, functions, tolerances and finishes.
- D. Restore work which has been cut or removed; install new products to provide completed work in accordance with the requirements of the Contract Documents.
- E. Replace surfaces airtight to pipes, sleeves, ducts, conduit and other penetrations through surfaces.
- F. Refinish entire surfaces as necessary to provide an even finish to match adjacent finishes.

END OF SECTION

SECTION 01050 FIELD ENGINEERING AND SURVEYING

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

- A. The Contractor shall provide and pay for field surveying service required for the project.
- B. The Contractor shall furnish and set all necessary stakes to establish the lines and grades as shown on the Contract Drawings and layout each portion of the Work of the Contract.

1.02 QUALIFICATION OF SURVEYOR AND ENGINEER

All construction staking shall be conducted by or under the supervision of a Florida Registered Professional Surveyor and Mapper. The Contractor shall be responsible for the layout of all such lines and grades, which will be subject to verification by the County.

1.03 SURVEY REFERENCE POINTS

- A. Existing basic horizontal and vertical control points for the Project are designated on the Contract Drawings.
- B. Locate and protect all survey monumentation, property corners and project control points prior to starting work and preserve all permanent reference points during construction. All costs associated with the replacement of all survey monumentation, property corners and project control points shall be borne by the Contractor.

Make no changes or relocations without prior written notice to County.

Report to County when any reference point is lost or destroyed, or requires relocation because of necessary changes in grades or locations.

Require surveyor to replace project control points which may be lost or destroyed.

Establish replacements based on original survey control.

1.04 PROJECT SURVEY REQUIREMENTS

The Contractor shall establish temporary bench marks as needed, referenced to data established by survey control points.

1.05 RECORDS

The Contractor shall employ a Professional Engineer or Surveyor registered in the State of Florida to verify survey data and properly prepare record drawings per Section 01720.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01090 REFERENCE STANDARDS

PART 1 GENERAL

1.01 REQUIREMENTS

Abbreviations and acronyms used in Contract Documents to identify reference standards.

- A. Application: When a standard is specified by reference, comply with requirements and recommendations stated in that standard, except when requirements are modified by the Contract Documents, or applicable codes established stricter standards.
- B. Publication Date: The most recent publication in effect on the date of issue of Contract Documents, except when a specific publication date is specified.

1.03 ABBREVIATIONS, NAMES AND ADDRESSES OR ORGANIZATIONS

Obtain copies of reference standards direct from publication source, when needed for proper performance of work, or when required for submittal by Contract Documents.

AA	Aluminum Association 818 Connecticut Avenue, N.W. Washington, DC 20006
AASHTO	American Association of State Highway and Transportation Officials 444 North Capital Street, N.W. Washington, DC 20001
ACI	American Concrete Institute Box 19150 Reford Station Detroit, MI 48219
AI	Asphalt Institute Asphalt Institute Building College Park, MD 20740
AISC	American Institute of Steel Construction 1221 Avenue of the Americas New York, NY 10020
AISI	American Iron and Steel Institute 1000 16th Street NW Washington, DC 20036
ANSI	American National Standards Institute 1430 Broadway New York, NY 10018
ASHRAE	American Society of Heating, Refrigerating and Air Conditioning Engineers 1791 Tullie Circle, N.E. Atlanta, GA 30329

ASME	American Society of Mechanical Engineers 345 East 47th Street New York, NY 10017
ASTM	American Society for Testing and Materials 1916 Race Street Philadelphia, PA 19103
AWWA	American Water Works Association 6666 West Quincy Avenue Denver, CO 80235
AWS	American Welding Society 2501 N.W. 7th Street Miami, FL 33125
CRSI	Concrete Reinforcing Steel Institute 180 North LaSalle Street, Suite 2110 Chicago, IL 60601
FDEP	Florida Department of Environmental Protection 3900 Commonwealth Blvd. Tallahassee, FL 32399
FDOT	Florida Department of Transportation Standards Specifications for Road and Bridge Construction Maps & Publication Sales - Mail Station 12 605 Suwannee St. Tallahassee, FL 32399-0450
FS	Federal Specification General Services Administration Specifications and Consumer Information Distribution Section (WFSIS) Washington Navy Yard, Bldg. 197 Washington, DC 20407
MCPW UTIL STD	Manatee County Utility Engineering 4410-B 66th St. W. Bradenton, FL 34210
MLSFA	Metal Lath/Steel Framing Association 221 North LaSalle Street Chicago, IL 60601
MMA	Monorail Manufacturer's Association 1326 Freeport Road Pittsburgh, PA 15238
NAAMM	National Association of Architectural Metal Manufacturers 221 North LaSalle Street Chicago, IL 60601

NEMA National Electrical Manufacturer's Assoc.
2101 L Street N.W.
Washington, DC 20037

OHSA Occupational Safety and Health Assoc.
5807 Breckenridge Pkwy., Suite A
Tampa, FL 33610-4249

PCA Portland Cement Association
5420 Old Orchard Road
Skokie, IL 20076

PCI Prestressed Concrete Institute
20 North Wacker Drive
Chicago, IL 60606

SDI Steel Door Institute
712 Lakewood Center North
Cleveland, OH 44107

SMACNA Sheet Metal and Air Conditioning Contractor's National Association
8224 Old Court House Road
Vienna, VA 22180

SSPC Steel Structures Painting Council
402 24th Street, Suite 600
Pittsburgh, PA 15213

SWFWMD Southwest Florida Water Management District
2379 Broad Street
Brooksville, FL 34604-6899

UL Underwriter's Laboratories, Inc.
333 Pfingston Road
Northbrook, IL 60062

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01150 MEASUREMENT AND PAYMENT

PART 1 GENERAL

1.01 SCOPE

- A. The scope of this section of the Contract Documents is to further define the items included in each Bid Item in the Bid Form section of the Contract Documents. Payment will be made based on the specified items included in the description in this section for each bid item.
- B. All contract prices included in the Bid Form section will be full compensation for all shop drawings, working drawings, labor, materials, tools, equipment and incidentals necessary to complete the construction as shown on the Drawings and/or as specified in the Contract Documents to be performed under this Contract. Actual quantities of each item bid on a unit price basis will be determined upon completion of the construction in the manner set up for each item in this section of the Specifications. Payment for all items listed in the Bid Form will constitute full compensation for all work shown and/or specified to be performed under this Contract.

1.02 ESTIMATED QUANTITIES

The quantities shown are approximate and are given only as a basis of calculation upon which the award of the Contract is to be made. The County does not assume any responsibility for the final quantities, nor shall the Contractor claim misunderstanding because of such estimate of quantities. Final payment will be made only for satisfactorily completed quantity of each item.

1.03 WORK OUTSIDE AUTHORIZED LIMITS

No payment will be made for work constructed outside the authorized limits of work.

1.04 MEASUREMENT STANDARDS

Unless otherwise specified for the particular items involved, all measurements of distance shall be taken horizontally or vertically.

1.05 AREA MEASUREMENTS

In the measurement of items to be paid for on the basis of area of finished work, the lengths and/or widths to be used in the calculations shall be the final dimensions measured along the surface of the completed work within the neat lines shown or designated.

1.06 LUMP SUM ITEMS

Where payment for items is shown to be paid for on a lump sum basis, no separate payment will be made for any item of work required to complete the lump sum items. Lump sum contracts shall be complete, tested and fully operable prior to request for final payment. Contractor may be required to provide a break-down of the lump sum totals.

1.07 UNIT PRICE ITEM

Separate payment will be made for the items of work described herein and listed on the Bid

Form. Any related work not specifically listed, but required for satisfactory completion of the work shall be considered to be included in the scope of the appropriate listed work items.

No separate payment will be made for the following items and the cost of such work shall be included in the applicable pay items of work. Final payments shall not be requested by the Contractor or made by the County until as-built (record) drawings have been submitted and approved by the County.

1. Shop Drawings, Working Drawings.
2. Clearing, grubbing and grading except as hereinafter specified.
3. Trench excavation, including necessary pavement removal and rock removal, except as otherwise specified.
4. Dewatering and disposal of surplus water.
5. Structural fill, backfill, and grading.
6. Replacement of unpaved roadways, and shrubbery plots.
7. Cleanup and miscellaneous work.
8. Foundation and borrow materials, except as hereinafter specified.
9. Testing and placing system in operation.
10. Any material and equipment required to be installed and utilized for the tests.
11. Pipe, structures, pavement replacement, asphalt and shell driveways and/or appurtenances included within the limits of lump sum work, unless otherwise shown.
12. Maintaining the existing quality of service during construction.
13. Appurtenant work as required for a complete and operable system.
14. As-built Record Drawings.

FORCE MAIN 1D REHABILITATION

BID ITEM NO. 1.0 - MOBILIZATION

Measurement and payment for this Bid Item shall include full compensation for the required 100 percent (100%) Performance Bond, 100 Percent (100%) Payment Bond, all required insurance for the project and the Contractor's mobilization and demobilization costs as shown in the Bid Form. Mobilization includes, but it not limited to: preparation and movement of personnel, equipment, supplies and incidentals such as safety and sanitary supplies/ facilities

Payment for mobilization shall not exceed 5 percent (5%) of the total Contract cost unless the Contractor can prove to the County that his actual mobilization cost exceeds 5 percent (5%).

Partial payments for this Bid Item will be made in accordance with the following schedule:

Percent of Original Contract Amount:	Percent Allowable Payment of Mobilization/Demobilization Bid Item Price:
5	25
10	35
25	45
50	50
75	75
100	100

These payments will be subject to the standard retainage provided in the Contract. Payment of the retainage will be made after completion of the work and demobilization.

BID ITEM	DESCRIPTION	UNITS
1.0	Mobilization	LS

BID ITEM 2.0 - MAINTENANCE OF TRAFFIC

Payment for Maintenance of Traffic will be made for at the Contract lump sum price. This item shall include all materials and labor for the maintenance of pedestrian and vehicular traffic in accordance with FDOT Standard Specifications required to complete this work. Contractor will submit a Maintenance of Traffic Plan for all phases of construction at the Pre-Construction Meeting for County review and approval.

Partial payments for this Bid Item will be made in accordance with the following schedule:

Percent of Original Contract Amount*:	Percent Allowable Payment of Maintenance of Traffic Bid Item Price:
5	20
10	30
25	45
50	50
75	75
100	100

*Percent of Original Contract Amount to be calculated without Bid Items 1.0 and 2.0 amounts.

These payments will be subject to the standard retainage provided in the Contract. Payment of the retainage will be made after completion of the work and demobilization.

BID ITEM	DESCRIPTION	UNITS
2.0	Maintenance of Traffic	LS

BID ITEM 3.0 - TEMPORARY EROSION CONTROL MEASURES

Payment for temporary erosion control measures will be made at the applicable Contract unit price bid per linear foot for temporary control features installed for all labor, materials and equipment to install, maintain and remove all temporary erosion control measures. The installation, maintenance and removal of all temporary erosion control measures shall be in accordance with the NPDES Permit requirements. All labor, materials and equipment to install, maintain and remove temporary erosion control measures that are necessary but are not specifically paid for under a Bid Item shall be incidental to the temporary erosion control measures Bid Items herein. Payment shall represent full compensation for all labor, materials, necessary equipment, and incidentals necessary to complete the work, ready for approval and acceptance by the County.

BID ITEM	DESCRIPTION	UNITS
3.0	Temporary Erosion Control Measures	LF

BID ITEM 4.0 - PVC FORCE MAIN

Payment for all work included in this Bid Item shall be made at the applicable Contract unit price bid per linear foot for furnishing and installing the listed diameter PVC (AWWA C-905 CL-235) force main pipe, approved, certified, and placed into operation as shown on the Contract Drawings and listed in the Bid Form. Measurement and Payment shall be made for the actual

length of the listed diameter pipe installed and will represent full compensation for all labor, materials and equipment required to complete these bid items, including but not limited to excavation including rock, dewatering, sheeting, bedding and backfill, base, subbase, compaction, detectable warning tape and locator wire, clamps, harnessing, adapters, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, repair sleeves, flushing and pigging, pressure testing, cleanup and all other work incidental to the installation of the force mains complete in place. This Bid Item also includes furnishing, and compacting base and subbase for asphalt. Compaction of backfill and asphaltic pavement base and subbase under roadways shall, at a minimum, be 98 percent of the maximum density as determined by AASHTO T-180.

No additional compensation will be made for excavation below the bottom of the pipe, for rock removal or bedding and backfill materials unless otherwise approved by the County.

Payment will be made at seventy-five percent of the Contract unit price for pipe installed, backfilled and compacted. Pipe will be considered one hundred percent complete following satisfactory pressure testing.

BID ITEM	DESCRIPTION	UNITS
4.1	18" PVC (C-905, CL-235) Force Main	LF

BID ITEM 5.0 - RESTRAINED JOINT PVC FORCE MAIN

Payment for all work included in this Bid Item shall be made at the applicable Contract unit price bid per linear foot for furnishing and installing the listed diameter PVC (AWWA C-900 CL-150 or AWWA C-905 CL-235) force main pipe and joint restraints completed, approved, certified, and placed into operation as shown on the Contract Drawings and listed in the Bid Form. Measurement and Payment shall be made for the actual length of the listed diameter pipe installed and will represent full compensation for all labor, materials and equipment required to complete these bid items, including but not limited to excavation including rock, dewatering, sheeting, bedding and backfill, base, subbase, compaction, repair sleeves, detectable warning tape and locator wire, clamps, harnessing, adapters, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, flushing and pigging, pressure testing, cleanup and all other work incidental to the installation of the force mains complete in place. This Bid Item also includes furnishing, and compacting base and subbase for asphalt. Compaction of backfill and asphaltic pavement base and subbase under roadways shall, at a minimum, be 98 percent of the maximum density as determined by AASHTO T-180.

No additional compensation will be made for excavation below the bottom of the pipe, for rock removal or bedding and backfill materials unless otherwise approved by the County.

Payment will be made at seventy-five percent of the Contract unit price for pipe installed, backfilled and compacted. Pipe will be considered one hundred percent complete following satisfactory pressure testing.

BID ITEM	DESCRIPTION	UNITS
5.1	12" Restrained Joint PVC (C-900, CL-150) Force Main	LF
5.2	18" Restrained Joint PVC (C-905, CL-235) Force Main Excluding 51 st Street West	LF
5.3	18" Restrained Joint PVC (C-905, CL-235) Force Main for 51 st Street West	LF

BID ITEM 6.0 - RESTRAINED JOINT PVC RECLAIMED WATER MAIN

Payment for all work included in this Bid Item shall be made at the applicable Contract unit price bid per linear foot for furnishing and installing the listed diameter restrained joint PVC (C-905, CL-235) reclaimed water main pipe, fittings and joint restraints completed, approved, certified, and placed into operation as shown on the Contract Drawings and listed in the Bid Form. Measurement and Payment shall be made for the actual length of the listed diameter pipe installed and will represent full compensation for all labor, materials, and equipment required to complete these bid items, including but not limited to excavation including rock, dewatering, sheeting, ductile iron fittings, bedding and backfill, base, subbase, compaction, detectable warning tape and locator wire, clamps, harnessing, adapters, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, flushing and pigging, pressure testing, cleanup and all other work incidental to the installation of the water mains complete in place. This Bid Item also includes furnishing, and compacting base and subbase for asphalt. Compaction of backfill and asphaltic pavement base and subbase under roadways shall, at a minimum, be 98 percent of the maximum density as determined by AASHTO T-180.

No additional compensation will be made for excavation below the bottom of the pipe, for rock removal or bedding and backfill materials unless otherwise approved by the County.

Payment will be made at seventy-five percent of the Contract unit price for pipe installed, backfilled and compacted. Pipe will be considered one hundred percent complete following satisfactory pressure testing.

BID ITEM	DESCRIPTION	UNITS
6.1	16" PVC (C-905, CL-235) Reclaimed Water Main	LF

BID ITEM 7.0 - RESTRAINED JOINT PVC RECLAIMED WATER MAIN

Payment for all work included in this Bid Item shall be made at the applicable Contract unit price bid per linear foot for furnishing and installing the listed diameter restrained joint PVC (C-905, CL-235) reclaimed water main pipe, fittings and joint restraints completed, approved, certified, and placed into operation as shown on the Contract Drawings and listed in the Bid Form. Measurement and Payment shall be made for the actual length of the listed diameter pipe installed and will represent full compensation for all labor, materials, and equipment required to complete these bid items, including but not limited to excavation including rock, dewatering, sheeting, ductile iron fittings, bedding and backfill, base, subbase, compaction, detectable warning tape and locator wire, clamps, harnessing, adapters, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, flushing and pigging, pressure testing, cleanup and all other work incidental to the installation of the water mains complete in place. This Bid Item also includes furnishing, and compacting base and subbase for asphalt. Compaction of backfill

and asphaltic pavement base and subbase under roadways shall, at a minimum, be 98 percent of the maximum density as determined by AASHTO T-180.

No additional compensation will be made for excavation below the bottom of the pipe, for rock removal or bedding and backfill materials unless otherwise approved by the County.

Payment will be made at seventy-five percent of the Contract unit price for pipe installed, backfilled and compacted. Pipe will be considered one hundred percent complete following satisfactory pressure testing.

BID ITEM	DESCRIPTION	UNITS
7.1	6" Restrained Joint PVC (C-900, CL-150) Reclaimed Water Main	LF

BID ITEM 8.0 - HDPE FORCE MAIN BY DIRECTIONAL BORE

Payment for all work included in this Bid Item shall be made at the applicable Contract unit price bid per linear foot for furnishing and installing the listed diameter of HDPE (DIPS, DR-11) force main pipe by directional bore method. This Bid Item includes all labor, equipment, tools and materials for furnishing and installing HDPE by directional bore methods including equipment setup and removal, excavation for pits, tracer wire, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, cleanup and all other work incidental to the installation of the force main bore in place, complete. This Bid Item also includes furnishing, and compacting base and subbase for asphalt. Compaction of backfill and asphaltic pavement base and subbase under roadways shall, at a minimum, be 98 percent of the maximum density as determined by AASHTO T-180. This bid item also includes drilling fluid frac-out cleanup and restoration of impacted areas.

Payment will be made at seventy-five percent of the Contract unit price for pipe installed, backfilled and compacted. Pipe will be considered one hundred percent complete following satisfactory pressure testing.

BID ITEM	DESCRIPTION	UNITS
8.1	20" HDPE (DIPS, DR-11) Force Main by Directional Bore	LF

BID ITEM 9.0 - DUCTILE IRON FITTINGS FOR FORCE MAIN

Payment for all work included in this Bid Items shall be made at the applicable Contract unit price bid per each fitting for furnishing and installing the listed diameter and type of ductile iron fitting and all necessary labor, materials and equipment for installation including the ductile iron fitting (fusion bonded epoxy or epoxy and polyethylene lined and coal tar enamel coated exterior) (AWWA C-110 or C-153, Pressure Class 350) completed, approved, certified and placed in to operation as shown on the Contract Drawings and listed in the Bid Form. This Bid Item shall include but not limited to excavation including rock, dewatering, sheeting, bedding and backfill, pavement base and subbase, compaction, detectable warning tape and locator wire, polyethylene sleeve, clamps, harnessing, adapters, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, flushing and pigging, pressure testing, cleanup and all other work incidental to the installation of the fittings complete in place. This Bid Item also includes

furnishing, and compacting base and subbase for asphalt. Compaction of backfill and asphaltic pavement base and subbase under roadways shall, at a minimum, be 98 percent of the maximum density as determined by AASHTO T-180.

Measurement and Payment shall be made for the actual number of each listed fitting installed, complete, and will represent full compensation for all labor, materials and equipment required to complete these bid items. Payment will be made at seventy-five percent of the Contract unit price for fittings installed, backfilled and compacted. Fittings will be considered one hundred percent complete following satisfactory pressure testing.

BID ITEM	DESCRIPTION	UNITS
9.1	18" 45-Degree Ductile Iron Bend (AWWA C-110 or C-153, Pressure Class 350)	EA
9.2	18" Ductile Iron Cap (AWWA C-110 or C-153, Pressure Class 350)	EA
9.3	18"x18"x12" Ductile Iron Tee (AWWA C-110 or C-153, Pressure Class 350)	EA
9.4	18"x18"x18" Ductile Iron Wye (AWWA C-110 or C-153, Pressure Class 350)	EA
9.5	20" 11.25-Degree Ductile Iron Bend (AWWA C-110 or C-153, Pressure Class 350)	EA
9.6	20"x18" Ductile Iron Reducer (AWWA C-110 or C-153, Pressure Class 350)	EA
9.7	24"x18" Ductile Iron Reducer (AWWA C-110 or C-153, Pressure Class 350)	EA
9.8	24" Ductile Iron Repair Sleeve (AWWA C-110 or C-153, Pressure Class 350)	EA

BID ITEM 10.0 - FORCE MAIN GATE VALVES

Payment for all work included in this Bid Item shall be made at the applicable Contract unit price bid per each valve for furnishing and installing the listed diameter and type of valve, box, cover and concrete pad, and all necessary labor, materials and equipment for installation including valve box extensions and adjustments as shown on the Contract Drawings and listed on the Bid Form including but not limited to gate valve, tracer wire test station box, valve box and cover, concrete pad around valve box, concrete support pad, embedded valve identification tag, valve stem, valve box extensions. For gate valves and meter assemblies (w/o meter) also include tapping sleeves/saddles, PVC pipe & fittings, corporation stops, curb stops & meter box. Payment shall represent full compensation for all labor, material, excavation including rock as necessary, bedding, backfill, compaction, testing and equipment as specified and all incidentals necessary for completion of this Bid Item, ready for approval and acceptance by the County.

BID ITEM	DESCRIPTION	UNITS
10.1	12" Force Main Gate Valve	EA
10.2	18" Force Main Gate Valve	EA
10.3	18" Force Main Gate Valve & Meter Assembly (w/o meter)	EA

BID ITEM 11.0 - BELOW GRADE AIR RELEASE VALVE FOR FORCE MAINS

Payment for furnishing and installing air release valve assemblies will be made at the Contract unit price per each air release valve assembly for furnishing and installing the listed type of air

release valve. This item includes dewatering, excavation, backfill, compaction and all necessary labor, materials, and equipment required to install the air release valve assembly per the detail included in the Contract Drawings. This item shall include but not be limited to air release valve, piping, valves, fittings, manhole (including but not limited to base, sections, slab, frame and cover, gaskets, seals and coatings), concrete, excavation including rock, dewatering, sheeting, bedding, backfill, compaction, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, cleanup and all other work incidental to the installation of the air release valves for force mains complete in place, ready for approval and acceptance by the County.

BID ITEM	DESCRIPTION	UNITS
11.0	Below Grade Air Release Valve for Force Mains	EA

BID ITEM 12.0 - CONNECTION TO EXISTING FORCE MAIN

Payment for all work included under this Bid Item shall be made at the Contract unit price bid per each connection to existing force main and shall represent full compensation for labor, materials, tools and equipment necessary for completing the connections to the existing force main as shown in the Contract Drawing and specified herein. This Bid Item shall include but not be limited to excavation including rock, dewatering, sheeting, bedding and backfill, pavement base and subbase, compaction, detectable warning tape and locator wire, polyethylene sleeve, clamps, harnessing, adapters, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, cleanup and all other work incidental to the connection to existing force main, complete.

BID ITEM	DESCRIPTION	UNITS
12.0	Connection to Existing Force Main	EA

BID ITEM 13.0 - FORCE MAIN FLOW METER AND VAULT

Payment for all work included under this Bid Item shall be made at the Contract unit price bid per each flow meter and vault and shall represent full compensation for labor, materials, tools and equipment necessary for furnishing and installing the 18" magnetic flow meter and vault as shown on the Contract Drawings and specified herein. This item shall include but not be limited to excavation including rock, dewatering, sheeting, bedding, backfill, compaction, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, cleanup and all other work incidental to the installation of the flow meter and vault complete in place, complete.

BID ITEM	DESCRIPTION	UNITS
13.0	Force Main Flow Meter and Vault	EA

BID ITEM 14.0 - GRAVITY SEWER CONNECTION TO EXISTING LIFT STATION

Payment for all work included under this Bid Item shall be made at the applicable Contract lump sum price bid for connection to existing lift station and shall represent full compensation for labor, materials, tools and equipment necessary for furnishing and installing the tie in of the 30" gravity sewer main to LS 237 as shown in the Contract Drawing and specified herein. This

Bid Item shall include but not be limited to excavation including rock as necessary, dewatering, sheeting, bedding and backfill, compaction, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, cleanup and all other work incidental to the connection to existing lift station, complete.

BID ITEM	DESCRIPTION	UNITS
14.1	30" Gravity Sewer Connection to LS 237	LS

BID ITEM 15.0 - REPLACE EXISTING FORCE MAIN

Payment for all work included in this Bid Item will be made at the applicable Contract lump sum price for replacing existing force main in the diameters and locations listed and shall represent full compensation for labor, materials, tools and equipment necessary for replacing existing force main as shown on the Contract Drawings and specified herein. This Bid Item shall include removal of existing force main and appurtenances and furnishing and installing PVC force main (AWWA C-900, CL-150) pipe, fittings and joint restraints. This shall include but not be limited to excavation including rock, dewatering, sheeting, bedding and backfill, base, subbase, compaction, detectable warning tape and locator wire, clamps, harnessing, adapters, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, flushing and pigging, pressure testing, bypass pumping or trucking, cleanup and all other work incidental to the replacement of force main, complete, ready for approval and service by the City of Bradenton.

No additional compensation will be made for excavation below the bottom of the pipe, for rock removal or bedding and backfill materials unless otherwise approved by the County.

BID ITEM	DESCRIPTION	UNITS
15.1	Replace Existing 6" Force Main Between 63 rd St. W. & 66 th St. W.	LS

BID ITEM 16.0 - REPLACE EXISTING WATER MAIN

Payment for all work included in this Bid Item will be made at the applicable Contract lump sum price for replacing existing water main in the diameters and locations listed and shall represent full compensation for labor, materials, tools and equipment necessary for replacing existing water main as shown on the Contract Drawings and specified herein. This Bid Item shall include removal of existing water main and appurtenances and furnishing and installing ductile iron (cement lined, AWWA C-150 and C-151, Pressure Class 350) pipe, fittings and joint restraints. This shall include but not be limited to excavation including rock, dewatering, sheeting, bedding and backfill, base, subbase, compaction, detectable warning tape and locator wire, clamps, harnessing, adapters, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, flushing and pigging, pressure testing, disinfection, bacteriological testing, public notifications, clearances, cleanup and all other work incidental to the replacement of force main, complete, ready for approval and service by the City of Bradenton.

No additional compensation will be made for excavation below the bottom of the pipe, for rock removal or bedding and backfill materials unless otherwise approved by the County.

BID ITEM	DESCRIPTION	UNITS
16.1	Replace 4" Water Main at 21st Ave. W. & 51th St. W.	LS
16.2	Replace 6" Water Main at 63rd St. W. & 40th Ave. W.	LS
16.3	Replace 6" Water Main Between 63rd St. W. & 66th St. W.	LS

BID ITEM 17.0 - REMOVE AND DISPOSE EXISTING SANITARY SEWER FACILITIES

Payment for all work included in this Bid Item will be made at the applicable Contract unit price per linear foot of existing sanitary sewer facilities removed and disposed and shall represent full compensation for labor, materials, tools and equipment necessary for removing and disposing existing sanitary sewer facilities (including but not limited to sanitary sewer mains, fittings and appurtenances located within roadway right of ways) as shown on the Contract Drawings and specified herein. Measurement will be made along the centerline of the sanitary sewer main with no deductions for fittings. This Bid Item shall include be not be limited to excavation including rock, removal of existing sanitary sewer facilities, offsite disposal of removed materials in accordance with all applicable laws, backfill, compaction, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, cleanup and all other work incidental to the removal and disposal of existing sanitary sewer facilities, complete.

BID ITEM	DESCRIPTION	UNITS
17.0	Remove and Dispose Existing Sanitary Sewer Facilities	LF

BID ITEM 18.0 - REMOVE AND DISPOSE EXISTING SANITARY MANHOLES

Payment for all work included in this Bid Item will be made at the applicable Contract unit price per each existing sanitary manhole removed and disposed and shall represent full compensation for labor, materials, tools and equipment necessary for removing and disposing existing sanitary manholes and appurtenances within roadway right of ways (including but not limited to base, sections, slab, frame and cover, gaskets, and seals) as shown on the Contract Drawings and specified herein. This Bid Item shall include be not be limited to excavation including rock, removal of existing sanitary manholes, offsite disposal of removed materials in accordance with all applicable laws, backfill, compaction, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, cleanup and all other work incidental to the removal and disposal of existing sanitary manholes, complete.

BID ITEM	DESCRIPTION	UNITS
18.0	Remove and Dispose Existing Sanitary Manholes	EA

BID ITEM 19.0 - PVC GRAVITY SANITARY SEWER MAIN

Payment for all work included in this Bid Item shall be made at the applicable Contract unit price bid per linear foot for furnishing and installing the listed diameter and class PVC gravity sanitary sewer main pipe completed, approved, certified and placed into operation as shown on the Contract Drawings and listed in the Bid Form. Measurement and Payment shall be made for the actual length of the listed diameter pipe installed and will represent full compensation for all labor, materials and equipment required to complete these bid items, including but not limited to excavation including rock, dewatering, sheeting, pipe, wyes and/or tees as required for service connections, bedding and backfill, base, subbase, compaction,

detectable warning tape and locator wire, clamps, harnessing, adapters, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, pressure testing, cleanup and all other work incidental to the installation of the sanitary sewer mains complete in place.

Payment for this item shall also include recording station and offset locations by field survey and recording swing ties for tees, wyes and other appurtenances.

No additional payment for restoration of private driveways within or outside of roadway right of ways will be made unless specifically identified on the Contract Drawings.

No additional compensation will be made for excavation below the bottom of the pipe, for rock removal or bedding and backfill materials unless otherwise approved by the County.

Payment will be made at seventy-five percent of the Contract unit price for pipe installed, backfilled and compacted. Pipe will be considered one hundred percent complete following satisfactory pressure testing.

BID ITEM	DESCRIPTION	UNITS
19.1	8" PVC (SDR 26) Gravity Sewer Main	LF
19.2	15" PVC (SDR 26) Gravity Sewer Main	LF
19.3	30" PVC (SDR 26) Gravity Sewer Main	LF

BID ITEM 20.0 - STANDARD PRECAST CONCRETE SANITARY SEWER MANHOLE

Payment for all work included in this Bid Item shall be made at the applicable Contract unit price bid per each standard precast concrete sanitary sewer manhole furnished and installed and shall represent full compensation for labor, materials, tools and equipment necessary for furnishing and installed installing standard precast concrete sanitary sewer manholes including but not limited to excavation including rock, dewatering, sheeting, precast concrete manholes (including but not limited to base, section, cone, rings, frame and cover, gaskets, seals, fiberglass liner, protective coatings, rainwater protector and sealing of lift holes), drop connections (if applicable), stubs and plugs and shown or called for on the Contract Drawings, bedding, backfill, base, subbase, compaction, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, cleanup and all other work incidental to the installation of the sanitary sewer manholes complete in place.

BID ITEM	DESCRIPTION	UNITS
20.0	Standard Precast Concrete Sanitary Sewer Manhole	EA

BID ITEM 21.0 - REMOVE AND REPLACE RCP STORM SEWER PIPE

Payment for all work included in this Bid Item shall be made at the applicable Contract unit price bid per linear foot for removing existing storm sewer pipe and furnishing and installing the listed size reinforced concrete pipe (RCP) storm sewer completed, approved, certified and placed into operation as shown on the Contract Drawings and listed in the Bid Form. Measurement and Payment shall be made for the actual length of the listed size pipe installed and will represent full compensation for all labor, materials and equipment required to complete these bid items, including but not limited to excavation including rock, removal of existing sanitary sewer facilities, offsite disposal of removed materials in accordance with all applicable

laws, dewatering, sheeting, pipe, bedding and backfill, base, subbase, compaction, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, pressure testing, cleanup and all other work incidental to the removal and disposal of existing storm sewer pipe and the installation of new storm sewer pipe complete in place. This Bid Item also includes furnishing, compacting and testing base and subbase for asphalt. Compaction of backfill and asphaltic pavement base and subbase under roadways shall, at a minimum, be 98 percent of the maximum density as determined by AASHTO T-180.

No additional compensation will be made for excavation below the bottom of the pipe, for rock removal or bedding and backfill materials unless otherwise approved by the County.

BID ITEM	DESCRIPTION	UNITS
21.1	Remove and Replace 12" x 18" ERCP Storm Sewer Pipe	LF
21.2	Remove and Replace 14" x 23" ERCP Storm Sewer Pipe	LF
21.3	Remove and Replace 18" RCP Storm Sewer Pipe	LF
21.4	Remove and Replace 24" RCP Storm Sewer Pipe	LF

BID ITEM 22.0 - REMOVE AND REPLACE STORM SEWER STRUCTURES

Payment for all work included in this Bid Item shall be made at the applicable Contract unit price bid per each storm sewer structure for removing existing storm sewer structure and furnishing and installing new storm sewer structures of the listed type and shall represent full compensation for labor, materials, tools and equipment necessary for furnishing and installed installing precast concrete structures including but not limited to excavation including rock, removal of existing storm sewer structures, offsite disposal of removed materials in accordance with all applicable laws, dewatering, sheeting, precast concrete structures, bedding, backfill, base, subbase, compaction, restraining utility poles, coordinating with other utilities for locating buried cables and other utilities during construction, repair of existing utilities that are disturbed during construction, protection of existing facilities, cleanup and all other work incidental to the installation of the storm sewer structures complete in place.

BID ITEM	DESCRIPTION	UNITS
22.1	Remove and Replace Concrete Storm Manhole	EA
22.2	Remove and Replace Concrete Collar	EA

BID ITEM 23.0 - MISCELLANEOUS CONCRETE

Payment for all work under this Bid Item shall be made at the applicable Contract unit price bid per cubic yard of concrete as shown on the Bid Form for furnishing, placing and installing the miscellaneous concrete, measured in place, within the lines and grades as shown on the Contract Drawings and as described in the Specifications or as directed by the County. All concrete placed outside these lines and grades to fill unauthorized excavation and all concrete for replacing defective work shall be at the expense of the Contractor. Concrete specifically included under any other Bid Item will not be measured or paid for under this Bid Item.

Measurement for miscellaneous concrete shall be per actual cubic yard of concrete furnished, placed and installed as shown on the Contract Drawings or as ordered by the County in writing. This Bid Item includes encasements, non-reinforced pipe cradles and like work. Payment shall represent full compensation for all labor, materials and equipment for mixing, placing, forming and curing of the concrete and all incidentals necessary to complete the concrete work, ready

for approval and acceptance by the County, complete.

BID ITEM	DESCRIPTION	UNITS
23.0	Miscellaneous Concrete	CY

BID ITEM 24.0 - FLOWABLE FILL

Payment for all work under this Bid Item shall be made at the applicable Contract unit price bid per cubic yard of flowable fill material as shown on the Bid Form for all materials, mixing, transporting, placing and finishing to fill the abandoned force main as shown on the Contract Drawings and as described in the Specifications.

Measurement for flowable fill shall be per actual cubic yard of flowable fill furnished, placed, and installed as shown on the Contract Drawings or as ordered by the County in writing. Payment shall represent full compensation for all labor, materials and equipment for mixing, placing and transporting of the flowable fill, ready for approval and acceptance by the County, complete.

BID ITEM	DESCRIPTION	UNITS
24.0	Flowable Fill	CY

BID ITEM 25.0 - BYPASS PUMPING (STAGE 1-4)

Payment for all work included under this Bid Item shall be made at the Contract lump sum price bid listed in the Bid Form and shall represent full compensation for labor, materials, tools and equipment necessary for furnishing and installing pumps, the bypass pumping suction line piping, discharge line piping and connections to piping for all bypass pumping stages as shown in the Contract Drawings and specified herein.

The lump sum quantity measured for payment shall include all pumps, pipe, fittings, valves, pipe supports in wetwell, connection to existing pipe penetrating wetwell wall and appurtenances for the suction and discharge lines. This price shall be full compensation for the satisfactory completion of all work described herein and to provide complete and functional suction and discharge lines and connections to distribution line.

BID ITEM	DESCRIPTION	UNITS
25.0	Bypass Pumping (Stage 1-4)	LS

BID ITEM 26.0 - SODDING

Payment for all work included under this Bid Items will be made at the Contract unit price bid per square yard for of sod furnished and installed and shall represent full compensation for labor, materials, tools and equipment necessary for furnishing, placing and maintaining sod, complete, until final acceptance by the County including but not limited to finish grading, sod, sod placement, watering, protection, cleanup and maintenance.

BID ITEM	DESCRIPTION	UNITS
26.0	Sodding	SY

BID ITEM 27.0 - TREE REPLACEMENT

Payment for all work included in these Bid Items will be made at the applicable Contract unit price bid per tree for existing tree removal and furnishing and planting the listed types of trees and shall include all labor, materials, tools and equipment necessary for furnishing, planting and maintaining the tree, complete, as shown on the Contract Drawings until final acceptance by the County including but not limited to excavation, tree, tree planting, watering, protection, cleanup and maintenance.

BID ITEM	DESCRIPTION	UNITS
27.1	Replace Palm Tree – 3” Cabbage Palm	EA
27.2	Replace Oak Tree – 3” Cathedral Live Oak	EA

BID ITEM 28.0 - DRIVEWAY RESTORATION

Payment for all work included in this Bid Items will be made at the applicable Contract unit price bid per square yard of existing shell, asphaltic concrete and concrete driveway removed and replaced. This Bid Item shall include all labor, materials, tools and equipment necessary for saw cutting existing driveway, removal of the existing driveway, compacting subgrade, furnishing and installing new driveway material (including but not limited to shell, asphaltic concrete and concrete), protection of existing facilities, repair of existing utilities that are disturbed during construction, cleanup, offsite disposal of removed materials in accordance with all applicable laws and all work incidental to the completion of this Bid Item as shown on the Contract Drawings and included in the Specifications, ready for approval and acceptance by the County.

BID ITEM	DESCRIPTION	UNITS
28.0	Driveway Restoration	SY

BID ITEM 29.0 - ASPHALT ROADWAY RESTORATION

Payment for all work included in this Bid item will be made at the applicable Contract unit price bid per square yard for removal and restoration of existing asphalt roadway as shown on the Contract Drawings and listed on the Bid Form. This Bid Item shall be limited to roadway within 25 feet of new pipe installed unless the 25-foot dimension falls within a lane of traffic in which case the full lane shall be restored (i.e, partial lane restoration will not be permitted). Payment shall represent full compensation for asphalt roadway repair and restoration, including all labor, materials and equipment necessary for the removal, installation and testing the road restoration pavement section as shown in the Contract Documents and in accordance with applicable requirements of Manatee County Transportation Department, including but not limited to saw cutting and milling existing pavement, not less than 1-1/4 inches of asphaltic concrete structure coarse with prime coat, not less than 1-1/2 inches of FDOT Type S-III asphaltic concrete, surface sweeping, bituminous tacking, milling, cleaning outer edges, thermal striping and relabeling warning areas, reflective roadway delineators, permit compliance, cleanup, offsite disposal of removed materials in accordance with all applicable laws, testing and all other work incidental to the pavement restoration, complete, ready for approval and acceptance by the County.

Payment for pavement base and subbase is included in the unit prices for pipe installation Bid Items

BID ITEM	DESCRIPTION	UNITS
29.0	Asphalt Roadway Restoration	SY

BID ITEM 30.0 - MIAMI CURB RESTORATION

Payment for all work included in this Bid Item will be made at the applicable Contract unit price bid per linear foot for replacement of existing Miami curb. Measurement will be per actual number of linear feet of concrete curb and gutter removed and replaced. Removal and replacement shall include the concrete curb and gutter directly over the pipe trench and extending to the nearest existing expansion or contraction joint on each side. Payment shall represent full compensation for all labor, material and equipment for furnishing and compacting subgrade, furnishing, placing, forming, and finishing concrete to match existing curb and gutter, joints, protection of existing facilities, repair of existing utilities that are disturbed during construction, cleanup, offsite disposal of removed materials in accordance with all applicable laws, testing and all work incidental to Miami curb restoration, complete, ready for approval and acceptance by the County.

BID ITEM	DESCRIPTION	UNITS
30.0	Miami Curb Restoration	LF

BID ITEM 31.0 - CONCRETE SIDEWALK RESTORATION

Payment for all work included in this Bid Item will be made at the applicable Contract unit price bid per square yard for removal and restoration of existing sidewalk as shown on the Contract Drawings and listed on the Bid Form. Payment shall represent full compensation for all labor, material, tools and equipment for the removal of the existing concrete sidewalk and the installation and testing of the new concrete sidewalk section (including concrete sidewalk ramps) as shown in the Contract Documents and in accordance with the applicable requirements of Manatee County Transportation Department, including but not limited to the necessary base, subbase or compacted suitable excavation material, concrete, reinforcing, joints, broom finish, detectable warnings, cleanup, offsite disposal of removed materials in accordance with all applicable laws and all other work incidental to sidewalk replacement, complete, ready for approval and acceptance by the County.

BID ITEM	DESCRIPTION	UNITS
31.0	Concrete Sidewalk Restoration	SY

BID ITEM 32.0 - ANIMAL SHELTER LANDSCAPING

Payment for all work included in these Bid Items will be made at the applicable Contract lump sum price for removing existing landscaping and furnishing and installing replacement landscaping as shown on the Contract Drawings and listed on the Bid Form. Payment shall represent full compensation for all labor, material, tools and equipment for the removal of existing trees, shrubs, other vegetation, mulch, fencing and all other landscaping and furnishing and installing replacements and incidentals as necessary to restore the landscaping to a condition equal to or better than existing condition, complete, ready for approval and acceptance by the County.

This Bid Items shall include preparing and submitting a landscape plan for approval by the County.

BID ITEM	DESCRIPTION	UNITS
32.0	Animal Shelter Landscaping	LS

BID ITEM 33.0 - CONTRACT CONTINGENCY WORK

Payment for all work under this Bid Item shall be made only at the County's discretion. This Bid Item shall not exceed 10% of the Bidder's Total Base Bid. The Bidder shall calculate and enter a dollar amount for this Bid Item.

BID ITEM	DESCRIPTION	UNITS
33.0	Contract Contingency Work	LS

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01152 REQUESTS FOR PAYMENT

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

Submit Applications for Payment to the Project Manager or as directed at the preconstruction meeting, in accordance with the schedule established by Conditions of the Contract and Agreement between County and Contractor.

1.02 FORMAT AND DATA REQUIRED

- A. Submit payment requests in the form provided by the County with itemized data typed in accordance with the Bid Form.
- B. Provide construction photographs in accordance with Contract Documents.

1.03 SUBSTANTIATING DATA FOR PROGRESS PAYMENTS

- A. When the County requires substantiating data, Contractor shall submit suitable information with a cover letter.
- B. Submit one copy of data and cover letter for each copy of application.

1.04 PREPARATION OF APPLICATION FOR FINAL PAYMENT

Fill in application form as specified for progress payments.

1.05 SUBMITTAL PROCEDURE

- A. Submit applications for payment at the times stipulated in the Agreement.
- B. Number: Three (3) copies of each application; all signed and certified by the Contractor.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01153 CHANGE ORDER PROCEDURES

PART 1 GENERAL

1.01 DEFINITION

- A. Change Order: A written order signed by the Owner, the Architect/Engineer and the Contractor authorizing a change in the Project Plans and/or Specifications and, if necessary, a corresponding adjustment in the Contract Sum and/or Contract Time, pursuant to Article V of the General Conditions of the Construction Agreement.
- B. Administrative Change Adjustment: Minor change order under 10% of project cost or 20% time, does not have to be Board approved.
- C. Field Directive: A written order issued by Owner which orders minor changes in the Work not involving a change in Contract Time, to be paid from the Owner's contingency funds.
- D. Field Order: Minor change to contract work that does not require adjustment of contract sum or expected date of completion.

1.02 REQUIREMENTS INCLUDED

- A. The Contractor shall promptly implement change order procedures:
 - 1. Provide full written data required to evaluate changes.
 - 2. Maintain detailed records of work done on a time-and-material/force account basis.
 - 3. Provide full documentation to County on request.
- B. The Contractor shall designate a member of the Contractor's organization who:
 - 1. Is authorized to accept changes to the Work.
 - 2. Is responsible for informing others in the Contractor's employ of the authorized changes into the Work.

1.03 PRELIMINARY PROCEDURES

- A. Project Manager may initiate changes by submitting a Request to Contractor. Request will include:
 - 1. Detailed description of the change, products, costs and location of the change in the Project.
 - 2. Supplementary or revised Drawings and Specifications.
 - 3. The projected time extension for making the change.
 - 4. A specified period of time during which the requested price will be considered valid.
 - 5. Such request is for information only and is not an instruction to execute the changes, nor to stop work in progress.
- B. Contractor may initiate changes by submitting a written notice to the Project Manager, containing:
 - 1. Description of the proposed changes.
 - 2. Statement of the reason for making the changes.

3. Statement of the effect on the Contract Sum and the Contract Time.
4. Statement of the effect on the work of separate contractors.
5. Documentation supporting any change in Contract Sum or Contract Time, as appropriate.

1.04 FIELD ORDER CHANGE

- A. In lieu of a Change Order, the Project Manager may issue a Field Order for the Contractor to proceed with additional work within the original intent of the Project.
- B. Field Order will describe changes in the work, with attachments of backup information to define details of the change.
- C. Contractor must sign and date the Field Order to indicate agreement with the terms therein.

1.05 DOCUMENTATION OF PROPOSALS AND CLAIMS

- A. Support each quotation for a lump sum proposal and for each unit price which has not previously been established, with sufficient substantiating data to allow the County to evaluate the quotation.
- B. On request, provide additional data to support time and cost computations:
 1. Labor required.
 2. Equipment required.
 3. Products required.
 - a. Recommended source of purchase and unit cost.
 - b. Quantities required.
 4. Taxes, insurance and bonds.
 5. Credit for work deleted from Contract, similarly documented.
 6. Overhead and profit.
 7. Justification for any change in Contract Time.
- C. Support each claim for additional costs and for work done on a time-and-material/force account basis, with documentation as required for a lump-sum proposal.
 1. Name of the County's authorized agent who ordered the work and date of the order.
 2. Date and time work was performed and by whom.
 3. Time record, summary of hours work and hourly rates paid.
 4. Receipts and invoices for:
 - a. Equipment used, listing dates and time of use.
 - b. Products used, listing of quantities.
 - c. Subcontracts.

1.06 PREPARATION OF CHANGE ORDERS

- A. Project Manager will prepare each Change Order.
- B. Change Order will describe changes in the Work, both additions and deletions, with attachments as necessary to define details of the change.
- C. Change Order will provide an accounting of the adjustment in the Contract Sum and in the Contract Time.

1.07 LUMP SUM/FIXED PRICE CHANGE ORDER

- A. Project Manager initiates the form, including a description of the changes involved and attachments based upon documents and proposals submitted by the Contractor, or requests from the County, or both.
- B. Once the form has been completed, all copies should be sent to Contractor for approval. After approval by Contractor, all copies should be sent to County for approval. The County will distribute executed copies after approval by the Board of County Commissioners.

1.08 UNIT PRICE CHANGE ORDER

- A. Contents of Change Orders will be based on, either:
 - 1. County's definition of the scope of the required changes.
 - 2. Contractor's Proposal for a change, as approved by the County.
 - 3. Survey of completed work.
- B. The amounts of the unit prices to be:
 - 1. Those stated in the Agreement.
 - 2. Those mutually agreed upon between County and Contractor.

1.09 TIME AND MATERIAL/FORCE ACCOUNT CHANGE ORDER/CONSTRUCTION CHANGE AUTHORIZATION

- A. Refer to Article V.5.6 of the .

1.10 CORRELATION WITH CONTRACTOR'S SUBMITTALS

- A. Periodically revise Schedule of Values and Application for Payment forms to record each change as a separate item of work, and to record the adjusted Contract Sum.
- B. Periodically revise the Construction Schedule to reflect each change in Contract Time. Revise sub schedules to show changes for other items of work affected by the changes.
- C. Upon completion of work under a Change Order, enter pertinent changes in Record Documents.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01200 PROJECT MEETINGS

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

- A. The County shall schedule the pre-construction meeting, periodic progress meetings and special meetings, if required, throughout progress of work.
- B. Representatives of contractors, subcontractors and suppliers attending meetings shall be qualified and authorized to act on behalf of the entity each represents.
- C. The Contractor shall attend meetings to ascertain that work is expedited consistent with Contract Documents and construction schedules.

1.02 PRE-CONSTRUCTION MEETING

- A. Attendance:
 - 1. County's Engineer.
 - 2. County's Project Manager
 - 3. Contractor.
 - 4. Resident Project Representative.
 - 5. Related Labor Contractor's Superintendent.
 - 6. Major Subcontractors.
 - 7. Major Suppliers.
 - 8. Others as appropriate.
- B. Suggested Agenda:
 - 1. Distribution and discussion of:
 - a. List of major subcontractors.
 - b. Projected Construction Schedules.
 - c. Coordination of Utilities
 - 2. Critical work sequencing.
 - 3. Project Coordination.
 - a. Designation of responsible personnel.
 - b. Emergency contact persons with phone numbers.
 - 4. Procedures and processing of:
 - a. Field decisions.
 - b. Submittals.
 - c. Change Orders.
 - d. Applications for Payment.
 - 5. Procedures for maintaining Record Documents.
 - 6. Use of premises:
 - a. Office, work and storage areas.
 - b. County's REQUIREMENTS.
 - 7. Temporary utilities.
 - 8. Housekeeping procedures.
 - 9. Liquidated damages.
 - 10. Equal Opportunity Requirements.
 - 11. Laboratory testing.

12. Project / Job meetings: Progress meeting, other special topics as needed.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01310 CONSTRUCTION SCHEDULE & PROJECT RESTRAINTS

PART 1 GENERAL

1.01 GENERAL

- A. Construction under this contract must be coordinated with the County and accomplished in a logical order to maintain utilization and flow through existing facilities and public properties and rights-of-way and to allow construction to be completed within the time allowed by Contract Documents and in the manner set forth in the Contract.

1.02 CONSTRUCTION SCHEDULING GENERAL PROVISIONS

- A. No work shall be done between 7:00 p.m. and 7:00 a.m. nor on weekends or legal holidays without written permission of the County. However, emergency work may be done without prior permission.
- B. Night work may be established by the Contractor as regular procedure with the written permission of the County. Such permission, however, may be revoked at any time by the County if the Contractor fails to maintain adequate equipment and supervision for the proper execution and control of the work at night.
- C. Due to potential health hazards and requirements of the State of Florida and the U.S. Environmental Protection Agency, existing facilities must be maintained in operation.
- D. The Contractor shall be fully responsible for providing all temporary piping, plumbing, electrical hook-ups, lighting, temporary structure, or other materials, equipment and systems required to maintain the existing facility's operations. All details of temporary piping and temporary construction are not necessarily shown on the Drawings or covered in the Specifications. However, this does not relieve the Contractor of the responsibility to insure that construction will not interrupt proper facility operations.
- E. The Contractor shall designate an authorized representative of his firm who shall be responsible for development and maintenance of the schedule and of progress and payment reports. This representative of the Contractor shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the commitments of the Contractor's schedule.

PART 2 PRODUCTS

2.01 GENERAL REQUIREMENTS

- A. The Contractor shall submit a critical path schedule as described herein.
- B. The planning, scheduling, management and execution of the work is the sole responsibility of the Contractor. The progress schedule requirement is established to allow County to review Contractor's planning, scheduling, management and execution of the work; to assist County in evaluating work progress and make progress payments and to allow other contractors to cooperate and coordinate their activities with those of the Contractor.

2.02 FORM OF SCHEDULES

- A. Prepare schedules using the latest version of Microsoft Project, or other County approved software, in the form of a horizontal bar chart diagram. The diagram shall be time-scaled and sequenced by work areas. Horizontal time scale shall identify the first work day of each week.
- B. Activities shall be at least as detailed as the Schedule of Values. Activity durations shall be in whole working days. In addition, man-days shall be shown for each activity or tabulated in an accompanying report.
- C. Diagrams shall be neat and legible and submitted on sheets at least 8-1/2 inches by 11 inches suitable for reproduction. Scale and spacing shall allow space for notations and future revisions.

2.03 CONTENT OF SCHEDULES

- A. Each monthly schedule shall be based on data as of the last day of the current pay period.
- B. Description for each activity shall be brief, but convey the scope of work described.
- C. Activities shall identify all items of work that must be accomplished to achieve substantial completion, such as items pertaining to Contractor's installation and testing activities; items pertaining to the approval of regulatory agencies; contractor's time required for submittals, fabrication and deliveries; the time required by County to review all submittals as set forth in the Contract Documents; items of work required of County to support pre-operational, startup and final testing; time required for the relocation of utilities. Activities shall also identify interface milestones with the work of other contractors performing work under separate contracts with County.
- D. Schedules shall show the complete sequence of construction by activities. Dates for beginning and completion of each activity shall be indicated as well as projected percentage of completion for each activity as of the first day of each month.
- E. Submittal schedule for shop drawing review, product data, and samples shall show the date of Contractor submittal and the date approved submittals will be required by the County, consistent with the time frames established in the Specifications.
- F. For Contract change orders granting time extensions, the impact on the Contract date(s) shall equal the calendar-day total time extension specified for the applicable work in the Contract change orders.
- G. For actual delays, add activities prior to each delayed activity on the appropriate critical path(s). Data on the added activities of this type shall portray all steps leading to the delay and shall further include the following: separate activity identification, activity description indicating cause of the delay, activity duration consistent with whichever set of dates below applies, the actual start and finish dates of the delay or, if the delay is not finished, the actual start date and estimated completion date.
- H. For potential delays, add an activity prior to each potentially delayed activity on the appropriate critical path(s). Data for added activities of this type shall include alternatives available to mitigate the delay including acceleration alternatives and further show the following: separate activity identification, activity description indicating cause of the potential delay and activity duration equal to zero work days.

2.04 SUPPORTING NARRATIVE

- A. Status and scheduling reports identified below shall contain a narrative to document the project status, to explain the basis of Contractor's determination of durations, describe the Contract conditions and restraints incorporated into the schedule and provide an analysis pertaining to potential problems and practical steps to mitigate them.
- B. The narrative shall specifically include:
 - 1. Actual completion dates for activities completed during the monthly report period and actual start dates for activities commenced during the monthly report period.
 - 2. Anticipated start dates for activities scheduled to commence during the following monthly report period.
 - 3. Changes in the duration of any activity and minor logic changes.
 - 4. The progress along the critical path in terms of days ahead or behind the Contract date.
 - 5. If the Monthly Status Report indicates an avoidable delay to the Contract completion date or interim completion dates as specified in the Agreement, Contractor shall identify the problem, cause and the activities affected and provide an explanation of the proposed corrective action to meet the milestone dates involved or to mitigate further delays.
 - 6. If the delay is thought to be unavoidable, the Contractor shall identify the problem, cause, duration, specific activities affected and restraints of each activity.
 - 7. The narrative shall also discuss all change order activities whether included or not in the revised/current schedule of legal status. Newly introduced change order work activities and the CPM path(s) that they affect, must be specifically identified. All change order work activities added to the schedule shall conform with the sequencing and Contract Time requirements of the applicable Change Order.
 - 8. Original Contract date(s) shall not be changed except by Contract change order. A revision need not be submitted when the foregoing situations arise unless required by County. Review of a report containing added activities will not be construed to be concurrence with the duration or restraints for such added activities; instead the corresponding data as ultimately incorporated into the applicable Contract change order shall govern.
 - 9. Should County require additional data, this information shall be supplied by Contractor within 10 calendar days.

2.05 SUBMITTALS

- A. Contractor shall submit estimated and preliminary progress schedules (as identified in the Terms and Conditions of the Contract and the General Conditions), monthly status reports, a start-up schedule and an as-built schedule report all as specified herein.
- B. All schedules, including estimated and preliminary schedules, shall be in conformance with the Contract Documents.
- C. The finalized progress schedule discussed in the Contract Documents shall be the first monthly status report and as such shall be in conformance with all applicable specifications contained herein.
- D. Monthly Status Report submittals shall include a time-scaled (days after notice to proceed) diagram showing all contract activities and supporting narrative. The initial detailed

schedule shall use the notice to proceed as the start date. The finalized schedule, if concurred with by County, shall be the work plan to be used by the contractor for planning, scheduling, managing and executing the work.

- E. The schedule diagram shall be formatted as above. The diagram shall include (1) all detailed activities included in the preliminary and estimated schedule submittals, (2) calendar days prior to substantial completion, (3) summary activities for the remaining days. The critical path activities shall be identified, including critical paths for interim dates, if possible.
- F. The Contractor shall submit progress schedules with each application for payment.

2.06 MONTHLY STATUS REPORTS

- A. Contractor shall submit detailed schedule status reports on a monthly basis with the Application for Payment. The first such status report shall be submitted with the first Application for Payment and include data as of the last day of the pay period. The Monthly Report shall include a "marked-up" copy of the latest detailed schedule of legal status and a supporting narrative including updated information as described above. The Monthly Report will be reviewed by County and Contractor at a monthly schedule meeting and Contractor will address County's comments on the subsequent monthly report. Monthly status reports shall be the basis for evaluating Contractor's progress.
- B. The "marked-up" diagram shall show, for the latest detailed schedule of legal status, percentages of completion for all activities, actual start and finish dates and remaining durations, as appropriate. Activities not previously included in the latest detailed schedule of legal status shall be added, except that contractual dates will not be changed except by change order. Review of a marked-up diagram by County will not be construed to constitute concurrence with the time frames, duration, or sequencing for such added activities; instead the corresponding data as ultimately incorporated into an appropriate change order shall govern.

2.07 STARTUP SCHEDULE

- A. At least 60 calendar days prior to the date of substantial completion, Contractor shall submit a time-scaled (days after notice to proceed) diagram detailing the work to take place in the period between 60 days prior to substantial completion, together with a supporting narrative. County shall have 10 calendar days after receipt of the submittal to respond. Upon receipt of County's comments, Contractor shall make the necessary revisions and submit the revised schedule within 10 calendar days. The resubmittal, if concurred with by County, shall be the Work Plan to be used by Contractor for planning, managing, scheduling and executing the remaining work leading to substantial completion.
- B. The time-scaled diagram shall use the latest schedule of legal status for those activities completed ahead of the last 60 calendar days prior to substantial completion and detailed activities for the remaining 60-day period within the time frames outlined in the latest schedule of legal status.
- C. Contractor will be required to continue the requirement for monthly reports, as outlined above. In preparing this report, Contractor must assure that the schedule is consistent with the progress noted in the startup schedule.

2.08 REVISIONS

- A. All revised Schedule Submittals shall be made in the same form and detail as the initial submittal and shall be accompanied by an explanation of the reasons for such revisions, all of which shall be subject to review and concurrence by County. The revision shall incorporate all previously made changes to reflect current as-built conditions. Minor changes to the approved submittal may be approved at monthly meetings; a minor change is not considered a revision in the context of this paragraph.
- B. A revised schedule submittal shall be submitted for review when required by County.

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01340 SHOP DRAWINGS, PROJECT DATA AND SAMPLES

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

- A. The Contractor shall submit to the County for review and approval: working drawings, shop drawings, test reports and data on materials and equipment (hereinafter in this section called data), and material samples (hereinafter in this section called samples) as are required for the proper control of work, including, but not limited to those working drawings, shop drawings, data and samples for materials and equipment specified elsewhere in the Specifications and in the Contract Drawings.
- B. The Contractor is to maintain an accurate updated submittal log and will bring this log to each scheduled progress meeting with the County. This log should include the following items:
1. Submittal description and number assigned.
 2. Date to County.
 3. Date returned to Contractor (from County).
 4. Status of Submittal (No exceptions taken, returned for confirmation or resubmittal, rejected).
 5. Date of Resubmittal and Return (as applicable).
 6. Date material released (for fabrication).
 7. Projected date of fabrication.
 8. Projected date of delivery to site.
 9. Projected date and required lead time so that product installation does not delay contact.
 10. Status of O&M manuals submitted.

1.03 CONTRACTOR'S RESPONSIBILITY

- A. It is the duty of the Contractor to check all drawings, data and samples prepared by or for him before submitting them to the County for review. Each and every copy of the Drawings and data shall bear Contractor's stamp showing that they have been so checked. Shop drawings submitted to the County without the Contractor's stamp will be returned to the Contractor for conformance with this requirement. Shop drawings shall indicate any deviations in the submittal from requirements of the contract Documents.
- B. Determine and verify:
1. Field measurements.
 2. Field construction criteria.
 3. Catalog numbers and similar data.
 4. Conformance with Specifications and indicate all variances from the Specifications.
- C. The Contractor shall furnish the County a schedule of Shop Drawing submittals fixing the respective dates for the submission of shop and working drawings, the beginning of manufacture, testing and installation of materials, supplies and equipment. This schedule shall indicate those that are critical to the progress schedule.

- D. The Contractor shall not begin any of the work covered by a drawing, data, or a sample returned for correction until a revision or correction thereof has been reviewed and returned to him, by the County, with No Exceptions Taken or Approved as Noted.
- E. The Contractor shall submit to the County all drawings and schedules sufficiently in advance of construction requirements to provide no less than twenty-one (21) calendar days for checking and appropriate action from the time the County receives them.
- F. All material & product submittals, other than samples, may be transmitted electronically as a pdf file. All returns to the contractor will be as a pdf file only unless specifically requested otherwise.
- G. The Contractor shall be responsible for and bear all cost of damages which may result from the ordering of any material or from proceeding with any part of work prior to the completion of the review by County of the necessary Shop Drawings.

1.04 COUNTY'S REVIEW OF SHOP DRAWINGS AND WORKING DRAWINGS

- A. The County's review of drawings, data and samples submitted by the Contractor shall cover only general conformity to the Specifications, external connections and dimensions which affect the installation.
- B. The review of drawings and schedules shall be general and shall not be construed:
 - 1. As permitting any departure from the Contract requirements.
 - 2. As relieving the Contractor of responsibility for any errors, including details, dimensions and materials.
 - 3. As approving departures from details furnished by the County, except as otherwise provided herein.
- C. If the drawings or schedules as submitted describe variations and show a departure from the Contract requirements which the County finds to be in the interest of the County and to be so minor as not to involve a change in Contract Price or time for performance, the County may return the reviewed drawings without noting any exception.
- D. When reviewed by the County, each of the Shop and Working Drawings shall be identified as having received such review being so stamped and dated. Shop Drawings stamped "REJECTED" and with required corrections shown shall be returned to the Contractor for correction and resubmittal.
- E. Resubmittals will be handled in the same manner as first submittals. On resubmittals, the Contractor shall direct specific attention, in writing or on resubmitted Shop Drawings, to revisions other than the corrections requested by the County on previous submissions. The Contractor shall make any corrections required by the County.
- F. If the Contractor considers any correction indicated on the drawings to constitute a change to the Contract Drawings or Specifications, the Contractor shall give written notice thereof to the County.
- G. The County shall review a submittal/resubmittal a maximum of three (3) times after which cost of review shall be borne by the Contractor. The cost of engineering shall be equal to the County's actual payroll cost.

- H. When the Shop and Working Drawings have been completed to the satisfaction of the County, the Contractor shall carry out the construction in accordance therewith and shall make no further changes therein except upon written instructions from the County.
- I. No partial submittals shall be reviewed. Incomplete submittals shall be returned to the Contractor and shall be considered not approved until resubmitted.

1.05 SHOP DRAWINGS

- A. When used in the Contract Documents, the term "Shop Drawings" shall be considered to mean Contractor's plans for material and equipment which become an integral part of the Project. These drawings shall be complete and detailed. Shop Drawings shall consist of fabrication, drawings, setting drawings, schedule drawings, manufacturer's scale drawings and wiring and control diagrams. Cuts, catalogs, pamphlets, descriptive literature and performance and test data, shall be considered only as supportive to required Shop Drawings as defined above.
- B. Drawings and schedules shall be checked and coordinated with the work of all trades involved, before they are submitted for review by the County and shall bear the Contractor's stamp of approval and original signature as evidence of such checking and coordination. Drawings or schedules submitted without this stamp of approval and original signature shall be returned to the Contractor for resubmission.
- C. Each Shop Drawing shall have a blank area 3-1/2 inches by 3-1/2 inches, located adjacent to the title block. The title block shall display the following:
 - 1. Number and title of the drawing.
 - 2. Date of Drawing or revision.
 - 3. Name of project building or facility.
 - 4. Name of contractor and subcontractor submitting drawing.
 - 5. Clear identification of contents and location of the work.
 - 6. Specification title and number.
- D. If drawings show variations from Contract requirements because of standard shop practice or for other reasons, the Contractor shall describe such variations in his letter of transmittal. If acceptable, proper adjustment in the contract shall be implemented where appropriate. If the Contractor fails to describe such variations, he shall not be relieved of the responsibility of executing the work in accordance with the Contract, even though such drawings have been reviewed.
- E. Data on materials and equipment shall include, without limitation, materials and equipment lists, catalog sheets, cuts, performance curves, diagrams, materials of construction and similar descriptive material. Materials and equipment lists shall give, for each item thereon, the name and location of the supplier or manufacturer, trade name, catalog reference, size, finish and all other pertinent data.
- F. For all mechanical and electrical equipment furnished, the Contractor shall provide a list including the equipment name and address and telephone number of the manufacturer's representative and service company so that service and/or spare parts can be readily obtained.
- G. All manufacturers or equipment suppliers who proposed to furnish equipment or products shall submit an installation list to the County along with the required shop drawings. The

installation list shall include at least five installations where identical equipment has been installed and have been in operation for a period of at least one (1) year.

- H. Only the County will utilize the color "red" in marking shop drawing submittals.

1.06 WORKING DRAWINGS

- A. When used in the Contract Documents, the term "working drawings" shall be considered to mean the Contractor's fabrication and erection drawings for structures such as roof trusses, steelwork, precast concrete elements, bulkheads, support of open cut excavation, support of utilities, groundwater control systems, forming and false work; underpinning; and for such other work as may be required for construction of the project.
- B. Copies of working drawings as noted above, shall be submitted to the County where required by the Contract Documents or requested by the County and shall be submitted at least thirty (30) days (unless otherwise specified by the County) in advance of their being required for work.
- C. Working drawings shall be signed by a registered Professional Engineer, currently licensed to practice in the State of Florida and shall convey, or be accompanied by, calculation or other sufficient information to completely explain the structure, machine, or system described and its intended manner of use. Prior to commencing such work, working drawings must have been reviewed without specific exceptions by the County, which review will be for general conformance and will not relieve the Contractor in any way from his responsibility with regard to the fulfillment of the terms of the Contract. All risks of error are assumed by the Contractor; the County and Engineer shall not have responsibility therefor.

1.07 SAMPLES

- A. The Contractor shall furnish, for the review of the County, samples required by the Contract Documents or requested by the County. Samples shall be delivered to the County as specified or directed. The Contractor shall prepay all shipping charges on samples. Materials or equipment for which samples are required shall not be used in work until reviewed by the County.
- B. Samples shall be of sufficient size and quantity to clearly illustrate:
 - 1. Functional characteristics of the product, with integrally related parts and attachment devices.
 - 2. Full range of color, texture and pattern.
 - 3. A minimum of two samples of each item shall be submitted.
- C. Each sample shall have a label indicating:
 - 1. Name of product.
 - 2. Name of Contractor and Subcontractor.
 - 3. Material or equipment represented.
 - 4. Place of origin.
 - 5. Name of Producer and Brand (if any).
 - 6. Location in project.
(Samples of finished materials shall have additional markings that will identify them under the finished schedules.)
 - 7. Reference specification paragraph.

- D. The Contractor shall prepare a transmittal letter in triplicate for each shipment of samples containing the information required above. He shall enclose a copy of this letter with the shipment and send a copy of this letter to the County. Review of a sample shall be only for the characteristics or use named in such and shall not be construed to change or modify any Contract requirements.
- E. Reviewed samples not destroyed in testing shall be sent to the County or stored at the site of the work. Reviewed samples of the hardware in good condition will be marked for identification and may be used in the work. Materials and equipment incorporated in work shall match the reviewed samples. If requested at the time of submission, samples which failed testing or were rejected shall be returned to the Contractor at his expense.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01370 SCHEDULE OF VALUES

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

- A. The Contractor shall submit to the County a Schedule of Values allocated to the various portions of the work, within 10 days after date of Notice to Proceed.
- B. Upon request of the County, the Contractor shall support the values with data which will substantiate their correctness.
- C. The Schedule of Values shall be used only as the basis for the Contractor's Applications for Payment.

1.02 FORM AND CONTENT OF SCHEDULE OF VALUES

- A. Schedule of Values will be considered for approval by County upon Contractor's request. Identify schedule with:
 - 1. Title of Project and location.
 - 2. Project number.
 - 3. Name and address of Contractor.
 - 4. Contract designation.
 - 5. Date of submission.
- B. Schedule of Values shall list the installed value of the component parts of the work in sufficient detail to serve as a basis for computing values for progress payments during construction.
- C. Follow the table of contents for the Contract Document as the format for listing component items for structures:
 - 1. Identify each line item with the number and title of the respective major section of the specification.
 - 2. For each line item, list sub values of major products or operations under item.
- D. Follow the bid sheets included in this Contract Documents as the format for listing component items for pipe lines.
- E. The sum of all values listed in the schedule shall equal the total Contract sum.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01380 CONSTRUCTION PHOTOGRAPHS

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

- A. The Contractor shall employ a competent photographer to take construction record photographs or perform video, recording including furnishing all labor, materials, equipment and incidentals necessary to obtain photographs and/or video recordings of all construction areas.
- B. Preconstruction record information shall consist of video recordings on digital video disks (DVD).
- C. Construction progress information shall consist of photographs and digital photographs on a recordable compact disc (CD-R).

1.02 QUALIFICATIONS

- A. All photography shall be done by a competent camera operator who is fully experienced and qualified with the specified equipment.
- B. For the video recording, the audio portion should be done by a person qualified and knowledgeable in the specifics of the Contract, who shall speak with clarity and diction so as to be easily understood.

1.03 PROJECT PHOTOGRAPHS

- A. Provide one print of each photograph with each pay application.
- B. Provide one recordable compact disc with digital photographs with each pay application.
- C. Negatives:
 - 1. All negatives shall remain the property of photographer.
 - 2. The Contractor shall require that photographer maintain negatives or protected digital files for a period of two years from date of substantial completion of the project.
 - 3. Photographer shall agree to furnish additional prints to County at commercial rates applicable at time of purchase. Photographer shall also agree to participate as required in any litigation requiring the photographer as an expert witness.
- D. The Contractor shall pay all costs associated with the required photography and prints. Any parties requiring additional photography or prints shall pay the photographer directly.
- E. All project photographs shall be a single weight, color image. All finishes shall be smooth surface and glossy and all prints shall be 8 inches x 10 inches.
- F. Each print shall have clearly marked on the back, the name of the project, the orientation of view, the date and time of exposure, name and address of the photographer and the photographers numbered identification of exposure.

- G. All project photographs shall be taken from locations to adequately illustrate conditions prior to construction, or conditions of construction and state of progress. The Contractor shall consult with the County at each period of photography for instructions concerning views required.

1.04 VIDEO RECORDINGS

- A. Video, recording shall be done along all routes that are scheduled for construction. Video, recording shall include full, recording of both sides of all streets and the entire width of easements plus 10 feet on each side on which construction is to be performed. All video recording shall be in full color.
- B. A complete view, in sufficient detail with audio description of the exact location shall be provided.
- C. The engineering plans shall be used as a reference for stationing in the audio portion of the recordings for easy location identification.
- D. Two complete sets of video recordings shall be delivered to the County on digital video disks (DVD) for the permanent and exclusive use of the County prior to the start of any construction on the project.
- E. All video recordings shall contain the name of the project, the date and time of the video, recording, the name and address of the photographer and any other identifying information required.
- F. Construction shall not start until preconstruction video recordings are completed, submitted and accepted by the County. In addition, no progress payments shall be made until the preconstruction video recordings are accepted by the County.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01410 TESTING AND TESTING LABORATORY SERVICES

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

- A. County shall employ and pay for the services of an independent testing laboratory to perform testing specifically indicated on the Contract Documents or called out in the Specifications. County may elect to have materials and equipment tested for conformity with the Contract Documents at any time.
1. Contractor shall cooperate fully with the laboratory to facilitate the execution of its required services.
 2. Employment of the laboratory shall in no way relieve the Contractor's obligations to perform the work of the Contract.

1.02 LIMITATIONS OF AUTHORITY OF TESTING LABORATORY

- A. Laboratory is not authorized to:
1. Release, revoke, alter or enlarge on requirements of Contract Documents.
 2. Approve or accept any portion of the Work.
 3. Perform any duties of the Contractor.

1.03 CONTRACTOR'S RESPONSIBILITIES

- A. Cooperate with laboratory personnel; provide access to Work and/or to Manufacturer's operations.
- B. Secure and deliver to the laboratory adequate quantities of representational samples of materials proposed to be used and which require testing.
- C. Provide to the laboratory the preliminary design mix proposed to be used for concrete, and other material mixes which require control by the testing laboratory.
- D. Materials and equipment used in the performance of work under this Contract are subject to inspection and testing at the point of manufacture or fabrication. Standard specifications for quality and workmanship are indicated in the Contract Documents. The County may require the Contractor to provide statements or certificates from the manufacturers and fabricators that the materials and equipment provided by them are manufactured or fabricated in full accordance with the standard specifications for quality and workmanship indicated in the Contract Documents. All costs of this testing and providing statements and certificates shall be a subsidiary obligation of the Contractor and no extra charge to the County shall be allowed on account of such testing and certification.
- E. Furnish incidental labor and facilities:
1. To provide access to work to be tested.
 2. To obtain and handle samples at the project site or at the source of the product to be tested.
 3. To facilitate inspections and tests.
 4. For storage and curing of test samples.

- F. Notify laboratory sufficiently in advance of operations to allow for laboratory assignment of personnel and scheduling of tests.
 - 1. When tests or inspections cannot be performed due to insufficient notice, Contractor shall reimburse County for laboratory personnel and travel expenses incurred due to Contractor's negligence.
- G. Employ and pay for the services of the same or a separate, equally qualified independent testing laboratory to perform additional inspections, sampling and testing required for the Contractor's convenience and as approved by the County.
- H. If the test results indicate the material or equipment complies with the Contract Documents, the County shall pay for the cost of the testing laboratory. If the tests and any subsequent retests indicate the materials and equipment fail to meet the requirements of the Contract Documents, the contractor shall pay for the laboratory costs directly to the testing firm or the total of such costs shall be deducted from any payments due the Contractor.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01510 TEMPORARY AND PERMANENT UTILITIES

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

The Contractor shall be responsible for furnishing all requisite temporary utilities, i.e., power, water, sanitation, etc. The Contractor shall obtain and pay for all permits required as well as pay for all temporary usages. The Contractor shall remove all temporary facilities upon completion of work.

1.02 REQUIREMENTS OF REGULATORY AGENCIES

- A. Comply with National Electric Code.
- B. Comply with Federal, State and Local codes and regulations and with utility company requirements.
- C. Comply with County Health Department regulations.

PART 2 PRODUCTS

2.01 MATERIALS, GENERAL

Materials for temporary utilities may be "used". Materials for electrical utilities shall be adequate in capacity for the required usage, shall not create unsafe conditions and shall not violate requirements of applicable codes and standards.

2.02 TEMPORARY ELECTRICITY AND LIGHTING

Arrange with the applicable utility company for temporary power supply. Provide service required for temporary power and lighting and pay all costs for permits, service and for power used.

2.03 TEMPORARY WATER

- A. The Contractor shall arrange with Manatee County Utilities Customer Service office to provide water for construction purposes, i.e., meter, pay all costs for installation, maintenance and removal, and service charges for water used.
- B. The Contractor shall protect piping and fitting against freezing.

2.04 TEMPORARY SANITARY FACILITIES

- A. The Contractor shall provide sanitary facilities in compliance with all laws and regulations.
- B. The Contractor shall service, clean and maintain facilities and enclosures.

PART 3 EXECUTION

3.01 GENERAL

- A. The Contractor shall maintain and operate systems to assure continuous service.
- B. The Contractor shall modify and extend systems as work progress requires.

3.02 REMOVAL

- A. The Contractor shall completely remove temporary materials and equipment when their use is no longer required.
- B. The Contractor shall clean and repair damage caused by temporary installations or use of temporary facilities.

END OF SECTION

SECTION 01570 TRAFFIC REGULATION

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

- A. The Contractor shall be responsible for providing safe and expeditious movement of traffic through construction zones. A construction zone is defined as the immediate areas of actual construction and all abutting areas which are used by the Contractor and which interfere with the driving or walking public.
- B. The Contractor shall remove temporary equipment and facilities when no longer required, restore grounds to original or to specified conditions.

1.02 TRAFFIC CONTROL

- A. The necessary traffic control shall include, but not be limited to, such items as proper construction warning signs, signals, lighting devices, markings, barricades, channelization and hand signaling devices. The Contractor shall be responsible for installation and maintenance of all devices and detour routes and signage for the duration of the construction period. The Contractor shall utilize the appropriate traffic plan from the FDOT Maintenance of Traffic Standards, Series 600 of the FDOT Roadway & Traffic Design Standards, Latest Edition.
- B. Should there be the necessity to close any portion of a roadway carrying vehicles or pedestrians the Contractor shall submit a Traffic Control Plan (TCP) at least 5 days before a partial or full day closure, and at least 8 days before a multi-day closure. TCP shall be submitted, along with a copy of their accreditation, by a certified IMSA or ATSA Traffic Control Specialist.
 - 1. At no time will more than one (1) lane of a roadway be closed to vehicles and pedestrians without an approved road closure from the County Transportation Department. With any such closings, adequate provision shall be made for the safe expeditious movement of each.
 - 2. All traffic control signs must be in place and inspected at least 1 day in advance of the closure. Multi-day closures notification signs shall be in place at least 3 days in advance of the closure. All signs must be covered when no in effect, and checked twice a day by the Worksite Traffic Supervisor when they are in effect.
- C. The Contractor shall be responsible for removal, relocation, or replacement of any traffic control device in the construction area which exists as part of the normal preconstruction traffic control scheme. Any such actions shall be performed by the Contractor under the supervision and in accordance with the instructions of the applicable highway department unless otherwise specified.
- D. The Contractor will consult with the County immediately on any vehicular or pedestrian safety or efficiency problem incurred as a result of construction of the project.
- E. The Contractor shall provide ready access to businesses and homes in the project area during construction. The Contractor shall be responsible for coordinating this work with affected homeowners.

- F. When conditions require the temporary installation of signs, pavement markings and traffic barriers for the protection of workers and traffic, the entire array of such devices shall be depicted on working drawings for each separate stage of work. These drawings shall be submitted to the County for review and approval prior to commencement of work on the site.
- G. Precast concrete traffic barriers shall be placed adjacent to trenches and other excavations deeper than six inches below the adjacent pavement surface.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01580 PROJECT IDENTIFICATION AND SIGNS

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

- A. Furnish, install and maintain County project identification signs.
- B. Remove signs on completion of construction.
- C. Allow no other signs to be displayed except for traffic control and safety.

1.02 PROJECT IDENTIFICATION SIGN (COUNTY)

- A. Two painted sign, of not less than 32 square feet (3 square meters) area, with painted graphic content to include:
 - 1. Title of Project.
 - 2. Name of County.
 - 3. Names and titles of authorities as directed by County.
 - 4. Prime Contractor.
- B. Graphic design, style of lettering and colors: As approved by the County.
- C. Erect on the site at a lighted location of high public visibility, adjacent to main entrance to site, as approved by the County

1.03 INFORMATIONAL SIGNS

- A. Painted signs with painted lettering, or standard products.
 - 1. Size of signs and lettering: as required by regulatory agencies, or as appropriate to usage.
 - 2. Colors: as required by regulatory agencies, otherwise of uniform colors throughout project.
- B. Erect at appropriate locations to provide required information.

1.04 QUALITY ASSURANCE

- A. Sign Painter: Professional experience in type of work required.
- B. Finishes, Painting: Adequate to resist weathering and fading for scheduled construction period.

1.05 PUBLIC NOTIFICATION

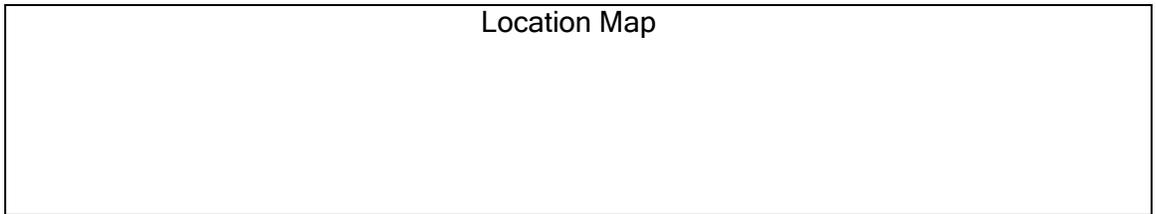
- A. Door Hangers: The Contractor shall generate and distribute door hangers to all residents who will be impacted by project construction.

1. Residents impacted include anyone who resides inside, or within 500 feet of project limits of construction.
- B. Door Hangers shall be distributed prior to start of construction of the project. Hangers shall be affixed to doors of residents via elastic bands or tape.

EXAMPLE:

PLEASE PARDON THE INCONVENIENCE WHILE THE ROADWAY IS BEING
RECONSTRUCTED IN YOUR NEIGHBORHOOD

This project consists of utility improvements and the reconstruction of ??? Boulevard from U.S. ??? to ??? Street West. The project is expected to begin in August, 200X and be completed in July 200X.



WE HOPE TO KEEP ANY INCONVENIENCE TO A MINIMUM. HOWEVER, IF YOU
HAVE ANY PROBLEMS, PLEASE CONTACT THE FOLLOWING:

- | | |
|-------------------------------------------------------------------------------|-------------------------------------------------------------------|
| <p>A. Contractor
Contractor Address
Contractor Phone (Site Phone)</p> | <p>Project Manager
PM Address
PM Phone No. & Ext.</p> |
| <p>B. Project Inspector
Inspector Phone Number</p> | |

AFTER HOURS EMERGENCY NUMBER - (941) 747-HELP
THANK YOU FOR YOUR UNDERSTANDING AND PATIENCE
MANATEE COUNTY GOVERNMENT - PROJECT MANAGEMENT DEPT.

PART 2 PRODUCTS

2.01 SIGN MATERIALS

- A. Structure and Framing: May be new or used, wood or metal, in sound condition structurally adequate to work and suitable for specified finish.
- B. Sign Surfaces: Exterior softwood plywood with medium density overlay, standard large sizes to minimize joints.
 1. Thickness: As required by standards to span framing members, to provide even, smooth surface without waves or buckles.
- C. Rough Hardware: Galvanized.
- D. Paint: Exterior quality, as specified in the Contract Documents.

PART 3 EXECUTION

3.01 PROJECT IDENTIFICATION SIGN

- A. Paint exposed surface or supports, framing and surface material; one coat of primer and one coat of exterior paint.
- B. Paint graphics in styles, size and colors selected.

3.02 MAINTENANCE

The Contractor shall maintain signs and supports in a neat, clean condition; repair damages to structures, framing or sign.

3.03 REMOVAL

The Contractor shall remove signs, framing, supports and foundations at completion of project.

END OF SECTION

SECTION 01600 MATERIAL AND EQUIPMENT

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

- A. Material and equipment incorporated into the work:
1. Conform to applicable specifications and standards.
 2. Comply with size, make, type and quality specified, or as specifically approved in writing by the County.
 3. Manufactured and Fabricated Products:
 - a. Design, fabricate and assemble in accordance with the best engineering and shop practices.
 - b. Manufacture like parts of duplicate units to standard sizes and gages, to be interchangeable.
 - c. Two or more items of the same kind shall be identical and manufactured by the same manufacturer.
 - d. Products shall be suitable for service conditions.
 - e. Equipment capacities, sizes and dimensions shown or specified shall be adhered to unless variations are specifically approved in writing.
 4. Do not use material or equipment for any purpose other than that for which it is specified.
 5. All material and equipment incorporated into the project shall be new.

1.02 MANUFACTURER'S INSTRUCTIONS

- A. When Contract Documents require that installation of work shall comply with manufacturer's printed instructions, obtain and distribute copies of such instructions to parties involved in the installation, including two copies to County. Maintain one set of complete instructions at the job site during installation and until completion.
- B. Handle, install, connect, clean, condition and adjust products in strict accordance with such instructions and in conformity with specified requirements. Should job conditions or specified requirements conflict with manufacturer's instructions, consult with County prior to proceeding. Do not proceed with work without clear instructions.

1.03 TRANSPORTATION AND HANDLING

- A. Arrange deliveries of products in accordance with construction schedules, coordinate to avoid conflict with work and conditions at the site.
1. Deliver products in undamaged condition, in manufacturer's original containers or packaging, with identifying labels intact and legible.
 2. Immediately on delivery, inspect shipments to assure compliance with requirements of Contract Documents and approved submittals and that products are properly protected and undamaged.
- B. Provide equipment and personnel to handle products by methods to prevent soiling or damage to products or packaging.

1.04 SUBSTITUTIONS AND PRODUCT OPTIONS

Contractor's Options:

1. For products specified only by reference standard, select any product meeting that standard.
2. For products specified by naming one or more products or manufacturers and "or equal", Contractor must submit a request for substitutions of any product or manufacturer not specifically named in a timely manner so as not to adversely affect the construction schedule.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01620 STORAGE AND PROTECTION

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

Provide secure storage and protection for products to be incorporated into the work and maintenance and protection for products after installation and until completion of Work.

1.02 STORAGE

- A. Store products immediately on delivery and protect until installed in the Work, in accord with manufacturer's instructions, with seals and labels intact and legible.
- B. Exterior Storage
 - 1. Provide substantial platform, blocking or skids to support fabricated products above ground to prevent soiling or staining.
 - a. Cover products, subject to discoloration or deterioration from exposure to the elements, with impervious sheet coverings. Provide adequate ventilation to avoid condensation.
 - b. Prevent mixing of refuse or chemically injurious materials or liquids.
- A. Arrange storage in manner to provide easy access for inspection.

1.03 MAINTENANCE OF STORAGE

- A. Maintain periodic system of inspection of stored products on scheduled basis to assure that:
 - 1. State of storage facilities is adequate to provide required conditions.
 - 2. Required environmental conditions are maintained on continuing basis.
 - 3. Surfaces of products exposed to elements are not adversely affected. Any weathering of products, coatings and finishes is not acceptable under requirements of these Contract Documents.
- B. Mechanical and electrical equipment which requires servicing during long term storage shall have complete manufacturer's instructions for servicing accompanying each item, with notice of enclosed instructions shown on exterior of package.
 - 1. Equipment shall not be shipped until approved by the County. The intent of this requirement is to reduce on-site storage time prior to installation and/or operation. Under no circumstances shall equipment be delivered to the site more than one month prior to installation without written authorization from the County.
 - 2. All equipment having moving parts such as gears, electric motors, etc. and/or instruments shall be stored in a temperature and humidity controlled building approved by the County until such time as the equipment is to be installed.
 - 3. All equipment shall be stored fully lubricated with oil, grease, etc. unless otherwise instructed by the manufacturer.
 - 4. Moving parts shall be rotated a minimum of once weekly to insure proper lubrication and to avoid metal-to-metal "welding". Upon installation of the equipment, the Contractor shall start the equipment, at least half load, once weekly for an adequate period of time to ensure that the equipment does not deteriorate from lack of use.

5. Lubricants shall be changed upon completion of installation and as frequently as required, thereafter during the period between installation and acceptance.
6. Prior to acceptance of the equipment, the Contractor shall have the manufacturer inspect the equipment and certify that its condition has not been detrimentally affected by the long storage period. Such certifications by the manufacturer shall be deemed to mean that the equipment is judged by the manufacturer to be in a condition equal to that of equipment that has been shipped, installed, tested and accepted in a minimum time period. As such, the manufacturer will guaranty the equipment equally in both instances. If such a certification is not given, the equipment shall be judged to be defective. It shall be removed and replaced at the Contractor's expense.

1.04 PROTECTION AFTER INSTALLATION

- A. Provide protection of installed products to prevent damage from subsequent operations. Remove when no longer needed, prior to completion of work.
- B. Control traffic to prevent damage to equipment and surfaces.
- C. Provide coverings to protect finished surfaces from damage.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01700 CONTRACT CLOSEOUT

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

Comply with requirements stated in Conditions of the Contract and in Specifications for administrative procedures in closing out the work.

1.02 SUBSTANTIAL COMPLETION

- A. The Contractor shall submit the following items when the Contractor considers the work to be substantially complete:
 - 1. A written notice that the work, or designated portion thereof, is substantially complete.
 - 2. A list of items to be completed or corrected.
- B. Within a reasonable time after receipt of such notice, the County shall make an inspection to determine the status of completion.
- C. Project record documents and operations and maintenance manuals must be submitted before the project shall be considered substantially complete.
- D. If the County determines that the work is not substantially complete:
 - 1. The County shall notify the Contractor in writing, stating the reasons.
 - 2. The Contractor shall remedy the deficiencies in the work and send a second written notice of substantial completion to the County.
 - 3. The County shall reinspect the work.
- E. When the County finds that the work is substantially complete:
 - 1. The Engineer shall prepare and deliver to the County a tentative Certificate of Substantial Completion (Manatee County Project Management Form PMD-8) with a tentative list of the items to be completed or corrected before final payment.
 - 2. The Engineer shall consider any objections made by the County as provided in Conditions of the Contract. When the Engineer considers the work substantially complete, he will execute and deliver to the County a definite Certificate of Substantial Completion (Manatee County Project Management Form PMD-8) with a revised tentative list of items to be completed or corrected.

1.03 FINAL INSPECTION

- A. When the Contractor considered the work to be complete, he shall submit written certification stating that:
 - 1. The Contract Documents have been reviewed.
 - 2. The work has been inspected for compliance with Contract Documents.
 - 3. The work has been completed in accordance with Contract Documents.
 - 4. The equipment and systems have been tested in the presence of the County's representative and are operational.

5. The work is completed and ready for final inspection.
- B. The County shall make an inspection to verify the status of completion after receipt of such certification.
- C. If the County determines that the work is incomplete or defective:
 1. The County shall promptly notify the Contractor in writing, listing the incomplete or defective work.
 2. The Contractor shall take immediate steps to remedy the stated deficiencies and send a second written certification to County that the work is complete.
 3. The County shall reinspect the work.
- D. Upon finding the work to be acceptable under the Contract Documents, the County shall request the Contractor to make closeout submittals.
- E. For each additional inspection beyond a total of three (3) inspections for substantial and final completion due to the incompleteness of the work, the Contractor shall reimburse the County's fees.

1.04 CONTRACTOR'S CLOSEOUT SUBMITTALS TO COUNTY

- A. Project Record Documents (prior to substantial completion).
- B. Operation and maintenance manuals (prior to substantial completion).
- C. Warranties and Bonds.
- D. Evidence of Payment and Release of Liens: In accordance with requirements of General and Supplementary Conditions.
- E. Certification letter from Florida Department of Transportation and Manatee County Department of Transportation, as applicable.
- F. Certificate of Insurance for Products and Completed Operations.
- G. Final Reconciliation, Warranty Period Declaration, and Contractor's Affidavit (Manatee County Project Management Form PMD-9).

1.05 FINAL ADJUSTMENT OF ACCOUNTS

- A. Submit a final statement of accounting to the County.
- B. Statement shall reflect all adjustments to the Contract Sum:
 1. The original Contract Sum.
 2. Additions and deductions resulting from:
 - a. Previous Change Orders
 - b. Unit Prices
 - c. Penalties and Bonuses
 - d. Deductions for Liquidated Damages
 - e. Other Adjustments
 3. Total Contract Sum, as adjusted.

4. Previous payments.
5. Sum remaining due.

C. Project Management shall prepare a final Change Order, reflecting approved adjustments to the Contract Sum which were not previously made by Change Orders.

1.06 FINAL APPLICATION FOR PAYMENT

Contractor shall submit the final Application for Payment in accordance with procedures and requirements stated in the Conditions of the Contract.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01710 CLEANING

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

Execute cleaning during progress of the work and at completion of the work, as required by the General Conditions.

1.02 DISPOSAL REQUIREMENTS

Conduct cleaning and disposal operations to comply with all Federal, State and Local codes, ordinances, regulations and anti-pollution laws.

PART 2 PRODUCTS

2.01 MATERIALS

- A. Use only those cleaning materials which will not create hazards to health or property and which will not damage surfaces.
- B. Use only those cleaning materials and methods recommended by manufacturer of the surface material to be cleaned.
- C. Use cleaning materials only on surfaces recommended by cleaning material manufacturer.

PART 3 EXECUTION

3.01 DURING CONSTRUCTION

- A. Execute periodic cleaning to keep the work, the site and adjacent properties free from accumulation of waste materials, rubbish and wind-blown debris, resulting from construction operations.
- B. Provide on-site containers for the collection of waste materials, debris and rubbish.
- C. Remove waste materials, debris and rubbish from the site periodically and dispose of at legal disposal areas away from the site.

3.02 DUST CONTROL

- A. Clean interior spaces prior to the start of finish painting and continue cleaning on an as-needed basis until painting is finished.
- B. Schedule operations so that dust and other contaminants resulting from cleaning process will not fall on wet or newly-coated surfaces.

3.03 FINAL CLEANING

- A. Employ skilled workmen for final cleaning.
- B. Broom clean exterior paved surfaces; rake clean other surfaces of the grounds.

- C. Prior to final completion or County occupancy, Contractor shall conduct an inspection of sight-exposed interior and exterior surfaces and all work areas to verify that the entire work is clean.

END OF SECTION

SECTION 01720 PROJECT RECORD DOCUMENTS

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

A. Contractor shall maintain at the site for the County one record copy of:

1. Drawings.
2. Specifications.
3. Addenda.
4. Change Orders and other modifications to the Contract.
5. County's field orders or written instructions.
6. Approved shop drawings, working drawings and samples.
7. Field test records.
8. Construction photographs.

1.02 MAINTENANCE OF DOCUMENTS AND SAMPLES

A. Store documents and samples in Contractor's field office apart from documents used for construction.

1. Provide files and racks for storage of documents.
2. Provide locked cabinet or secure storage space for storage of samples.

B. File documents and samples in accordance with CSI format.

C. Maintain documents in a clean, dry, legible, condition and in good order. Do not use record documents for construction purposes.

D. Make documents and samples available at all times for inspection by the County.

1.03 MARKING DEVICES

A. Provide felt tip marking pens for recording information in the color code designated by the County.

1.04 RECORDING

A. Label each document "PROJECT RECORD" in neat large printed letters.

B. Record information concurrently with construction progress.

C. Do not conceal any work until required information is recorded.

D. Drawings; Legibly mark to record actual construction:

1. All underground piping with elevations and dimensions. Changes to piping location. Horizontal and vertical locations of underground utilities and appurtenances, referenced to permanent surface improvements. Actual installed pipe material, class, etc. Locations of drainage ditches, swales, water lines and force mains shall be shown every 200 feet (measured along the centerline) or alternate lot lines,

whichever is closer. Dimensions at these locations shall indicate distance from centerline of right-of-way to the facility.

2. Field changes of dimension and detail.
3. Changes made by Field Order or by Change Order.
4. Details not on original contract drawings.
5. Equipment and piping relocations.
6. Locations of all valves, fire hydrants, manholes, water and sewer services, water and force main fittings, underdrain cleanouts, catch basins, junction boxes and any other structures located in the right-of-way or easement, shall be located by elevation and by station and offset based on intersection P.I.'s and centerline of right-of-way. For facilities located on private roads, the dimensioning shall be from centerline of paving or another readily visible baseline.
7. Elevations shall be provided for all manhole rim and inverts; junction box rim and inverts; catch basin rim and inverts; and baffle, weir and invert elevations in control structures. Elevations shall also be provided at the PVI's and at every other lot line or 200 feet, whichever is less, of drainage swales and ditches. Bench marks and elevation datum shall be indicated.
8. Slopes for pipes and ditches shall be recalculated, based on actual field measured distances, elevations, pipe sizes, and type shown. Cross section of drainage ditches and swales shall be verified.
9. Centerline of roads shall be tied to right-of-way lines. Elevation of roadway centerline shall be given at PVI's and at all intersections.
10. Record drawings shall show bearings and distances for all right-of-way and easement lines, and property corners.
11. Sidewalks, fences and walls, if installed at the time of initial record drawing submittal, shall be located every 200 feet or alternate lot lines, whichever is closer. Dimensions shall include distance from the right-of-way line and the back of curb and lot line or easement line.
12. Sanitary sewer mainline wyes shall be located from the downstream manhole. These dimensions shall be provided by on-site inspections or televising of the sewer following installation.
13. Elevations shall be provided on the top of operating nuts for all water and force main valves.
14. Allowable tolerance shall be ± 6.0 inches for horizontal dimensions. Vertical dimensions such as the difference in elevations between manhole inverts shall have an allowable tolerance of $\pm 1/8$ inch per 50 feet (or part thereof) of horizontal distance up to a maximum tolerance of ± 2 inch.
15. Properly prepared record drawings on mylar, together with two copies, shall be certified by a design professional (Engineer and/or Surveyor registered in the State of Florida), employed by the Contractor, and submitted to the County.

E. Specifications and Addenda; Legibly mark each Section to record:

1. Manufacturer, trade name, catalog number and supplier of each product and item of equipment actually installed.
2. Changes made by field order or by change order.

F. Shop Drawings (after final review and approval):

1. Five sets of record drawings for each process equipment, piping, electrical system and instrumentation system.

1.05

SUBMITTAL

- A. Prior to substantial completion and prior to starting the bacteria testing of water lines, deliver signed and sealed Record Documents and Record Drawings to the County. These will be reviewed and verified by the inspector. If there are any required changes or additions, these shall be completed and the entire signed and sealed set resubmitted prior to final pay application.
- B. The Contractor shall employ a Professional Engineer or Surveyor registered in the State of Florida to verify survey data and properly prepare record drawings. Record drawings shall be certified by the professional(s) (Engineer or Surveyor licensed in Florida), as stipulated by the Land Development Ordinance and submitted on signed and sealed paper drawings, signed and dated mylar drawings together with an AutoCAD version on a recordable compact disk (CD).
- C. The CD shall contain media in AutoCad Version 2004 or later, or in any other CAD program compatible with AutoCad in DWG or DXF form. All fonts, line types, shape files or other pertinent information used in the drawing and not normally included in AutoCad shall be included on the media with a text file or attached noted as to its relevance and use.
- D. Accompany submittal with transmittal letter, containing:
 - 1. Date.
 - 2. Project title and number.
 - 3. Contractor's name and address.
 - 4. Title and number of each Record Document.
 - 5. Signature of Contractor or his authorized representative.

Note: The data required to properly prepare these record drawings shall be obtained at the site, at no cost to the County by the responsible design professional or his/her duly appointed representative. The appointed representative shall be a qualified employee of the responsible design professional or a qualified inspector retained by the responsible design professional on a project-by-project basis.

PART 2 STANDARDS

2.01 MINIMUM RECORD DRAWING STANDARDS FOR ALL RECORD DRAWINGS SUBMITTED TO MANATEE COUNTY

- A. Record drawings shall be submitted to at least the level of detail in the contract documents. It is anticipated that the original contract documents shall serve as at least a background for all record information. Original drawings in CAD format may be requested of the County.
- B. Drawings shall meet the criteria of paragraph 1.04 D above.

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01730 OPERATING AND MAINTENANCE DATA

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

- A. Compile product data and related information appropriate for County's maintenance and operation of products furnished under Contract.

Prepare operating and maintenance data as specified in this and as referenced in other pertinent sections of Specifications.

- B. Instruct County's personnel in maintenance of products and equipment and systems.
- C. Provide three (3) sets of operating and maintenance manuals for each piece of equipment provided within this Contract.

1.02 FORM OF SUBMITTALS

- A. Prepare data in form of an instructional manual for use by County's personnel.

- B. Format:

1. Size: 8-1/2-inch x 11 inch
2. Paper: 20-pound minimum, white, for typed pages
3. Text: Manufacturer's printed data or neatly typewritten
4. Drawings:
 - a. Provide reinforced punched binder tab, bind in with text.
 - b. Fold larger drawings to size of text pages.
5. Provide fly-leaf for each separate product or each piece of operating equipment.
 - a. Provide typed description of product and major component parts of equipment.
 - b. Provide indexed tabs.
6. Cover: Identify each volume with typed or printed title "OPERATING AND MAINTENANCE INSTRUCTIONS". List:
 - a. Title of Project.
 - b. Identity of separate structures as applicable.
 - c. Identity of general subject matter covered in the manual.

- C. Binders:

1. Commercial quality three-ring binders with durable and cleanable plastic covers.
2. Maximum ring size: 1 inch.
3. When multiple binders are used, correlate the data into related consistent groupings.

1.03 MANUAL FOR EQUIPMENT AND SYSTEMS

- A. Submit three copies of complete manual in final form.

- B. Content for each unit of equipment and system, as appropriate:

1. Description of unit and component parts.

- a. Function, normal operating characteristics and limiting conditions.
- b. Performance curves, engineering data and tests.
- c. Complete nomenclature and commercial number of replaceable parts.
2. Operating Procedures:
 - a. Start-up, break-in, routine and normal operating instructions.
 - b. Regulation, control, stopping, shut-down and emergency instructions.
 - c. Summer and winter operating instructions.
 - d. Special operating instructions.
3. Maintenance Procedures:
 - a. Routine operations.
 - b. Guide to "trouble-shooting".
 - c. Disassembly, repair and reassembly.
 - d. Alignment, adjusting and checking.
4. Servicing and lubricating schedule.
 - a. List of lubricants required.
5. Manufacturer's printed operating and maintenance instructions.
6. Description of sequence of operation by control manufacturer.
7. Original manufacturer's parts list, illustrations, assembly drawings and diagrams required for maintenance.
 - a. List of predicted parts subject to wear.
 - b. Items recommended to be stocked as spare parts.
8. As installed control diagrams by controls manufacturer.
9. Each contractor's coordination drawings.
 - a. As installed color coded piping diagrams.
10. Charts of valve tag numbers, with location and function of each valve.
11. List of original manufacturer's spare parts, manufacturer's current prices and recommended quantities to be maintained in storage.
12. Other data as required under pertinent sections of specifications.

C. Content, for each electric and electronic system, as appropriate:

1. Description of system and component parts.
 - a. Function, normal operating characteristics and limiting conditions.
 - b. Performance curves, engineering data and tests.
 - c. Complete nomenclature and commercial number of replaceable parts.
2. Circuit directories of panelboards.
 - a. Electrical service.
 - b. Controls.
 - c. Communications.
3. As-installed color coded wiring diagrams.
4. Operating procedures:
 - a. Routine and normal operating instructions.
 - b. Sequences required.
 - c. Special operating instructions.
5. Maintenance procedures:
 - a. Routine operations.
 - b. Guide to "trouble-shooting".
 - c. Disassembly, repair and reassembly.
 - d. Adjustment and checking.
6. Manufacturer's printed operating and maintenance instructions.
7. List of original manufacturer's spare parts, manufacturer's current prices and recommended quantities to be maintained in storage.
8. Prepare and include additional data when the need for such data becomes apparent

during instruction of County's personnel.

- D. Prepare and include additional data when the need for such data becomes apparent during instruction on County's personnel.
- E. Additional requirements for operating and maintenance data: Respective sections of Specifications.

1.04 SUBMITTAL SCHEDULE

- A. Submit one copy of completed data in final form fifteen days prior to substantial completion.
 - 1. Copy will be returned after substantial completion, with comments (if any).
- B. Submit two copies of approved data in final form. Final acceptance will not be provided until the completed manual is received and approved.

1.05 INSTRUCTION OF COUNTY'S PERSONNEL

- A. Prior to final inspection or acceptance, fully instruct County's designated operating and maintenance personnel in operation, adjustment and maintenance of products, equipment and systems.
- B. Operating and maintenance manual shall constitute the basis of instruction.
 - 1. Review contents of manual with personnel in full detail to explain all aspects of operations and maintenance.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

SECTION 01740 WARRANTIES AND BONDS

PART 1 GENERAL

1.01 REQUIREMENTS INCLUDED

- A. Compile specified warranties and bonds.
- B. Compile specified service and maintenance contracts.
- C. Co-execute submittals when so specified.
- D. Review submittals to verify compliance with Contract Documents.
- E. Submit to County for review and transmittal.

1.02 SUBMITTAL REQUIREMENTS

- A. Assemble warranties, bonds and service and maintenance contracts, executed by each of the respective manufacturers, suppliers and subcontractors.
- B. Number of original signed copies required: Two each.
- C. Table of Contents: Neatly typed, in orderly sequence. Provide complete information for each item.
 - 1. Product or work item.
 - 2. Firm, with name of principal, address and telephone number.
 - 3. Scope.
 - 4. Date of beginning of warranty, bond or service and maintenance contract.
 - 5. Duration of warranty, bond or service maintenance contract.
 - 6. Provide information for County's personnel:
 - a. Proper procedure in case of failure.
 - b. Instances which might affect the validity of warranty or bond.
 - 7. Contractor, name of responsible principal, address and telephone number.

1.03 FORM OF SUBMITTALS

- A. Prepare in duplicate packets.
- B. Format:
 - 1. Size 8-1/2-inch x 11 inch punched sheets for standard 3-ring binder. Fold larger sheets to fit into binders.
 - 2. Cover: Identify each packet with typed or printed title "WARRANTIES AND BONDS". List:
 - a. Title of Project.
 - b. Name of Contractor.
- C. Binders: Commercial quality, three-ring, with durable and cleanable plastic covers.

1.04 TIME OF SUBMITTALS

- A. Make submittals within ten days after date of substantial completion and prior to final request for payment.
- B. For items of work, where acceptance is delayed materially beyond date of substantial completion, provide updated submittal within ten days after acceptance, listing date of acceptance as start of warranty period.

1.05 SUBMITTALS REQUIRED

- A. Submit warranties, bonds, service and maintenance contracts as specified in respective sections of Specifications.
- B. Approval by the County of all documents required under this section is a pre-requisite to requesting a final inspection and final payment

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

DIVISION 2 SITE WORK

SECTION 02064 MODIFICATIONS TO EXISTING STRUCTURES, PIPING AND EQUIPMENT

PART 1 GENERAL

1.01 SCOPE OF WORK

Furnish all labor, materials, equipment and incidentals required to modify, alter and/or convert existing structures as shown or specified and as required for the installation of piping, mechanical equipment and appurtenances. Existing piping and equipment shall be removed and dismantled as necessary for the performance of facility alterations in accordance with the requirements herein specified.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION

3.01 GENERAL

- A. The Contractor shall cut, repair, reuse, excavate, demolish or otherwise remove parts of the existing structures or appurtenances, as indicated on the Contract Drawings, herein specified, or necessary to permit completion of the work under this Contract. The Contractor shall dispose of surplus materials resulting from the above work in an approved manner. The work shall include all necessary cutting and bending of reinforcing steel, structural steel, or miscellaneous metal work found embedded in the existing structures.
- B. The Contractor shall dismantle and remove all existing equipment, piping, and other appurtenances required for the completion of the work. Where called for or required, the contractor shall cut existing pipelines for the purpose of making connections thereto. Anchor bolts for equipment and structural steel removed shall be cut off one inch below the concrete surface. Surface shall be finished as specified in the Contract Documents.
- C. At the time that a new connection is made to an existing pipeline, additional new piping, extending to and including a new valve, shall be installed. Pipe restraint devices, if required, is part of the installation shall also be installed as directed by the County.
- D. No existing structure, equipment, or appurtenance shall be shifted, cut, removed, or otherwise altered except with the express approval of and to the extent approved by the County.
- E. When removing materials or portions of existing utility pipelines and/or structures or when making openings in walls and partitions, the Contractor shall take all precautions and use all necessary barriers and other protective devices so as not to damage the structures beyond the limits necessary for the new work, and not to damage the structures or contents by falling or flying debris. Unless otherwise permitted, line drilling will be required in cutting existing concrete.
- F. Materials and equipment removed in the course of making alterations and additions shall remain the property of the County, except that items not salvageable, as determined by the County, shall become the property of the Contractor to be disposed of by him off the work

site at his own place of disposal. Operating equipment shall be thoroughly cleaned, lubricated, and greased for protection during prolonged storage.

- G. All alterations to existing utility pipes and structures shall be done at such time and in such manner as to comply with the approved time schedule. So far as possible before any part of the work is started, all tools, equipment, and materials shall be assembled and made ready so that the work can be completed without delay.
- H. All workmanship and new materials involved in constructing the alterations shall conform to the General Specifications for the classes of work insofar as such specifications are applicable.
- I. All cutting of existing concrete or other material to provide suitable bonding to new work shall be done in a manner to meet the requirements of the respective section of these Specifications covering the new work. When not covered, the work shall be carried on in the manner and to the extent directed by the Resident Project Representative.
- J. Surfaces of seals visible in the completed work shall be made to match as nearly as possible the adjacent surfaces.
- K. Non-shrink grout shall be used for setting wall castings, sleeves, leveling pump bases, doweling anchors into existing concrete and elsewhere as shown.
- L. Where necessary or required for the purpose of making connections, the Contractor shall cut existing pipelines in a manner to provide an approved joint. Where required, he shall use flanges, or provide Dresser Couplings, all as required.
- M. The Contractor shall provide flumes, hoses, piping and other related items to divert or provide suitable plugs, bulkheads, or other means to hold back the flow of water or other liquids, all as required in the performance of the work under this Contract.
- N. Care shall be taken not to damage any part of existing buildings or foundations or outside structures.

3.02 CONNECTING TO EXISTING PIPING AND EQUIPMENT

The Contractor shall verify exact location, material, alignment, joint, etc. of existing piping and equipment prior to making the connections called out in the Drawings. The verifications shall be performed with adequate time to correct any potential alignment or other problems prior to the actual time of connection. A Manatee County representative must be present for all tie-ins for a visual inspection.

3.03 REMOVAL AND ABANDONMENT OF ASBESTOS CEMENT PIPE AND APPURTENANCES

- A. All work associated with the removal or abandonment of existing asbestos cement pipe and appurtenances shall be performed by a licensed asbestos abatement contractor or subcontractor registered in the State of Florida. After removal of the facilities, all trenches shall be backfilled in accordance with the Contract Documents. The cost of disposing of the removed materials shall be borne by the Contractor.
- B. The asbestos abatement contractor or subcontractor shall contact the appropriate regulatory agencies prior to removal or abandonment of any asbestos material and shall

obtain all required permits and licenses and issue all required notices. The Contractor shall be responsible for all fees associated with permits, licenses and notices to the governing regulatory agencies. An asbestos manifest form must accompany each and every shipment of such pipe or pipe material waste to the Manatee County Lena Road Landfill. Prior to each shipment, a minimum of 24 hours' notice to the Landfill field office (Phone #748-5543) is required.

- C. All work associated with removal or abandonment of asbestos cement pipe and appurtenances shall be performed in accordance with the standards listed below and all other applicable local, State, or Federal standards.
 - 1. Florida Administrative Code, Chapter 62-257, "Asbestos Program".
 - 2. National Emission Standards Hazardous Air Pollution (NESHAP), 40 CFR, Part 61, Subpart M, latest revision.
 - 3. Occupational Safety and Health Act, 29 CFR, 1910.1001 - Asbestos.
 - 4. Title 40 CFR, Part 763, Asbestos.
 - 5. Florida Statute Title XXXII, Chapter 469, Asbestos Abatement.
- D. All asbestos cement nipples between tees and valves shall be replaced.

3.04 IN-PLACE GROUTING OF EXISTING PIPE

- A. Where water and wastewater utility pipes are to be abandoned in place, they shall be filled with a sand/cement grout as specified herein. When such pipes are constructed with asbestos cement materials, the abandonment activities shall be performed by a licensed asbestos abatement contractor as specified in these Specifications.
- B. Grout shall be injected within the pipe sections indicated on the Drawings. The ends of these sections shall be capped and/or plugged. The grouting program shall consist of pumping sand-cement grout with suitable chemical additives at pressures necessary to fill the pipe sections shown on the Drawings to prevent the potential for future collapse.
- C. The pump used for grouting should be a continuous flow, positive displacement model with a pugmill type mixing vat having a minimum shaft speed of 60 rpm and incorporated as an integral part of the equipment. Alternate equipment may be used subject to the approval of the County. The rate of pumping shall not exceed six (6) cubic feet per minute. The pumping pressures shall be in the range of 100 to 150 psi.
- D. The Contractor shall provide standpipes and/or additional means of visual inspection as required by the County to determine if adequate grout material has filled the entire pipe section(s). The Contractor shall make necessary provisions for the County's representative to monitor all grouting operations.
- E. All pipe to be abandoned shall be capped or plugged with a fitting or material that will prevent soil or other material from entering the pipe. All caps and plugs shall be subject to approval by the County.
- F. All tees, crosses, and valves left in service shall be plugged and restrained.

END OF SECTION

SECTION 02100 SITE PREPARATION

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. This Section covers clearing, grubbing and stripping of the project site and/or along the pipeline route.
- B. The Contractor shall clear and grub all of the area within the limits of construction or as required, which includes, but is not limited to utility easements. The width of the area to be cleared shall be reviewed by the County prior to the beginning of any clearing.
- C. The Contractor's attention is directed to any Soil Erosion and Sediment Control Ordinances in force in Manatee County. The Contractor shall comply with all applicable sections of these ordinances.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION

3.01 CLEARING

The surface of the ground, for the area to be cleared and grubbed shall be completely cleared of all timber, brush, stumps, roots, grass, weeds, rubbish and all other objectionable obstructions resting on or protruding through the surface of the ground. However, trees shall be preserved as hereinafter specified unless otherwise designated by the County. Clearing operations shall be conducted so as to prevent damage to existing structures and installations and to those under construction, so as to provide for the safety of employees and others. Soil erosion control devices such as hay bales and silt fences shall be installed to satisfy all Federal, State and County requirements.

3.02 GRUBBING

Grubbing shall consist of the complete removal of all stumps, roots larger than 1-1/2 inches in diameter, matted roots, brush, timber, logs and any other organic or metallic debris not suitable for foundation purposes, resting on, under or protruding through the surface of the ground to a depth of 18 inches below the subgrade. All depressions excavated below the original ground surface for or by the removal of such objects, shall be refilled with suitable materials and compacted to a density conforming to the surrounding ground surface.

3.03 STRIPPING

In areas so designated, topsoil shall be stockpiled. Topsoil so stockpiled shall be protected until it is placed as specified. The County shall have the option to receive all excess topsoil materials. The Contractor shall pay all equipment and labor cost to deliver excess top soil material to a remote site chosen by the County within a five mile radius of the construction site. Should County not choose to receive any or all excess topsoil materials, the Contractor shall dispose of said material at no additional cost to County.

3.04 DISPOSAL OF CLEARED AND GRUBBED MATERIAL

The Contractor shall dispose of all material and debris from the clearing and grubbing operation by hauling such material and debris off site. The cost of disposal (including hauling) of cleared and grubbed material and debris shall be considered a subsidiary obligation of the Contractor; the cost of which shall be included in the prices bid for the various classes of work.

3.05 PRESERVATION OF TREES

Those trees which are not designated for removal by the County shall be carefully protected from damage. The Contractor shall erect such barricades, guards and enclosures as may be considered necessary by him for the protection of the trees during all construction operation.

3.06 PRESERVATION OF DEVELOPED PRIVATE PROPERTY

- A. The Contractor shall exercise extreme care to avoid unnecessary disturbance of developed private property adjacent to proposed project site. Trees, shrubbery, gardens, lawns and other landscaping, which are not designated by the County to be removed, shall be replaced and replanted to restore the construction easement to the condition existing prior to construction.
- B. All soil preservation procedures and replanting operations shall be under the supervision of a nursery representative experienced in such operations.
- C. Improvements to the land such as fences, walls, outbuildings and other structures which of necessity must be removed, shall be replaced with equal quality materials and workmanship.
- D. The Contractor shall clean up the construction site across developed private property directly after construction is completed upon approval of the County.

3.07 PRESERVATION OF PUBLIC PROPERTY

The appropriate paragraphs of these Specifications shall apply to the preservation and restoration of public lands, parks, rights-of-way, easements and all other damaged areas. This includes, but is not limited to the trimming of trees damaged by contractor's equipment.

END OF SECTION

SECTION 02220 EXCAVATION, BACKFILL, FILL AND GRADING FOR STRUCTURES

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. Structural excavation shall consist of the removal of material for the construction of foundations for structures and other excavation designated on the drawings or in these specifications.
- B. Structural excavation and backfill shall consist of furnishing material, if necessary and placing and compacting backfill material around structures to the lines and grades designated on the drawings, as specified or directed by the County.
- C. Structural excavation and backfill shall include the furnishing of all materials, equipment and other facilities which may be necessary to perform the excavations, place and compact the backfill, install sheeting and bracing, and carry out any necessary dewatering. It shall also include the wasting or disposal of surplus excavated material in a manner and in locations approved by the County.
- D. The Contractor is responsible for the protection of every tree which is scheduled to remain in the project area. This includes trees which may or may not be shown on the plans. Every tree shall be adequately protected in place at no additional cost to the County. This includes, but is not limited to, protecting the root systems and adjusting grades as necessary for tree/root protection.

1.02 QUALITY ASSURANCE

- A. Testing Agency:
 - 1. In place soil compaction tests shall be performed by a qualified testing laboratory.
 - 2. Compaction tests shall be taken every 500 feet, except in the road crossings or road shoulders. Tests are to be taken according to current FDOT Standards.
- B. Reference Standards:
 - 1. American Society for Testing and Materials (ASTM):
 - a. ASTM D1557, Moisture-Density Relations of Soils Using 10-lb. (4.5-kg) Rammer and 18-in. (457-mm) Drop.

1.03 JOB CONDITIONS

- A. The Contractor shall provide, operate and maintain all necessary pumps, discharge lines, well points, etc., in sufficient number and capacity to keep all excavation, bases, pits, etc., free from seepage, standing or running water at all times throughout the period of construction.
- B. The Contractor shall assume all responsibility for the security of the excavation required, employing bracing, lining or other accepted means necessary to accomplish same.
- C. Excavated areas shall be cleared of all debris, water, slush, muck, clay and soft or loose earth and shall be conditioned to the entire satisfaction of the County.

- D. All excavated material unsuitable for use or which will not be used shall be disposed of in a manner consistent with State and County regulation.
- E. All unsuitable organic materials, roots, logs, etc., found during excavation shall be removed by the Contractor and the trench shall be refilled with suitable material.

PART 2 PRODUCTS

2.01 MATERIAL FOR CONTROLLED FILL

- A. Composition: Only approved material free from organic matter and lumps of clay, shall be used for backfill. Excavated earth free from debris or organic material may be used for backfilling foundations or fill.
- B. Crushed stone and shell shall meet or exceed current FDOT Standards.

2.02 UNSUITABLE MATERIAL

Unsuitable material shall be defined as highly organic soil per ASTM D2487 Group PT. This includes, but is not limited to, such items as topsoil, roots, vegetable matter, trash, debris, and clays that cannot be dried sufficiently to obtain specified compaction.

PART 3 EXECUTION

3.01 INSPECTION

- A. The Contractor shall verify that work preceding the affected work of this Section has been satisfactorily completed.
- B. Conditions adversely affecting the work of this Section shall be corrected to the satisfaction of the County.

3.02 REMOVAL OF UNSUITABLE MATERIALS

- A. The Contractor shall remove unsuitable material from within the limits of the Work.
- B. Materials meeting requirements for controlled fill shall be stockpiled as necessary and in such a manner satisfactory to the County.
- C. All material excavated shall be placed so as to minimize interference with public travel and to permit proper access for inspection of the work.

3.03 EXCAVATION

- A. When concrete or shell subbase footing is to rest on an excavated surface, care shall be taken not to disturb the natural soil. Final removal and replacement of the foundation material and subbase compaction to grade shall not be made until just before the concrete or masonry is placed.
- B. When any structural excavation is completed, the Contractor shall notify the County who will make an inspection of the excavation. No concrete or masonry shall be placed until the excavation has been approved by the County.

- C. The elevations of the footing bottom and the base slab as shown on the Drawings, shall be considered as approximate and the County may order in writing, such changes in dimensions or elevations of the footings and slab base as necessary to secure satisfactory foundations.
- D. All excavation shall be made within an area bounded by lines five feet outside and parallel to the exterior walls of the structure to allow for correct forming, shoring and inspection of foundation work. Pouring of concrete against earth side walls shall not be permitted.
- E. If the ground is excavated below the grade called for by the Drawings or becomes unstable due to the Contractor's carelessness or operations, the ground shall be excavated to undisturbed native soil before continuing concreting operations.
- F. If in the opinion of the County, the material at or below the normal grade of the bottom of the trench is unsuitable for pipe or structure foundation, it shall be removed to the depth directed by the County and if so directed, replaced by crushed stone or washed shell.

3.04 STRUCTURAL BACKFILL

- A. Structural backfill shall not be placed until the footings or other portions of the structure or facility have been inspected by the County and approved for backfilling.
- B. A minimum of 1-1/2" layer of lean concrete shall be placed as a working mat for the concrete base slabs and footings if required by the County.
- C. Fill shall be placed in uniform layers not more than 12" thick and compacted to a minimum of 98 percent of the maximum density determined by ASTM D1557, Method A or C, or as directed by the County. The Contractor shall securely tamp the backfill with pneumatic rammer around all wall foundations. The method of compaction shall be satisfactory to the County.
- D. Compaction of structural backfill by ponding and jetting may be permitted when, as determined by the County: the backfill material is of such character that it will be self-draining when compacted; foundation materials will not soften or be otherwise damaged by the applied water; no damage from hydrostatic pressure will result to the structure. Ponding and jetting within two feet below finished subgrade shall not be permitted in roadway areas. At the discretion of the County, ponding and jetting may be permitted with compaction layers not to exceed four feet.
- E. Surplus material not used on-site shall be removed and disposed of off-site by the Contractor. In no case shall surplus material be deposited on adjacent lands. Fill used for grading shall be placed in layers not to exceed 12 inches in thickness and shall be compacted to a density equal or greater to that of the surrounding natural ground.

3.05 BACKFILLING AROUND STRUCTURES

- A. Common fill and structural fill are specified for use as backfill against the exterior walls of the structures. Fill shall be placed in layers having a maximum thickness of eight (8) inches in loose state and shall be compacted sufficiently to prevent settlement. If compaction is by rolling or ramming, material shall be wetted down as required. Where material can be suitably compacted by jetting or puddling, the Contractor may use one of these methods. No boulders shall be allowed to roll down the slopes and hit the walls.

- B. Backfilling shall be carried up evenly on all walls of an individual structure simultaneously. A variation of two (2) feet in elevation will be the maximum allowable. No backfill shall be allowed against walls until the walls and their supporting slabs, if applicable, have attained sufficient strength. Backfilling shall be subjected to approval by the County.
- C. In locations where pipes pass through building walls, the Contractor shall take the following precautions to consolidate the refill up to an elevation of at least one foot above the bottom of the pipes:
 - 1. Place structural fill in such areas for a distance of not less than three feet either side of the center line of the pipe in level layers not exceeding 6-inches in depth.
 - 2. Wet each layer to the extent directed and thoroughly compact each layer with a power tamper to the satisfaction of the County.
 - 3. Structural fill shall be of the quality specified under Part 2 of this Section.
- D. The surface of filled areas shall be graded to smooth true lines, strictly conforming to grades indicated on the grading plan. No soft spots or uncompacted areas shall be allowed in the work.
- E. Temporary bracing shall be provided as required during construction of all structures to protect partially completed structures against all construction loads, hydraulic pressure and earth pressure. The bracing shall be capable of resisting all loads applied to the walls as a result of backfilling.

3.06 FIELD QUALITY CONTROL

- A. The density of soil in place shall be a minimum of 95 percent in accordance with ASTM test 1557-70T, Method A or C.

END OF SECTION

SECTION 02221 TRENCHING, BEDDING AND BACKFILL FOR PIPE

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. The Contractor shall furnish all labor, materials, equipment and incidentals necessary to perform all excavation, backfill, fill, grading, trench protection or other related work required to complete the piping work shown on the Drawings and specified herein. The work shall include, but not be limited to: vaults; duct conduit; pipe; roadways and paving; backfilling; required fill or borrow operations; grading; disposal of surplus and unsuitable materials; and all related work such as sheeting, bracing and dewatering.
- B. Prior to commencing work, the Contractor shall examine the site and review test borings if available, or undertake his own subsurface investigations and take into consideration all conditions that may affect his work.
- C. The Contractor is responsible for the protection of every tree which is scheduled to remain in the project area. This includes trees which may or may not be shown on the plans. Every tree shall be adequately protected in place at no additional cost to the County. This includes, but is not limited to protecting the root systems and adjusting grades as necessary for tree/root protection.

1.02 PROTECTION

- A. Sheeting and Bracing in Excavations:
 - 1. In connection with construction of underground structures, the Contractor shall properly construct and maintain cofferdams. These shall consist of: sheeting and bracing as required to support the sides of excavations, to prevent any movement which could in any way diminish the width of the excavation below that necessary for proper construction and to protect adjacent structures, existing yard pipe and/or foundation material from disturbance, undermining, or other damage. Care shall be taken to prevent voids outside of the sheeting, but if voids are formed, they shall be immediately filled and rammed.
 - 2. Trench sheeting for pipes: no sheeting is to be withdrawn if driven below, mid-diameter of any pipe and no wood sheeting shall be cut off at a level lower than one foot above the top of any pipe unless otherwise directed by the County. During the progress of the work, the County may direct the Contractor in writing to leave additional wood sheeting in place. If steel sheeting is used for trench sheeting, removal shall be as specified above, unless written approval is given for an alternate method of removal.
 - 3. All sheeting and bracing not left in place shall be carefully removed in such a manner as not to endanger the construction or other structures, utilities, existing piping, or property. Unless otherwise approved or indicated on the Drawings or in the Specification, all sheeting and bracing shall be removed after completion of the piping or structure, care being taken not to disturb or otherwise injure the pipeline or finished masonry. All voids left or caused by withdrawal of sheeting shall be immediately refilled with sand by ramming with tools specifically made for that purpose, by watering, or as may otherwise be directed.
 - 4. The Contractor shall construct, to the extent he deems it desirable for his method of operation, the cofferdams and sheeting outside the neat lines of the pipeline trench

or foundation unless otherwise indicated on the Drawings or directed by the County. Sheeting shall be plumb and securely braced and tied in position. Sheeting, bracing and cofferdams shall be adequate to withstand all pressures to which the pipeline or structure will be subjected. Pumping, bracing and other work within the cofferdam shall be done in a manner to avoid disturbing any construction of the pipeline or the enclosed masonry. Any movement or bulging which may occur shall be corrected by the Contractor at his own expense so as to provide the necessary clearances and dimensions.

5. Drawings of the cofferdams and design computations shall be submitted to the County and approved prior to any construction. However, approval of these drawings shall not relieve the Contractor of the responsibility for the cofferdams. The drawings and computations shall be prepared and stamped by a Registered Professional Engineer in the State of Florida and shall be in sufficient detail to disclose the method of operation for each of the various stages of construction, if required, for the completion of the pipeline and substructures.

B. Dewatering, Drainage and Flotation

1. The Contractor shall construct and place all pipelines, concrete work, structural fill, bedding rock and limerock base course, in-the-dry. In addition, the Contractor shall make the final 24" of excavation for this work in-the-dry and not until the water level is a minimum of 6" below proposed bottom of excavation.
2. The Contractor shall, at all times during construction, provide and maintain proper equipment and facilities to remove promptly and dispose of properly all water entering excavation and keep such excavations dry so as to obtain a satisfactory undisturbed subgrade foundation condition until the fill, structure, or pipes to be built thereon have been completed to such extent that they will not be floated or otherwise damaged by allowing water levels to return to natural elevations.
3. Dewatering shall at all times be conducted in such a manner as to preserve the natural undisturbed bearing capacity of the subgrade soils at proposed bottom of excavation.
4. Wellpoints may be required for dewatering the soil prior to final excavation for deeper in-ground structures or piping and for maintaining the lowered groundwater level until construction has been completed to avoid the structure, pipeline, or fill from becoming floated or otherwise damaged. Wellpoints shall be surrounded by suitable filter sand and no fines shall be removed by pumping. Pumping from wellpoints shall be continuous and standby pumps shall be provided.
5. The Contractor shall furnish all materials and equipment to perform all work required to install and maintain the proposed drainage systems for handling groundwater and surface water encountered during construction of structures, pipelines and compacted fills.
6. Where required, the Contractor shall provide a minimum of two operating groundwater observation wells at each structure to determine the water level during construction of the pipeline or structure. Locations of the observation wells shall be at structures and along pipelines as approved by the County prior to their installation. The observation wells shall be extended to 6 inches above finished grade, capped with screw-on caps protected by 24" x 24" wide concrete base and left in place at the completion of this Project.
7. Prior to excavation, the Contractor shall submit his proposed method of dewatering and maintaining dry conditions to the County for approval. Such approval shall not relieve the Contractor of the responsibility for the satisfactory performance of the system. The Contractor shall be responsible for correcting any disturbance of natural bearing soils for damage to pipeline or structures caused by an inadequate

dewatering system or by interruption of the continuous operation of the system as specified.

8. As part of his request for approval of a dewatering system, the Contractor shall demonstrate the adequacy of the proposed system and wellpoint filter sand by means of a test installation. Discharge water shall be clear, with no visible soil particles in a one-quart sample. Discharge water shall not flow directly into wetlands or Waters of the State as defined by FDEP and SWFWMD.
9. During backfilling and construction, water levels shall be measured in observation wells located as directed by the County.
10. Continuous pumping will be required as long as water levels are required to be below natural levels.

PART 2 PRODUCTS

2.01 MATERIALS

A. General

1. Materials for use as fill and backfill shall be described below. For each material, the Contractor shall notify the County of the source of the material and shall furnish the County, for approval, a representative sample weighing approximately 50 pounds, at least ten calendar days prior to the date of anticipated use of such material.
2. Additional materials shall be furnished as required from off-site sources and hauled to the site.

B. Structural Fill

1. Structural fill in trenches shall be used below spread footing foundations, slab-on-grade floors and other structures as backfill within three feet of the below grade portions of structures.
2. Structural fill material shall be a minimum of 60 percent clean sand, free of organic, deleterious and/or compressible material. Minimum acceptable density shall be 98 percent of the maximum density as determined by AASHTO T-180. Rock in excess of 2-1/2" in diameter shall not be used in the fill material. If the moisture content is improper for attaining the specified density, either water shall be added or material shall be permitted to dry until the proper moisture content for compaction is reached.

C. Common Fill

1. Common fill material shall be free from organic matter, muck or marl and rock exceeding 2-1/2" in diameter. Common fill shall not contain broken concrete, masonry, rubble or other similar materials. Existing soil may be used to adjust grades over the site with the exception of the construction area.
2. Material falling within the above specification, encountered during the excavation, may be stored in segregated stockpiles for reuse. All material which, in the opinion of the County, is not suitable for reuse shall be spoiled as specified herein for disposal of unsuitable materials by the Contractor.

D. Crushed Stone

1. Crushed stone may be used for pipe bedding, manhole bases, as a drainage layer below structures with underdrains and at other locations indicated on the Drawings.

2. Crushed stone shall be size No. 57 with gradation as noted in Table 1 of Section 901 of Florida Department of Transportation, Construction of Roads and Bridges.

PART 3 EXECUTION

3.01 TRENCH EXCAVATION AND BACKFILLING

- A. Excavation for all trenches required for the installation of pipes and electrical ducts shall be made to the depths indicated on the Drawings and in such manner and to such widths as will give suitable room for laying the pipe or installing the ducts within the trenches.
- B. Rock shall be removed to a minimum 6" clearance around the bottom and sides of all the pipe or ducts being laid.
- C. Where pipes or ducts are to be laid in limerock bedding or encased in concrete, the trench may be excavated by machinery to or just below the designated subgrade provided that the material remaining in the bottom of the trench is no more than slightly disturbed.
- D. Where the pipes or ducts are to be laid directly on the trench bottom, the lower part of the trenches shall not be excavated to grade by machinery. The last of the material being excavated manually, shall be done in such a manner that will give a flat bottom true to grade so that pipe or duct can be evenly supported on undisturbed material. Bell holes shall be made as required.
- E. Backfilling over pipes shall begin as soon as practicable after the pipe has been laid, jointed and inspected and the trench filled with suitable compacted material to the mid-diameter of the pipe.
- F. Backfilling over ducts shall begin not less than three days after placing concrete encasement.
- G. All backfilling shall be prosecuted expeditiously and as detailed on the Drawings.
- H. Any space remaining between the pipe and sides of the trench shall be packed full by hand shovel with selected earth, free from stones having a diameter greater than 2" and thoroughly compacted with a tamper as fast as placed, up to a level of one foot above the top of the pipe.
- I. The filling shall be carried up evenly on both sides with at least one man tamping for each man shoveling material into the trench.
- J. The remainder of the trench above the compacted backfill, as just described above, shall be filled and thoroughly compacted by rolling, ramming, or puddling, as the County may direct, sufficiently to prevent subsequent settling.

END OF SECTION

**SECTION 02223 EXCAVATION BELOW GRADE AND CRUSHED STONE OR SHELL
REFILL**

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. If in the opinion of the County, the material at or below the normal grade of the bottom of the trench is unsuitable for pipe or structure foundation, it shall be removed to the depth directed by the County and replaced by crushed stone or washed shell.

PART 2 PRODUCTS (NOT USED)

PART 3 MATERIALS

3.01 EXCAVATION AND DRAINAGE

- A. Whatever the nature of unstable material encountered or the groundwater conditions, trench stabilization shall be complete and effective.
- B. Should the Contractor excavate below the grade shown on the Contract drawings because of negligence or for his own convenience; due to failure in properly dewatering the trench; disturbs the subgrade before dewatering is sufficiently complete; he shall be directed by the County to excavate below grade. The work of excavating below grade and furnishing and placing the approved refill material shall be performed at the Contractor's expense.

3.02 REFILL

- A. Should the material at the level of trench bottom consist of fine sand, sand and silt or soft earth, the subgrade material shall be removed as directed by the County and the excavation shall be refilled with crushed stone or washed shell.

END OF SECTION

SECTION 02260 FINISH GRADING

PART 1 GENERAL

1.01 WORK INCLUDED

- A. The Contractor shall finish grade sub-soil.
- B. The Contractor shall cut out areas to receive stabilizing base course materials for paving and sidewalks.
- C. The Contractor shall place, finish grade and compact top soil.

1.02 PROTECTION

The Contractor shall prevent damage to existing fencing, trees, landscaping, natural features, bench marks, pavement and utility lines. Damage shall be corrected at no cost to the County.

PART 2 PRODUCTS

- A. Topsoil: Shall be friable loam free from subsoil, roots, grass, excessive amount of weeds or other organics, stones, and foreign matter; acidity range (pH) of 5.5 to 7.5; containing a minimum of 4 percent and a maximum of 25 percent organic matter. The Contractor may use topsoil stockpiles on site if they conform to these requirements.

PART 3 EXECUTION

3.01 SUB-SOIL PREPARATION

- A. The Contractor shall rough grade sub-soil systematically to allow for a maximum amount of natural settlement and compaction. Uneven areas and low spots shall be eliminated. Debris, roots, branches or other organics, stones, and sub-soil shall be removed by the Contractor and disposed of in a manner consistent with the latest Manatee County Standards as well as any affected regulatory agency. Should contaminated soil be found, the Contractor shall notify the County.
- B. The Contractor shall cut out areas to sub-grade elevation to stabilize base material for paving and sidewalks.
- C. The Contractor shall bring sub-soil to required profiles and contour grades gradually; and blend slopes into level areas.
- D. The Contractor shall slope the structure grade a minimum of two (2) inches in ten (10) feet unless indicated otherwise on the Drawings.
- E. The Contractor shall cultivate sub-grade to a depth of 3 inches where the topsoil is to be placed. He shall repeat cultivation in areas where equipment use has compacted sub-soil.
- F. The Contractor shall not make grade changes which causes water to flow onto adjacent lands.

3.02 PLACING TOPSOIL

- A. The Contractor shall place topsoil in areas where seeding, sodding and planting is to be performed. He shall place from the following minimum depths, up to finished grade elevations:
 - 1. 6 inches for seeded areas
 - 2. 4-1/2 inches for sodded areas
 - 3. 24 inches for shrub beds
 - 4. 18 inches for flower beds
- B. The Contractor shall use topsoil in a dry state as determined by the County. He shall place the material during dry weather.
- C. The Contractor shall use fine grade topsoil eliminating rough and low areas to ensure positive drainage. He shall maintain levels, profiles and contours of the sub-grades.
- D. The Contractor shall remove stone, roots, grass, weeds, debris, and other organics or foreign material while spreading the material.
- E. The Contractor shall manually spread topsoil around trees, plants and structures to prevent damage which may be caused by grading equipment.
- F. The Contractor shall lightly compact and place the topsoil.

3.03 SURPLUS MATERIAL

- A. The Contractor shall remove surplus sub-soil and topsoil from site at his expense.
- B. The Contractor shall leave stockpile areas and entire job site clean and raked, ready for landscaping operations.

END OF SECTION

SECTION 02276 TEMPORARY EROSION AND SEDIMENTATION CONTROL

PART 1 GENERAL

1.01 DESCRIPTION

- A. The work specified in this Section consists of the design, provision, maintenance and removal of temporary erosion and sedimentation controls as necessary.
- B. Temporary erosion controls include, but are not limited to: grassing, mulching, netting, watering, and the reseeding of on-site surfaces and spoil and borrow area surfaces, interceptor ditches at ends of berms and other such work at those locations which will ensure that erosion during construction will be either eliminated or maintained within acceptable limits as established by the County.
- C. Temporary sedimentation controls include, but are not limited to: silt dams, traps, barriers, and appurtenances at the foot of sloped surfaces which shall ensure that sedimentation pollution will be either eliminated or maintained within acceptable limits as established by the County.
- D. The Contractor is responsible for providing effective temporary erosion and sediment control measures during construction or until final controls become effective.

1.02 REFERENCE DOCUMENTS

- A. Florida Building Code.
- B. FDEP/COE Dredge and Fill Regulations and/or Permit as applicable.
- C. SWFWMD Permit Regulations and/or Permit as applicable.
- D. Florida Stormwater, Erosion and Sedimentation Control Inspector's Manual.

PART 2 PRODUCTS

2.01 EROSION CONTROL

- A. Netting - fabricated of material acceptable to the County.
- B. Seed and sod.

2.02 SEDIMENTATION CONTROL

- A. Bales - clean, seed free cereal hay type.
- B. Netting - fabricated of material acceptable to the County.
- C. Filter stone - crushed stone conforming to Florida Dept of Transportation specifications.
- D. Concrete block - hollow, non-load-bearing type.
- E. Concrete - exterior grade not less than one inch thick.

PART 3 EXECUTION

3.01 EROSION CONTROL

A. Minimum procedures for grassing shall be:

1. Scarify slopes to a depth of not less than six inches and remove large clods, rock, stumps, roots larger than 1/2 inch in diameter and debris.
2. Sow seed within twenty-four (24) hours after the ground is scarified with either mechanical seed drills or rotary hand seeders.
3. Apply mulch loosely and to a thickness of between 3/4-inch and 1-1/2 inches.
4. Apply netting over mulched areas on sloped surfaces.
5. Roll and water seeded areas in a manner which will encourage sprouting of seeds and growing of grass. Reseed areas which exhibit unsatisfactory growth. Backfill and seed eroded areas.

3.02 SEDIMENTATION CONTROL

A. The Contractor shall install and maintain silt dams, traps, barriers, and appurtenances as shown on the approved descriptions and working drawings. Deteriorated hay bales and dislodged filter stone shall be replaced by the Contractor at his expense.

3.03 PERFORMANCE

A. The Contractor, at his own expense, shall immediately take whatever steps are necessary to correct any deficiencies of the temporary erosion and sediment control measures employed if they fail to produce results or do not comply with the requirements of the State of Florida or any other federal, governmental or regulatory agency.

END OF SECTION

SECTION 02355 LUMBER LEFT IN PLACE

PART 1 GENERAL

1.01 SCOPE OF WORK

The Contractor shall furnish and install shoring and sheeting as necessary to provide adequate safety.

PART 2 PRODUCTS

2.01 MATERIALS

Wood for shoring and sheeting shall be green, rough cut hardwood planking.

PART 3 EXECUTION

3.01 INSTALLATION

- A. The Contractor shall furnish, install and maintain sheeting and bracing required to support the sides of excavations, to prevent any movement which could in any way diminish the width of the excavation below which is necessary for proper construction and to protect adjacent structures from undermining or other damage. If the County determines that insufficient or improper supports have been provided, he may order additional supports to be installed at the expense of the Contractor. Compliance with such orders shall not relieve or release the Contractor from his responsibility for the sufficiency of such supports. Care shall be taken to prevent voids outside of the sheeting. Should voids form, they shall be immediately filled and rammed.
- B. The Contractor shall embed and leave in place all sheeting, bracing and other related items as shown on the Contract Drawings. The County may direct that sheeting and bracing timber be cut off at a specified elevation. No additional payment or compensation shall be made for this work.
- C. Sheeting and bracing not left in place shall be removed carefully in such manner as not to endanger other structures, utilities, property, or proposed construction.
- D. The County may order sheeting and bracing to be left in place; however, this shall not relieve the Contractor from liability for damages to persons or property due to negligence or the failure on the part of the Contractor to leave in place sufficient sheeting and bracing to prevent any caving or moving of the ground.
- E. The Contractor shall receive no payment other than that included in the pipe bid item price for any timber used for sheeting bracing, or other related items.

END OF SECTION

SECTION 02480 LANDSCAPING

PART 1 GENERAL

1.10 SCOPE OF WORK

- A. The Contractor shall furnish all labor, materials, equipment, and incidentals required to install trees, ground cover, and shrubs, to place accessory planting materials, to maintain and guarantee all planted areas. All work shall be in strict accordance with sound nursery practice and shall include maintenance and watering of all of the work of this Contract until final completion and acceptance by the County.
- B. The landscaping shall be performed by a contractor or subcontractor who specializes in landscaping and who is fully familiar and experienced in projects of this type and scope. The landscaping contractor or subcontractor shall be subject to the approval of the County.
- C. The Contractor shall provide all landscaping complete and ready for use as specified in the Contract Documents and as shown on the Drawings.

1.02 SUBMITTALS

- A. The Contractor shall submit to the County for review and approval, shop drawings and complete written maintenance instructions for each type of plant furnished under this Contract.
- B. The Contractor shall submit representative samples of any or all of required accessory planting materials as requested by the County.

1.03 OBSTRUCTIONS BELOW GROUND

- A. The County may change the location of plant material if underground construction, utilities or obstructions are encountered in excavation of planting areas or pits.
- B. The Contractor shall make such changes without additional compensation from the County.

PART 2 PRODUCTS

2.01 MATERIALS

- A. Plant species and size shall conform to those indicated in the Plant List and in plan locations shown on the Drawings. Nomenclature shall conform to the Florida Department of Agriculture: "Grades and Standards for Nursery Plants". The designated authority for identification of plants shall be in conformance with FDOT Standard Specification Section 580-2.1.1 Plants.
- B. Plants shall be sound, healthy, vigorous, free from plant diseases, insects, pests, or their eggs and shall have healthy normal root systems. Plants shall be nursery grown stock, freshly dug. No heeled in, cold storage, or collected stock shall be accepted.
- C. Shape and Form
 - 1. Plant material shall be symmetrical, typical for the variety and species, and shall

- conform to the measurements specified in the Plant List.
2. Plants used where symmetry is required shall be matched as nearly as possible.
 3. Plants shall not be pruned prior to delivery except as authorized by the County.
 4. All plants shall have been transplanted or root pruned at least once in the past three years.
 5. Unless otherwise noted, street trees shall be free of branches up to six feet, with the single leader well branched, and with straight trunks.
 6. Shrubs shall have been transplanted twice, have fully developed root systems, be heavily canned with foliage to base, fulfill dimensions required, and be typical of species.
 7. Ground covers shall have sturdy fibrous root systems and shall be heavily leafed.
- D. Measurement: The height and/or width of trees shall be measured from the ground or across the normal spread of branches with the plants in their normal position. This measurement shall not include the immediate terminal growth.
- E. Substitutions in plant species or size shall be made only with the written approval of the County.
- F. Ground cover plants shall be planted in beds of four inches of approved topsoil. The beds shall be thoroughly disked into the soil. The compacted and settled finished surface shall be set to the required grade. Plants shall be spaced as described in the Contract Documents or shown on the Contract Drawings, or otherwise directed by the County in accordance with the best practices of the trade.
- G. Planting Soil
1. Soil for backfilling around plants and planting beds shall be a good grade of garden loam as approved by the County. Soil shall be free of heavy clay, coarse sand, stones, lumps, sticks, or other foreign material. The soil shall not be delivered or used in a muddy condition.
 2. The soil shall be taken from ground that has never been stripped. There shall be a slight acid reaction to the soil with no excess of calcium or carbonate. The soil shall be free from excess weeds or other objectionable material.
 3. Soil for trees and shrubs shall be delivered in a loose, friable condition. All trees shall average approximately one cubic yard per tree, except Sabal Palmetto, which shall be planted with clean sand. There shall be a minimum of 4-inches of planting soil in ground cover areas and 1/8 cubic yard per shrub or vine.
 4. No marl shall be allowed in ground cover planting beds.
- H. Before plants are backfilled with planting soil, fertilizer tablets, Agriform 20-10-5 or equal, shall be placed in each pit. The Contractor shall provide three tablets for each tree and one for each shrub or vine.
- I. Tree Staking: All tree staking and bracing shall be included herein in accordance with sound nursery practice and shall be in accordance with the Contract Documents. The Contractor shall furnish all materials required for staking and bracing as approved.
- J. Landscaping stones shall be inert and nonleaching. The Contractor shall provide physical samples for approval prior to installation. Crushed limerock shall not be acceptable.

PART 3 EXECUTION

3.01 PLANTING PROCEDURES

- A. Plant Locations: All plants shall be located as shown on the Drawings, to dimensions if shown, to scale if not dimensioned. Large areas or beds shall be scaled and the plants spaced evenly. Approval by the County is required before any plants may be installed.
- B. Tree Pits: Pits for trees shall be at least two feet greater in diameter than the specified diameter of the ball. Pits shall be of sufficient depth to allow a 12-inch layer of planting soil under the ball when it is set to grade. Bottom of pit shall be loosened prior to backfilling.
- C. Digging and Handling
 - 1. Plants shall be handled at all times so that roots or balls are adequately protected from sun or drying winds. Tops or roots of plant allowed to dry out will be rejected.
 - 2. Balled and burlapped plants shall be moved with firm, natural balls of soil, not less than one-foot diameter of ball to every one-inch caliper of trunk, and a depth of not less than 2/3 of ball diameter. No plant shall be accepted when the ball of earth surrounding its roots has been cracked or broken. All trees, except palms, shall be dug with ball and burlapped. Root pruning shall have been done at minimum of four weeks before planting at the job.
 - 3. Bare root plants shall be dug with spread of root and of sufficient depth to insure full recovery of plant.
- D. Cabbage Palms (Sable Palmetto):
 - 1. Cabbage Palms shall be taken from moist black sand areas. Only a minimum of fronds shall be removed from the crown to facilitate moving and handling. Clear trunk or overall height shall be as specified after the minimum of fronds have been removed.
 - 2. Cabbage Palms buds shall be tied to a suitable support with a burlap strip, to be left in place until the tree is well established in its new location.
 - 3. Cabbage Palms shall be planted in sand, thoroughly washed in during planting operations, and with a dished or saucer depression left at the soil line for future waterings. Palms with marred or burned trunks will be accepted at the discretion of the County only.
 - 4. Trees moved by winch or crane shall be thoroughly protected from chain marks, girdling or bark slippage by means of burlap, wood battens, or other approved method.
- E. When balled or burlapped plants are set, planting soil shall be carefully tamped under and around the base of the balls to prevent voids. All burlap, rope, wires, etc., shall be removed from the sides and tops of balls, but no burlap shall be pulled from underneath. Roots of bare rooted plants shall be properly spread out and planting soil carefully worked in among them.
- F. All plants shall be set straight or plumb, in locations shown on the Drawings. Except as otherwise specified, plants shall be planted in pits which shall be set at such level that, after settlement, they bear the same relation to the finished grade or the surrounding ground as they bore to the grade of the soil from which they are taken.
- G. Pruning shall be carefully done by experienced plantsmen. Prune immediately upon acceptance by the County, including any broken branches, thinning small branches and tipping back main branches (except main leaders).
- H. Excess soil and debris shall be disposed of off the project site unless ordered stockpiled by

the County.

3.02 NORMAL MAINTENANCE OF PLANT MATERIALS

- A. Plant material maintenance shall begin when planting operations start and shall extend until final acceptance of work.
- B. Maintain all plant materials under this Contract to the satisfaction of the County. Maintenance shall include necessary watering, cultivation, weeding, pruning, spraying, tightening and repair to guy wires, removal of dead material, resetting, and other work required to conform with referenced standards and accepted nursery standards as approved.
- C. Plant materials which are in a tilted or in a leaning position shall be properly righted.
- D. After final acceptance by the County and until one calendar year after acceptance of all plantings, the landscaping contractor or subcontractor shall make monthly inspections of materials and report in writing to the County the conditions of the plants and the necessary requirements to keep the plants in a healthy growing condition.

3.03 TREE AND PLANT PROTECTION

- A. The Contractor shall remove all trees (if any) within the limit of landscaping shown on the detail sheet except those designated to be salvaged (if any). Prior to removal of said trees, the Contractor shall obtain a tree removal permit, if required. All other trees in the vicinity of the work shall be protected against damage by the Contractor until all work under the Contract has been completed.
- B. Consult with the County, and remove agreed-on roots and branches which interfere with construction. Employ qualified tree surgeon to remove, and to treat cuts.
- C. Provide temporary barriers to a height of six feet around each group of trees and plants.
- D. Protect root zones of trees and plants
 - 1. Do not allow vehicular traffic or parking.
 - 2. Do not store materials or products.
 - 3. Prevent dumping or refuse or chemically injurious materials or liquids.
 - 4. Prevent puddling or continuous running water.
- E. Carefully supervise excavating, grading, and filling, and subsequent construction operations, to prevent damage.
- F. In case of inadvertent damage to any tree or plant by the Contractor or any of his subcontractors or employees, the Contractor shall provide replacement of each such damaged tree or plant with a new one of acceptable type, size and quality.
- G. Completely remove barricades, including foundations, when construction has progressed to the point that they are no longer needed, and when approved by the County.
- H. Clean and repair damage caused by installation, fill and grade the areas of the site to required elevations and slopes, and clean the area.

3.04 GUARANTEE

The life and satisfactory condition of all plant material planted shall be guaranteed by the Contractor for a minimum of one calendar year. Guarantee shall include complete replacement with material of the same kind and size as in the original work if not in a healthy condition, as determined by the County, at the end of the guarantee period.

3.05 REPLACEMENT

- A. At the end of the guarantee period, any plant required under this Contract that is dead or not in satisfactory growth as determined by the County, shall be removed. Plants replaced shall be guaranteed for 90 days after date of replacement.
- B. Replacement of plants necessary during guarantee period shall be the responsibility of the Contractor, except for possible replacements of plants resulting from removal, vandalism, acts of neglect on the part of others, or acts of God.
- C. All replacements shall be plants of the same kind and size as specified in the Drawings. They shall be furnished and planted as herein specified. The cost shall be the responsibility of the Contractor.

END OF SECTION

SECTION 02485 SEEDING AND SODDING

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. The Contractor shall furnish all labor, materials and equipment necessary to satisfactorily return all construction areas to their original conditions or better.
- B. Work shall include furnishing and placing seed or sod, fertilizing, planting, watering and maintenance until acceptance by County.

1.02 RELATED WORK NOT INCLUDED

Excavation, filling and grading required to establish elevation shown on the Drawings are included under other sections of these Specifications.

1.03 QUALITY ASSURANCE

- A. It is the intent of this Specification that the Contractor is obliged to deliver a satisfactory stand of grass as specified. If necessary, the Contractor shall repeat any or all of the work, including grading, fertilizing, watering and seeding or sodding at no additional cost to the County until a satisfactory stand is obtained. For purposes of grassing, a satisfactory stand of grass is herein defined as a full lawn cover over areas to be sodded or seeded, with grass free of weeds, alive and growing, leaving no bare spots larger than 3/4 square yard within a radius of 8 feet.
- B. All previously grassed areas where pipelines are laid shall be sodded. All sodding and grassing shall be installed in accordance with these Specifications or as directed by the County.

PART 2 PRODUCTS

2.01 MATERIALS

- A. Fertilizer: The fertilizer shall be of the slow-release type meeting the following minimum requirements: 12 percent nitrogen, 8 percent phosphorus, 8 percent potassium; 40 percent other available materials derived from organic sources. At least 50 percent of the phosphoric acid shall be from normal super phosphate or an equivalent source which will provide a minimum of two units of sulfur. The amount of sulfur shall be indicated on the quantitative analysis card attached to each bag or other container. Fertilizer shall be uniform in composition, dry and free flowing delivered to sites in original unopened containers bearing manufacturer's statement or guarantee.
- B. Seeding/Grassing: The Contractor shall grass all unpaved areas disturbed during construction which do not require sod. All grassing shall be completed in conformance with FDOT Specifications, Sections 570 and 981. The grassed areas shall be mulched and fertilized in accordance with FDOT Specifications, except that no additional payment will be made for mulching, fertilizing and/or watering.
- C. Sodding: Sod shall be provided as required on the construction drawings or at locations as directed by the County in accordance with Florida Department of Transportation,

Specifications Section 575 and 981. The Contractor shall furnish Bahia grass sod or match existing sod. Placement and watering requirements shall be in accordance with FDOT Specifications Section 575, except that no additional payment will be made for placement and/or watering. This cost shall be included in the Contract price bid for sodding.

- D. Topsoil: Topsoil stockpiled during excavation may be used as necessary. If additional topsoil is required to replace topsoil removed during construction, it shall be obtained off site at no additional cost to the County. Topsoil shall be fertile, natural surface soil, capable of producing all trees, plants and grassing specified herein.
- E. Water: It is the Contractor's responsibility to supply all water to the site, as required during seeding and sodding operations and through the maintenance period and until the work is accepted. The Contractor shall make whatever arrangements that may be necessary to ensure an adequate supply of water to meet the needs for his work. He shall also furnish all necessary hose, equipment, attachments and accessories for the adequate irrigation of lawns and planted areas as may be required. Water shall be suitable for irrigation and free from ingredients harmful to plant life.

PART 3 EXECUTION

3.01 INSTALLATION

- A. When the trench backfill has stabilized sufficiently, the Contractor shall commence work on lawns and grassed areas, including fine grading as necessary and as directed by the County.
- B. Finish Grading: Areas to be seeded or sodded shall be finish graded, raked, and debris removed. Soft spots and uneven grades shall be eliminated. The County shall approve the finish grade of all areas to be seeded or sodded prior to seed or sod application.
- C. Protection: Seeded and sodded areas shall be protected against traffic or other use by placing warning signs or erecting barricades as necessary. Any areas damaged prior to acceptance by the County shall be repaired by the Contractor as directed by the County.

3.02 CLEANUP

Soil or similar materials spilled onto paved areas shall be removed promptly, keeping those areas as clean as possible at all times. Upon completion of seeding and sodding operations, all excess soil, stones and debris remaining shall be removed from the construction areas.

3.03 LANDSCAPE MAINTENANCE

- A. Any existing landscape items damaged or altered during construction by the Contractor shall be restored or replaced as directed by the County.
- B. Maintain landscape work for a period of 90 days immediately following complete installation of work or until County accepts project. Watering, weeding, cultivating, restoration of grade, mowing and trimming, protection from insects and diseases, fertilizing and similar operations as needed to ensure normal growth and good health for live plant material shall be included at no additional cost to the County.

3.04 REPAIRS TO LAWN AREAS DISTURBED BY CONTRACTOR'S OPERATORS

Lawn areas planted under this Contract and all lawn areas damaged by the Contractor's operation shall be repaired at once by proper soil preparation, fertilizing and sodding, in accordance with these Specifications.

END OF SECTION

SECTION 02510 FLOWABLE FILL

PART 1 GENERAL

1.01 DESCRIPTION OF WORK

- A. The work specifies the requirements for flowable fill used for trenches, support for pipe structures, culverts, utility cuts, and other works where cavities exist and where firm support is needed for pavements and structural elements. Flowable fill may also be used to fill abandoned water and sewer lines, abandoned fuel tanks, and where compacted fill is needed, as approved by the Engineer.

PART 2 PRODUCTS

2.01 MATERIALS

- A. The materials used shall conform to the requirements specified in Division III and herein. Specific references are as follows:

- | | | |
|----|----------------------------------------------------------------------------|-------------|
| 1. | Portland Cement (Types I, II, and III) | Section 921 |
| 2. | Fly Ash, Slag, and other Pozzolanic Materials for Portland Cement Concrete | Section 345 |
| 3. | Fine Aggregate (Sand) * | Section 902 |
| 4. | Water | Section 923 |

* Any clean sand with 100% passing 3/8" sieve and not more than 10% passing the 200 mesh may be used.

PART 3 EXECUTION

3.01 MIX PROPORTIONS

- A. The Contractor shall be responsible for producing a flowable mixture using these guidelines and adjusting his mixture design as called for by circumstances or as may be directed by the Engineer.
- B. Flowable fill material shall be proportioned to produce a 28-day compressive strength of approximately 50-150 psi.
- C. General mix quantities are as follows:

Components	Pounds per Cubic Yard
Cement	50-100 *
Fly Ash or granulated blast furnace slag	1-600
Fine Sand	2750 (adjust to yield one CY of flowable fill)
Water	500 maximum

* The percentage of cement may be increased above these limits only when early strength is required and future removal is very unlikely, and as approved by the Engineer.

- D. Weights for fine aggregate and water shall be adjusted according to cementitious content. The mix proportions shall be adjusted for removability, pumpability, and flowability. If required, strength test data shall be provided prior to batching.
- E. If required by the Engineer, the flowability can be measured by afflux time determined in accordance with ASTM C 939, and shall be 30 seconds, ± 5 seconds, as measured on motar passing the No. 4 sieve. The equipment required to perform this test shall be provided by the Contractor.

3.02 PRODUCTION AND PLACING

- A. Flowable fill shall be produced and delivered using concrete construction equipment. Placing flowable fill shall be by chute, pumping, or other methods approved by the Engineer.

3.03 CONSTRUCTION REQUIREMENTS

- A. Flowable fill shall be placed to the designated fill line without vibration or other means of compaction. Placement shall be avoided during inclement weather; e.g., rain or ambient temperatures below 40°F. The Contractor shall take all necessary precautions to prevent any damages caused by the hydraulic pressure of the fill during placement prior to hardening. Also, necessary means to confine the material within the designated space shall be provided by the Contractor.

3.04 ACCEPTANCE

A. The flowable fill shall be proportioned and placed as specified herein. In general, the strength desired is the maximum hardness that can be excavated at a later date using conventional excavating equipment. No curing protection is required. The fill shall be left undisturbed until material obtains sufficient strength. Sufficient strength is 35 psi penetration resistance as measured using a hand held penetrometer. The penetrometer shall be provided by the Contractor. All flowable fill areas subjected to traffic loads must have a durable riding surface

END OF SECTION

SECTION 02513 ASPHALT CONCRETE PAVING

PART 1 GENERAL

1.01 SCOPE OF WORK

The Contractor shall furnish all labor, materials and equipment necessary to complete all milling asphalt pavement and asphalt concrete paving (including restoration of driveways) as called out on the Contract Documents or as shown on the Drawings.

1.02 QUALITY ASSURANCE

- A. Qualifications of Asphalt Concrete Producer: The only materials permitted shall be furnished by a bulk asphalt concrete producer exclusively engaged in the production of hot-mix, hot-laid asphalt concrete.
- B. Qualification of Testing Agency: The County may employ a commercial testing laboratory to conduct tests and evaluations of asphalt concrete materials and design. The Contractor shall:
 - 1. Provide asphalt concrete testing and inspection service acceptable to County.
 - 2. Include sampling and testing asphalt concrete materials proposed, and tests and calculations for asphalt concrete mixtures.
 - 3. Provide field testing facilities for quality control testing during paving operations.
- C. Requirements of Regulatory Agencies: The Contractor shall comply with the applicable requirements of:
 - 1. Manatee County Utility Operations Department
 - 2. Manatee County Transportation Department
 - 3. State of Florida Dept. of Transportation

1.03 PAVING QUALITY REQUIREMENTS

- A. General: In addition to other specified conditions, the Contractor shall comply with the following minimum requirements:
 - 1. In-place asphalt concrete course shall be tested for compliance with requirements for density, thickness and surface smoothness.
 - 2. Final surface shall be provided of uniform texture, conforming to required grades and cross sections.
 - 3. A minimum of four-inch diameter pavement specimens for each completed course shall be taken from locations as directed by the County.
 - 4. Holes from test specimens shall be repaved as specified for patching defective work.
- B. Density:
 - 1. When subjected to 50 blows of standard Marshall hammer on each side of an in place material specimen, densities shall be comparable to a laboratory specimen of same asphalt concrete mixture.
 - 2. The minimum acceptable density of in-place course material shall be 98% of the

recorded laboratory specimen density.

- C. Thickness: In-place compacted thicknesses shall not be acceptable if less than the minimum thicknesses shown on the Drawings.
- D. Surface Smoothness:
 - 1. Finished surface of each asphalt concrete course shall be tested for smoothness, using a 10 ft. straightedge applied parallel to and at right angles to centerline of paved areas.
 - 2. Surface areas shall be checked at intervals directed by County.
 - 3. Surfaces shall not be acceptable if they exceed the following:
 - a. Base Course: 1/4 in. in 10 ft.
 - b. Surface Course: 3/16 in. in 10 ft.
 - c. Crowned Surfaces:
 - (1) Test crowned surfaces with a crown template, centered and at right angles to the crown.
 - (2) Surfaces will not be acceptable if varying more than 1/4 in. from the template.

1.04 SUBMITTALS

- A. Samples: The Contractor may be required to provide samples of materials for laboratory testing and job-mix design.
- B. Test Reports: The Contractor shall submit laboratory reports for following materials tests:
 - 1. Coarse and fine aggregates from each material source and each required grading:
 - a. Sieve Analysis: ASTM C 136 (AASHTO T 27).
 - b. Unit Weight of Slag: ASTM C29 (AASHTO T 19).
 - c. Soundness: ASTM C 88 (AASHTO T 104) for surface course aggregates only.
 - d. Sand Equivalent: ASTM D 2419 (AASHTO T 176).
 - e. Abrasion of Coarse Aggregate: ASTM C131 (AASHTO T 96),for surface course aggregates only.
 - 2. Asphalt cement for each penetration grade:
 - a. Penetration: ASTM D5 (AASHTO T49).
 - b. Viscosity (Kinematic): ASTM D2170 (AASHTO T 201).
 - c. Flash Point: ASTM D92 (AASHTO T 48).
 - d. Ductility: ASTM D 113 (AASHTO T 51).
 - e. Solubility: ASTM D 4 (AASHTO T 44).
 - f. Specific Gravity: ASTM D 70 (AASHTO T 43).
 - 3. Job-mix design mixtures for each material or grade:
 - a. Bulk Specific Gravity for Coarse Aggregate: ASTM C 117(AASHTO T 85).
 - b. Bulk Specific Gravity for Fine Aggregate: ASTM C 128(AASHTO T 84).
 - 4. Uncompacted asphalt concrete mix: Maximum Specific Gravity: ASTM D 2041 (AASHTO T 209).
 - 5. Compacted asphalt concrete mix:
 - a. Bulk Density: ASTM D 1188 (AASHTO T 166).
 - b. Marshall Stability and Flow: ASTM D 1559.
 - 6. Density and voids analysis:
 - a. Provide each series of asphalt concrete mixture test specimens, in accordance with A.I. MS-2 "Mix Design Methods for Asphalt Concrete".
 - b. Use Marshall method of mix design unless otherwise directed or acceptable

- to the County.
 - c. Report the quantity of absorbed asphalt cement in pounds of dry aggregate, percent air voids, and percent voids in mineral aggregate.
- 7. Sampling and testing of asphalt concrete mixtures for quality control during paving operations:
 - a. Uncompacted asphalt concrete mix.
 - (1) Asphalt Cement Content: ASTM D 2172 (AASHTO T 164).
 - (2) Penetration of Recovered Asphalt Cement: ASTM D 5(AASHTO T 49).
 - (3) Ductility of Recovered Asphalt Cement: ASTM D 113(AASHTO T 51).
 - b. Compacted asphalt concrete mix:
 - (1) Bulk Density: ASTM D 1188 (AASHTO T 166).
Marshall Stability and Flow: ASTM D1559).
 - c. Perform at least one test for each day's paving.
- 8. Asphalt plant inspection: ASTM D 290.
- 9. Additional testing:
 - a. Retesting shall be required if previous tests indicate insufficient values, or if directed by the County.
 - b. Testing shall continue until specified values have been attained.
- 10. Asphalt concrete materials which do not comply with specified requirements shall not be permitted in the work.

1.05 JOB CONDITIONS

- A. Weather Limitations:
 - 1. Apply bituminous prime and tack coats only when the ambient temperature in the shade is 50 degrees F. and when the temperature has not been below 35 degrees F. for 12 hours immediately prior to application.
 - 2. Do not apply when the base surface is wet or contains an excess of moisture which would prevent uniform distribution and the required penetration.
 - 3. Construct asphalt concrete surface course only when atmospheric temperature is above 40 degrees F., when the underlying base is dry, and when weather is not rainy.
 - 4. Base course may be placed when air temperature is not below 30 degrees F. and rising, when acceptable to the County.
- B. Grade Control: Establish and maintain the required lines and grades, including crown and cross-slope, for each course during construction operations.
- C. Traffic Control: Maintain vehicular and pedestrian traffic during paving operations, as required for other construction activities.

PART 2 PRODUCTS

2.01 MATERIALS

- A. Soil Cement or Shell Base Course: as specified in FDOT Section 270, "Material for Base and Stabilized Base", and as called for in the Contract Documents.
- B. Aggregate for Asphalt Concrete, General:

1. Sound, angular crushed stone, crushed gravel, or crushed slag: ASTM D 692.
2. Sand, stone, or slag screening: ASTM D 1073.
3. Provide aggregate in gradations for various courses to comply with local highway standards.

C. Surface Course Aggregates:

1. Provide natural sand, unless sand prepared from stone, slag, or gravel or combinations are required to suit local conditions.

D. Asphalt Cement: Comply with ASTM D 946 for 85-100 penetration grade.

E. Prime Coat:

1. Cut-back liquid asphalt.
2. Medium-Curing type: ASTM D 2027, Grade MC-70.

2.02 ASPHALT-AGGREGATE MIXTURES

A. Job-mix criteria:

1. Provide job-mix formulas for each required asphalt-aggregate mixture.
2. Establish a single percentage of aggregate passing each required sieve size, a single percentage of asphalt cement to be added to aggregate, and a single temperature at which asphalt concrete is to be produced.
3. Comply with the mix requirements of local governing highway standards.
4. Maintain material quantities within allowable tolerances of the governing standards.

2.03 TRAFFIC AND PARKING MARKING MATERIALS

A. Traffic lane marking paint with chlorinated rubber base.

B. Factory mixed, quick drying and non-bleeding, FS TT-P-115C, Type III.

C. Color: Driving Lane Dividers - White
 No Parking Zone - Yellow
 Parking Dividers - White

PART 3 EXECUTION

3.01 SURFACE PREPARATION

A. Subbase Preparation:

1. The Contractor shall remove from the area all organic substance encountered to a depth of six or eight inches (6" or 8"), or to such depth and width as directed by the County. The entire area shall be plowed and dragged prior to placing a stabilizing additive, if required to meet minimum bearing value.
2. Subbase shall be compacted to a minimum density of 98 percent of the maximum as determined by the Modified Proctor Density AASHTO T180, and shall have a minimum bearing value of 40 pounds per square inch as determined by the Florida Bearing Test.

- B. Base Course:
1. Check subgrade for conformity with elevations and section immediately before placing base material.
 2. Place base material in compacted layers not more than 6 inches thick, unless continuing tests indicate the required results are being obtained with thicker layers.
 3. In no case will more than 8-inches of compacted base be placed in one lift.
 4. Spread, shape, and compact all base material deposited on the subgrade during the same day.
 5. Compact base course material to be not less than 95% of maximum density: ASTM D 1557, Method D (98 percent maximum density: AASHTO T-180).
 6. Test density of compacted base course: ASTM D 2167.
 7. Conduct one test for each 250 sq. yds. of in-place material, but in no case not less than one daily for each layer.
- C. Loose and Foreign Material:
1. Remove loose and foreign material from compacted subbase surface immediately before application of paving.
 2. Use power brooms or blowers, and brooming as required.
 3. Do not displace subbase material.
- D. Prime Coat:
1. Uniformly apply at rate of 0.20 to 0.5 gal. per sq. yd. over compacted and cleaned subbase surface.
 2. Apply enough material to penetrate and seal, but not flood the surface.
 3. Allow to cure and dry as long as required to attain penetration and evaporation of volatile, and in no case less than 24 hours unless otherwise acceptable to the County.
 4. Blot excess asphalt with just enough sand to prevent pick-up under traffic.
 5. Remove loose sand before paving.
- E. Tack Coat:
1. Dilute material with equal parts of water and apply to contact surfaces of previously constructed asphalt concrete or portland cement concrete and similar surfaces.
 2. Apply at rate of 0.05 to 0.15 gal. per sq. yd. of surface.
 3. Apply tack coat by brush to contact surfaces of structures projecting into or abutting asphalt concrete pavement.
 4. Allow surfaces to dry until material is at condition of tackiness to receive pavement.

3.02 MANHOLE FRAME / VALVE BOX ADJUSTMENTS (IF APPLICABLE)

- A. Placing Manhole frames:
1. Surround manhole frames set to elevation with a ring of compacted asphalt concrete base prior to paving.
 2. Place asphalt concrete mixture up to 1 in. below top of frame, slope to grade, and compact by hand tamping.
- B. Adjust manhole frames to proper position to meet paving.
- C. If permanent covers are not in place, provide temporary covers over openings until

completion of rolling operations.

- D. Set cover manhole frames to grade, flush with surface of adjacent pavement.

3.03 PREPARING THE MIXTURE

- A. Comply with ASTM D 995 for material storage, control, and mixing, and for plant equipment and operation.

- B. Stockpiles:

1. Keep each component of the various-sized combined aggregates in separate stockpiles.
2. Maintain stockpiles so that separate aggregate sizes shall not be intermixed.

- C. Heating:

1. Heat the asphalt cement at the mixing plant to viscosity at which it can be uniformly distributed throughout mixture
2. Use lowest possible temperature to suit temperature-viscosity characteristics of asphalt.
3. Do not exceed 350 degrees F. (176.6 degrees C.).

- D. Aggregate:

1. Heat-dry aggregates to reduce moisture content to not more than 2.0%.
2. Deliver dry aggregate to mixer at recommended temperature to suit penetration grade and viscosity characteristics of asphalt cement, ambient temperature, and workability of mixture.
3. Accurately weigh or measure dry aggregates and weigh or meter asphalt cement to comply with job-mix formula requirements.

- E. Mix aggregate and asphalt cement to achieve 90-95% of coated particles for base mixtures and 85-90% of coated particles for surface mixture, when tested in accordance with ASTM D 2489.

- F. Transporting:

1. Transport asphalt concrete mixtures from mixing site in trucks having tight, clean compartments.
2. Coat hauling compartments with a lime-water mixture to prevent asphalt concrete mixture from sticking.
3. Elevate and drain compartment of excess solution before loading mix.
4. Provide covers over asphalt concrete mixture when transporting to protect from weather and to prevent loss of heat.
5. During periods of cold weather or for long-distance deliveries, provide insulation around entire truck bed surfaces.

3.04 EQUIPMENT

- A. Provide size and quantity of equipment to complete the work specified within project time schedule.

- B. Bituminous Pavers: Self-propelled that spread hot asphalt concrete mixtures without tearing, shoving or gouging surfaces, and control pavement edges to true lines without use of stationary forms.
- C. Rolling Equipment:
 1. Self-propelled, steel-wheeled and pneumatic-tired rollers that can reverse direction without backlash.
 2. Other type rollers may be used if acceptable to the County.
- D. Hand Tools: Provide rakes, lutes, shovels, tampers, smoothing irons, pavement cutters, portable heaters, and other miscellaneous small tools to complete the work specified.

3.05 PLACING THE MIX

- A. Place asphalt concrete mixture on prepared surface, spread and strike-off using paving machine.
- B. Spread mixture at a minimum temperature of 225 degrees F. (107.2 degrees C.).
- C. Inaccessible and small areas may be placed by hand.
- D. Place each course at thickness so that when compacted, it will conform to the indicated grade, cross-section, finish thickness, and density indicated.
- E. Paver Placing:
 1. Unless otherwise directed, begin placing along centerline of areas to be paved on crowned section, and at high side of sections on one-way slope, and in direction of traffic flow.
 2. After first strip has been placed and rolled, place succeeding strips and extend rolling to overlap previous strips.
 3. Complete base courses for a section before placing surface courses.
 4. Place mixture in continuous operation as practicable.
- F. Hand Placing:
 1. Spread, tamp, and finish mixture using hand tools in areas where machine spreading is not possible, as acceptable to County.
 2. Place mixture at a rate that will insure handling and compaction before mixture becomes cooler than acceptable working temperature.
- G. Joints:
 1. Carefully make joints between old and new pavements, or between successive days' work, to ensure a continuous bond between adjoining work.
 2. Construct joints to have same texture, density and smoothness as adjacent sections of asphalt concrete course.
 3. Clean contact surfaces free of sand, dirt, or other objectionable material and apply tack coat.
 4. Offset transverse joints in succeeding courses not less than 24 inches.
 5. Cut back edge of previously placed course to expose an even, vertical surface for full course thickness.
 6. Offset longitudinal joints in succeeding courses not less than 6 inches.

7. When the edges of longitudinal joints are irregular, honeycombed, or inadequately compacted, cut back unsatisfactory sections to expose an even, vertical surface for full course thickness.

3.06 COMPACTING THE MIX

- A. Provide sufficient rollers to obtain the required pavement density.
- B. Begin rolling operations as soon after placing when the mixture will bear weight of roller without excessive displacement.
- C. Do not permit heavy equipment, including rollers to stand on finished surface before it has thoroughly cooled or set.
- D. Compact mixture with hot hand tampers or vibrating plate compactors in areas inaccessible to rollers.
- E. Start rolling longitudinally at extreme lower side of sections and proceed toward center of pavement. Roll to slightly different lengths on alternate roller runs.
- F. Do not roll centers of sections first under any circumstances.
- G. Breakdown Rolling:
 1. Accomplish breakdown or initial rolling immediately following rolling of transverse and longitudinal joints and outside edge.
 2. Operate rollers as close as possible to paver without causing pavement displacement.
 3. Check crown, grade, and smoothness after breakdown rolling.
 4. Repair displaced areas by loosening at once with lutes or rakes and filling, if required, with hot loose material before continuing rolling.
- H. Second Rolling:
 1. Follow breakdown rolling as soon as possible, while mixture is hot and in condition for compaction.
 2. Continue second rolling until mixture has been thoroughly compacted.
- I. Finish Rolling:
 1. Perform finish rolling while mixture is still warm enough for removal of roller marks.
 2. Continue rolling until roller marks are eliminated and course has attained specified density.
- J. Patching:
 1. Remove and replace defective areas.
 2. Cut-out and fill with fresh, hot asphalt concrete.
 3. Compact by rolling to specified surface density and smoothness.
 4. Remove deficient areas for full depth of course.
 5. Cut sides perpendicular and parallel to direction of traffic with edges vertical.
 6. Apply tack coat to exposed surfaces before placing new asphalt concrete mixture.

3.07 MARKING ASPHALT CONCRETE PAVEMENT

- A. Cleaning:
 - 1. Sweep surface with power broom supplemented by hand brooms to remove loose material and dirt.
 - 2. Do not begin marking asphalt concrete pavement until acceptable to the County.
- B. Apply paint with mechanical equipment.
 - 1. Provide uniform straight edges.
 - 2. Not less than two separate coats in accordance with manufacturer's recommended rates.

3.08 CLEANING AND PROTECTION

- A. Cleaning: After completion of paving operations, clean surfaces of excess or spilled asphalt materials to the satisfaction of the County.
- B. Protection:
 - 1. After final rolling, do not permit vehicular traffic on asphalt concrete pavement until it has cooled and hardened, and in no case sooner than 6 hours.
 - 2. Provide barricades and warning devices as required to protect pavement.
 - 3. Cover openings of structures in the area of paving until permanent coverings are placed (if applicable).

END OF SECTION

SECTION 02575 PAVEMENT REPAIR AND RESTORATION

PART 1 GENERAL

1.01 SCOPE OF WORK

The Contractor shall furnish all labor, materials, equipment, obtain County or State right-of-way permits and incidentals required and remove and replace pavements over trenches excavated for installation of water or sewer lines and appurtenances as shown on the Contract Drawings.

1.02 GENERAL

- A. The Contractor shall take before and after photographs.
- B. The Contractor shall repair in a manner satisfactory to the County or State, all damage done to existing structures, pavement, driveways, paved areas, curbs and gutters, sidewalks, shrubbery, grass, trees, utility poles, utility pipe lines, conduits, drains, catch basin, flagstones, or stabilized areas or driveways and including all obstructions not specifically named herein, which results from this Project.
- C. The Contractor shall keep the surface of the backfilled area of excavation in a safe traffic bearing condition and firm and level with the remaining pavement until the pavement is restored in the manner specified herein. All surface irregularities that are dangerous or obstructive to traffic are to be removed. The repair shall conform to applicable requirements of Manatee County Transportation Department requirements for pavement repair and as described herein, including all base, subbase and asphalt replacement.
- D. All materials and workmanship shall meet or exceed the County requirements and as called for in the Contract Documents and nothing herein shall be construed as to relieve the Contractor from this responsibility.
- E. All street, road and highway repair shall be made in accordance with the FDOT and County details indicated on the Drawings and in accordance with the applicable requirements and approval of affected County and State agencies.

PART 2 PRODUCTS

2.01 PAVEMENT SECTION

- A. Asphaltic concrete shall consist of asphalt cement, coarse aggregate, fine aggregate and mineral filler conforming to FDOT Type S-III Asphalt. Pavement replacement thickness shall match that removed but in no case shall be less than 1-1/2" compacted thickness. All asphalt concrete pavement shall be furnished, installed and tested in accordance with FDOT Specifications for Road and Bridge Construction.
- B. Asphalt or crushed concrete or approved equal base material shall be furnished and installed under all pavement sections restored under this Contract. Asphalt base shall have a minimum 6" compacted thickness, meet requirements for FDOT ABC III (Minimum Marshall Stability of 1000) and be furnished, installed and tested in accordance with the requirements of the FDOT Standards. Crushed concrete base shall be 10" minimum compacted thickness. Crushed concrete aggregate material shall have a minimum LBR of

140 compacted to 98% T-180 AASHTO density. Asphalt base and crushed concrete base are acceptable. Other bases shall be submitted for approval.

- C. Prime and tack will be required and applied in accordance with Section 300 - FDOT Specifications: Prime and Tack Coat for Base Courses.

PART 3 EXECUTION

3.01 CUTTING PAVEMENT

- A. The Contractor shall saw cut in straight lines and remove pavement as necessary to install the new pipelines and appurtenances and for making connections to existing pipelines.
- B. Prior to pavement removal, the Contractor shall mark the pavement for cuts nearly paralleling pipe lines and existing street lines. Asphalt pavement shall be cut along the markings with a rotary saw or other suitable tool. Concrete pavement shall be scored to a depth of approximately two (2) inches below the surface of the concrete along the marked cuts. Scoring shall be done by use of a rotary saw, after which the pavement may be broken below the scoring with a jackhammer or other suitable equipment.
- C. The Contractor shall not machine pull the pavement until it is completely broken and separated along the marked cuts.
- D. The pavement adjacent to pipe line trenches shall neither be disturbed nor damaged. If the adjacent pavement is disturbed or damaged, irrespective of cause, the Contractor shall remove and replace the pavement. In addition, the base and sub-base shall be restored in accordance with these Specifications, Florida Dept. of Transportation Standard Specifications and as directed by the County.

3.02 PAVEMENT REPAIR AND REPLACEMENT

- A. The Contractor shall repair, to meet or exceed original surface material, all existing concrete or asphaltic pavement, driveways, or sidewalks cut or damaged by construction under this Contract. He shall match the original grade unless otherwise specified or shown on the Drawings. Materials and construction procedures for base course and pavement repair shall conform to those of the Florida Dept. of Transportation.
- B. The Contractor's repair shall include the preparation of the subbase and base, place and maintain the roadway surface, any special requirements whether specifically called for or implied and all work necessary for a satisfactory completion of this work. Stabilized roads and drives shall be finished to match the existing grade. Dirt roads and drives shall have the required depth of backfill material as shown on the Contract Drawings.
- C. The asphaltic concrete repairs shall be in accordance with the Manatee County Public Works Standards, Part I Utilities Standards Manual, Detail UG-12. The asphaltic concrete repairs shall extend the full width and length of the excavation or to the limits of any damaged section. The edge of the pavement to be left in place shall be cut to a true edge with a saw or other approved method so as to provide a clean edge to abut the repair. The line of the repair shall be reasonably uniform with no unnecessary irregularities. The existing asphalt beyond the excavation or damaged section shall be milled 25' back from the saw cut. Final overlay shall match existing with no discernable "bump" at joint.

3.03 MISCELLANEOUS RESTORATION

Sidewalks or driveways cut or damaged by construction shall be restored in full sections or blocks to a minimum thickness of four inches. Concrete curb or curb and gutter shall be restored to the existing height and cross section in full sections or lengths between joints. RCP pipe shall be repaired or installed in accordance with manufacturer's specifications. Grassed yards, shoulders and parkways shall be restored to match the existing sections with grass sod of a type matching the existing grass.

3.04 SPECIAL REQUIREMENTS

The restoration of all surfaces, as described herein, disturbed by the installation of pipelines shall be completed as soon as is reasonable and practical. The complete and final restoration of both paved and shell stabilized roads within a reasonable time frame is of paramount importance. To this end, the Contractor shall, as part of his work schedule, complete the restoration of any area of road within five weeks after removing the original surface. Successful leak testing shall be performed prior to restoring any area of road. All restoration and replacement or repairs are the responsibility of the Contractor.

3.05 CLEANUP

After all repair and restoration or paving has been completed, all excess asphalt, dirt and other debris shall be removed from the roadways. All existing storm sewers and inlets shall be checked and cleaned of any construction debris.

3.06 MAINTENANCE OR REPAIR

All wearing surfaces shall be maintained by the Contractor in good order suitable for traffic prior to completion and acceptance of the work.

END OF SECTION

SECTION 02615 DUCTILE IRON PIPE AND FITTINGS

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. The Contractor shall furnish all labor, materials, equipment and incidentals required to install ductile iron pipe and restrained joint ductile iron pipe and cast iron or ductile iron restrained joint fittings, complete, as shown on the Drawings and specified in these Standards.
- B. Fittings are noted on the drawings for the Contractor's convenience and do not relieve him from laying and jointing different or additional items where required.
- C. The Contractor shall furnish all labor, materials, equipment and incidentals required to install push-on joint or restrained joint ductile iron pipe, complete as shown on the Drawings and Specifications.
- D. Newly installed pipe shall be kept clean and free of all foreign matter. All DI pipe installed underground shall be poly wrapped unless noted otherwise on the plans.

1.02 SUBMITTALS

- A. The Contractor shall submit to the County, within ten days after receipt of Notice to Proceed, a list of materials to be furnished, the names of the suppliers and the appropriate shop drawings for all ductile iron pipe and fittings.
- B. The Contractor shall submit the pipe manufacturer's certification of compliance with the applicable sections of the Specifications.

PART 2 PRODUCTS

2.01 MATERIALS

- A. Ductile iron pipe shall conform to ANSI/AWWA C150/A21.50 and ANSI/AWWA C151/A21.51. Thickness of pipe shall be Class 50 or pressure Class 350. All pipe not buried shall be Class 53. All ductile iron pipe shall be clearly marked on the outside of the barrel to readily identify it from cast iron.
- B. Unrestrained joint pipe shall be supplied in lengths not to exceed 21 feet. Unless otherwise called for in the Contract Documents, unrestrained joint pipe shall be either the rubber-ring type push-on joint or standard mechanical joint pipe as manufactured by the American Cast Iron Pipe Company, U.S. Pipe and Foundry Company, or approved equal.
- C. All mechanical joint fittings shall be pressure rated for 350 psi and meet the requirement of AWWA C110 or AWWA C153 except flanged fittings shall be rated for 250 psi. Rubber gaskets shall conform to AWWA C111 for mechanical and push-on type joints and shall be EPDM (Ethylene-Propylene Diene Monomer) rubber for potable water and reclaimed water pipelines. Standard gaskets shall be such as Fastite as manufactured by American Cast Iron Pipe Company, or an approved equal. Acrylonitrile butadiene (NBR) gaskets shall be used for potable water mains that are located in soil that is contaminated with low molecular-weight petroleum products or non-chlorinated organic solvents or non-aromatic organic solvents. Fluorocarbon (FKM) gaskets shall be used for potable water mains that are

located in soil that is contaminated with aromatic hydrocarbons or chlorinated hydrocarbons. Fluorocarbon (FKM) gaskets shall be used where both classes of contaminants are found.

- D. Water Main and Reclaimed Water Main Coatings: All ductile iron pipe used in water and reclaimed water systems shall have a standard thickness cement lining on the inside in accordance with AWWA C104 and a standard 1-mil asphaltic exterior coating per AWWA C151. All ductile iron or gray iron fittings used in water and reclaimed water systems shall have standard thickness cement linings on the inside per AWWA C104 and an asphaltic exterior coating or they shall have factory-applied fusion bonded epoxy coatings both inside and outside in accordance with AWWA C550.
- E. Wastewater Main Coatings: All ductile iron pipe and fittings used in wastewater sewer systems shall have a factory applied dry film thickness 40-mil Protecto 401 or 40-mil Novocoat SP2000W amine cured novalac ceramic epoxy lining on the inside. The interior lining application is to be based on the manufacturer's recommendation for long-term exposure to raw sewage. To ensure a holiday-free lining, documentation must be provided, prior to shipment, showing each section of lined pipe has passed holiday testing at the time of production per ASTM G62. The lining shall have a minimum ten-year warranty covering failure of the lining and bond failure between liner and pipe. Exterior coatings for ductile iron pipe and fittings used in wastewater systems shall be either an asphaltic coating per AWWA C151 or a factory-applied epoxy coating per AWWA C550.
- F. Restrained joints shall be provided at all horizontal and vertical bends and fittings, at casings under roads and railroads and at other locations shown on the Contract Drawings. Restrained joint pipe fittings shall be designed and rated for the following pressures: 350 psi for pipe sizes up to and including 24" diameter; 250 psi for pipe sizes 30" diameter and above.

2.02 IDENTIFICATION

- A. Each length of pipe and each fitting shall be marked with the name of the manufacturer, size and class and shall be clearly identified as ductile iron pipe. All gaskets shall be marked with the name of the manufacturer, size and proper insertion direction.
- B. Pipe shall be polyethylene-wrapped blue for water mains, purple (Pantone 522 C) for reclaimed water mains and green for sewer mains, per AWWA C105. Pipe need not be entirely polyethylene wrapped if soil testing, which is performed by the Engineer of Record or the Contractor in accordance with AWWA C105, indicates that the soil at the site is not corrosive. If soil testing indicates that the soil at the site is not corrosive, pipe may be spiral wrapped with color coded polyethylene at a six-inch minimum spacing, or the ductile iron pipe (DIP) may be painted with a minimum 1-inch wide color coded stripe on the top and both sides of the DIP.
- C. All above ground potable water mains and appurtenances shall be painted safety blue.

END OF SECTION

SECTION 02617 INSTALLATION AND TESTING OF PRESSURE PIPE

PART 1 GENERAL

1.01 INSTALLING PIPE AND FITTINGS

- A. The Contractor shall install all pipe in accordance with the recommendations of the pipe manufacturer and as specified herein.
- B. The Contractor shall take care in handling, storage and installation of pipe and fittings to prevent injury to the pipe or coatings. All pipe and fittings shall be examined before installation and pipe which is deemed to be defective by the County shall not be installed.
- C. The Contractor shall thoroughly clean and keep thoroughly clean, all pipe and fittings prior to during and after installation.
- D. The Contractor shall lay the pipe to the lines and grades shown on the Contract Drawings with bedding and backfill as shown on the Drawings or called out in the Contract Documents. Blocking under the pipe shall not be permitted except through casing sleeves.
- E. The Contractor shall keep the open ends of all pipe closed with a tightly fitting plug when installation is not in progress or the potential exists for dirt or debris to enter the pipe.
- F. The pipe or accessories shall not be dropped into the trench under any circumstances.
- G. The Contractor shall construct all water mains pursuant to the provisions of "Recommended Standards for Water Works", Part 8, incorporated by reference in Rule 17-555.330(3), F.A.C.
- H. As a marker for the Surveyor, a PVC pipe marker or 2" x 4" marker shall be inserted by the Contractor on the top of pipe for potable water mains, reclaimed water mains and sanitary force mains at intervals no greater than 200 feet apart and at locations where there is a substantial grade change. The pipe markers shall indicate the pipe diameter and shall be labeled PWM in "safety" blue, RWM in purple, and FM in green, for potable water mains, reclaimed water mains and sanitary force mains, respectively. As a marker for the Surveyor, a PVC pipe marker or 2" x 4" marker shall be inserted by the Contractor on the top of all pipe fittings (other than sanitary sewer service wyes, potable water saddles and reclaimed water saddles). The markers for fittings shall indicate the type of fitting and shall be labeled PWF in "safety" blue, RWF in purple, and FMF in green, for potable water fittings, reclaimed water fittings, and sanitary force main fittings, respectively. The Contractor is responsible for making the aforementioned markers available to the Surveyor. The Contractor shall field locate the mains and fittings when markers are not made available to the Surveyor.
- I. A PVC pipe marker or 2" x 4" marker shall be inserted by the Contractor at the beginning and end of each horizontal directional drill (HDD). The HDD Contractor shall provide a certified report and bore log indicating the horizontal and vertical location every 25 linear feet or less along the pipe.
- J. A 2" PVC pipe marker with a painted end cap shall be inserted by the Contractor at the ROW line indicating each individual new service location or stub out. The marker shall be a 6-foot length of PVC pipe inserted 2 feet into the ground and shall be painted "safety" blue for potable water, purple for reclaimed water, and green for sewer.

1.02 PROCEDURE FOR TESTING WATER LINES, FORCE MAINS AND RECLAIMED WATER LINES

- A. A 48-hour notice is needed prior to testing. A letter stating the reasons testing should be scheduled ahead of other jobs must accompany all emergency testing requests.
- B. County and Contractor must be present for all testing, except for testing tapping valves and sleeves.
- C. All pressure pipe lines shall remain undisturbed for 24 hours to develop complete strength at all joints. All pipe lines shall be subjected to a hydrostatic pressure test for two (2) hours at full working pressure, but not less than 180 psi for water/reclaimed (150 psi for force main). Maximum length of pipe to be tested at one time is 2,600 feet. If line is longer than 2,600 feet and cannot be sectioned in 2,600 feet (max.) lengths, the allowable leakage will be figured at 2,600 feet.
- D. Allowable leakage shall be determined by AWWA C600 table for hydrostatic tests. Leakage shall be defined as the quantity of water that must be supplied into the newly laid pipe, or any valved section thereof; to maintain the test pressure after the air in the pipe line has been expelled and the pipe has been filled with water.
- E. All digging on the job site in the right-of-way must be completed before any testing of water or sewer. Any digging or boring across water or sewer lines after they have been tested may result in a retest of the lines at the County's request.
- F. If any revisions or changes are made after initial testing, lines will be re-tested at the County's request.
- G. Disconnect water supply during test.
- H. All force mains will be tested from the valves in the valve vault at the lift station to the point of connection whether it be against a valve on another force main or into a manhole.
- I. All services to be aboveground during test. The services should be the correct length so they will be one (1) foot inside right-of-way line.
- J. All fire hydrant gate valves to be open during test.
- K. All visible leaks are to be repaired, regardless of the amount of leakage.
- L. Check gauge pressure periodically during test. If test pressure drops to 175 psi for water/reclaimed lines or to 145 psi for force mains during test, the line must be repumped back to 180 psi for water/reclaimed (150 psi force mains) and the amount of leakage measured. The test will continue on with the remaining time left. At the end of the test, the line must be repumped again back to 180 psi (150 psi for force main) and the amount of leakage measured and added to any previous leakage determined earlier in the test.
- M. After the line passes the test, the pressure will be blown off from the opposite end of line from the gauge location. Fire hydrants, services and end-of-line blow offs will be opened to demonstrate they were on line during the test.
- N. At end of test, the test gauge must return to zero. The pressure gauge must read 0 psi to a

maximum of 300 psi in 5 psi increments.

- O. The section of line being tested must be identified on the charge sheet. The length and size of pipe, the exact area being tested and the valves being tested against, must be identified. Use Station numbers if available.
- P. A punch list must be made at the end of all tests.
- Q. A copy of the charge sheet will be given to the County and the Contractor at the end of the test.

1.03 INSPECTION/TESTING PROCEDURE COVERING BORED PIPE LINES OR CASING AND CONDUITS INSTALLED ACROSS PREVIOUSLY TESTED AND/OR COUNTY ACCEPTED WATER AND SEWER PIPE WITHIN DEVELOPMENT PROJECTS UNDER ACTIVE CONSTRUCTION

- A. Prior to testing water and sewer lines, every effort will be made to install sleeves for underground utilities that will cross these water and sewer lines or services.
- B. Where it has not been possible to pre-install sleeves prior to testing and bores or conduits are required, it is the responsibility of the utility company and/or their Contractor performing the work to provide Manatee County Utility Operations Department or the Engineer of Record with accurate horizontal and vertical as-built information of the sleeves, bores and conduits installed by said utility company. This applies to all bores and conduits crossing water and sewer lines.
- C. Procedures to be followed for installation of conduits, pipe lines and bores that will cross, or be closer than 5'-0" horizontally and 18 inches vertically to, previously tested water and sewer lines that are still under the ownership of the developer/contractor.
 - 1. Notify the County and obtain the best as-built information available. Allow sufficient time for the County to field locate the existing pipe lines.
 - 2. Submit drawings of proposed location to the County and Manatee County Utility Operations Dept. Utility Locations Section for review.
 - 3. Obtain a County Right-of-Way Use Permit if the work area is within a dedicated area of right-of-way.
 - 4. Perform installation in the presence of a County representative. Call (941) 792-8811, ext. 5061 or ext. 5069 with at least two (2) working days' notice.
 - 5. Submit two (2) copies of as-built information to the County to incorporate into the record drawings to be submitted to the County.
 - 6. Failure to follow steps 2) thru 5) will result in additional charges for retesting the previously tested water and sewer lines.
- D. Procedures to be followed for installation of conduits, pipe lines and bores crossing or closer than 5'-0" horizontally and 18 inches vertically to previously tested water and sewer lines that have been previously accepted by Manatee County:
 - 1. Obtain record drawing information from the County.
 - 2. If roadway has been dedicated to Manatee County, obtain Right-of-Way Use Permit and copy the Project Management Department Locations Section with proposed location drawing.
 - 3. Follow procedures in "Sunshine State One-Call", paying special attention to the requirements of Section VII.

- E. Should water or sewer lines be damaged during the bore pipe line or casing installation, the cost of any repairs and retesting will be paid for by the utility company that installed the bore. The actual clearance between a bored casing crossing a water or sewer pipe should not be less than 18 inches.

1.04 DETECTION

- A. Direct buried pipe shall have 3" detectable metallic tape of the proper color placed directly above the pipe and 12" below finished grade or 6" detectable tape between 12" and 24" below finished grade.
- B. Direct buried or horizontal directional drilled non-metallic pipe shall also have tracer wire installed along the pipe alignment. The tracer wire to be used shall be a solid, 10 gauge, high strength, copper clad steel wire with a polyethylene jacket of appropriate color manufactured by Copperhead Industries or Manatee County approved equal.

END OF SECTION

SECTION 02618 PIPELINE CLEANING

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. The Contractor shall furnish all labor, materials, equipment and incidentals required to clean all new lines 4" and larger, and existing pipelines as specified in this specification and as indicated on the Drawings.
- B. This work shall include the furnishing and installation of all pig launching and retrieval devices and the appropriate pigs for the cleaning procedure, and all necessary excavations, shutdowns, fittings and valves required.

1.02 RELATED WORK

- A. The contractor is responsible for all necessary supply water.
- B. The contractor is responsible for all necessary bypass pumping.
- C. The contractor is responsible for the proper disposal of any materials removed from the pipe lines as a result of the cleaning procedure.

1.03 SUBMITTALS

- B. The Contractor shall submit prior to construction, a cleaning plan, Shop Drawings, and layout diagram for approval to the County.
- B. The Contractor shall submit to the County a list of materials to be furnished, and the names of suppliers.

1.04 QUALIFICATIONS

- A. The Contractor performing this work shall be fully qualified, experienced and equipped to complete this work expeditiously and in a satisfactory manner.
- B. The Contractor shall also be capable of providing crews as needed to complete this work without undue delay.
- C. The County reserves the right to approve or disapprove the Contractor, based on the submitted qualifications.

PART 2 PRODUCTS

2.01 GENERAL

- A. The contractor shall be responsible for furnishing pigs in sufficient numbers and sizes, of appropriate densities, coatings and configurations to properly clean the piping systems.
- B. All pigs used for the cleaning of sewer or reclaimed water lines shall not be used in the cleaning of potable water lines.

2.02 MATERIALS

- A. The pig launching and retrieval equipment shall be of the latest design and construction and shall include the means to maintain constant monitoring of the in-line flows and pressures of the system being cleaned and the constant location of the cleaning pigs in the system. Launching and retrieval systems shall be fabricated, designed and manufactured according to ANSI standards and capable of withstanding working pressures of 150 psi. Launching and receiving devices shall be sized one diameter larger than the system to which it will be attached with a minimum length of 2.5 times the diameter.
- B. The contractor shall have available for immediate use an electronic pig detector for use in the system being cleaned to provide a means of tracking the passage of the pig in the system to locate areas of potential or suspected blockage and other disparities in the system.
- C. The pig shall be constructed of elastomer polyurethane with an open cell construction and a density equal to or suitable for use in the piping system being cleaned. Pig configuration shall consist of a parabolic nose with a concave base and coated with a resilient surface material that will maintain a peripheral seal and will effectively clean the piping system without over abrading the interior pipe wall. Pig characteristics shall include the ability to navigate through 90-degree bends, 180 degree turns, bi-directional fittings, full port valves, reduce its cross sectional area and return to its original design configuration and be propelled by hydraulic pressure.

PART 3 EXECUTION

3.01 PIPELINE CLEANING

- A. The cleaning of the pipe line shall be done by the controlled and pressurized passage of a polyurethane pig of varying dimensions, coatings and densities as determined by the County through the piping system.
- B. A series of pigs shall be entered into the system at a point as near to the beginning as is logistically and mechanically feasible.
- C. A launching assembly shall be used as the entrance point for the pig. This assembly shall allow for the following:
 - 1. The entering of pigs into the system by providing the means to induce flow from an external source, independent of the flows and pressures immediately available from the system, on the back of the pig to develop sufficient pressure to force the pig through the system.
 - 2. A means to control and regulate the flow.
 - 3. A means to monitor the flows and pressures.
 - 4. A means to connect and disconnect from the system without any disruption to the operation of the system.
- D. The pig shall be removed or discharged from the system at a point as near to the end as is logistically and mechanically feasible.
- E. The contractor shall be responsible for the retrieval of the pig at the discharge point. This may include setting a trap that will not disrupt normal flow and operations but will capture the pig and any debris. A retrieval assembly may also be used but said assembly shall be

able to connect and disconnect from the system without any disruption to the operation of the system.

- F. Alternative launching and retrieval methods shall be done with the prior approval of the County.
- G. Any pig that cannot progress through the piping system shall be located by the contractor and removed by excavation of the pipe in order to remove the blockage. All pipe repairs shall be the responsibility of the contractor and shall be performed with as little disruption to the system as possible.
- H. Any increase in pressure that cannot be accounted for, i.e. fittings or valves or additional cleaning runs, shall be investigated, per the Engineers' approval, by locating the pig at the beginning of the increased pressure and excavating to determine the cause of the pressure increase. All pipe repairs shall be the responsibility of the contractor and shall be performed with as little disruption to the system as possible.
- I. Final flushing of the cleansed lines shall be performed after the last successful run of the pig as determined by the County. The contractor shall be responsible for all applicable flushing and disinfection requirements for potable water lines.

3.02 ACCEPTANCE

- A. The contractor shall maintain and provide a report at the end of the cleaning procedure containing the following:
 - 1. The pressures in the pipe during the pigging procedure.
 - 2. Any inline problems encountered during the procedure including all excavations with detailed locations, reason for the excavation and any corrective measures taken to the pipeline.
 - 3. A record of the pigs used, their sizes, styles and other pertinent information regarding what materials were used during the cleaning.
 - 4. An analysis of the condition of the pipeline before and after the cleaning procedure.

END OF SECTION

SECTION 02619 HORIZONTAL DIRECTIONAL DRILLING

PART 1 GENERAL

1.01 SCOPE

The Contractor shall furnish all labor, materials, equipment and incidentals required to install all pipe, fittings and appurtenances as shown on the Drawings and specified in the Contract Documents by Horizontal Directional Drilling (HDD).

1.02 GENERAL

- A. All existing structures, water and sewer lines, storm drains, utilities, driveways, sidewalks, signs, mail boxes, fences, trees, landscaping, and any other improvement or facility in the construction area that the Contractor disturbs for his own construction purposes shall be replaced to original condition at no additional cost to the County.
- B. For "Navigable Waters of the U.S." reference 33 of the Code of Federal Regulations, Part 329.
- C. For "Waters of the U.S." reference 33 of the Code of Federal Regulations, Part 323.
- D. For "Waters of the State" reference Section 62-301 of the Florida Administrative Code.

1.03 TESTING

- A. In place soil compaction tests shall be performed by a qualified testing laboratory.
- B. Compaction tests shall be taken at every excavation, except in the road crossings or road shoulders; tests are to be taken according to current FDOT Standards.
- C. All pipe shall be tested in accordance with the appropriate material specifications.
- D. Reference Standards: American Society for Testing and Materials (ASTM), D1557, Moisture-Density Relations of Soils Using 10-lb. Rammer and 18-in. Drop.
- E. The density of soil in place shall be a minimum of 95 percent in accordance with ASTM test 1557-70T, Method A or C.

1.04 QUALIFICATIONS

- A. Pipe Manufacture: All pipe and fittings shall be furnished by a single manufacturer who is fully experienced, reputable and qualified in the manufacture of the items to be furnished.
- B. Drilling Supervisor: The Contractor shall provide a competent boring specialist who shall remain on the project site during the entirety of the directional boring operation. This includes, but is not limited to, drilling fluid preparation, seaming, boring and pulling. The boring specialist shall have a minimum of five years of experience in supervising directional bores of similar nature, diameter, materials and lengths.
- C. Pipe Fusion: All boring and fusing equipment shall be certified for operation. The Contractor responsible for thermal butt fusing pipe and fittings shall have manufacturer certification for

performing such work or a minimum of five years of experience performing this type of work. If no certification is available, written documentation of the required work experience shall be submitted for approval.

- D. Drilling Fluid Specialist: The personnel responsible for supervising the supply, mixing, monitoring fluid quality, pumping and re-circulation system proposed for the drilling fluid shall have a written certification issued by the Drilling Fluid manufacturer for performing such work or a minimum of five years of experience performing this type of work. If no certification is available, written documentation of the required work experience for the proposed personnel shall be submitted for review and approval.

1.05 SUBMITTALS

- A. Detailed description including specifications and catalog cuts for:
1. Shop drawings and catalog data for all HDD equipment.
 2. The pipe manufacturer's maximum degree of radial bending allowed for the pipe when full and when empty and pullback force recommended setting.
 3. Steering and tracking devices including specific tracer wire.
 4. Drilling fluids; the drilling fluid submittal shall include the ratio of mixture to water, including any additives, based on the Contractor's field observations prior to construction, knowledge and experience with drilling in similar conditions, and any soil data provided in the Contract Documents, which shall be verified by the fluid specialist.
 5. Shop drawings for the breakaway swivel, including the method of setting the swivels' break point and set point to be used.
 6. Shop drawings for sizing of the mandrel for pull through testing
 7. Pipe assembly procedure, details of support devices, and staging area layout including methods to avoid interference with local streets, driveways, and sidewalks.
 8. Details of pipe fusion procedures and copies of the fusion technician qualification certification or documentation.
 9. Drilling fluid technician qualification certification or documentation
- B. If the Contractor proposes any changes to the pull-back distance or profile shown on the drawings, he may be required to submit a complete design for the proposed pipe including an analysis for pull-back forces, external loads including full hydrostatic pressure if empty, external forces due to borehole collapse, ovalization during pull-back, thermal stress while exposed to Sun-light, shortening after release of pull-back force, and tensile stress during pull-back.
- C. Bore Plan: For all contiguous piping installations over 300 feet in length or any installations for piping larger than 4" in diameter, the Contractor shall submit a Bore Plan that includes the following:
1. Contact information and experience for the drilling fluid specialist.
 2. The number of passes the bore will include to get the product pipe installed.
 3. The pilot bore and all reaming bore sizes including the final pullback with the product pipe.
 4. Drilling rod length in feet.
 5. The pilot bore, pre-ream bores (if any) and pullback production rate in minutes per (drilling) rod to maintain adequate mud flow.
 6. Details of the entry and exit pit locations along with entry and exit angles for the bore, drawn to scale, depicting the position of all required equipment, access points,

existing facilities to remain in place, existing traffic lanes to be maintained in operation, office trailers and storage sites.

7. The method of fusing or joining pipe of adjacent bores to ensure that the joint is on grade with the installed pipe.
- D. Furnish a Bore Path Report to the County within seven days of the completion of each bore path. Data collected by the County Representative does not relieve the Contractor from the responsibility of recording his own data. Include the following in the report:
1. Location of project, project name and number
 2. Name of person collecting data, including title, position and company name
 3. Investigation site location (Contract plans station number or reference to a permanent structure within the project right-of-way)
 4. Driller's Log & identification of the detection method used
 5. Elevations and offset dimensions of installed pipe as referenced to the drawings
 6. Data log of pullback force during product pipe installation
 7. All failed bores. Include length of pipe left in place and explanation of failed installation.

PART 2 PRODUCTS

2.01 MATERIALS

- A. Incidental materials that may or may not be used to install the product depending on field requirements are not paid for separately and will be included in the cost of the installed product.
- B. Drilling Fluids shall use a mixture of bentonite clay or other approved stabilizing agent mixed with potable water with a pH of 8.5 to 10.0 to create the drilling fluid for lubrication and soil stabilization. Vary the fluid viscosity to best fit the soil conditions encountered. Contractor shall have appropriate additives for drilling fluid available for different soil conditions that may be encountered. Do not use any other chemicals or polymer surfactants in the drilling fluid without written consent from the County. Certify to the County in writing that any chemicals to be added are environmentally safe and not harmful or corrosive to the product pipe.
- C. For drilling operations that will be below waters of the State of Florida, only bentonite free drilling fluids shall be used. Acceptable products are BioMax, manufactured by M-I Swaco, Inc., P.O. Box 2216, Laurel, Mississippi 39440, Phone: (800) 731-7331 or Bio-Bore, manufactured by Baroid Drilling Fluids, Inc., P.O. Box 1675, Houston, Texas 77251, Phone: (731) 987-5900 or approved equal.
- D. Identify the source of water for mixing the drilling fluid. Approvals and permits are required for obtaining water from such sources as streams, rivers, ponds or fire hydrants. Any water source used other than potable water may require a pH test.
- E. The tracer wire to be used for all directional drills shall be a solid, 10 gauge, high strength, copper clad steel wire with a polyethylene jacket of appropriate color manufactured by Copperhead Industries or Manatee County approved equal.
- F. Breakaway connectors shall be supplied by DCD Design & Manufacturing, Condux International, Inc. or approved equal.

PART 3 EXECUTION

3.01 SITE CONDITIONS

- A. Carry out excavation for entry, exit, recovery pits, slurry sump pits, or any other excavation as specified in the Contract documents. Sump pits are required to contain drilling fluids if vacuum devices are not operated throughout the drilling operation, unless approved by the County.
- B. Within 48 hours of completing installation of the boring product, clean the work site of all excess slurry or spoils. Take responsibility for the removal and final disposition of excess slurry or spoils. Ensure that the work site is restored to pre-construction conditions or as identified on the plans.
- C. Exposure of product pipe to sunlight shall be limited to 14 consecutive days unless approved by the County.
- D. The pipe shall be supported at intervals along its length with rollers or Teflon pads to minimize frictional forces when being pulled, and to hold the pipe above the ground. Surface cuts or scratches greater than or equal to the maximum defect depth in 3.08 E are not acceptable.

3.02 DAMAGE RESTORATION & REMEDIATION

- A. The Contractor shall take responsibility for restoration for any damage caused by heaving, settlement, separation of pavement, escaping drilling fluid (frac-out), or the directional drilling operation, at no cost to the County.
- B. When required by the County, provide detailed plans which show how damage to any roadway facility will be remedied. These details will become part of the Record Drawings Package. Remediation Plans must follow the same guidelines for development and presentation of the Record Drawings. When remediation plans are required, they must be approved by the County before any work proceeds.
- C. For HDD operations that will be below waters of the State of Florida, the contractor shall be responsible for any damage caused by the drilling operation, including, but not limited to, fracturing of the channel bottom. Any State or Federal required environmental cleanup due to the release of drilling fluids into State waters shall be at the Contractor's expense. The Contractor may at his own expense increase the depth of his drilling operations upon the approval from the County.

3.03 QUALIFICATIONS FOR REJECTION OF DIRECTIONAL BORE

- A. The County may reject any portion of the work that is deemed to be non-responsive to the Contract requirements or not in conformance with approved plans and submittals, and for other factors including the following:
 - 1. Failed Bore: When there is any indication that the installed product has sustained damage, stop all work, notify the County and investigate damage. The County may require a pressure and / or mandrel test at no additional cost to the County and shall have a County representative present during the test. Perform all testing within 24 hours unless otherwise approved by the County. Furnish a copy of the test results and all bore logs to the County for review and approval. The County is allowed up to

5 working days to approve or determine if the product installation is not in compliance with the specifications.

2. Obstructions: If an obstruction is encountered during boring which prevents completion of the installation in accordance with the design location and specification, the pipe may be taken out of service and left in place at the discretion of the County.
3. Pull-back Failure: If the installed breakaway device should fail during pull back.
4. Loss of Drilling Fluids: If the drilling fluid is "lost" during the pull back of the product and cannot be regained within the required timeframe of the manufacturer or if more than a reasonable amount of fluid is used to fill an unknown void and flow cannot be regained. No pipe shall be pulled without visible flow of drilling fluid.
5. Test Failure: If the pipe shall fail a hydraulic pressure test or mandrel test as specified by the County.
6. Damaged Pipe: If at any time when the product is pulled back and any exposed areas have a greater than allowable "gouging" or visible marring of the pipe per the table in 3.08 E.
7. Alignment Tolerance Exceeded: If the vertical and horizontal limits are not within tolerances.
8. Defective Material: Any other defect in material or workmanship which would affect the quality, performance, or installation life of the installed pipeline.

- B. Remediation: All rejected bores shall be at the Contractors expense to correct and provide a satisfactory installed product. The Contractor shall submit to the County a revised installation plan and procedure for approval before resuming work. The County may require non-compliant installations to be filled with excavatable flowable fill or to be completely removed at no additional cost to the County.

3.04 PRODUCT LOCATING AND TRACKING

- A. The County recognizes walkover, wire line, and wire line with surface grid verification, or any other system as approved by the County, as the accepted methods of tracking directional bores. Use a locating and tracking system capable of ensuring that the proposed installation is installed as intended. The locating and tracking system must provide information on:
1. Clock and pitch information
 2. Depth
 3. Transmitter temperature
 4. Battery status
 5. Position (x,y)
 6. Azimuth, where direct overhead readings (walkover) are not possible (i.e. sub aqueous)
- B. Ensure proper calibration of all equipment before commencing directional drilling operation.
- C. Prepare the Driller's Log. Take and record alignment readings or plot points such that elevations on top of and offset dimensions from the center of the product to a permanent fixed feature are provided. Such permanent fixed feature must have prior approval of the County. Provide elevations and dimensions at all bore alignment corrections (vertical and horizontal) with a minimum distance between points of 10 feet. Provide a sufficient number of elevations and offset distances to accurately plot the vertical and horizontal alignment of the installed product.

D. Installation Location Tolerances: The location of the initial bored hole shall be deemed acceptable by the County if the deviations of the bore from the design alignment or approved adjustments do not exceed the following tolerances:

1. Profile:
 - a. 2.0 feet within a length of 100 feet
 - b. No reverse curvature within 200 feet
 - c. Total deviation not to exceed 5 feet
2. Alignment:
 - a. 3.0 feet within a length of 200 feet
 - b. No reverse curvature
 - c. Total deviation not to exceed 7.0 feet

3.05 PRODUCT BORE HOLE DIAMETER

Minimize potential damage from soil displacement/settlement by limiting the ratio of the bore hole to the product size. The size of the back reamer bit or pilot bit, if no back reaming is required, will be limited relative to the product diameter to be installed as follows:

Maximum Pilot or Back-Reamer Bit Diameter When Rotated 360 Degrees	
Nominal Inside Pipe Diameter Inches	Bit Diameter Inches
2	4
3	6
4	8
6	10
8	12
10	16
12 and greater	Maximum Product OD plus 6

3.06 EQUIPMENT REQUIREMENTS

- A. The HDD equipment selected by the Contractor shall be capable of drilling, steering, tracking, reaming and installing the pipeline through all the subsurface conditions that may be present at the site.
- B. Match equipment to the size of pipe being installed. Obtain the County’s approval for installations differing from the above chart. Ensure that the drill rod can meet the bend radius required for the proposed installation.
- C. All HDD equipment shall have an electronic data logger to record pull back force during all pipe installations.
- D. All HDD equipment that has the capability to exceed the maximum recommended pulling force shall have a breakaway swivel properly attached to the product pipe that will release if the pullback force exceeds the pipe manufacturers recommended pulling force.

3.07 THRUST / PULLBACK REQUIREMENTS

The Contractor shall provide as part of the required working drawings submittal complete data regarding the operational and maximum thrust or pulling forces to be used for the initial drill head and back-reamer installations, and the final pull-back of the pipe. Gages or other

measurement tools shall be used to monitor the forces being used.

3.08 INSTALLATION PROCESS

- A. Ensure adequate removal of soil cuttings and stability of the bore hole by monitoring the drilling fluids such as the pumping rate, pressures, viscosity and density during the pilot bore, back reaming and pipe installation. Relief holes can be used as necessary to relieve excess pressure down hole. Obtain the County's approval of the location and all conditions necessary to construct relief holes to ensure the proper disposition of drilling fluids is maintained and unnecessary inconvenience is minimized to other facility users.
- B. The Contractor shall determine the pull-back rate in order to allow the removal of soil cuttings without building excess down-hole pressure and to avoid local heaving, or spills. Contain excess drilling fluids at entry and exit points until they are recycled and separated from excavated materials, or removed from the site or vacuumed during drilling operations. Ensure that entry and exit pits and storage tanks are of sufficient size to contain the expected return of drilling fluids and soil cuttings. The bored hole shall always be maintained full of drilling fluids for support of surfaces, and the fluid re-circulation equipment shall operate continuously until the pipe installation is completed and accepted by the County.
- C. Ensure that all drilling fluids are disposed of or recycled in a manner acceptable to the appropriate local, state, or federal regulatory agencies. When drilling in suspected contaminated ground, test the drilling fluid for contamination and appropriately dispose of it. Remove any excess material upon completion of the bore. If in the drilling process it becomes evident that the soil is contaminated, contact the County immediately. Do not continue drilling without the County's approval.
- D. The timing of all boring processes is critical. Install a product into a bore hole within the same day that the pre-bore is completed to ensure necessary support exists. Once pullback operations have commenced, the operation shall continue without interruption until the pipe is completely pulled into the borehole.
- E. All prepared pipe that is being used for installation shall be adequately supported off the ground along the entire length to avoid damaging of the material during pullback due to ground surface conditions. Surface cuts or scratches greater than or equal to the maximum defect depth are not acceptable.

Pipe Size	Max. Defect Depth
In.	In.
4	1/16
6	1/11
8	5/32
10	3/16
12	1/4
> 12	Per Pipe Manufacturer's Recommendations

- F. The drilling fluid specialist shall remain on the project site during the entirety of the directional boring operation to ensure proper mixture and production of drilling fluids needed for the bore.
- G. Upon successful completion of the pilot hole, the borehole shall be reamed to a minimum of

25 percent greater than the outside diameter of the pipe being installed.

- H. For bores with more than two radii of curvature (entrance and exit), the borehole should be reamed up to 50 percent larger than the outside diameter of the carrier pipe. Prereaming may be necessary dependent on size of material to be pulled.
- I. Additional passes for prereaming may be required for larger pipe. Incremental increases shall be used as needed until appropriate bore hole size has been achieved.
- J. Prereaming must be accomplished with no product attached to the reamer head on all bore pipe 6" and larger. The bore product maybe pulled back on final pass of prereaming upon prior approval from the County.
- K. After reaming the borehole to the required diameter, the pipe shall be pulled through the hole. In front of the pipe shall be a breakaway swivel and barrel reamer to compact the borehole walls.
- L. The Contractor shall not attempt to ream at a rate greater than the drilling equipment and drilling fluid system are designed to safely handle.
- M. Install all piping such that their location can be readily determined by electronic designation (tracer wire) after installation.
 - 1. For non-conductive installations, externally attach two (2) tracer wires; see Section 2.01 - Materials, Part I. above, to the top of product pipe and secure in place with duct tape or 10-mil thickness polyethylene pressure sensitive tape at every joint and at 5 foot intervals.
- N. Connect any break in the conductor line before construction with an electrical clamp, or solder, and coat the connection with a rubber or plastic insulator to maintain the integrity of the connection from corrosion. Clamp connections must be made of brass or copper and of the butt end type with wires secured by compression. Soldered connections must be made by tight spiral winding of each wire around the other with a finished length minimum of 3 inches overlap. Tracking conductors must extend 2 feet beyond bore termini. Test conductors for continuity. Each conductor that passes must be identified as such by removing the last 6 inches of the sheath. No deductions are allowed for failed tracking conductors. Upon completion of the directional bore, the Contractor shall demonstrate to the County that the wire is continuous and unbroken through the entire run of the pipe by providing full signal conductivity (including splices) when energizing for the entire run in the presence of the County Representative. If the wire is broken, the Contractor shall repair or replace it at no additional cost to the County.

3.09

PIPELINE TESTING

- A. HYDROSTATIC TESTING
 - 1. Refer to Manatee County Public Works Utility Standards Part 1-Utility Standards Manual Section 1.8.7.
- B. MANDREL DEFLECTION TESTING PROCESS
 - 1. The deflection test for flexible pipe systems shall be performed by pulling a mandrel through the pipe line. The mandrel shall have a diameter equal to 80 percent of the inside diameter of the pipe system being tested. When the mandrel cannot be pulled

through the pipe line the Contractor shall locate and correct the defect to the satisfaction of the County. After the defect is corrected and trench backfilled, the section of line shall then be retested to compliance.

2. Deflection tests shall be performed not sooner than 30 days after completion of placement and densification of backfill. The pipe shall be cleaned and inspected for offsets and obstructions prior to testing.
 3. The mandrel types that can be used are:
 - a. a rigid, nonadjustable, odd number of legs (9 legs minimum), mandrel having an effective length not less than its nominal diameter; and (2) be fabricated of steel, fitted with pulling rings at each end, stamped or engraved on some segment other than a runner indicating the pipe material specification, nominal size and be furnished in a suitable carrying case labeled with the same data as stamped or engraved on the mandrel.
 - b. If approved by the County, a smaller diameter piece of similar pipe material that is approximately 3 feet long and meets the 80% reduction of the inside diameter of the pipe being tested.
 4. The mandrel shall be pulled through the pipe by hand to ensure that maximum allowable deflections have not been exceeded or that "necking" has not occurred. Prior to use, the mandrel shall be inspected by County personnel. Use of an unapproved mandrel or a mandrel altered or modified after inspection will invalidate the test. If the mandrel fails to pass, the pipe will be deemed overdeflected or necked.
 5. Overdeflected or necked pipe shall be abandoned and reinstalled. The replaced pipe shall be tested for deflection not sooner than 30 days after installation.
- D. The following deficiencies in the flexible pipe system installation shall be corrected by the Contractor at no cost to the County:
1. Overdeflections
 2. Stretched or "Necked" Pipe
 3. Damaged Pipe
 4. Improper Pipe Welds
 5. Infiltration Points
 6. Debris in the line
- E. The County will not accept a credit, maintenance bond, or any other form of compensation in lieu of corrective measures that may be required to correct any sections of flexible pipe system that are improperly installed or do not meet the requirements of these specifications. In addition, all corrective measures proposed by the Contractor shall be approved by the County. In addition, should repairs of the flexible pipe system be accomplished by the use of any unauthorized materials or procedure, the County will require replacement of those substandard portions or repairs made to conform to the requirements of these specifications.

END OF SECTION

SECTION 02620 POLYETHYLENE (PE) PRESSURE PIPE

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. The Contractor shall furnish all labor, materials, equipment and incidentals required to install polyethylene pressure pipe, fittings and appurtenances as shown on the Drawings and specified in the Contract Documents and these Standards.
- B. Newly installed pipe shall be kept clean and free of all foreign matter & gouges.
- C. All pipe shall be correctly color coded / identified.

1.02 QUALIFICATIONS

All polyethylene pipe, fittings and appurtenances shall be furnished by a single manufacturer who is fully experienced, reputable and qualified in the manufacture of the items to be furnished.

1.03 SUBMITTALS

- A. The Contractor shall submit to the County, within ten days after receipt of Notice to Proceed, a list of materials to be furnished, the names of the suppliers and the appropriate shop drawings for all polyethylene pipe and fittings.
- B. The Contractor shall submit the pipe manufacturer's certification of compliance with the applicable sections of the Specifications.
- C. The Contractor shall submit shop drawings showing installation method and the proposed method and specialized equipment to be used.

PART 2 PRODUCTS

2.01 POLYETHYLENE PRESSURE PIPE

- A. Polyethylene pipe 4" diameter and larger shall be high-density bimodal PE3408/PE 100/PE4710 polyethylene resin with a minimum cell classification of 445574 per ASTM D3350, Class 160, DR 11, Performance Pipe DriscoPlex 4000, or an approved equal, meeting the requirements of AWWA C906. All pipe materials used in potable water systems shall comply with NSF Standard 61. Outside diameters of water, reclaimed water and pressure sewer HDPE pipes shall be ductile-iron sizing system (DIPS).
- B. Polyethylene tubing 2 inches in diameter and smaller for potable water and reclaimed water shall be high density PE 3408 polyethylene resin per ASTM D2737, Pressure Class 200, Copper Tube Size (CTS), SDR 9, Performance Pipe DriscoPlex 5100, Endot EndoPure, Charter Plastics or an approved equal, meeting the requirements of AWWA C901. Butt fusion or CTS brass connections shall be used. All pipe materials used in potable water systems shall comply with NSF Standard 61.
- C. Polyethylene pipe 3 inches in diameter (for potable water and reclaimed water), and 3

inches in diameter and smaller (for wastewater force mains) shall be high-density PE 3408 polyethylene, per ASTM D2737, Pressure Class 160, iron pipe size (IPS) outside diameter, DR 11, Performance Pipe DriscoPlex 4100 or an approved equal, meeting the requirements of ASTM D 3035 and AWWA C901.

2.02 JOINTS

- A. Where PE pipe is joined to PE pipe, it shall be by thermal butt fusion. Thermal fusion shall be accomplished in accordance with the written instructions of the pipe manufacturer and fusion equipment supplier. The installer of the thermal butt fused PE pipe shall have received training in heat fusion pipe joining methods and shall have had experience in performing this type of work.
- B. Where thermal butt fusion cannot be used, or when specifically called for on the plans, electro-fused couplings may be used. Fusion shall be in accordance with the written instructions of the fitting manufacturer.
- C. Flanged joints, mechanical joints, tapping saddles, and molded fittings shall be in accordance with AWWA C901, C906 or C909, ASTM D3350 and D3140, as applicable. Fusion and mechanical connections are allowed, chemical (solvents, epoxies, etc.) are not allowed.

2.03 DETECTION

- A. Direct buried HDPE pipe shall have 3" detectable metallic tape of the proper color placed directly above the pipe and 12" below finished grade or 6" detectable tape between 12" and 24" below finished grade.
- B. Direct buried or horizontal directional drilled HDPE pipe shall also have tracer wire installed along the pipe alignment. The tracer wire to be used shall be a solid, 10 gauge, high strength, copper clad steel wire with a polyethylene jacket of appropriate color manufactured by Copperhead Industries or Manatee County approved equal.

2.04 IDENTIFICATION

- A. Pipe shall bear identification markings in accordance with AWWA C906.
- B. Pipe shall be color coded blue for water, purple (Pantone 522 C) for reclaimed water or green for pressure sewer using a solid pipe color or embedded colored stripes. Where stripes are used, there shall be a minimum of three stripes equally spaced.

PART 3 EXECUTION

3.01 INSTALLING POLYETHYLENE PRESSURE PIPE AND FITTINGS

All polyethylene pressure pipe shall be installed by direct bury, directional bore, or a method approved by the County prior to construction. If directional bore is used, or if directed by the County, the entire area of construction shall be surrounded by silt barriers during construction.

3.02 INSPECTION AND TESTING

All pipelines shall remain undisturbed for 24 hours to develop complete strength at all joints.

All pipelines shall be subjected to a hydrostatic pressure and leak test per section 02617.

END OF SECTION

**SECTION 02622 POLYVINYL CHLORIDE (PVC) PIPE AND FITTINGS
(AWWA SPECIFICATIONS C-900 & C-905)**

PART 1 GENERAL

1.01 SCOPE OF WORK

The Contractor shall furnish all labor, materials, equipment and incidentals required to install the plastic piping, fittings and appurtenances complete and ready for use as specified in the Contract Documents and these Standards.

1.02 DESCRIPTION OF SYSTEM

The Contractor shall install the piping in the locations as shown on the Drawings.

1.03 QUALIFICATIONS

All plastic pipe, fittings and appurtenances shall be furnished by a single manufacturer who is fully experienced, reputable, qualified and specializes in the manufacture of the items to be furnished. The pipe and fittings shall be designed, constructed and installed in accordance with the best practices and methods and shall comply with these Specifications.

1.04 SUBMITTALS

- A. The Contractor shall submit shop drawings to the County including, but not limited to, dimensions and technical specifications for all piping.
- B. The Contractor shall submit to the County, samples of all materials specified herein.
- C. The Contractor shall submit and shall comply with pipe manufacturer's recommendation for handling, storing and installing pipe and fittings.
- D. The Contractor shall submit pipe manufacturer's certification of compliance with these Specifications.

1.05 TOOLS

The Contractor shall supply special tools, solvents, lubricants, and caulking compounds required for proper installation.

PART 2 PRODUCTS

2.01 MATERIALS

- A. Pressure Class-Rated Polyvinyl Chloride (PVC) Pipe
 - 1. Pressure class-rated PVC pipe and accessories four to twelve inches (4"-12") in diameter, shall meet the requirements of AWWA Specification C-900 "Polyvinyl Chloride (PVC) Pressure Pipe". Pipe shall be Class 250, meeting requirements of Dimension Ratio (DR) 18 and shall have the dimension of ductile iron outside diameters. Each length of pipe shall be hydrostatically tested to four (4) times its class pressure by the manufacturer in accordance with AWWA C-900.

2. Fourteen inch (14") thru thirty-six (36") PVC pipe for sewer force mains shall meet AWWA C-905 requirements for dimension ratio (DR) 18. Each length of pipe shall be tested at twice the pressure rating (PR 235 psi) for a minimum dwell of five seconds in accordance with AWWA C-905.

PVC pipe shall not be used for potable and reclaim waterlines 16 inches and larger.

Pipe shall be listed by Underwriters Laboratories. Provisions shall be made for expansion and contraction at each joint with an elastomeric ring, and shall have an integral thickened bell as part of each joint. PVC Class pipe shall be installed as recommended by the manufacturer. Pipe shall be furnished in nominal lengths of approximately 20 feet, unless otherwise directed by the County. Pipe and accessories shall bear the NSF mark indicating pipe size, manufacturer's names, AWWA and/or ASTM Specification number, working pressure, and production code.

3. Rubber gaskets shall conform to AWWA C111 for mechanical and push-on type joints and shall be EPDM (Ethylene-Propylene Diene Monomer) rubber for potable water and reclaimed water pipelines. Standard gaskets shall be such as Fastite as manufactured by American Cast Iron Pipe Company, or an approved equal.
4. PVC pipe 3" and less in diameter may be constructed using pipe conforming to ASTM D2241 with push-on joints. Pipe shall be 200 psi pipe-SDR 21 unless otherwise specified by the County. This PVC pipe shall not be used for working pressures greater than 125 psi.
5. Pipe shall be blue for potable water mains, green for sewage force mains and purple for reclaimed water mains. All potable water pipe shall be NSF certified and copies of lab certification shall be submitted to the County.
6. Where colored pipe is unavailable, white PVC color coded spiral wrapped pipe shall be installed.

B. Joints

1. The PVC joints for pipe shall be of the push-on type unless otherwise directed by the County so that the pipe and fittings may be connected on the job without the use of solvent cement or any special equipment. The push-on joint shall be a single resilient gasket joint designed to be assembled by the positioning of a continuous, molded resilient ring gasket in an annular recess in the pipe or fitting socket and the forcing of the plain end of the entering pipe into the socket, thereby compressing the gasket radially to the pipe to form a positive seal. The gasket and annular recess shall be designed and shaped so that the gasket is locked in place against displacement as the joint is assembled.

The resilient ring joint shall be designed for thermal expansion or contraction with a total temperature change of at least 75 degrees F in each joint per length of pipe. The bell shall consist of an integral wall section with a solid cross section elastomeric ring which shall meet requirements of ASTM F-477. The thickened bell section shall be designed to be at least as strong as the pipe wall. Lubricant furnished for lubricating joints shall be nontoxic, shall not support the growth of bacteria, shall have no deteriorating effects on the gasket or pipe material, and shall not impart

color, taste, or odor to the water. Gaskets shall be suitable for use with potable water, reclaimed water or sanitary sewer as applicable.

2. Restrained joints shall be provided at all horizontal and vertical bends and fittings, at casings under roads and railroads and at other locations shown on the Contract Drawings. PVC joints for pipe shall be restrained by the following methods: thrust blocks, restraining glands such as Certa-Lok Restraining Joint Municipal Water Pipe by the Certain Teed Corporation of Valley Forge, PA, or approved equal. All Grip, Star Grip by Star Products, MJR by Tyler Pipe, Tyler, Texas. Restrained joint PVC pipe shall be installed in strict accordance with the manufacturer's recommendation.

C. Fittings

1. All fittings for class-rated PVC pipe shall be ductile iron with mechanical joints and shall conform to the specifications for ductile iron fittings, unless otherwise directed. Class 200, C-900 PVC fittings are allowable for sewage force main applications up to and including 12" diameter only. DR ratio shall be the same as the pipe.
2. The manufacturer of the pipe shall supply all polyvinyl chloride accessories as well as any adapters and/or specials required to perform the work as shown on the Drawings and specified herein. Standard double bell couplings will not be accepted where the pipe will slip completely through the coupling.

PART 3 EXECUTION

3.01 INSTALLATION

The Contractor shall install the plastic pipe in strict accordance with the manufacturer's technical data and printed instructions. Direct bury pipe shall have 3" detectable metallic tape of the proper color placed directly above the pipe 12" below finished grade or 6" detectable tape between 12" and 24" below grade.

3.02 INSPECTION AND TESTING

All pipe lines shall remain undisturbed for 24 hours to develop complete strength at all joints. All pipe lines shall be subjected to a hydrostatic pressure test for two (2) hours at full working pressure, but not less than 180 psi for water/reclaimed (150 psi for force main). All visible leaks shall be repaired and retested for approval by the County. Prior to testing, the pipe lines shall be supported in a manner approved by the County to prevent movement during tests.

END OF SECTION

SECTION 02623 POLYVINYL CHLORIDE (PVC) PIPE (GRAVITY SEWER)

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. The Contractor shall furnish all labor, equipment, materials, pipe and incidentals and shall construct gravity sewers, complete, as shown on the drawings and as herein specified.
- B. The work shall include furnishing, laying and testing gravity sewer pipe.

1.02 SUBMITTALS DURING CONSTRUCTION

- A. The Contractor shall submit prior to construction, Shop Drawings, Working Drawings and Samples for approval to the County.
- B. The Contractor shall submit to the County not less than fourteen (14) calendar days after the date of the Notice to Proceed, a list of materials to be furnished, the names of suppliers and an expected schedule of delivery of materials to the site.
- C. The Contractor shall furnish in duplicate to the County sworn certificates that all tests and inspections required by the Specifications under which the pipe is manufactured have been satisfied.
- D. The pipe manufacturer shall inspect all pipe joints for out-of-roundness and pipe ends for squareness. The Contractor shall furnish to the County, a manufacturer's Notarized Affidavit stating all pipe meets the requirements of ASTM, ASCE, ANSI, the Contract Documents, as well as all applicable standards regarding the joint design with respect to square ends and out-of-round joint surfaces.

1.03 INSPECTION AND TESTS

- A. All pipe and accessories installed under this Contract shall be inspected and tested as required by the Standard Specifications to which the material is manufactured. The pipe shall be tested at the place of manufacture or taken to an independent laboratory by the manufacturer.
- B. Each length of pipe shall be subject to inspection and approval at the factory, point of delivery and site of work. Sample of pipe to be tested shall be selected at random by the County or the testing laboratory and shall be delivered by the Contractor to the testing laboratory approved by the County.
- C. When the specimens tested conform to applicable standards, all pipe represented by such specimens shall be considered acceptable based on the test parameters measured. Copies of test reports shall be submitted to the County prior to the pipe installation. Acceptable pipe shall be stamped with an appropriate monogram under the supervision of the testing laboratory.
- D. All pipe test specimens failing to meet the applicable standards shall be rejected. The Contractor may provide two additional test specimens from the same shipment or delivery for each failed specimen. The pipe shall be acceptable if both of these additional specimens meet the requirements of the applicable standards.

- E. Pipe which has been deemed unacceptable by the County shall be removed from the work site by the Contractor and shall be replaced with acceptable pipe.

PART 2 MATERIALS

2.01 GENERAL

- A. The sizes of gravity sewer pipe shall be shown on the Drawings.
- B. Each length of pipe shall bear the name or trademark of the manufacturer, the location of the manufacturing plant and the class or strength classification of the pipe. The markings shall be plainly visible on the pipe barrel.

2.02 POLYVINYL CHLORIDE (PVC) GRAVITY SEWER PIPE

- A. PVC pipe, sizes 6" through 12", for use in non-pressure gravity sewer mains and laterals shall have an SDR of 26 and conform to ASTM D-3034. PVC pipe shall be made of PVC plastic, homogenous throughout and free from visible cracks, holes, foreign inclusions or other injurious defects. The pipe shall be uniform in color, density and other physical properties.
- B. PVC pipe sizes over 12" shall be approved by Manatee County.
- C. All pipe shall be in compliance with the above standard and be clearly marked as follows at intervals of 5 feet or less:
 - 1. Manufacturer's name or trademark.
 - 2. Nominal pipe size.
 - 3. PVC cell classification (eg. 12454-B).
 - 4. The legend "Type PSM SDR-26 PVC Sewer Pipe" and the designation ASTM D-3034.
- D. In addition to the above mentioned requirements, all PVC sanitary sewer pipe shall be color coded green to conform with Manatee County Standards.
- E. PVC sewer fittings shall conform to the requirements of ASTM D-3034 and shall have an SDR of 26. Six inch PVC fittings for sewer laterals shall be SDR 26. Fittings shall be molded in one piece with elastomeric joints and minimum socket depths as measured in accordance with ASTM D-3034. Fittings not currently available in molded form may be fabricated in accordance with ASTM D-3034 with manufacturer's standard pipe bells and gaskets. Gasket shall have a minimum cross sectional area of 0.20 sq. in. and conform to ASTM F-477 specification.

2.03 JOINTING PVC PIPE

- A. The PVC joints shall be of the push-on type so that the pipe and fittings may be connected on the job without the use of solvent cement or any special equipment. The push-on joint shall be a single rubber gasket conforming to ASTM F-477, designed to be assembled by the positioning of a continuous molded rubber ring gasket in an annular recess in the pipe of fitting socket and the forcing of the plain end of the entering pipe into the socket, thereby compressing the gasket radially to the pipe to form a positive seal. The gasket and annular recess shall be designed and shaped so that the gasket is locked in place against

displacement as the joint is assembled. The rubber ring joint shall be designed for thermal expansion or contraction with a total temperature change of at least 75 degrees F in each joint per length of pipe. The bell shall consist of an integral wall section with a solid cross-section elastomeric ring which shall meet requirements of ASTM F-477. The thickened bell section shall be designed to be at least as strong as the pipe wall. Lubricant furnished for lubricating joints shall be nontoxic, shall not support the growth of bacteria, and shall have no deteriorating effects on the gasket or pipe material.

- B. Wyes and riser fittings shall be gasketed connections. If female adapters SDR 26 or 35 are unavailable, solvent welds shall be acceptable upon approval by the County.
- C. Rubber doughnuts are not to be used.

2.04 JOINTS FOR DISSIMILAR PIPE

Joints between pipe of different materials shall be made using shielded fernco coupling or protecto 401 mechanical joint connections. Metal piping shall not be threaded into plastic fittings, valves, or couplings, nor shall plastic piping be threaded into metal valves, fittings, or couplings.

2.05 PIPE BEDDING AND PIPE COVER MATERIALS

- A. Pipe bedding and cover material shall be as specified in the Contract Documents.
- B. Pipe bedding and cover material for polyethylene coated ductile iron pipe fittings shall be well graded sand.

PART 3 EXECUTION

3.01 PIPE DISTRIBUTION

The Contractor shall not distribute material on the job faster than it can be used to good advantage. He shall unload pipe which cannot be physically lifted by workers from the trucks, by a forklift, or other approved means. He shall not drop pipe of any size from the bed of the truck to the ground. He shall not distribute more than one weeks supply of material in advance of laying, unless otherwise approved by the County.

3.02 PIPE PREPARATION AND HANDLING

- A. The Contractor shall inspect all pipe and fittings prior to lowering them into trench. Cracked, broken, or otherwise defective materials are not acceptable and shall not be used. The Contractor shall clean the ends of the pipe thoroughly. He shall remove foreign matter and dirt from inside of pipe and keep the pipe clean during and after laying.
- B. The Contractor shall use proper implements, tools and facilities for the safe and proper protection of the work. He shall lower the pipe into the trench in a manner to avoid any physical damage to the pipe, remove all damaged pipe from the job site and under no circumstances shall the pipe be dropped or dumped into trenches.

3.03 LINE AND GRADE

- A. The Contractor shall not deviate more than 1/2-inch for line and 1/4-inch for grade from the line design and design grade established by the County provided that such variation does

not result in a level or a reverse sloping invert. He shall measure the grade at the pipe invert and not at the top of the pipe. The Contractor shall furnish, set and control the line and grade by laser beam method. Other methods of controlling line and grade may be submitted to the County for approval if using the laser beam method proves to be impractical because of other conditions.

- B. The Contractor shall use the laser beam method of maintaining line and grade. The Contractor shall submit evidence to the County that a qualified operator shall handle the equipment during the course of construction. A "Caution-Laser Light" placard shall be displayed in a conspicuous place. When "in the pipe" method is used, grade boards shall be installed for the first 50 feet of pipe. The Contractor shall check the line and grade at any additional points at which offset stakes have been placed and when requested by the County. A fan shall be provided to circulate the air if bending of the beam due to air temperature variations becomes apparent with "in the pipe" units. However excessive air velocity shall not be permitted to cause pulsating or vibrating of the beam. If, in the opinion of the County, the beam cannot be accurately controlled, this method of setting line and grade shall be discontinued. When the above ground method is used, the set-up shall be checked with the three grade boards including one set at the upstream manhole. If the laser has a gradient indicator, two boards may be used to check the set-up. The grade board at the up-stream manhole shall be retained to check into as pipe laying progresses.

3.04 PREPARATION OF TRENCH

- A. The Contractor shall provide pipe bedding material under all the pipe for the full trench width. The minimum depth of bedding material below the pipe barrel shall be as follows

Minimum Depth of

<u>Pipe Size</u>	<u>Bedding Under Pipe Barrel</u>
15" & Smaller	4 inches
18" to 36"	6 inches
42" & Large	9 inches

- B. The depth of pipe bedding material under the pipe bell shall not be less than three inches under normal trench conditions.
- C. The Contractor shall hand-grade bedding to proper grade ahead of the pipe laying operation. The bedding shall provide a firm, unyielding support along the entire pipe length.
- D. Should the Contractor excavate the trench below the required depth for pipe bedding material placement without direction from the County, the Contractor shall fill the excess depth with pipe bedding material as specified herein to the proper subgrade.
- E. The Contractor shall excavate bell holes at each joint to permit proper assembly and inspection of the entire joint.

3.05 DEWATERING

The Contractor shall prevent water from entering the trench during excavation and pipe laying operations to properly grade the bottom of the trench and allow for proper compaction of the backfill. Pipe shall not be laid in water.

3.06 LAYING AND JOINTING PIPE AND FITTINGS

- A. The Contractor shall lay pipe upgrade with spigot ends pointing in direction of flow. After a section of pipe has been lowered into the prepared trench, he shall clean the end of the pipe to be joined, the inside of the joint and, if applicable, the rubber ring immediately prior to joining the pipe. The Contractor shall assemble the joint in accordance with the recommendations of the manufacturer of the type of joint used. He shall provide all special tools and appliances required for the jointing assembly.
- B. The Contractor shall lay all pipe uniformly to line and grade so that the finished sewer shall present a uniform bore. Variations from line and grade in excess of the tolerances specified under LINE AND GRADE are not acceptable and the work shall be rejected.
- C. The Contractor shall check the pipe for alignment and grade after the joint has been made. The pipe bedding shall form a continuous and uniform bearing and support for the pipe barrel between joints. Sufficient pressure shall be applied to the joint to assure that the joint is "home" as defined in the standard installation instructions provided by the pipe manufacturer. The Contractor shall place sufficient pipe cover material to secure the pipe from movement prior to installing the next joint to assure proper pipe alignment and joint makeup.
- D. Pipe 21" and smaller intended to be in straight alignment shall be laid so that the inside joint space does not exceed 3/8" in width. If interior joints on 24" and larger pipe laid either in straight alignment or on a curve are greater than 3/8", the Contractor shall thoroughly clean the joint surfaces and fill and seal the entire joint with premixed mortar conforming to ASTM C-387 only after the trench has been backfilled, unless otherwise approved by the County. Trowel smooth on the inside surface. Water shall not be allowed to rise in or around, or pass over any joint before it has substantially set.
- E. When the Contractor lays pipe within a movable trench shield, he shall take all necessary precautions to prevent pipe joints from pulling apart when moving the shield ahead.
- F. The Contractor shall prevent excavated or other foreign material from getting into the pipe during the laying operation. He shall close and lock the open end of the last laid section of pipe to prevent entry of foreign material or creep of the gasketed joints when laying operations cease, at the close of the day's work, or whenever the workers are absent from the job.
- G. The Contractor shall plug or close off the pipes which are stubbed off with temporary plugs.
- H. The Contractor shall take all necessary precautions to prevent the "uplift" or floating of the line prior to the completion of the backfilling operation.
- I. The Contractor shall make connections of non-reinforced pipe to manholes or concrete structures, so that a standard pipe joint is located at a minimum of 18" outside the edge of structure.
- J. When field cutting and/or machining the pipe is necessary, the Contractor shall use only tools and methods recommended by the pipe manufacturer and approved by the County.
- K. Service lateral shall be constructed by the Contractor as shown on the standard sewer details and located approximately as shown on the Contract Drawings.

3.07

LAYING PLASTIC PIPE

- A. Polyvinyl chloride (PVC) pipe shall be installed by the Contractor in accordance with the instructions of the manufacturer, as shown on the Drawings and as called out in the Contract Documents.
- B. The Contractor shall lay the pipe, bedding and backfill to lines and grade shown on the Drawings and called out in the Contract Documents. Blocking under the pipe will not be permitted.
- C. The Contractor shall install a green metallic tape as shown in these Standards below finish grade along the entire pipeline PVC sewer main pipe route.
- D. The Contractor shall use care in the handling, storage and installation of pipe. Storage of pipe on the job site shall be done in accordance with the pipe manufacturer's recommendation.

3.08 BACKFILL IN THE PIPE ZONE

- A. The pipe zone shall be considered to include the full width of the excavated trench from the bottom of the trench to a point above the top outside surface of the barrel of the pipe.
- B. The Contractor shall pay particular attention to the area of the pipe zone from the flow line to the springline of the pipe to ensure that firm support is obtained to prevent any lateral movement of the pipe during the final backfilling of the pipe zone.
- C. The Contractor shall take care to ensure that the pipe does not rest directly on the bell or pipe joint, but is uniformly supported on the barrel throughout its entire length.
- D. After the pipe is laid by the Contractor to line and grade, he shall place and carefully compact pipe bedding material for the full width of the trench to the springline of the pipe. He shall place the material around the pipe in 6-inch layers and thoroughly hand tamp with approved tamping sticks supplemented by "walking in" and slicing with a shovel to assure that all voids are filled.
- E. The Contractor shall backfill and carefully compact the area above the pipe springline with pipe cover material to a point 12" above the top outside surface of the pipe barrel. Pipe bedding material may, at the Contractor's option, be substituted for pipe cover material.

3.09 EXCESS TRENCH WIDTH

- A. Normal trench widths shall be as shown on the Drawings. If the normal trench width below the top of the pipe is exceeded for any reason, the Contractor shall furnish an adequate support for the pipe. The County may determine that the pipe being used is strong enough for the actual trench width or the Contractor may furnish a stronger pipe or a concrete cradle for approval.
- B. Concrete thickness under the pipe shall be one-third of the nominal diameter of the pipe, but not less than four inches. Concrete block or brick may be used for adjusting and maintaining proper grade and elevation of pipe. After the pipe is laid to line and grade, the Contractor shall place 3,000 psi concrete under the pipe for the full width of the trench to form a cradle of the required length and thickness with the concrete brought up to a level equal to 1/4 of the inside pipe diameter below the springline of the pipe. Start and terminate

the concrete cradle at the face of a pipe bell or collar. Do not encase pipe joints at the ends of the concrete cradle.

- C. After the concrete has taken initial set, the Contractor shall place cover material over the concrete cradle and up to a level 12" above the pipe barrel and for the full width of the trench. Cover material shall be placed by hand or by equally careful means.

3.10 CONNECTING DISSIMILAR PIPE MATERIALS

The Contractor shall use the following method to connect dissimilar pipe materials. Use concrete closure collars only when approved by the County and then only to make connections between dissimilar pipe when standard rubber gasketed joints or flexible couplings are impracticable. Before the closure collars are poured, wash the pipe to remove all loose material and soil from the surface on which the concrete will be placed. Wet nonmetallic pipe thoroughly prior to pouring the collars. Wrap and securely fasten a light gauge of sheet metal or building-felt around the pipe to ensure that no concrete shall enter the line. Place reinforcement as shown on the plans. Make entire collar in one pour using 3,000 psi concrete and extend a minimum 12" on each side of the joint. The minimum thickness around the outside diameter of the pipe shall be 6". No collar shall be poured in water. After the collars are poured and have taken their initial set, cure by covering with well-moistened earth.

3.11 PIPE BULKHEADS

- A. Connections for future sewers shall be bulkheaded by the Contractor in the following manner:
 - 1. All wyes and bell-and-spigot pipe sewers 18" in diameter or smaller shall be bulkheaded with caps or disc stoppers with factory-fabricated resilient joints. The disk or cap shall be banded or otherwise secured to withstand all test pressures without leakage.
 - 2. Connections 21" and 24" in diameter shall be bulkheaded with a four-inch brick wall, using clay brick or concrete brick. The wall shall be capable of withstanding all test pressures without leakage.
 - 3. Connections 27" in diameter and larger shall be bulkheaded with an eight-inch wall, using clay brick or concrete brick. The wall shall be capable of withstanding all test pressures without leakage.

3.12 AIR TEST FOR GRAVITY SEWERS - GENERAL

- A. Gravity sewers shall be required to pass the low pressure air test described herein.
- B. Air loss rates may be measured by the County. These tests shall be performed by the Contractor under the observation of the County Inspector.
- C. The groundwater height above the installed pipe shall be determined by attaching a transparent plastic tube to a pipe nipple in the manhole and using the plastic tube as a manometer. A test hole may be dug directly above the sewer main for visual inspection.
- D. The ends of branches, laterals, tees, wyes and stubs included in a test section shall be plugged to prevent air leakage. All plugs shall be secured to prevent blowout due to internal pressure. A test section is defined as the length of sewer between manholes.

- E. The Contractor shall repair all visible leaks in manholes and pipe, even if the leakage test requirements are met.

3.13 LAMP TEST FOR GRAVITY SEWER MAINS

- A. Prior to testing, the Contractor shall prepare the lines for testing. All lines shall be thoroughly cleaned.
- B. The Contractor shall furnish all equipment necessary for testing including, but not limited to, ladders, a lamping light and a vehicle to use as power source.
- C. Gravity lines shall be lamped from both the upstream and downstream ends between the manholes.
- D. A minimum image of 75% shall be acceptable.
- E. Failure to meet the 75% image requirement shall result in the Contractor having to video tape the line at his own expense. The County or his representative shall be present while the line is videotaped. The tape shall be submitted to Manatee County for evaluation.
- F. The Contractor shall relay or otherwise correct any line deemed unacceptable by the County. This work shall be done entirely at the Contractor's expense.
- G. Grouting of sewer lines or re-rounding machines are not approved corrective measures.
- H. Sewer lines shall be re-lamped and may be required by Manatee County to be videotaped again.

3.14 FINAL SEWER CLEANING

- A. Prior to final acceptance and final manhole-to-manhole inspection of the sewer system by the County, the Contractor shall flush and clean all parts of the system, remove all accumulated construction debris, rocks, gravel, sand, silt and other foreign material from the sewer system at or near the closest downstream manhole.
- B. During the final manhole-to-manhole inspection of the sewer system, the County may require the Contractor to reflush and clean any section or portion of the line if any foreign matter is still present in the system.

END OF SECTION

SECTION 02627 SANITARY SEWER MANHOLE REHABILITATION

PART 1 GENERAL

1.01 DESCRIPTION

- A. This specification consists of all work, materials, labor and equipment required for manhole rehabilitation for the purpose of eliminating infiltration and exfiltration, providing corrosion protection, adjusting final grade of manhole top, repair of voids and restoration of the structural integrity of the manhole. All such work shall comply with these Specifications and the specific product manufacturer's recommendations. Any conflict between the product manufacturer's recommendations and any portion of the Contract Documents shall be resolved prior to beginning the work.

1.02 PRODUCT AND MANUFACTURER QUALIFICATION REQUIREMENTS

- A. Since sewer products are intended to have a 50-year design life, and in order to minimize the County's risk, only proven products with substantial successful long term track records will be allowed. At a minimum, products and installers must meet all of the following criteria to be deemed commercially acceptable:
1. For a Product to be considered commercially acceptable, the product must have a minimum of two (2) million square feet and ten (10) year history of successful wastewater collection system installations in the United States. In addition, products must provide Third Party Test Results supporting the long-term performance and structural strength of the product and such data shall be satisfactory to the Owner. No product will be allowed without Independent Third Party Testing verification.
 2. For an installing Contractor to be considered commercially acceptable, the installer must have a certification from the manufacturer as a licensed and fully trained installer of the product. The installer must also have a minimum of one (1) million square feet of successful wastewater collection system installations on underground concrete/masonry structures and ten (10) years of rehabilitation experience.

1.03 SUBMITTALS:

- A. Product
1. Technical data sheets showing the physical and chemical properties.
 2. Material Safety Data Sheets (MSDS).
 3. Third Party Testing results.
 4. Verification of minimum installation requirements set forth in section 1.02.A.1 above.
- B. Installer
1. Verification of "certified applicator" status.
 2. Verification of minimum installation requirements set forth in section 1.02.A.2 above.

- C. Written certification from the product manufacturer that each of the proposed rehabilitation products is compatible with each other.
- D. Submit with Each Project:
 - 1. Description, layout, and application sequencing plan.
 - 2. Rehabilitation system application requirements including material handling and storage requirements, mixing and proportioning requirements (as applicable), maximum pot life, film/coating thickness, curing, testing and certification requirements of all rehabilitation materials. Product Material Safety Data Sheets.
 - 3. Detailed instructions and methodology for finishing all pipe and manhole connections to rehabilitated manholes to prevent infiltration and exfiltration.
 - 4. Wastewater Flow Control/Bypassing Plan.
 - 5. Confined Space Entry Plan/Permit.
 - 6. Plan for capturing extraneous debris during rehabilitation processes and debris disposal.

1.04 MATERIALS

- A. Refer to the latest Manatee County Public Works Utility Standards Section 12 Precast Concrete Manholes and Wetwells for material requirements and details.

1.04.1 CEMENTITIOUS MORTAR

- A. Mortar shall be made of one part Portland cement and two parts clean sharp sand. Cement shall be Type 1 and shall conform to ASTM C 150. Sand shall meet the requirements of ASTM C 144.

1.04.2 PATCHING MATERIAL

- A. A quick setting fiber reinforced cementitious material shall be used as a patching material and is to be mixed and applied according to manufacturer's recommendations.

1.04.3 HYDRAULIC CEMENT

- A. A rapid setting, high-early-strength, cementitious product specifically formulated for leak control shall be used to stop water infiltration. The material shall be mixed and applied according to the manufacturer's recommendations.

1.04.4 CHEMICAL GROUT

- A. A chemical grout shall be used for stopping very active infiltration and filling voids.

1.04.5 LINER MATERIAL

- A. CEMENTITIOUS MATERIAL

1. Cementitious liner products shall be used to form a structural monolithic liner covering all interior manhole surfaces and shall have the following minimum requirements:
 - a. Compressive Strength (ASTM C109): 7,000 psi, 28days
 - b. Tensile Strength (ASTM C496): 700 psi, 28 days
 - c. Flexural Strength (ASTM C293): 1,300 psi, 28 days
 - d. Shrinkage (ASTM C596): 0.02% at 28 days
 - e. Minimum Bond (ASTM C952): 200 psi, 28 days
2. Refer to Section 09920 Sewpercoat Surface System of the specifications.

When used as the final rehabilitation liner material (no epoxy liner), product shall be made with calcium aluminate cement. Calcium aluminate is not required when the cementitious liner is used as the underlayment for a protective coating liner application.

B. PROTECTIVE COATING LINER MATERIAL

1. The protective coating liner is to be applied where corrosion is anticipated. The protective coating liner material shall be applied over the completed cementitious liner material (without the calcium aluminate). The liner shall be spray applied or spin cast. The manufacturer of the selected protective coating liner material shall approve in writing that their protective coating liner is compatible with cementitious repair and liner material.
2. The protective coating liner material shall conform to Section 09970 Surface Protection Spray Systems of the specifications.

C. WATER

1. Water shall be clean and potable.

1.04.6 INTERNAL MANHOLE CHIMNEY SEAL MATERIAL

- A. An aromatic urethane rubber material or flexible epoxy mastic used to prevent leakage of water into the manhole through the frame joint area and the area above the manhole cone and shall have the following minimum requirements:
1. Elongation (ASTM D412): 600%
 2. Tensile Strength (ASTM D412): 1,150 psi
 3. Adhesive Strength (ASTM D903): 175 lb. /in.
 4. Tear Resistance (ASTM D1004): 155 lb. /in.

The seal shall extend from the inside of the manhole frame down to the cone or corbel of the manhole.

1.04.7 EXTERNAL MANHOLE SEAL WRAP

- A. External Manhole Seal Wrap: When work consists of adjusting manholes or cone replacements, an external seal wrap shall be installed to the outside of concrete risers, steel risers and joints of the precast manhole in order to eliminate infiltration.

The external seal wrap shall conform with Manatee County Public Works Department Utility Standards Section 12 and be installed in accordance with the details of the Contract Documents and the manufacturer's recommendations.

1.05 PREPARATION

- A. Perform traffic control in accordance with the approved traffic control submittal.
- B. Store materials in accordance with manufacturer's recommendations.
- C. Schedule and perform the work in a manner that does not cause or contribute to overflows or spills of sewage from the sewer system.
- D. Install devices to prevent extraneous material from entering the sewer system and to prevent upstream line from flooding the manhole. If extraneous material or debris falls into a "live" manhole during adjustment operations, the Contractor shall remove debris at no cost to the Owner.
- E. Dispose of wastes in accordance with applicable regulations.
- F. Schedule and perform any bypass pumping that will be necessary to properly rehabilitate the manhole.
- G. If present in the manhole, Contractor shall remove all access steps. Removal shall consist of neatly cutting steps flush with the wall prior to any lining installation. Contractor shall be responsible for proper disposal of steps.
- H. For manholes that are located within pavement areas and require resetting or replacement of concrete riser rings, cones, and /or frames, the Contractor shall sawcut, remove, and replace a 6 ft. x 6 ft. square or round section of pavement and base for rehabilitation operations. Costs for removal and replacement of pavement and base beyond these limits shall be borne by the Contractor.

1.06 INSTALLATION

- A. Prior to any lining all other miscellaneous work must be complete.
- B. Prior to man entry into any structure to be rehabilitated, proper ventilation and strict confined space OSHA regulations shall be followed. Failure to do so shall be grounds for removal from the project.

1.06.1 CONE REPLACEMENT

- A. The Contractor shall replace existing deteriorated manhole cone section with new precast concrete cone section. A preformed rubber gasket shall be placed in all keyways between existing manhole riser section and cone joints. Prior to backfilling, rubber external seal wraps shall be applied to the cone and manhole section joint, riser rings and frame in accordance with Manatee County Public Works Department

Utility Standards. If the existing manhole is of brick construction, the cone shall be set in a full bed of mortar on the top course of bricks.

1.06.2 RISER RINGS

- A. The Contractor shall replace existing, deteriorated riser rings with new precast concrete riser rings. All manholes designated to receive casting adjustment and/or alignment shall be adjusted to meet existing finished grade unless an alternative elevation is specified. A cementitious mortar shall be placed in between individual precast concrete riser rings, and precast concrete riser ring and cone joints. The mortar shall be struck smooth with the interior surface of the manhole and floated with a sponge float to a surface profile of 8-10 mils. Prior to backfilling, rubber external seal wraps shall be applied to the cone and manhole section joint, riser rings and frame in accordance with Manatee County Public Works Department Utility Standards.

1.06.3 MANHOLE FRAME AND COVER

- A. Existing frames and covers which must be removed to facilitate manhole rehabilitation, riser reconstruction, and/or casting alignment or grade adjustments shall be salvaged, cleaned and given two coats of an approved bituminous coating by the Contractor for replacement unless determined to be defective by Engineer. If manhole frame and/or cover are determined to be defective, Contractor shall replace with new frame and/or cover. Replacement frames and/or covers shall be furnished and installed in accordance with the Contract Documents. Frames shall be set in full mortar bed. The mortar shall be struck smooth with the interior surface of the manhole and floated with a sponge float to a surface profile of 8-10 mils.

1.06.4 CEMENTITIOUS LINER

- A. Active leaks shall be stopped using hydraulic cement or chemical grout as necessary. Installation shall be in accordance with the manufacturer's recommendations.
- B. All manholes to be lined shall be cleaned and scarified with a minimum of 5,000 psi water jet at a minimum water temperature of 180 degrees F. The water jet shall hit the manhole wall surface at as near perpendicular angle as possible. Cleaning the manhole walls from the ground surface without the appropriate angled nozzles will not be accepted. Manhole surface build-up of debris and loose manhole construction materials shall be removed during the cleaning process.
- C. The intent of the surface preparation and cleaning work is to remove debris, films (oil, greases, etc or unsound, deteriorated concrete and to provide a structurally sound, clean surface that will enable lining materials to bond to the original substrate at adhesion strengths of that specified herein, a substrate pH of 8.3 is the minimum pH that will be considered acceptable to demonstrate that the surface preparation and cleaning have been properly performed.

- D. Additional aggressive surface preparation and cleaning methods may be necessary to remove carbonated cementitious lining concrete or contaminants that remain after the cleaning performed as described above. The Contractor shall test the pH of the cleaned manhole interior surface at various locations of the manhole and when the results indicate a pH less than 8.3 then additional surface preparations and cleaning will be required. As a minimum level of effort the Contractor shall either dry sand blasting or pneumatic jackhammering with a bushing bit followed by a minimum 5,000 psi water blast.
- E. Any bench, invert or service line repairs shall be made at this time using quick setting grout or repair mortar per the manufacturer's recommendations.
- F. Invert repair shall be performed on all inverts with visible damage or where infiltration is present. After blocking flow through the manhole and thoroughly cleaning the invert, quick setting patch material shall be applied to the invert in an expeditious manner. The finished invert surfaces shall have a smooth surface and form a continuous monolithic conduit with the sewer pipe entering and leaving the manhole. The bench and invert shall form a watertight seal with the manhole walls, base and pipe seal.
- G. Wastewater flow shall be controlled by methods which prevent contact with the new bench and invert for 6-8 hours after mortar placement. If 6-8 hours set time is not possible, a fast setting, high early strength mortar shall be used with provisions for flow control until concrete has set.
- H. Fill all cracks, holes and joints that have voids using non-shrink grouts in accordance with the manufacturer's recommendations.
- I. Apply Cementitious Liner Material per the Manufacturer's recommendations. Apply Cementitious Liner material so that the final thickness is 0.5-inch minimum or per the thickness required by the manufacturer's minimum specification, whichever is greater. The material shall start at the bottom of the manhole frame and extend to the water level of the invert.
- J. Finishing: Trowel the surface of the liner to create a uniform smooth finish. Caution shall be taken to prevent over working the material. Once the initial cure has taken place, the exposed surface area should be given a broom finish. Thickness may be verified at any point with a wet gage.
- K. If the cementitious lining material is not immediately coated with a protective coating liner, apply a seal coat compatible with the repair material to aid in curing and minimize recontamination of the substrate prior to application of the protective coating liner material.

1.06.5 PROTECTIVE COATING LINER

- A. Prior to any protective coating lining perform all work shown in Section 1.06.4 above.

- B. Remove any curing compounds, sealers or contaminates prior to protective coating lining.
- C. Apply protective coating lining material in accordance with the manufacturer's recommendations over the waterproofing/structural repair material shown in Section 1.06.4.
- D. Apply protective coating lining material in accordance to Section 09970 Surface Protection Spray System of the specifications.

1.06.6 INTERNAL MANHOLE CHINMEY SEALANT

- A. Perform all work shown in Sections 1.06.4 and 1.06.5 (if 1.06.5 is required) prior to any Internal Manhole Chimney Sealant.
- B. Clean all contaminates from manhole frame by sandblasting or mechanical methods as recommended by the chimney sealant manufacturer.
- C. Install Internal Manhole Chimney Sealant in accordance with the manufacturer's recommendations. The Contractor shall contact the manufacture for thickness recommendations however; the final liner material shall be made no less than 170 mils.

1.06.7 EXTERNAL MANHOLE SEAL WRAP

- A. When Work consists of adjusting sewer manholes or cone replacement, an external seal wrap shall be installed to the outside of concrete risers, steel risers and joints of the precast manhole in order to eliminate infiltration. Frame and cover shall be completely coated prior to installation of the external seal wrap. The external seal wrap shall be installed in accordance with the details of the Contract Documents and the manufacturer's recommendations.

1.06.8 MANHOLE INSERT

- A. If existing manhole is not equipped with a watertight manhole insert, Contractor shall furnish and install a new manhole insert per Manatee County Public Works Utility Standards Section 12 and in accordance with the manufacturer's recommendations.
- B. If existing manhole is equipped with a watertight manhole insert to prevent intrusion of storm water, the insert shall be cleaned and reinstalled by the Contractor, unless determined to be defective by the County. If insert is determined to be defective, Contractor shall furnish a new watertight manhole insert and install in accordance with manufacturer's recommendations at the completion of manhole rehabilitation operations.

1.07 TESTING

- A. After completion of any rehabilitation operation and prior to backfilling (if required), the Contractor shall conduct the following tests on the manholes:
 - 1. Visual Inspection: The County and Contractor shall make a final visual inspection. Any deficiencies in the finished system shall be marked and repaired.
- B. If a protective coating liner is applied, the following additional tests will be required:
 - 1. Wet Film Thickness Gage: During application a wet film thickness gage, meeting ASTM D4414 - Standard Practice for Measurement of Wet Film Thickness of Organic Coatings by Notched Gages, shall be used to ensure a monolithic coating and uniform thickness during application.

1.08 WARRANTY

- A. The Contractor shall guarantee the work to be free of defects in materials and workmanship for five-year period, unless otherwise stated, after completion and acceptance of the work. The Contractor shall repair defects in materials or workmanship, which may develop during the warranty period; and any damage to other work caused by such defects or discovered within the same period at no additional cost to the County.

1.08.1 WARRANTY INSPECTIONS

- A. Conduct visual inspection prior to expiration of warranty to determine integrity of rehabilitation materials and water-tightness.
 - 1. Complete post inspection during first high groundwater period (spring or fall) following acceptance of work.
 - 2. Contractor should accompany County on inspections.
 - 3. Inspect a minimum of 25 percent of the manholes rehabilitated at locations selected by County.
 - a. Infiltration and Inflow: None
 - b. Structural Repair: Sound
 - c. If more than one manhole fails warranty inspection, inspect all manholes with similar characteristics.
 - d. Repair defects in accordance with Warranty.

END OF SECTION

SECTION 02640 VALVES AND APPURTENANCES

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. The Contractor shall furnish all labor, materials, equipment and incidentals required and install complete and ready for operation all valves and appurtenances as shown on the Drawings and as specified herein.
- B. All valves and appurtenances shall be of the size shown on the Drawings and, to the extent possible, all equipment of the same type on the Project shall be from one manufacturer.
- C. All valves and appurtenances shall have the name of the manufacturer and the working pressure for which they are designed cast in raised letters upon some appropriate part of the body.
- D. All valves shall have a factory applied, fusion bonded epoxy coating on interior and exterior unless noted otherwise in the plans or this specification.
- E. All valves are to be holiday free and have current testing certification papers stating the valve passed holiday free testin.
- F. The equipment shall include, but not be limited to, the following:
 - 1. Gate valves (Sec. 2.01)
 - 2. Pressure Sustaining and Check Valves (Sec. 2.02)
 - 3. Ball Valves (Sec. 2.03)
 - 4. Butterfly Valves (Sec. 2.04)
 - 5. Plug Valves (Sec. 2.05)
 - 6. Valve Actuators (Sec. 2.06)
 - 7. Air Release Valves (Sec. 2.07)
 - 8. Valves Boxes (Sec. 2.08)
 - 9. Corporation Cocks (Sec. 2.09)
 - 10. Flange Adapter Couplings (Sec. 2.10)
 - 11. Flexible Couplings (Sec. 2.11)
 - 12. Hose Bibs (Sec. 2.12)
 - 13. Slow Closing Air and Vacuum Valves (Sec. 2.13)
 - 14. Surge Anticipator Valve (Sec. 2.14)
 - 15. Check Valves (Sec. 2.15)
 - 16. Hydrants (Sec. 2.16)
 - 17. Restrained Joints (Sec. 2.17)
 - 18. Tapping Sleeves and Tapping Valves (Sec. 2.18)
 - 19. Single Acting Altitude Valves (Sec. 2.19)

1.02 DESCRIPTION OF SYSTEMS

All of the equipment and materials specified herein are intended to be standard for use in controlling the flow of potable water, reclaim water, wastewater, etc., depending on the applications.

1.03 QUALIFICATIONS

All of the types of valves and appurtenances shall be products of well-established, reputable firms who are fully experienced and qualified in the manufacture of the particular equipment to be furnished. The equipment shall be designed, constructed and installed in accordance with the best practices and methods and shall comply with these Specifications as applicable. Valves shall be as covered under mechanical devices in Section 8 of ANSI/NSF Standard 61.

1.04 SUBMITTALS

- A. Submit to the County within 30 days after execution of the contract a list of materials to be furnished, the names of the suppliers and the date of delivery of materials to the site.
- B. Complete shop drawings of all valves and appurtenances shall be submitted to the County for approval in accordance with the Specifications.

1.05 TOOLS

Special tools, if required for normal operation and maintenance shall be supplied with the equipment.

PART 2 PRODUCTS

2.01 GATE VALVES

- A. All buried valves shall have cast or ductile iron three (3) piece valve bodies.
- B. Where indicated on the drawings or necessary due to locations, size, or inaccessibility, chain wheel operators shall be furnished with the valves. Such operators shall be designed with adequate strength for the valves with which they are supplied and provide for easy operation of the valve. Chains for valve operators shall be galvanized.
- C. Where required, gate valves shall be provided with a box cast in a concrete slab and a box cover. Length of box shall include slab thickness. Box cover opening shall be for valve stem and nut. Valve wrenches and extension stems shall be provided by the manufacturer to actuate the valves. The floor box and cover shall be equal to those manufactured by Rodney Hunt Machine Company, Orange, Massachusetts, Clow, DeZurik or approved equal.
- D. Gate valves with 3"-20" diameters shall be resilient seated, manufactured to meet or exceed the requirements of AWWA C509 or C515 and UL/FM of latest revision and in accordance with the following specifications. Valves shall have an unobstructed waterway equal to or greater than the full nominal diameter of the valve.
- E. Wrench nut shall be provided for operating the valve.
- F. Gate valves meeting AWWA C509 requirements shall be rated for an operating pressure of 200 psi and shall be tested in accordance with AWWA C509. Valves meeting AWWA C515 requirements shall be rated for an operating pressure of 250 psi and shall be tested in accordance with AWWA C515.
- G. All bonnet bolts, nuts and studs shall be stainless steel.

2.02 PRESSURE SUSTAINING AND CHECK VALVE

- A. Pressure sustaining and check valve shall be pilot operated diaphragm actuated valve with cast iron body, bronze trim, and 125-pound flanged ends. The valve shall be hydraulically operated, diaphragm type globe valve. The main valve shall have a single removable seat and a resilient disc, of rectangular cross section, surrounded on three and a half sides. The stainless steel stem shall be fully guided at both ends by a bearing in the valve cover, and an integral bearing in the valve seat. It shall be sleeved at both ends with delrin. No external packing glands are permitted and there shall be no pistons operating the main valve or any controls. The valve shall be equipped with isolation cocks to service the pilot system while permitting flow if necessary. Main valve and all pilot controls shall be manufactured in the United States of America. Valve shall be single chamber type, with seat cut to 5-degrees taper.
- B. Valve shall maintain a minimum (adjustable) upstream pressure to a preset (adjustable) maximum. The pilot system shall consist of two direct acting, adjustable, spring loaded diaphragm valves.
- C. Valve shall be cast iron (ASTM A48) with main valve trim of brass (QQB-B-626) and bronze (ASTM B61). The pilot control valves shall be cast brass (ASTM B62) with 303 stainless steel trim. All ferrous surfaces inside and outside shall have a 2-part epoxy coating. Valve shall be similar in all respects to CLA-VAL Company, Model 692G-01ABKG, as manufactured by CLA-VAL Company, Winter Park, Florida, or similar pressure sustaining and check valve as manufactured by Golden Alderson; or approved equal.

2.03 BALL VALVES FOR PVC PIPE

- A. Ball valves for water and reclaimed water, in sizes 3/4-inch through 2-inch, shall be brass body, stem and ball per ASTM B 62, alloy 85-5-5-5, full port, full flow, 1/4-turn check, ball curb valves, rated for 300 psi, Mueller 300 (as specified in the table below), Ford B-Series, or approved equal, with compression, pack joint, flare, threaded or flanged ends as required. Ball valves for wastewater, 2-inch through 3-inch, shall be 316 stainless steel body, cap, stem and ball per ASTM A351, full port, full flow, 1/4-turn check, ball valves, steam rated for 150 psi, pressure rating 1,000 psi CWT, Apollo 76F or approved equal, with threaded or flanged ends as required.

Curb Stops for Water and Reclaimed Water

Pipe Material	Type of Connection	Model
HDPE	Compression x FIP	B-25170 *
HDPE	Pack Joint x FIP	P-25170 *
Copper	Compression x FIP	B-25170
Copper	Flare x FIP	B-25166
Stainless Steel	FIP x FIP Thread	B-20200
* Insert required, part number per manufacturer product information		

- B. All valves shall be mounted in such a position that valve position indicators are plainly visible. Above grade ball valves shall have a vinyl coated lever handle. Lever handle, handle nut, and lever packing gland shall be 304 or 316 stainless steel.

- C. Potable plastic service pipe material and compression and pack joint connectors shall not be used in soil that is contaminated with low molecular-weight petroleum products, aromatic hydrocarbons, chlorinated hydrocarbons or organic solvents. Appropriate service tubing shall apply.

2.04 BUTTERFLY VALVES

- A. Butterfly valves shall conform to the AWWA Standard Specifications for Rubber Seated Butterfly Valves, Designated C504, except as hereinafter specified. Valves shall be Class 250 and equal to those manufactured by Henry Pratt Company, DeZurik, Mueller, or approved equal. M&H/Kennedy/Clow are not generally approved equals. Ductile iron conforming to ASTM A536, Grade 65-45-12 shall be provided. All valves shall be leak tested at 200 psi.
- B. The face-to-face dimensions of flanged end valves shall be in accordance with Table 1 of above mentioned AWWA Specification for short-body valve. Adequate two-way thrust bearings shall be provided. Flange drilling shall be in accordance with ANSI B16.1.
- C. Valve seats shall be an EPDM elastomer. Valve seats 24 inches and larger shall be field adjustable and replaceable without dismounting operator disc or shaft and without removing the valve from the line. All retaining segments and adjusting devices shall be of corrosion resistant material with stainless Nylock screws and be capable of the 1/8-inch adjustment. Valves 20 inches and smaller shall have bonded or mechanically restrained seats as outlined in AWWA C 504. Where the EPDM seat is mounted on the valve body, the mating edge of the valve disc shall be 18-8 stainless steel or Nickel-Chrome, 80-20%. Where the EPDM seat is mounted on the valve disc, the valve body shall be fitted with an 18-8 stainless steel seat offset from the shaft, mechanically restrained and covering 360 degrees of the peripheral opening or seating surface.
- D. The valve body shall be constructed of ductile iron or close grain cast iron per ASTM A126, Class B with integrally cast hubs for shaft bearing housings of the through boss-type. Butterfly valves of the "wafer" or "spool" type will not be accepted.
- E. The valve shaft shall be turned, ground, and polished constructed of 18-8, ASTM A-276, Type 304 stainless steel and designed for both torsional and shearing stresses when the valve is operated under its greatest dynamic or seating torque. Shaft shall be of either a one piece unit extending full size through the valve disc and valve bearing or it may be of a stub shaft design. Shaft bearings shall be teflon or nylon, self-lubricated type.
- F. All valves shall be subject to hydrostatic and leakage tests at the point of manufacture. The hydrostatic test shall be performed with an internal hydrostatic pressure equal to 500 psi applied to the inside of the valve body of each valve for a period of five minutes. During the hydrostatic test, there shall be no leakage through the metal, the end joints or the valve shaft seal. The leakage test shall be performed at a differential pressure of 230 psi and against both sides of the valve. No adjustment of the valve disc shall be necessary after pressure test for normal operation of valve.
- G. In general, the butterfly valve operators shall conform to the requirements of Section 3.8 of the AWWA Standard Specifications for Rubber Seated Butterfly Valves, Designation C504, insofar as applicable, and as herein specified.
- H. Gearing for the operators shall be totally enclosed in a gear case in accordance with paragraph 3.8.3 of the above mentioned AWWA Standard Specification.

- I. Operators shall be capable of seating and unseating the disc against the full design pressure of velocity, as specified for each class, into a dry system downstream and shall transmit a minimum torque to the valve. Operators shall be rigidly attached to the valve body.
- J. The manufacturer shall certify that the required tests on the various materials and on the completed valves have been satisfactory and that the valves conform with all requirements of this Specification and the AWWA standard.
- K. Where indicated on the Drawings, extension stems, floor stands, couplings, stem guides, and floor boxes as required shall be furnished and installed.

2.05 PLUG VALVES

- A. All plug valves shall be eccentric plug valves capable of sustaining 150 psi in either direction without leaking.

Exception: Single direction plug valves may be used if it is clearly demonstrated they will never be required to resist pressure in both directions either in service or during pipe line testing.
- B. Plug valves shall be tested in accordance with current AWWA Standard C-504-80 Section 5. Each valve shall be performance tested in accordance with paragraph 5.2 and shall be given a leakage test and hydrostatic test as described in paragraphs 5.3 and 5.4. Plug valves shall be Kennedy or Dezurik.
- C. Plug valves shall be of the non-lubricated eccentric type with resilient faced plugs and shall be furnished with end connections as shown on the Plans. Flanged valves shall be faced and drilled to the ANSI 150 lb. standard. Mechanical joint ends shall be to the AWWA Standard C111-72. Bell ends shall be to the AWWA Standard C100-55 Class B. Screwed ends shall be to the NPT standard.
- D. Plug valve bodies shall be of ASTM A126 Class B ductile iron, 31,000 psi tensile strength minimum in compliance with AWWA Standard C507-73, Section 5.1 and AWWA Standard C504-70 Section 6.4.
- E. Plug valves shall have a minimum 100% circular cross sectional area and full port. All exposed nuts, bolts, springs, washers, etc. shall be 316 stainless steel. Resilient plug facings shall be of Hycar or Neoprene.
- F. Plug valves shall be furnished with permanently lubricated stainless steel or oil-impregnated bronze upper and lower plug stem bushings. These bearings shall comply with current AWWA Standards.

2.06 VALVE ACTUATORS

- A. General
 - 1. All valve actuators shall conform to Section 3.8 of the AWWA Standard Specification and shall be either manual or motor operated.
 - 2. Actuators shall be capable of seating and unseating the disc against the full design pressure and velocity, as specified for each class, into a dry system downstream,

and shall transmit a minimum torque to the valve. Actuators shall be rigidly attached to the valve body.

3. Butterfly valve actuators shall conform to the requirements of Section 3.8 of the AWWA Standard specifications for Rubber Seated Butterfly Valves, Designated C504, insofar as applicable and as herein specified.

B. Manual Actuators

1. Manual actuators shall have permanently lubricated, totally enclosed gearing with handwheel and gear ratio sized on the basis of actual line pressure and velocities. Actuators shall be equipped with handwheel, position indicator, and mechanical stop-limiting locking devices to prevent over travel of the disc in the open and closed positions. They shall turn counter-clockwise to open valves. Manual actuators shall be of the traveling nut, self-locking type and shall be designed to hold the valve in any intermediate position between fully open and fully closed without creeping or fluttering. Actuators shall be fully enclosed and designed to produce the specified torque with a maximum pull of 80 pounds on the handwheel or chainwheel. Actuator components shall withstand an input of 450 foot pounds for 30" and smaller and 300 foot pounds for larger than 30" size valves at extreme actuator positions without damage. Valves located above grade shall have handwheel and position indicator, and valves located below grade shall be equipped with a two inch (2") square AWWA operating nut located at ground level and cast iron extension type valve box. Valve actuators shall conform to AWWA C504, latest revision.

C. Motor Actuators (Modulating)

1. The motor actuated valve controller shall include the motor, actuator unit gearing, limit switch gearing, limit switches, position transmitter which shall transmit a 4-20 mA DC signal, control power transformer, electronic controller which will position the valve based on a remote 4-20 milliamp signal, torque switches, bored and keywayed drive sleeve for non-rising stem valves, declutch lever and auxiliary handwheel as a self-contained unit.
2. The motor shall be specifically designed for valve actuator service using 480 volt, 60 Hertz, three phase power as shown, on the electrical drawings. The motor shall be sized to provide an output torque and shall be the totally enclosed, non-ventilated type. The power gearing shall consist of helical gears fabricated from heat treated alloy steel forming the first stage of reduction. The second reduction stage shall be a single stage worm gear. The worm shall be of alloy steel with carburized threads hardened and ground for high efficiency. The worm gear shall be of high tensile strength bronze with hobbed teeth. All power gearing shall be grease lubricated. Ball or roller bearings shall be used throughout. Preference will be given to units having a minimum number of gears and moving parts. Spur gear reduction shall be provided as required.
3. Limit switches and gearing shall be an integral part of the valve control. The limit switch gearing shall be made of bronze and shall be grease lubricated, intermittent type and totally enclosed to prevent dirt and foreign matter from entering the gear train. Limit switches shall be of the adjustable type capable of being adjusted to trip at any point between fully opened valve and fully closed valve.
4. The speed of the actuator shall be the responsibility of the system supplier with regard to hydraulic requirements and response compatibility with other components within the control loop. Each valve controller shall be provided with a minimum of two rotor type gear limit switches, one for opening and one for closing. The rotor type gear limit switch shall have two normally open and two normally closed contacts

per rotor. Gear limit switches must be geared to the driving mechanism and in step at all times whether in motor or manual operation. Provision shall be made for two additional rotors as described above, each to have two normally open and two normally closed contacts. Each valve controller shall be equipped with a double torque switch. The torque switch shall be adjustable and will be responsive to load encountered in either direction of travel. It shall operate during the complete cycle without auxiliary relays or devices to protect the valve, should excessive load be met by obstructions in either direction of travel. The torque switch shall be provided with double-pole contacts.

5. A permanently mounted handwheel shall be provided for manual operation. The handwheel shall not rotate during electric operations, but must be responsive to manual operation at all times except when being electrically operated. The motor shall not rotate during hand operation nor shall a fused motor prevent manual operation. When in manual operating position, the unit will remain in this position until motor is energized at which time the valve operator will automatically return to electric operation and shall remain in motor position until handwheel operation is desired. This movement from motor operation to handwheel operation shall be accomplished by a positive declutching lever which will disengage the motor and motor gearing mechanically, but not electrically. Hand operation must be reasonably fast. It shall be impossible to place the unit in manual operation when the motor is running. The gear limit switches and torque switches shall be housed in a single easily accessible compartment integral with the power compartment of the valve control. All wiring shall be accessible through this compartment. Stepping motor drives will not be acceptable.
6. The motor with its control module must be capable of continuously modulating over its entire range without interruption by heat protection devices. The system, including the operator and control module must be able to function, without override protection of any kind, down to zero dead zone.
7. All units shall have strip heaters in both the motor and limit switch compartments.
8. The actuator shall be equipped with open-stop-close push buttons, an auto-manual selector switch, and indicating lights, all mounted on the actuator or on a separate locally mounted power control station.
9. The electronics for the electric operator shall be protected against temporary submergence.
10. Actuators shall be Limitorque L120 with Modutronic Control System containing a position transmitter with a 4-20MA output signal or equal.

D. Motor Actuators (Open-Close)

1. The electronic motor-driven valve actuator shall include the motor, actuator gearing, limit switch gearing, limit switches, torque switches, fully machined drive sleeve, declutch lever, and auxiliary handwheel as a self-contained unit.
2. The motor shall be specifically designed for valve actuator service and shall be of high torque totally enclosed, nonventilated construction, with motor leads brought into the limit switch compartment without having external piping or conduit box.
 - (a) The motor shall be of sufficient size to open or close the valve against maximum differential pressure when voltage to motor terminals is 10% above or below nominal voltage.
 - (b) The motor shall be prelubricated and all bearings shall be of the anti-friction type.
3. The power gearing shall consist of helical gears fabricated from heat treated steel and worm gearing. The worm shall be carburized and hardened alloy steel with the threads ground after heat treating. The worm gear shall be of alloy bronze

accurately cut with a hobbing machine. All power gearing shall be grease lubricated. Ball or roller bearings shall be used throughout.

4. Limit switches and gearing shall be an integral part of the valve actuator. The switches shall be of the adjustable rotor type capable of being adjusted to trip at any point between fully opened valve and fully closed valve. Each valve controller shall be provided with a minimum of two rotor type gear limit switches, one for opening and one for closing (influent valves require additional contacts to allow stopping at an intermediate position). The rotor type gear limit switch shall have two normally open and two normally closed contacts per rotor. Additional switches shall be provided if shown on the control and/or instrumentation diagrams. Limit switches shall be geared to the driving mechanism and in step at all times whether in motor or manual operation. Each valve actuator shall be equipped with a double torque switch. The torque switch shall be adjustable and will be responsive to load encountered in either direction of travel. It shall operate during the complete cycle without auxiliary relays or devices to protect the valve should excessive load be met by obstructions in either direction of travel. Travel and thrusts shall be independent of wear in valve disc or seat rings.
5. A permanently mounted handwheel shall be provided for manual operation. The handwheel shall not rotate during electric operation except when being electrically operated. The motor shall not rotate during hand operation, nor shall a fused motor prevent manual operation. When in manual operating position, the unit will remain in this position until motor is energized at which time the valve actuator will automatically return to electric operation and shall remain in motor position until handwheel operation is desired. Movement from motor operation to handwheel operation shall be accomplished by a positive declutching lever which will disengage the motor and motor gearing mechanically, but not electrically. Hand operation must be reasonably fast. It shall be impossible to place the unit in manual operation when the motor is running.
6. Valve actuators shall be equipped with an integral reversing controller and three phase overload relays, Open-Stop-Close push buttons, local-remote-manual selector switch, control circuit transformer, three-phase thermal overload relays and two pilot lights in a NEMA 4X enclosure. In addition to the above, a close coupled air circuit breaker or disconnect switch shall be mounted and wired to the valve input power terminals for the purpose of disconnecting all underground phase conductors.
7. The valve actuator shall be capable of being controlled locally or remotely via a selector switch integral with the actuator. In addition, an auxiliary dry contact shall be provided for remote position feedback.
8. Valve A.C. motors shall be designed for operation on a 480 volt, 3-phase service. Valve control circuit shall operate from a fuse protected 120-volt power supply.
9. Motor operators shall be as manufactured by Limitorque Corporation, Type L120 or approved equal.

2.07 AIR RELEASE VALVES

The air release valves for use in water or force mains shall be installed as shown on the Drawings. The valves shall have a ductile iron body cover and baffle, stainless steel float, bronze water diffuser, Buna-N or Viton seat, and stainless steel trim. The fittings shall be threaded. Reference the Manatee County Public Works Standards for acceptable models.

2.08 VALVE BOXES

- A. Buried valves shall have adjustable cast iron or HDPE valve boxes. Lids shall be cast iron drop type, and shall have "WATER", "SEWER", or "RECLAIM", as applicable, cast into the

top. Lids will be painted “safety” blue for potable, purple for reclaimed, and green for sanitary sewer.

- B. Cast iron boxes shall be two-piece, or three-piece, as required, screw type, Tyler Pipe, 6850 Series, Box 461-S through 668-S, with extensions, as required to make the desired box length, or an approved equal. Bottom barrel shall be 5-1/4 inches inside diameter, with a flanged bottom with sufficient bearing area to prevent settling.
- C. HDPE boxes shall be two-piece, adjustable, 1/4-inch thick minimum heavy wall, high-density polyethylene, with cast iron top and galvanized steel adjustable stem, Trench Adapter, as manufactured by American Flow Control, or an approved equal. Bottom barrel shall have flanged bottom to prevent settling. All bolts, screws and pins shall be stainless steel.
- D. Reclaimed Valve Boxes shall be square 9-inch x 9-inch load bearing marked “Reclaimed Water” and painted Pantone 522C purple.
- E. All valves shall either have operating nuts within 4 feet below the top of the lid or shall have extension stems with centering guides to provide an extended operating nut within 4 feet below the lid. Extension stems shall be fixed to the valve operating nut with a stainless steel fastener.
- F. All potable water, sewer, and reclaimed water grade-adjustment risers shall be cast iron material just like the valve box.
- G. A centering device AFC part no. B 59434 or equal shall be installed in the valve box.
- H. Stand pipe shall match color code of the system being installed, (blue for potable, Pantone purple 522 C for reclaimed, and green for sanitary sewer).

2.09 CORPORATION STOPS

- A. Corporation stops for connections to ductile iron and PVC water and reclaimed water mains shall be all red brass, alloy 85-5-5-5, per ASTM B 62, and shall conform to AWWA C800. 1-inch through 2-inch corporation stops shall be ball type, 300 psi working pressure rated, with AWWA MIP threaded inlets and compression, pack joint, flare, or FIP threaded joint outlets, Mueller as shown in the table below, or an approved equal. All joints made to CTS size HDPE tubing shall use stainless steel insert stiffeners.

Corporation Stops

Pipe Material	Type of Connection	Mueller 300 Model
HDPE	Compression x AWWA IP Thread	B-25028 (Saddle) *
HDPE	Compression x AWWA Taper Thread	B-25008 (Direct Tap) *
HDPE	Pack Joint x AWWA IP Thread	P-25028 (Saddle) *
HDPE	Pack Joint x AWWA Taper Thread	P-25008 (Direct Tap) *
Copper	Compression x AWWA IP Thread	B-25028 (Saddle)
Copper	Pack Joint x AWWA Taper Thread	B-25008 (Direct Tap)
Copper	Pack Joint x AWWA IP Thread	P-25028 (Saddle)
Copper	Pack Joint x AWWA Taper Thread	P-25008 (Direct Tap)
Copper	Flare x AWWA IP Thread	B-25028 (Saddle)
Copper	Flare x AWWA Taper Thread	B-25008 (Direct Tap)
Stainless Steel	FIP Thread x AWWA IP Thread	B-20046 (Saddle)

Stainless Steel	FIP Thread x AWWA Taper Thread	B-20045 (Direct Tap)
* Insert required, part number per manufacturer product information		

- B. Potable plastic service pipe material and compression and pack joint connectors shall not be used in soil that is contaminated with low molecular-weight petroleum products, aromatic hydrocarbons, chlorinated hydrocarbons or organic solvents. Appropriate service tubing shall apply.
- C. Water and reclaimed water service connections to PVC and DIP mains shall be made using red brass saddles, alloy 85-5-5-5, per ASTM B 62. Straps, washers and nuts shall be brass or stainless steel. No ductile iron, cast iron or steel saddles will be allowed. Saddles shall be Smith Blair 325 Bronze saddles with Stainless Steel or brass extra wide strap or equivalent.
- D. Connections to PVC sanitary force mains for services up to 2 inches shall be made using Romac Style 306 double bolt stainless steel service saddles or equivalent.
- E. Service and air release valve (ARV) connections to HDPE water, reclaimed water and sewer mains may be made using Romac Style 306H saddle or approved equal. All saddles shall be properly sized per the manufacturer product information and be installed according to the manufacturer's written instructions. Connections to HDPE mains shall not be made using narrower saddles similar to the Smith-Blair 325.

2.10 FLANGE ADAPTER COUPLINGS

Plain end couplings and adapters shall be fusion-bonded epoxy coated carbon steel with Ethylene Propylene Diene Monomer (EPDM) rubber gaskets and stainless steel nuts, bolts and spacers. Acrylonitrile butadiene (NBR) gaskets shall be used for potable water mains that are located in soil that is contaminated with low molecular-weight petroleum products or non-chlorinated organic solvents or non-aromatic organic solvents. Fluorocarbon (FKM) gaskets shall be used for potable water mains that are located in soil that is contaminated with aromatic hydrocarbons or chlorinated hydrocarbons. Fluorocarbon (FKM) gaskets shall be used for potable water mains if the soil is contaminated with aromatic hydrocarbons or chlorinated hydrocarbons, and is also contaminated with low molecular-weight petroleum products or organic solvents. Couplings shall be Dresser Style 38, or another approved equal. Flange adapters shall have a plain end compression seal similar to the style 38, with an ANSI 125 Class flange on the opposite end, and shall be Dresser Style 128W or an approved equal. Stainless steel backup rings shall be used for force mains that are located in corrosive environments including wet wells and valve vaults.

2.11 FLEXIBLE COUPLINGS

Flexible couplings shall be either the split type or the sleeve type as shown on the Drawings.

- A. Split type coupling shall be used with all interior piping and with exterior pipings noted on the Drawings. The couplings shall be mechanical type for radius groove piping. The couplings shall mechanically engage and lock grooved pipe ends in a positive couple and allow for angular deflection and contracting and expansion.
- B. Couplings shall consist of malleable iron, ASTM Specification A47, Grade 32510 housing clamps in two or more parts, a single chlorinated butyl composition sealing gasket with a "C" shaped cross-section and internal sealing lips projecting diagonally inward, and two or

more oval track head type bolts with hexagonal heavy nuts conforming to ASTM Specification A 183 and A194 to assemble the housing clamps. Bolts and nuts shall be hot dipped galvanized after fabrication.

- C. Victaulic type couplings and fittings may be used in lieu of flanged joints. Pipes shall be radius grooved as specified for use with the Victaulic couplings. Flanged adapter connections at fittings, valves, and equipment shall be Victaulic Vic Flange Style 741, equal by Gustin-Bacon Group, Division of Certain-Teed Products, Kansas City, Kansas, or approved equal.
- D. Sleeve type couplings shall be used with all buried piping. The couplings shall be of steel and shall be Dresser Style 38 or 40, as shown on the Drawings, or equal. The coupling shall be provided with stainless steel bolts and nuts unless indicated otherwise.
- E. All couplings shall be furnished with the pipe stop removed.
- F. Couplings shall be provided with gaskets of a composition suitable for exposure to the liquid within the pipe.

2.12 HOSE BIBS

Hose bibs shall be 3/4" or 1" brass, polished chromium plated brass, with vacuum breaker as noted on the drawings.

2.13 SLOW CLOSING AIR AND VACUUM VALVES

- A. The Contractor shall furnish and install slow closing air and vacuum valves as shown on the Drawings which shall have two (2) independent valves bolted together. The air and vacuum valve shall have all stainless steel float, guided on both ends with stainless shafts. The air and vacuum valve seat shall be Buna-N to insure drop tight closure. The Buna-N seat shall be fastened to the cover stainless shoulder screws in a manner to prevent distortion of the seat. The float shall be guided at both ends with stainless steel bushings.
- B. The valve cover shall have a male lip designed to fit into the body register for accurate alignment of the float into the Buna-N seat. The valve cover shall have 250-pound class flanged outlet connection.
- C. The surge check valve shall be bolted to the inlet of the air and vacuum valve and consist of a body, seat, disc, and compression spring. A surge check unit shall operate on the interphase between the kinetic energy and relative velocity flows of air and water, so that after air passes through, and water rushes into the surge check, the disc starts to close, reducing the rate of flow of water into the air valve by means of throttling orifices in the disc to prevent water hammer in the air valves. The surge check orifices must be adjustable type for regulation in the field to suit operating conditions. Valve shall be rated for 250-pound class working pressure.
- D. The complete slow closing air and vacuum valve with air release valve shall have been flow tested in the field, substantiated with test data to show reduction of surge pressure in the valve. Flow test data shall be submitted with initial shop drawings for approval.
- E. Valve exterior to be painted Red Oxide, Phenolic TT-P86, Primer or approved equal for high resistance to corrosion.

- F. All materials of construction shall be certified in writing to conform to ASTM specifications as follows:

Air Valve Cover, Body, and Surge Check Body	Cast Iron	ASTM A48, Class 30
Float	Stainless Steel	ASTM A240
Surge Check Seat and Disc	Stainless Steel	ASTM A582
Air Valve Seat	Buna-N	
Spring	Stainless Steel	T302

2.14 SURGE ANTICIPATOR VALVES

- A. Surge anticipator valves shall be furnished for the pumping systems as shown on the Drawings. The valve shall be hydraulically operated, pilot controlled, and diaphragm or piston actuated. The main valve shall be cast iron conforming to ASTM A48 with bronze trim conforming to ASTM B61 and flanged ends conforming to ANSI B161.1. The main valve shall be globe type with a single removable seat and a resilient disc.
- B. The diaphragm actuated valve shall have a stainless steel stem guided at both ends by a bearing in the valve cover and an integral bearing surface in the seat. No external packing glands shall be permitted. The valve shall be fully serviceable without removing it from the line. The pilot system shall be of noncorrosive construction and provided with isolation cocks.
- C. The piston actuated valve shall operate on the differential piston principle. The valve piston shall be guided on its outside diameter. The valve shall be able to operate in any position and shall be fully serviceable without removing it from the line. The pilot system shall be provided with isolation cocks, and be of noncorrosive materials of construction.
- D. The valve shall be designed specifically to minimize the effects of water hammer, resulting from power failure at the pumping station, or from normal stopping and starting of pumping operators. The valve shall open hydraulically on a down surge, or low pressure wave created when the pump stops, remain open during the low pressure cycle in order to be open when the high pressure wave returns. The high pressure pilot shall be adjustable over a 20 to 200 psi range and the low pressure pilot shall be adjustable over a 15 to 75 psi range. The valve shall be the 250 Class.

2.15 CHECK VALVES

- A. Check valves shall be swing type, weighted lever, conforming to AWWA C508. Valves shall be iron-body, bronze-mounted, single disk, 175 psi working pressure for 2- through 12-inch, 150 psi for 14- through 30-inch, with ANSI B16.1 Class 125 flanged ends, by Mueller; No. A-2600-6-01 (sewer), No. A-2602-6-01 (water), or AVK Series 41, or an approved equal.
- B. When there is no flow through the line, the disc shall hang lightly against its seat in practically a vertical position. When open, the disc shall swing clear of the waterway.

- C. Check valves shall have bronze seat and body rings, extended bronze hinge pins and stainless steel nuts on the bolts of bolted covers
- D. Valves shall be so constructed that disc and body seat may easily be removed and replaced without removing the valve from the line. Valves shall be fitted with an extended hinge arm with outside lever and weight.

2.16 HYDRANTS

Hydrants shall be AVK Series 2780 Barrel (nostalgic style with stainless steel bolts) American Darling B-84-B or Mueller Super Centurian 250, or approved equal and shall conform to the "Standard Specification for Fire Hydrants for Ordinary Water Works Service", AWWA C502, and UL/FM certified, and shall in addition meet the specific requirements and exceptions which follow:

- A. Hydrants shall be according to manufacturer's standard pattern or nostalgic style and of standard size, and shall have one 5-inch Storz connection or equivalent with two 2½-inch hose nozzles.
- B. Hydrant inlet connections shall have mechanical joints for 6-inch pipe.
- C. Hydrant valve opening shall have an area at least equal to that area of a 5 1/4-inch minimum diameter circle and be obstructed only by the valve rod. Each hydrant shall be able to deliver 500 gpm minimum through its two 2 1/2 -inch hose nozzles when opened together with a loss of not more than 2 psi in the hydrant per AWWA C502ft.
- D. The upper and lower stem rod shall be stainless steel and shall have a breakable stem-rod coupling of stainless steel, or cast iron or ductile iron with a fusion bonded epoxy coating, with stainless steel pins and clips.
- E. Hydrants shall be hydrostatically tested as specified in AWWA C502 and shall be rated at 250 psi minimum.
- F. The operating nut shall be 1 ½ -inch pentagon shaped with a protective weather cover, and open counter clockwise.
- G. All nozzle threads shall be American National Standard.
- H. Each nozzle cap shall be provided with a Buna N rubber washer.
- I. All hydrants shall be traffic break away type and allow for 360-degree rotation to position the Storz connection/nozzle in the desired direction after installation.
- J. Hydrants must be capable of being extended without removing any operating parts.
- K. Hydrant extensions shall be fusion bonded epoxy coated inside and outside with a stainless steel stem. The breakaway coupling can be fusion bonded epoxy coated or stainless steel. Only one hydrant extension is allowed per hydrant.
- L. Weepholes shall be excluded from fire hydrants.

- M. Hydrant main valve closure shall be of the compression type opening against the pressure and closing with the pressure. The main valve shall be faced or covered with EPDM elastomer, which shall seat on a bronze ring.
- N. Hydrant bonnets, weather cover, nozzle section, caps and shoe shall be cast iron or ductile iron, and shall be holiday free fusion-bonded epoxy coated at the factory, per AWWA C550, inside and outside. Lower barrel shall be fusion bonded epoxy coated inside and outside. Aboveground parts shall also have a top coat of Sherwin-Williams Acrolon 218 HS acrylic polyurethane or approved equal; color Safety Yellow for fire hydrants that are connected to the potable water system or Pantone 522C purple for fire hydrants that are connected to the reclaimed water system.
- O. Exterior nuts, bolts and washers shall be stainless steel. Bronze nuts may be used below grade.
- P. All internal operating parts shall be removable without requiring excavation. resistant polyester coating or have two shop coats of paint per AWWA C502. The lower stand pipe or barrel shall be protected with asphaltic coatings per AWWA C502.
- 14. Exterior nuts, bolts and washer shall be stainless steel. Bronze nuts may be used below grade.
- 15. All internal operating parts shall be removable without requiring excavation.

2.17 RESTRAINED JOINTS

- A. Pipe joints shall be restrained by poured-in-place concrete thrust blocks or by other mechanical methods, including stainless steel tie rods, Stargrip and Allgrip, as manufactured by Star Pipe Products or Megaflange and 2000 PV, as manufactured by EBAA Iron Sales. Flanged joints may be used above ground.
- B. Restrained joints may also be Lok-Ring, as manufactured by American Cast Iron Pipe Company, or an approved equal.
- C. Restrained joint designs which require wedges and/or shims to be driven into the joints in order to disassemble the pipe shall not be allowed.

2.18 TAPPING SLEEVES AND VALVES

- A. Tapping valves shall meet the requirements of AWWA C509/C515 with ductile iron body and shall be rated for a pressure of 250 psi. The valves shall be flanged with alignment ring by mechanical joint with a nonrising stainless steel stem. All bolts, nuts and washers shall be stainless steel. Manufacturer shall use Never-Seez or equivalent during assembly of bolt and nut sets to prevent galling of similar metals. Stem seals shall be provided and shall be of the O-ring type, two above and one below the valve's thrust collar. Valve shall be designed for vertical burial and shall open counterclockwise. Operating nut shall be AWWA standard 2-inch square for valves 2 inches and up. Valves shall have an unobstructed waterway equal to or greater than the full nominal diameter of the valve to accommodate full size shell cutter. Gaskets shall cover the entire area of the flange surface and be 1/8-inch minimal thickness of red rubber. The wedge shall be ductile iron fully encapsulated with EPDM rubber. All bolts, nuts and washers between the sleeve and valve shall be stainless steel.
- B. Tapping sleeves and saddles shall seal to the pipe by the use of a confined "O" ring

gasket, and shall be able to withstand a pressure test of 180 psi for water lines or 150 psi for sewer force mains for one hour with no leakage in accordance with AWWA C110. A stainless steel 3/4-inch NPT test plug shall be provided for pressure testing. All bolts joining the two halves shall be stainless steel and shall be included with the sleeve or saddle. Sleeves and saddles shall be fusion applied epoxy coated, or be made of 18-8 Type 304 stainless steel. Saddle straps shall be 18-8 Type 304 stainless steel.

2.19 SINGLE ACTING ALTITUDE VALVES

A. Function

1. The altitude control valve shall be of the single acting type, closing off tightly when the water reaches the maximum predetermined level in the tank to prevent overflow; and opening to permit replenishing of the tank supply when the water level drops approximately 6" to 12" below the maximum level.
2. A hand operated valve in the power water line to the top of the piston shall permit adjustment of the speed of valve closing. The tank water level control shall be by means of a diaphragm operated, spring loaded, three-way pilot which directs power water to or from the top of the main valve piston. The three-way pilot shall be of bronze construction. The diaphragm surface exposed to the tank head shall be not less than 57 sq. inches. It shall be possible to adjust the spring above the diaphragm for water level control approximately 20% above or below the factory setting.

B. Description

1. The main valve shall operate on the differential piston principle such that the area on the underside of the piston is no less than the pipe area on the upper surface of the piston is of a greater area than the underside of the piston.
2. The valve piston shall be guided on its outside diameter by long stroke stationary Vee ports which shall be downstream of the seating surface to minimize the consequences of throttling. Throttling shall be done by the valve Vee ports and not the valve seating surfaces.
3. The valve shall be capable of operating in any position and shall incorporate only one flanged cover at the valve top from which all internal parts shall be accessible. There shall be no stems, stem guides, or spokes within the waterway. There shall be no springs to assist the valve operation.

C. Construction

1. The valve body shall be of cast iron ASTM A-126 with flanges conforming to the latest ANSI Standards. The valve shall be extra heavy construction throughout. The valve interior trim shall be bronze B-62 as well as the main valve operation.
2. The valve seals shall be easily renewable while no diaphragm shall be permitted within the main valve body.
3. All controls and piping shall be of non-corrosive construction.
4. A visual valve position indicator shall be provided for observing the valve piston position at any time.

D. Figure Number

The valves shall be the 20" Globe type (Fig. 3200-D) as manufactured by GA Industries of Mars, Pennsylvania, or approved equal.

PART 3 EXECUTION

3.01 INSTALLATION

- A. All valves and appurtenances shall be installed in the location shown, true to alignment and rigidly supported. Any damage occurring to the above items before they are installed shall be repaired to the satisfaction of the County.
- B. After installation, all valves and appurtenances shall be tested at least two hours at the working pressure corresponding to the class of pipe, unless a different test pressure is specified. If any joint proves to be defective, it shall be repaired to the satisfaction of the County.
- C. Install all floor boxes, brackets, extension rods, guides, the various types of operators and appurtenances as shown on the Drawings that are in masonry floors or walls, and install concrete inserts for hangers and supports as soon as forms are erected and before concrete is poured. Before setting these items, the Contractor shall check all plans and figures which have a direct bearing on their location and he shall be responsible for the proper location of these valves and appurtenances during the construction of the structures.
- D. Pipe for use with flexible couplings shall have plain ends as specified in the respective pipe sections.
- E. Flanged joints and mechanical joints shall be made with high strength, low alloy Corten or 316 stainless steel bolts, nuts and washers.
- F. Prior to assembly of split couplings, the grooves as well as other parts shall be thoroughly cleaned. The ends of the pipes and outside of the gaskets shall be moderately coated with petroleum jelly, cup grease, soft soap or graphite paste, and the gasket shall be slipped over one pipe end. After the other pipe has been brought to the correct position, the gasket shall be centered properly over the pipe ends with the lips against the pipes. The housing sections then shall be placed. After the bolts have been inserted, the nuts shall be tightened until the housing sections are firmly in contact, metal-to-metal, without excessive bolt tension.
- G. Prior to the installation of sleeve-type couplings, the pipe ends shall be cleaned thoroughly for a distance of 8". Soapy water may be used as a gasket lubricant. A follower and gasket, in that order, shall be slipped over each pipe to a distance of about 6" from the end.
- H. Valve boxes with concrete bases shall be installed as shown on the Drawings. Mechanical joints shall be made in the standard manner. Valve stems shall be vertical in all cases. Place cast iron box over each stem with base bearing on compacted fill and the top flush with final grade. Boxes shall have sufficient bracing to maintain alignment during backfilling. Knobs on cover shall be parallel to pipe. Remove any sand or undesirable fill from valve box.

3.02 HYDRANTS

- A. Hydrants shall be set at the locations designated by the County and/or as shown on the Drawings and shall be bedded on a firm foundation. A drainage pit on crushed stone as shown on the Drawings shall be filled with gravel or crushed stone and satisfactorily compacted. During backfilling, additional gravel or crushed stone shall be brought up

around and 6" over the drain port. Each hydrant shall be set in true vertical alignment and shall be properly braced. Concrete thrust blocks shall be placed between the back of the hydrant inlet and undisturbed soil at the end of the trench. Minimum bearing area shall be as shown on the plans. Felt paper shall be placed around the hydrant elbow prior to placing concrete. CARE MUST BE TAKEN TO ENSURE THAT CONCRETE DOES NOT PLUG THE DRAIN PORTS. Concrete used for backing shall be as specified herein.

- B. When installations are made under pressure, the flow of water through the existing main shall be maintained at all times. The diameter of the tap shall be a minimum of 2" less than the inside diameter of the branch line.
- C. The entire operation shall be conducted by workmen thoroughly experienced in the installation of tapping sleeves and valves, and under the supervision of qualified personnel furnished by the manufacturer. The tapping machine shall be furnished by the Contractor if tap is larger than 12" in diameter.
- D. The Contractor shall determine the locations of the existing main to be tapped to confirm the fact that the proposed position for the tapping sleeve will be satisfactory and no interference will be encountered such as the occurrence of existing utilities or of a joint or fitting at the location proposed for the connection. No tap will be made closer than 30" from a pipe joint.
- E. Tapping valves shall be set in vertical position and be supplied with a 2" square operating nut for valves 2" and larger. The valve shall be provided with an oversized seat to permit the use of full sized cutters.
- F. Tapping sleeves and valves with boxes shall be set vertically or horizontally as indicated on the Drawings and shall be squarely centered on the main to be tapped. Adequate support shall be provided under the sleeve and valve during the tapping operation. Sleeves shall be no closer than 30" from water main joints. Thrust blocks shall be provided behind all tapping sleeves. Proper tamping of supporting earth around and under the valve and sleeve is mandatory. After completing the tap, the valve shall be flushed to ensure that the valve seat is clean.

3.03 SHOP PAINTING

Ferrous surfaces of valves and appurtenances shall receive a coating of rust-inhibitive primer. All pipe connection openings shall be capped to prevent the entry of foreign matter prior to installation.

3.04 FIELD PAINTING

All metal valves and appurtenances specified herein and exposed to view shall be painted.

All above ground potable water main valves shall be painted safety blue.

3.05 INSPECTION AND TESTING

Completed pipe shall be subjected to hydrostatic pressure test for two hours at 180 psi. All leaks shall be repaired and lines retested as approved by the County. Prior to testing, the pipelines shall be supported in an approved manner to prevent movement during tests.

END OF SECTION

SECTION 02720 SANITARY SEWER BYPASS PUMPING

PART 1 GENERAL

1.01 SCOPE

The Contractor shall furnish all labor, materials, equipment and incidentals required to maintain existing and anticipated flows within the affected portion of the collection system throughout the construction period.

1.02 PUBLIC IMPACTS

The contractor shall not create a public nuisance due to excessive noise or dust, nor impact the public with flooding of adjacent lands, discharge of raw sewage, or release of other potential hazards, nor shall he encroach on or limit access to adjacent lands. No extra charge may be made for increased costs to the contractor due to any of the above.

1.03 SUBMITTALS

- A. The Contractor shall, within 30 days of the date of the Notice to Proceed, submit to the Project Manager a detailed Pumping Plan for each site by-pass pumping will be needed. The Pumping Plan shall address all measures and systems to prevent a sanitary sewer overflow (SSO) as defined by the EPA. The Plan shall include as a minimum:
1. Working drawings and sketches showing work location, pump location, piping layout & routing. Show all proposed encroachment and access impacts on adjacent properties or facilities.
 2. Pump, control, alarm and pipe specifications or catalog cuts. Detailed sketch of controls and alarm system.
 3. Power requirements and details on methods to provide by-pass power or fueling.
 4. Calculation and determination of response times to prevent an SSO after a high water alarm. If anticipated peak flows are 750 G.P.M. or greater, an operator is required on site at all times pump is in service. If the anticipated peak flows are less than 750 G.P.M. an operator may not be required to be on site at all times; show operator on-site schedule.
 5. Procedures to be taken in case of power, pump, or piping failures; including contact names and numbers for emergency notifications.
 6. Frequency and specific responsibility for monitoring pump operation, fuel levels, pump maintenance and entire length of piping.

PART 2 PRODUCTS

2.01 EQUIPMENT

- A. Pumps:
1. By-pass pumping system shall consist of at least a primary pump and a backup pump. Each pump shall have a minimum pumping capacity of 150% of the anticipated peak flows. When bypassing a pump station, 150% of the lift station capacity (G.P.M. & T.D.H) shall be provided.
 2. Pumps shall be low noise or sound attenuated. The noise level at any operating

condition, in any direction, shall not exceed 70dBA at a distance of twenty-three (23) feet (7 meters) from the pump and/or power source.

B. Controls:

The by-pass pump system shall be equipped with automatic controls and an alarm system. The automatic controls will automatically start the backup pump in the event of a high water condition or failure of the primary pump. The alarm system will immediately notify the Contractor of a pump failure or high water condition.

C. Pipe:

Pipe shall be of adequate size and capacity to match the pumps. Pipe type and materials will depend on the particulars of the site conditions, and shall be detailed in the Pumping Plan. Contractor will provide all connections.

PART 3 EXECUTION

3.01 SITE CONDITIONS

Site conditions will vary by site. Contractor is responsible to determine and address requirements such as traffic control, excavation, connections & fittings, impacts on access to adjacent properties, routing and support of by-pass piping, etc., in the Pumping Plan.

3.02 ON-SITE MONITORING

- A. All by-pass operations where the anticipated flow rates are 750 G.P.M or greater shall require an employee on-site at all times (full-time on-site monitoring attended by personnel experienced with the pumps and controls, with demonstrated ability to monitor, turn on & off, and switch between pumps while the by-pass pump system is in service.
- B. By-pass operations where the anticipated flow rates are less than 750 G.P.M may not require an employee on-site at all times while the by-pass pump system is in operation. The Contractor shall have personnel experienced with the pumps and controls on site within the calculated response time to prevent an SSO after a high water alarm.
- C. During by-pass operations, the Contractor shall have posted on site with the permit, a copy of the approved Plan and the name and 24-hour contact number of the primary response person, the job site superintendent, and the construction company owner.

3.03 OPERATIONS

- A. The Contractor is responsible for securing and providing power, fuel, site security, traffic control and all other supplies, materials and permits required for the by-pass pumping.
- B. Contractor shall demonstrate automatic pump switching and alarm system to the satisfaction of: the County inspector, Project Manager, or Lift Stations Superintendent prior to beginning by-pass pumping. Satisfactory demonstration shall be documented by the inspector's, PM's or Lift Station Superintendent's dated signature on the posted copy of the approved Pumping Plan.

3.04 DAMAGE RESTORATION & REMEDIATION

- A. The Contractor shall be responsible for any pre-pump notifications, all restoration of pre-pump conditions and any damage caused by by-pass operations.
- B. Should there be an SSO caused by or as a direct result of the by-pass pumping, the contractor is responsible for all immediate & long term response, notifications, clean up, mitigation, etc. Copies of all written response plans, notifications, documentation, mitigation plans, etc., shall be submitted to the County Project Manager.

END OF SECTION

SECTION 02999 MISCELLANEOUS WORK AND CLEANUP

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. This Section includes items and operations that are not specified in detail as separate items, but may be sufficiently described as to the kind and extent of work involved. The Contractor shall furnish all labor, materials, equipment and incidentals necessary to complete all work under this Section.
- B. The work of this Section may include, but is not limited to the following:
1. Restoration of roads, sidewalks, driveways, curbing and gutters, fences, guardrails, lawns, shrubbery and any other existing items damaged or destroyed.
 2. Crossing utilities.
 3. Relocation of existing water, reclaim water, or sewer lines less than four-inches diameter, water and sanitary sewer services, low pressure gas lines, telephone lines, electric lines, cable TV lines as shown on the Contract Drawings.
 4. Restoring easements (servitudes) and rights-of-way.
 5. Clean up.
 6. Incidental work (project photographs, testing, shop drawings, traffic control, record drawings, etc.).
 7. Excavation and Embankment - As defined in the Florida Department of Transportation Standard Specifications for Road and Bridge Construction (1991 Edition or latest revision).

1.02 SUBMITTAL OF LUMP SUM BREAKDOWN

Contractor shall submit to the Engineer a breakdown of the lump sum bid for Miscellaneous Work and Cleanup Item in the Proposal within 10 days after date of Notice to Proceed.

1.03 WORK SPECIFIED UNDER OTHER SECTIONS

All work shall be completed in a workmanlike manner by competent workmen in full compliance with all applicable sections of the Contract Specifications.

PART 2 PRODUCTS

2.01 MATERIALS

Materials required for this Section shall equal or exceed materials that are to be restored. The Contractor may remove and replace or reuse existing materials with the exception of paving.

PART 3 EXECUTION

3.01 RESTORING OF ROADS, CURBING, FENCES, AND GUARDRAILS

- A. The Contractor shall protect existing curbing. If necessary, curbing shall be removed from joint to joint and replaced after backfilling. Curbing damaged during construction because of the Contractor's negligence or convenience, shall be replaced with curbing of equal quality and dimension at no cost to the Owner.
- B. At the locations necessary for the Contractor to remove, store and replace existing fences and guardrails during construction, the sections removed shall be only at the direction of the Engineer. If any section of fence is damaged due to the Contractor's negligence, it shall be replaced at no cost to the Owner with fencing equal to or better than that damaged and the work shall be satisfactory to the Engineer.
- C. Guardrails in the vicinity of the work shall be protected from damage by the Contractor. Damaged guardrails shall be replaced in a condition equal to those existing.
- D. Road crossings shall be restored in accordance with the Contract Documents and current FDOT Standards. Compensation for road restoration shall be included under the Road Restoration Bid Item if specified or under Miscellaneous Cleanup if it is not specified.

3.02 CROSSING UTILITIES

This item shall include any extra work required in crossing culverts, water courses, drains, water mains and other utilities, including all sheeting and bracing, extra excavation and backfill, or any other work required or implied for the proposed crossing, whether or not shown on the Drawings.

3.03 RELOCATIONS OF EXISTING GAS LINES, TELEPHONE LINES, ELECTRIC LINES, AND CABLE TV LINES

The Contractor shall notify the proper utility involved when relocation of these utility lines is required. The Contractor shall coordinate all relocation work by the utility so that construction shall not be hindered.

3.04 RESTORING THE EASEMENTS AND RIGHTS-OF-WAY

The Contractor shall be responsible for all damage to private property due to his operations. He shall protect from injury all walls, fences, cultivated shrubbery, pavement, underground facilities, including water, sewer and reclaimed water lines and services, or other utilities which may be encountered along the easement. If removal and replacement is required, it shall be done in a workmanlike manner, at his expense, so that the replacement are equivalent to that which existed prior to construction.

END OF SECTION

DIVISION 3 CONCRETE

SECTION 03200 CONCRETE REINFORCEMENT

PART 1 GENERAL

1.01 WORK INCLUDED

- A. Reinforcing steel bars and welded steel wire fabric for cast-in-place concrete, complete with tie wire.
- B. Support chairs, bolsters, bar supports and spacers, for reinforcing.

1.02 QUALITY ASSURANCE

Perform concrete reinforcing work in accordance with ACI 318 unless specified otherwise in this Section.

1.03 REFERENCES

- A. ACI 318 - Building Code Requirements for Reinforced Concrete.
- B. ASTM A185 - Welded Steel Wire Fabric for Concrete Reinforcement.
- C. ASTM A615 - Deformed and Plain Billet Steel Bars for Concrete Reinforcement.
- D. CRSI 63 - Recommended practice for placing reinforcing bars.
- E. CRSI 65 - Recommended practice for placing bar supports, specifications and nomenclature.
- F. ACI 315 - American Concrete Institute - Manual of Standard Practice.

1.04 SHOP DRAWINGS

- A. Submit shop drawings in accordance with Contract Documents.
- B. Indicate bar sizes, spacings, locations and quantities of reinforcing steel and wire fabric, bending and cutting schedules and supporting and spacing devices.
- C. Manufacturer's Literature: Manufacturer's specifications and installation instructions for splice devices.

PART 2 PRODUCTS

2.01 REINFORCING

- A. Reinforcing steel: Grade 60, Minimum Yield Strength 60,000 psi, deformed billet steel bars, ASTM A615; plain finish.

- B. Welded steel wire fabric: Deformed wire, ASTM A497; smooth wire ASTM A185 in flat sheets; plain finish.

2.02 ACCESSORY MATERIALS

- A. Tie wire: Minimum 16 gauge annealed type, or patented system accepted by County.
- B. Chairs, bolsters, bar supports, spacers: Sized and shaped for strength and support of reinforcing during construction conditions.
- C. Special chairs, bolsters, bar supports, spacers (where adjacent to architectural concrete surfaces): Stainless steel type sized and shaped as required.

2.03 FABRICATION

- A. Fabricate concrete reinforcing in accordance with ACI 315.
- B. Locate reinforcing splices, not indicated on Drawings, at points of minimum stress. Location of splices shall be reviewed by County.
- C. Where indicated, weld reinforcing bars in accordance with AWS D12.1.

PART 3 EXECUTION

3.01 PLACEMENT

- A. Reinforcing shall be supported and secured against displacement. Do not deviate from true alignment.
- B. Before placing concrete, ensure reinforcing is clean, free of loose scale, dirt, or other foreign coatings which would reduce bond to concrete.

3.02 QUALITY ASSURANCE

- A. Acceptable Manufacturers: Regularly engaged in manufacture of steel bar and welded wire fabric reinforcing.
- B. Installer Qualifications: Three years' experience in installation of steel bar and welded wire fabric reinforcing.
- C. Allowable Tolerances:
 - 1. Fabrication:
 - a. Sheared length: +1 in.
 - b. Depth of truss bars: +0, -1/2 in.
 - c. Stirrups, ties and spirals: $\pm 1/4$ in.
 - d. All other bends: ± 1 in.
 - 2. Placement:
 - a. Concrete cover to form surfaces: $\pm 1/4$ in.
 - b. Minimum spacing between bars: 1 in.
 - c. Top bars in slabs and beams:
 - (1) Members 8 in. deep or less: $\pm 1/4$ in.
 - (2) Members more than 8 in.: $\pm 1/2$ in.

- d. Crosswise of members: Spaced evenly within 2 in. of stated separation.
- e. Lengthwise of members: Plus or minus 2 in.
3. Maximum bar movement to avoid interference with other reinforcing steel, conduits, or embedded items: 1 bar diameter.

3.04 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver reinforcement to project site in bundles marked with metal tags indicating bar size and length.
- B. Handle and store materials to prevent contamination.

3.05 INSTALLATION

- A. Placement:
 1. Bar Supports: CRSI 65.
 2. Reinforcing Bars: CRSI 63.
- B. Steel Adjustment:
 1. Move within allowable tolerances to avoid interference with other reinforcing steel, conduits, or embedded items.
 2. Do not move bars beyond allowable tolerances without concurrence of County.
 3. Do not heat, bend, or cut bars without concurrence of County.
- C. Splices:
 1. Lap splices: Tie securely with wire to prevent displacement of splices during placement of concrete.
 2. Splice devices: Install in accordance with manufacturer's written instructions.
 3. Do not splice bars without concurrency of County, except at locations shown on Drawings.
- D. Wire Fabric:
 1. Install in longest practicable length.
 2. Lap adjoining pieces one full mesh minimum, and lay splices with 16-gauge wire.
 3. Do not make end laps midway between supporting beams, or directly over beams of continuous structures.
 4. Offset end laps in adjacent widths to prevent continuous laps.
- E. Cleaning: Remove dirt, grease, oil, loose mill scale, excessive rust, and foreign matter that will reduce bond with concrete.
- F. Protection During Concreting: Keep reinforcing steel in proper position during concrete placement.

END OF SECTION

SECTION 03300 CAST-IN-PLACE CONCRETE

PART 1 GENERAL

1.01 WORK INCLUDED

Poured-in-place concrete slabs, thrust blocks, pile caps and pipe support cradles.

1.02 QUALITY ASSURANCE

Perform cast-in-place concrete work in accordance with ACI 318, unless specified otherwise in this Section.

1.03 TESTING LABORATORY SERVICES

- A. Inspection and testing will be performed by the testing laboratory currently under contract to Manatee County in accordance with the Contract Documents.
- B. Provide free access to work and cooperate with appointed firm.
- C. Submit proposed mix design of each class of concrete to inspection and testing firm for review prior to commencement of work.
- D. Tests of cement and aggregates may be performed to ensure conformance with requirements stated herein.
- E. Three concrete test cylinders will be taken for every 100 cu. yds. or part thereof of each class of concrete placed each day. Smaller pours shall have cylinders taken as directed by the County.
- F. One slump test will be taken for each set of test cylinders taken.

1.04 REFERENCES

- A. ASTM C33 - Concrete Aggregates
- B. ASTM C150 - Portland Cement
- C. ACI 318 - Building Code Requirements for Reinforced Concrete
- D. ASTM C260 - Air Entraining Admixtures for Concrete
- E. ASTM C94 - Ready-Mixed Concrete
- F. ACI 304 - Recommended Practice for Measuring, Mixing, Transporting and Placing Concrete
- G. ACI 305 - Recommended Practice for Hot Weather Concreting

PART 2 PRODUCTS

2.01 CONCRETE MATERIALS

- A. Cement: Moderate-Type II, High early strength-Type III, Portland type, ASTM C150.
- B. Fine and Coarse Aggregates: ASTM C33.
- C. Water: Clean and free from injurious amounts of oil, alkali, organic matter, or other deleterious material.

2.02 ADMIXTURES

- A. Air Entrainment: ASTM C260.
- B. Chemical: ASTM C494 Type A - water reducing admixture.

2.03 ACCEPTABLE MANUFACTURERS

Acceptable Products:

1. Pozzolith
2. WRDA

2.04 ACCESSORIES

Non-shrink grout: Premixed compound consisting of non-metallic aggregate, cement, water reducing and plasticizing agents; capable of developing minimum compressive strength of 2400 psi in 2 days and 7000 psi in 28 days.

2.05 CONCRETE MIXES

- A. Mix concrete in accordance with ASTM C94.
- B. Provide concrete of following strength:
 1. Required concrete strengths as determined by 28 day cylinders shall be as shown on the Drawings, but shall not be less than 3000 psi.
 2. Select proportions for normal weight concrete in accordance with ACI 301 3.8 Method 1, Method 2, or Method 3. Add air entraining agent to concrete to entrain air as indicated in ACI 301 Table 3.4.1.
 3. All mixes shall be in accordance with FDOT Specifications.
- C. Use set-retarding admixtures during hot weather only when accepted by County.
- D. Add air entraining agent to concrete mix for concrete work exposed to exterior.

2.06 FORMS

- A. Forms shall be used for all concrete masonry, including footings. Form shall be so constructed and placed that the resulting concrete will be of the shape, lines, dimensions, appearance and to the elevations indicated on the Drawings.
- B. Forms shall be made of wood, metal, or other approved material. Wood forms shall be constructed of sound lumber or plywood of suitable dimensions, free from knotholes and loose knots; where used for expose surfaces, boards shall be dressed and matched.

Plywood shall be sanded smooth and fitted with tight joints between panels. Metal forms shall be of an approved type for the class of work involved and of the thickness and design required for rigid construction.

- C. Edges of all form panels in contact with concrete shall be flush within 1/32-inch and forms for plane surfaces shall be such that the concrete will be plane within 1/16-inch in four feet. Forms shall be tight to prevent the passage of mortar and water and grout.
- D. Forms for walls shall have removable panels at the bottom for cleaning, inspection and scrubbing-in of bonding paste. Forms for walls of considerable height shall be arranged with tremies and hoppers for placing concrete in a manner that will prevent segregation and accumulation of hardened concrete on the forms or reinforcement above the fresh concrete.
- E. Molding or bevels shall be placed to produce a 3/4-inch chamfer on all exposed projecting corners, unless otherwise shown on the Drawings. Similar chamfer strips shall be provided at horizontal and vertical extremities of all wall placements to produce "clean" separation between successive placements as called for on the Plans.
- F. Forms shall be sufficiently rigid to withstand vibration, to prevent displacement or sagging between supports and constructed so the concrete will not be damaged by their removal. The Contractor shall be entirely responsible for their adequacy.
- G. Forms, including new pre-oiled forms, shall be oiled before reinforcement is placed, with an approved nonstaining oil or liquid form coating having a non-paraffin base.
- H. Before form material is re-used, all surfaces in contact with concrete shall be thoroughly cleaned, all damaged places repaired, all projecting nails withdrawn, all protrusions smoothed and in the case of wood forms pre-oiled.
- I. Form ties encased in concrete shall be designed so that after removal of the projecting part, no metal shall be within 1-inch of the face of the concrete. That part of the tie to be removed shall be at least 1/2-inch diameter or be provided with a wood or metal cone at least 1/2-inch in diameter and 1-inch long. Form ties in concrete exposed to view shall be the cone-washer type equal to the Richmond "Tyscru". Throughbolts or common wire shall not be used for form ties.

PART 3 EXECUTION

3.01 PLACING CONCRETE

- A. Place concrete in accordance with ACI 304.
- B. Notify County minimum 24 hours prior to commencement of concreting operations.
- C. Verify anchors, seats, plates and other items to be cast into concrete are placed, held securely and will not cause hardship in placing concrete. Rectify same and proceed with work.
- D. Maintain records of poured concrete items. Record date, location of pour, quantity, air temperature and test samples taken.
- E. Ensure reinforcement, inserts, embedded parts, formed expansion and contraction joints are not disturbed during concrete placement.

- F. Prepare previously placed concrete by cleaning with steel brush and applying bonding agent. Apply bonding agent in accordance with manufacturer's recommendations.
- G. Pour concrete continuously between predetermined construction and control joints. Do not break or interrupt successive pours such that cold joints occur.
- H. In locations where new concrete is dowelled to existing work, drill holes in existing concrete, insert steel dowels and pack solidly with non-shrink grout.
- I. Excessive honeycomb or embedded debris in concrete is not acceptable. Notify County upon discovery.
- J. Conform to ACI 305 when concreting during hot weather.

3.02 SCREEDING

Screed surfaces level, maintaining flatness within a maximum deviation of 1/8" in 10 feet.

3.03 PATCHING

Allow County to inspect concrete surfaces immediately upon removal of forms. Patch imperfections as directed. All patching procedures shall be submitted to and approved by the County prior to use.

3.04 DEFECTIVE CONCRETE

- A. Modify or replace concrete not conforming to required lines, details and elevations.
- B. Repair or replace concrete not properly placed resulting in excessive honeycomb and other defects. Do not patch, fill, touch-up, repair, or replace exposed architectural concrete except upon express direction of County for each individual area.

3.05 CONCRETE FINISHING

Provide concrete surfaces to be left exposed, columns, beams and joists with smooth rubbed finish.

3.06 CURING AND PROTECTION

Beginning immediately after placement, protect concrete from premature drying, excessively hot or cold temperatures and mechanical injury. Maintain concrete with minimal moisture loss at relatively constant temperature for a period of 7 days or until concrete strengths reaches 75% of the 28 day design strength.

Protection against moisture loss may be obtained with spray on curing compounds or plastic sheets. Protection against heat or cold may be obtained with insulated curing blankets or forms.

3.07 CONCRETE DRIVEWAY RESTORATION

Concrete driveways shall be restored with 6 inches of 3,000 psi concrete with W2.5 X W2.5, 6X6 wire mesh. Place ½ inch expansion joint between back of curb and new concrete. Area

beneath restoration shall be mechanically tamped prior to placing concrete.

3.08 CONCRETE SIDEWALK RESTORATION

Concrete sidewalks across driveways shall be restored with 6 inches of 3,000 psi concrete with W2.5 X W2.5, 6X6 wire mesh. Place ½ inch expansion joint between back of curb and new concrete. Area beneath restoration shall be mechanically tamped prior to placing concrete.

Concrete sidewalks outside of driveways shall be restored with 4 inches of 3,000 psi concrete per FDOT Design Standards, Sections 522 & 310

END OF SECTION

SECTION 03350 CONCRETE FINISHES

PART 1 GENERAL

1.01 SCOPE OF WORK

Furnish all labor, materials, equipment and incidentals required to finish cast-in-place concrete surfaces as specified herein.

1.02 SUBMITTALS

Submit to the County as provided in the Contract Documents, the proposed chemical hardener manufacturer's surface preparation and application procedures.

1.03 SCHEDULE OF FINISHES

- A. Concrete for the Project shall be finished in the various specified manners either to remain as natural concrete or to receive an additional applied finish or material under another Section.
- B. The base concrete for the following conditions shall be finished as noted and as further specified herein:
 - 1. Exterior, exposed concrete slabs and stairs - broomed finish.
 - 2. Interior, exposed concrete slabs - steel trowel finish.
 - 3. Concrete on which process liquids flow or in contact with sludge - steel trowel finish.
 - 4. Concrete where not exposed in the finished work and not scheduled to receive an additional applied finish or material - off-form finish.
 - 5. Provide concrete surfaces to be left exposed such as walls, columns, beams and joists with smooth rubbed finish.

1.04 RESPONSIBILITY FOR CHANGING FINISHES

- A. The surface finishes specified for concrete to receive additional applied finishes or materials are the finishes required for the proper application of the actual products specified under other Sections. Where different products are approved for use, it shall be the Contractor's responsibility to determine if changes in finishes are required and to provide the proper finishes to receive these products.
- B. Changes in finishes made to accommodate product different from those specified shall be performed at no additional cost to the County. Submit the proposed new finishes and their construction methods to the County for approval.

PART 2 PRODUCTS

2.01 MATERIALS

- A. Portland cement and component materials required for finishing the concrete surfaces shall be as specified in the Contract Documents.
- B. Hardener shall be Lapidolith as manufactured by Sonneborn Building Products or approved equal. Hardener shall be used on all floors, stair treads and platforms.

PART 3 EXECUTION

3.01 FORMED SURFACES

- A. Forms shall not be stripped before the concrete has attained a strength of at least 50 percent of the ultimate design strength. This is equivalent to approximately five "100 day-degrees" of moist curing.
- B. Care shall be exercised to prevent damaging edges or obliterating the lines of chamfers, rustications, or corners when removing the forms or doing any work adjacent thereto.
- C. Clean all exposed concrete surfaces and adjoining work stained by leakage of concrete, to the satisfaction of the County.
- D. Off-form finish. Fins and other projections shall be removed as approved. Tie cone holes and other minor defects shall be filled with non-shrink grout specified under the Contract Documents.

3.02 FLOORS AND SLABS

- A. Floors and slabs shall be screeded to the established grades and shall be level with a tolerance of 1/8-inch when checked with a 10 foot straight edge, except where drains occur, in which case floors shall be pitched to drains as indicated. Failure to meet either of above shall be cause for removal, grinding, or other correction as approved by the County.
- B. Following screeding as specified above, power steel trowel as follows:
 - 1. Immediately after final screeding, a dry cement/sand shake in the proportion of 2-sacks of portland cement to 350-pounds of coarse natural concrete sand shall be sprinkled evenly over the surface at the rate of approximately 500 pounds per 1,000 square feet of floor. Neat, dry cement shall not be sprinkled on the surface. This shake shall be thoroughly floated into the surface with an approved disc type power compacting machine weighing at least 200 pounds if a 20-inch disc is used or 300 pounds if a 24-inch disc is used (such as a "Kelly Float" as manufactured by the Weisner-Rapp Corporation of Buffalo, New York). A mechanical blade-type float or trowel is not acceptable for this work.
NOTE: This operation (application of the cement/sand shake) may be eliminated at the discretion of the County if the base slab concrete exhibits adequate fattiness and homogeneity.
 - 2. In lieu of power steel troweling, small areas as defined by the County shall be compacted by hand steel troweling with the dry cement/sand shake as ordered.
 - 3. The floor or slab shall be compacted to a smooth surface and the floating operation continued until sufficient mortar is brought to the surface to fill all voids. The surfaces shall be tested with a straight edge to detect high and low spots which shall be eliminated.
 - 4. Compaction shall be continued only until thorough densification is achieved and a small amount of mortar is brought to the surface. Excessive floating shall be avoided.
- C. After Paragraph 3.02 A and B procedures are accomplished, floors and slabs for particular conditions shall be completed as scheduled in one of the following finishes:

1. Wood float finish. Hand wood float, maintaining the surface tolerance to provide a grained, nonslip finish as approved.
 2. Broomed finish. Hand wood float maintaining the surface tolerance and then broom with a stiff bristle broom in the direction of drainage to provide a nonslip finish as approved.
 3. Steel trowel finish. Hand steel trowel to a perfectly smooth, hard even finish free from high or low spots or other defects as approved.
- D. Floors, stair treads and platforms shall be given a floor hardener. Application shall be according to manufacturer's instructions.

3.03 APPROVAL OF FINISHES

- A. All concrete surfaces will be inspected during the finishing process by the County.
- B. Surfaces which, in the opinion of the County, are unsatisfactory shall be refinished or reworked until approved by the County.

END OF SECTION

SECTION 03410 PRECAST CONCRETE STRUCTURES

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. The Contractor shall furnish all materials, labor and equipment and construct valve vaults, meter vaults, concrete pipe and accessory items, consisting of precast sections as shown on the Drawings and as specified herein.
- B. The forms, dimensions, concrete and construction methods shall be approved by the County in advance of construction.
- C. These Specifications are intended to give a general description of what is required, but do not purport to cover all of the structural design details which will vary in accordance with the requirements of the plans. It is, however, intended to cover the furnishing, shop testing, delivery and complete installation of all precast structures whether specifically mentioned in these Specifications or not.
- D. The supplier of the precast items shall coordinate his work with that of the Contractor to ensure that the units will be delivered and installed in the excavation provided by the Contractor, in accordance with the Contractor's construction schedule.
- E. The Contractor will ensure coordination of the precast structures fabrication with the supplier to achieve the proper structural top slab openings, spacings and related dimensions for the selected equipment frames and covers. The top slabs, frames, covers, and subsurface structures outside of roadways shall be capable of live load of 300 pounds per square foot unless noted otherwise.
- F. All interior surfaces of valve vaults and meter vaults shall be painted with two coats of coal tar epoxy paint dry film thickness of 8 mils each coat, as approved by the County.

1.02 SUBMITTALS

- A. Submit to the County in accordance with the Contract Documents, shop drawings showing details of construction, reinforcing, and joints.
- B. Shop Drawings
 - 1. Content
 - a. Dimensions and finishes.
 - b. Estimated camber.
 - c. Reinforcing and connection details.
 - d. Lifting and erection inserts.
 - e. Other items cast into members.
 - 2. Show location of unit by same identification mark placed on member.
 - 3. Include design calculations.
- C. Manufacturer's Literature: Manufacturer's recommended installation instructions.
- D. Manufacturer's certificates of material conformance with Specifications.

- E. Test Reports: Reports of tests on concrete. A minimum of three compression test cylinders will be required for each pour.

1.03 INSPECTION

- A. The quality of all materials, the process of manufacture and the finished sections shall be subject to inspection and approval by the County, or other representatives of the County. Such inspection may be made at the place of manufacture, or at the site after delivery, or at both places and the sections shall be subject to rejection at any time due to failure to meet any of the Specification requirements; even though sample sections may have been accepted as satisfactory at the place of manufacture. Sections rejected after delivery to the project site shall be marked for identification and shall be removed from the project site at once. All sections which have been damaged after delivery will be rejected and if already installed, shall be acceptably repaired, if permitted, or removed and replaced entirely at the Contractor's expense.
- B. At the time of inspection, the sections will be carefully examined for compliance with the applicable ASTM designation and these Specifications and with the approved manufacturer's drawings.
 - 1. All sections shall be inspected for general appearance, dimension, "scratch-strength", blisters, cracks, roughness, soundness, etc. The surface shall be dense and close-textured.
 - 2. All sections shall meet the manufacturing tolerance requirements of ASTM C-478 or the following casting tolerances, whichever are more severe:

Wall Thickness	$\pm 3/8"$
Inside Diameter	$\pm 3/8"$
Outside Diameter	$\pm 1/2"$
Height or Length	$\pm 3/8"$
- C. Imperfections may be repaired, subject to the approval of the County, after demonstration by the manufacturer that strong and permanent repairs result. Repairs shall be carefully inspected before final approval. Cement mortar used for repairs shall have a minimum compressive strength of 4,000 psi at the end of 7 days and 5,000 psi at the end of 28 days, when tested in 3-inch by 6-inch cylinders stored in the standard manner. Epoxy mortar may be utilized for repairs subject to the approval of the County.

PART 2 PRODUCTS

2.01 PRECAST CONCRETE SECTIONS

- A. Joints between precast concrete sections shall be set by plastic shims and filled with non-metallic non-shrink grout as specified in the Contract Documents and shown on the Drawings.
- B. The top slab sections shall be fitted with water tight hatches as specified in the Construction Drawings. The frames and covers will be sized for the openings shown on the Contract Drawings.
- C. The various precast sections shall have the inside dimensions and minimum thickness of concrete as indicated on the Drawings. All precast and cast-in-place concrete members shall conform to the Building Code Requirements for Reinforced Concrete ACI 318 and applicable ASTM Standards.

- D. Fillets shall be provided and installed in the wet wells as shown on the Drawings. They shall be constructed using concrete fill and shall conform to the Contract Documents.
- E. Precast structures shall be constructed to the dimensions as shown on the Drawings and as specified in these Specifications. Flow channels, inverts, and benches in manholes shall be precast, not constructed after installation. Provide a true curve of the largest radius possible for changes in direction of sewer and entering branch or branches.
- F. Type II cement shall be used, typically at a compressive strength of 4,000 psi, except as otherwise approved.
- G. The date of manufacture and the name or trademark of the manufacturer shall be clearly marked on the inside of each precast section.
- H. Sections shall be cured by an approved method and shall not be shipped until at least seven (7) days after having been fabricated.
- I. Each precast section manufactured in accordance with the Drawings shall be clearly marked to indicate the intended installation location. The Contractor shall be responsible for the installation of the correct precast sections in their designated locations.
- J. Wet wells, and manholes receiving flow from lift stations shall be precast with a cast in place PVC protective liner.
 - 1. The prefabricated wetwell or manhole liner shall be a non-load bearing component installed and adequately anchored inside a new precast concrete wetwell or manhole riser during the concrete casting process at the concrete precaster's manufacturing facility. The liner must be fully supported during the casting process.
 - 2. The liners shall be resistant to the chemical environment normally found in the gravity wastewater transmission systems to which they will be exposed.
 - 3. The liner shall have a warranty against defect in material and workmanship for a period of three years.
 - 4. After assembly and installation, in the field, all internal seams are to be sealed by bonding or welding per the manufacturer's standard method and details.
 - 5. Any repairs or other modifications to the liner, such as patching or sealing PVC sleeves used for pipe penetrations of the structure, shall sealed by bonding or welding per the PVC liner manufacturer's standard methods and details.

PART 3 EXECUTION

3.01 INSTALLATION

- A. The Contractor shall be responsible for handling ground water to provide firm, dry subgrade for the structure, shall prevent water rising on new poured-in-place concrete or grouted joint sections within 24 hours after placing and shall guard against flotation or other damage resulting from ground water or flooding.
- B. A minimum of an 8-inch shell base compacted layer of washed shell or crushed stone shall be placed as a foundation for the wet well base slabs and valve and/or meter vault pits.
- C. Backfill materials around the wet well and above the pipe bedding shall be select material

as specified in the Contract Documents.

- D. Precast bases, conforming to all requirements of ASTM C478 and above listed requirements for precast sections, may be used.
- E. The structure shall not be set into the excavation until the installation procedure and excavation have been approved by the County.
- F. The base may be cast-in-place concrete placed on a thoroughly compacted crushed rock subbase. The tops of the cast-in-place bases shall be shaped to mate with the precast barrel section and shall be adjusted in grade so that the top slab section is at the approximately correct elevation.
- G. Precast concrete structure sections shall be set so as to be vertical and with sections in true alignment with a 1/4-inch maximum tolerance to be allowed. The outside and inside joint shall be filled with a non-shrink grout and finished flush with the adjoining surfaces. Allow joints to set for 24 hours before backfilling. Backfilling shall be done in a careful manner, bringing the fill up evenly on all sides. The Contractor shall install the precast sections in a manner that will result in a watertight joint. Leaking joints are not acceptable.
- H. Holes in the concrete sections required for handling or other purposes shall be plugged with a non-shrink grout or by grout in combination with concrete plugs.
- I. Where holes must be cut in the precast sections to accommodate pipes, cutting shall be done prior to setting them in place to prevent any subsequent jarring which may loosen the mortar joints.
- J. Frames and hatches specified and furnished shall be cast in the cover slab prior to setting. Normal installation shall include 6" to 12" of concrete grade rings between the top of the cone section and the cover plate ring slab.

ASTM A48-74, or most recent revision, Specification for Gray Iron Castings, Class 30 or Grade 60-45-10 Ductile Iron meeting the requirements of ASTM A536-72, or most recent revision, Specification for Ductile Iron Castings. Cast in a true symmetrical pattern of tough, dense and even grained iron, free from warping, scales, lumps, blisters, sandholes, or any defects of any kind. Provide indented pattern lids with lettering as shown on the Drawings. Machine or grind frames and lids at touching surfaces to provide firm seats and prevent rocking. Remove and replace any set not matching perfectly. All frames and covers shall be designed to withstand an HS20-44 wheel loading as defined by AASHTO specifications.

- K. Manhole inserts: Watertight manhole inserts shall be 316 stainless steel and are required for all sanitary sewer manholes installed. Inserts shall be as manufactured by FRW Industries, Conroe, Texas, or approved equal. Inserts shall be complete with a self-cleaning relief valve. Neoprene gaskets shall be installed under the insert lip to insure a leakproof seal.
- L. Penetrations and connections into precast or existing structures shall be accomplished by rotary core boring.
- M. Cast in place liners shall be repaired, fitted around penetrations, sealed at joints, etc. in accordance with the manufacturer's recommendations for that liner. As a general rule, repairs, sleeves and patches shall be welded in place, glues and sealants shall not be used unless approved by the manufacturer.

3.04 TESTING

A. After constructed to its finished height and before being backfilled, each manhole shall be tested for water tightness.

1. Plug pipe lines and perform vacuum test. Observing all recommended safety measures induce a backpressure of 5.0 p.s.i. equivalent to 10" Hg (mercury). The manhole assembly is considered satisfactory if the vacuum loss is less than 1" Hg for the length of time listed in the following table:

Time of Test in Seconds			
Depth Feet	Manhole Diameter in Feet		
	4	5	6
4	10	13	16
8	20	26	32
12	30	39	48
16	40	52	64
20	50	65	80
24	60	78	96
T	5	6.5	8

Note: Add "T" seconds for each additional 2'- of depth.

- B. Failure to pass this test requires the Contractor to correct the problems and retest. The Contractor will replace leaking gaskets and/or concrete sections and retest the completed manhole. No manhole will be accepted without successfully passing this test.

END OF SECTION

DIVISION 4 MASONRY

SECTION 04220 MASONRY

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. Furnish all labor, materials, equipment and incidentals required to construct all masonry work as shown on the Drawings and specified herein.
- B. The work under this Section includes, but is not necessarily limited to the following:
 - 1. Concrete masonry units (CMU), including decorative masonry block.
 - 2. Reinforced CMU lintels.
 - 3. Masonry reinforcing, ties and anchors.
 - 4. Grouting required throughout the project.

1.02 SAMPLES

- A. Submit two samples each of concrete masonry units.
- B. Submit two samples of decorative, masonry block.
- C. Before commencing with the laying of any architectural masonry, construct on the site, where directed by the County, a sample 6 x 4 foot wall panel showing type and tooling of mortar and bond, for the County's approval. This sample wall shall remain in place for the duration of the masonry work. Remove sample panel at the completion of the work as directed by the County.

1.03 PROTECTION OF MATERIALS

- A. All perishable materials for the work of this Section shall be delivered, stored and handled so as to preclude damage of any nature. Manufactured materials, such as cement and lime, shall be delivered and stored in their original container, plainly marked with identification of material and maker. Materials in broken containers or in packages showing water marks or other evidence of damage, shall not be used and shall be removed from the site.

All masonry shall be shipped stacked with hap or straw protection or other suitable protective device, and shall be similarly stacked off the ground on the site. In addition, all masonry stored on the site shall be protected from the weather and staining with the use of tarpaulins or other covering approved by the County.

1.04 COLD WEATHER CONSTRUCTION

Masonry construction in cold weather shall conform to the applicable requirements of "Construction and Protection Recommendations for Cold Weather Masonry Construction" of the Technical Notes on Brick and Tile Construction by the Brick Institute of America.

PART 2 PRODUCTS

2.01 MATERIALS - MASONRY

A. Concrete Masonry Units:

1. Standard and light weight concrete masonry units (CMU) shall conform to ASTM C-90, Grade N, Type I, two cell hollow, load bearing units of 8" x 16" nominal face size and bed dimension as shown on the Drawings. Masonry prism strength f'_m shall be as shown on the drawings, but not less than 1250 psi.
2. CMU shall be free from substances that will cause staining for at least 18 hours and then air cured in covered storage for not less than 28 days before delivery. Units shall have a maximum linear drying shrinkage of 0.25 percent (ASTM C-426) and have a moisture content at time of delivery not exceeding 30 percent of total absorption.
3. CMU noted as fire-rated on the Drawings shall conform to Underwriters Laboratories, Inc., Standard for Concrete Masonry Units UL618, and shall have two (2) hour fire resistant rating.
4. All split rib CMU shall have 7-1/2 equally spaced 3/4-inch deep x 3/4-inch wide bevels. The projected face shall have a rough texture. Units shall be laid in horizontal stack bond.
5. Units shall be obtained from one manufacturer to insure even color and texture.
6. Provide special units required by the Drawings, including solid, corner, pilaster, lintels, and jamb units.
7. Decorative masonry block units shall be similar in quality to Number 1210, DeMaco Concrete Products, Sarasota, FL, or equal. Design pattern to be as shown on the Drawings.

- B. Acoustic concrete masonry units shall be Soundblox, Type R by the Proudfoot Company or equal. Units shall be fabricated on standard block machines using manufacturer's special molds; shall have a closed top and ends and slotted exposed face; shall have a noise reduction coefficient range (NRC) of 0.50 - 0.60 for Type R; and shall comply with ASTM-C90 for load bearing masonry units. Color of the Soundblox and mortar shall match interior color which will be submitted to the County. The Soundblox installation shall be laid in horizontal stackbond with flush joints.

2.02 REINFORCING, TIES, ANCHORS AND MISCELLANEOUS

- A. Reinforcing shall be welded wire units prefabricated in straight lengths of not less than 10 feet with matching corner and tee units fabricated from cold-drawn steel wire complying with ASTM-A82, with deformed continuous side rods and plain cross-rods, crimped for cavity wall construction, if required, and a unit width of 1-1/2 inches to 2 inches less than thickness of wall or partition. Reinforcement for decorative masonry block shall be 2 inches wide. Reinforcement shall be placed at every third course (24" o.c.).
- B. Single width reinforcement shall be truss type, fabricated with single pair of galvanized 9 gauge side rods and continuous 9 gauge cross-rods spaced not more than 16 inches on center.
- C. Galvanized dove-tailed anchor slots with anchors at 24 inches on center shall be furnished for anchorage to concrete framework or walls.
- D. Approved 16-gauge corrugated non-ferrous metal ties manufactured for use with the anchor slots provided shall be spaced at a maximum of 8 inches o.c. vertically and 30 inches o.c. horizontally.

- E. The Contractor shall provide and install miscellaneous anchors and attachment members, required both for the anchorage of his own work and that of other trades requiring attachment to masonry, which are not specifically provided under separate sections.
- F. Control joints shall be factory extruded preformed rubber gaskets conforming to ASTM D-2000 2AA-205 and shall be as manufactured by Dur-O-Wal, Hohmann and Bernard, Inc., AA Wire Products or equal. Control joints shall be installed as shown on the Drawings.
- G. Week holes shall be 1/4-inch O.D. by 4 inches long, clear plastic tubing that will not stain brickwork, by Hohmann and Barnard, Inc. or equal.
- H. Cleaning compound shall be mild, non-caustic detergent solution such as 801 Super Real Clean by Superior Manufacturing Co., or 600 Sureclean by Process Solvent Co., Inc., or equal.

2.03 MORTAR MATERIALS

- A. Portland cement shall conform to ASTM C150 Type II. Masonry cements to be used when specifically approved for colored mortar.
- B. Lime for masonry mortar shall be hydrated, conforming to ASTM C207, Type S.
- C. Sand shall be clean, durable particles, free from injurious amounts of organic matter. The sand shall conform to the limits of ASTM C144. Sand for grout shall conform to ASTM C144 or C33 as required.
- D. Water shall be free from injurious amounts of oils, acids, alkalis or organic matter, and shall be clean and fresh.
- E. Mortar proportions shall conform to ASTM C270, Type M, or as otherwise approved by the County. Ingredients shall be accurately measured by volume in boxes especially constructed for the purpose by the Contractor. Measurement by shovel will not be allowed.
- F. Grout for setting bearing plates, machinery, or any other equipment shall be mixed as recommended by the manufacturer to give the necessary consistency for placing and to give a minimum compressive strength (ASTM C-109) of 5000 psi at 7 days.
- G. All other grout shall be 1 part Portland cement and 1 part sand with a maximum aggregate size of 3/8 inch pea rock and a minimum comprehensive strength of 3000 psi in 28 days.
- H. Non-shrink non-metallic grout shall be 5 star grout as manufactured by the U.S. Grout Corp., or equal and be used in strict accordance with the manufacturer's instructions for the use intended.

2.04 FACE BRICK

Non-load bearing burned clay or shale. Size, color and texture to match existing and as approved by the County.

PART 3 EXECUTION

3.01 MORTAR

- A. Mortar shall be machine mixed in an approved type of mixer in which the quantity of water can be accurately and uniformly controlled. The mixing time shall not be less than five minutes, approximately two minutes of which shall be for mixing the dry materials and not less than three minutes for continuing the mixing after the water has been added. Where hydrated lime is used for mortar requiring a lime content, the Contractor will have the options of using the dry-mix method or first converting the hydrated lime into a putty.
- B. All CMU shall be laid in a full bed of mortar, applied to shells only. Butter the vertical joint of unit already set in the wall and all contact faces of the unit to be set. Each unit shall be placed and shoved against the unit previously laid so as to produce a well-compacted vertical mortar joint for the full shell thickness. Units shall set with all cells in a vertical position. The moisture content of the units when laid shall not exceed 35 percent of the total absorption as determined by laboratory test. Decorative masonry units shall be laid in a full bed of mortar on all four sides.
- C. All masonry units shall be laid in stretcher (running) bond unless otherwise shown. Tool dense and neat.
- D. Sizes shall be specified and called for on the Drawings, and where "Soaps" and "Splits" are used, the space between these members and the backup material shall be slushed full of mortar.
- E. Joints of all masonry shall be tooled in accordance with the following:
 - 1. Wait until unit mortar is thumbprint hard before tooling joint. This may require as much as three hours in the shade and one hour in the sun in the summertime.
 - 2. The required personnel of the Contractor shall be kept on the job after hours, if necessary, to properly tool joints.
 - 3. Both vertical and horizontal joints shall be maintained uniform in spacing.
 - 4. Joints for CMU shall be 3/8 inch.
 - 5. Joints for structural block shall be 1/4 inch.
- F. Install all frames required to be set in masonry, set masonry tightly against frames, build in all frame anchors, and fill frames solid with mortar.
- G. Control joints shall be installed at the intersection of masonry walls with structural concrete and elsewhere as detailed on the Drawings. Joints shall be raked out to a depth of 3/4 inch for the full height of the wall suitable for caulking. The maximum length, horizontally, between vertical control joints shall be 40 ft., but joints shall be located only as directed or shown. Joints shall be equal in width to the standard mortar joint.
- H. All masonry slots, chases, or openings required for the proper installations of the work of other Section shall be constructed as indicated on the Drawings or in accordance with information furnished before the work is started at the point affected. No chase shall cut into any wall constructed of hollow units after it is built, except as directed and approved by the County.
- I. Surfaces shall be brushed as work progresses and maintained as clean as it is practicable. Unfinished work shall be raked back where possible, and toothed only where absolutely necessary. Before leaving fresh or unfinished work, walls shall be fully covered and protected against rain and wind and before continuing work previously laid shall be swept

clean. To tops of walls or other unfinished work shall be protected against all damage by frost or the elements by means of waterproof paper, tarpaulins, boards or other means approved by the County.

- J. The Contractor shall build-in all miscellaneous items to be set in masonry for which placement is not specifically provided under separate Divisions, including reglets, lintels, ties, electrical panel boxes, sleeves, vents, grilles, anchors, grounds, and exterior electric conduits and fixtures, and shall cooperate with other trades whose work is to be coordinated with the work under this Section.
- K. All anchorage, attachment, and bonding devices shall be set so as to prevent slippage and shall be completely covered with mortar or grout.
- L. All ties and reinforcing for masonry shall be furnished and installed by the Contractor.
- M. Loose steel lintels shall be as shown on drawings and installed under this Section.
- N. Loose lintels shall be set in full bed or mortar and supported by solid or mortar filled hollow concrete blocks as detailed on the Drawings.
- O. Bed and grout all steel, for equipment and machinery, and items coming in contact with masonry where grouting is required, including door bucks and frames set in masonry. The Contractor shall install all anchor bolts, base plates, and seats in masonry walls, and build-in all items required for the completion of the building as they apply to masonry.

3.03 REINFORCED MASONRY

- A. Provide vertical reinforcing in filled cores of masonry units of size, spacing and locations as indicated on the Drawings and specified herein. Unless otherwise shown on the Drawings, vertical reinforcing at all exterior infill walls shall be No. 4 bars as specified in the Contract Documents and shall be placed 8'-0" on center, and vertical reinforcing at all exterior free standing walls shall be No. 5 bars placed at each corner, each opening and not greater than 8'-0" centers along straight runs.
- B. All cores containing reinforcing shall be filled, full height, with 3/8" pump mix concrete f'c = 2,500 psi with a slump of not less than 6 inches nor more than 8 inches.

3.04 CLEANING

- A. All holes in exposed masonry shall be pointed, and defective joints shall be cut out and repointed with mortar of same color as that of the original and adjoining work.
- B. Exposed masonry shall be protected against staining by wall coverings, and excess mortar shall be wiped off the surface as the work progressed.
- C. All masonry shall be cleaned with approved detergent solution in accordance with manufacturer's printed directions. No acid or metal scrapers shall be used on masonry.
- D. Before applying any cleaning agent to the entire wall, it shall be applied to a sample wall area of approximately 20 square feet in a location approved by the County. No further cleaning work may proceed until the sample area has been approved by the County, after which time the same cleaning materials and method shall be used on the remaining wall area.

3.05

WALL FLASHING

- A. Fabric wall flashing shall be installed above and below all openings in exterior masonry, at intersection of floors with exterior walls, and elsewhere as shown or noted on the Drawings. It shall be furnished and installed as shown on the Drawings.

END OF SECTION

DIVISION 5 METALS

SECTION 05500 MISCELLANEOUS METAL

PART 1 GENERAL

1.01 SCOPE OF WORK

A. Furnish all labor, equipment and incidentals required and install covers, grates, frames and other miscellaneous metals as shown on the Drawings and specified herein. The miscellaneous metal items include but are not limited to the following:

1. All metal frames, ladders, stairs, stair rails, floor opening frames including gratings and supports.
2. Prefabricated access hatches and frames.
3. Anchors and anchor bolts except those specified to be furnished with all equipment.
4. Railings, posts and supports both interior and exterior.
5. Cast iron frames, covers, grates, drain leaders and drains.
6. Bridge crane track supports.
7. Stair nosings, steel plates, overhead steel door frames, angle frames, plates and channels.
8. Exterior H.V.A.C. hoods.
9. Pump guide rail system.

1.02 COORDINATION

- A. The work in this Section shall be completely coordinated with the work of other Sections. Verify at the site both the dimensions and work of other trades adjoining items of work in this Section before fabrication and installation of items herein specified.
- B. Furnish to the pertinent trades all items included under this Section that are to be built into the work of other Sections.

1.03 SHOP DRAWINGS AND SAMPLES

- A. Detail drawings, as provided for in the Contract Documents, showing sizes of members, method of assembly, anchorage, and connection to other members shall be submitted to the County for approval before fabrication.
- B. Samples shall be submitted at the request of the County for concurrent review with Shop Drawings.

1.04 FIELD MEASUREMENTS

- A. Field measurements shall be taken at the site to verify or supplement indicated dimensions and to insure proper fitting of all items.

1.05 REFERENCED SPECIFICATIONS

- A. Unless otherwise specified, materials shall conform to the following:

Structural Steel

ASTM A36

Welded & Seamless Steel Pipe	ASTM A53
Gray Iron Castings	ASTM A48, Class 30
Galvanizing, general	ASTM A123
Galvanizing, hardware	ASTM A153
Galvanizing, assemblies	ASTM A386
Aluminum (Extruded Shapes)	6061-T6 (Alum. alloy)
Aluminum (Extruded Pipe)	6061-T6 (Alum. alloy)
Aluminum Bar Structural	6061-T6 (Alum. alloy)
Bolts and Nuts	ASTM, A307
Stainless Steel Bolts, Fasteners	AISI, Type 316
Stainless Steel Plate and Sheet, Wire	AISI, Type 316
Welding Rods for Steel	AWS Spec. for Arc Welding

PART 2 PRODUCTS

2.01 ANCHORS, BOLTS AND FASTENING DEVICES

- A. Anchors, bolts, etc., shall be furnished as necessary for installation of the work of this Section.
- B. Compound masonry anchors shall be of the type shown or required and shall be equal to Star Slug in compounded masonry anchors manufactured by Star Expansion Industries, equal by Phillips Drill Co., Rawlplug, or equal. Anchors shall be minimum "two unit" type.
- C. The bolts used to attach the various members to the anchors shall be the sizes shown or required. Stainless steel shall be attached to concrete or masonry by means of stainless steel machine bolts and iron or steel shall be attached with steel machine bolts unless otherwise specifically noted.
- D. For structural purposes, unless otherwise noted, expansion bolts shall be Wej-it "Ankr-Tite", Phillips Drill Co. "Wedge Anchors", or Hilti "Kwik-Bolt". When length of bolt is not called for on the Drawings, the length of bolt provided shall be sufficient to place the wedge portion of the bolt a minimum of 1-inch behind the reinforcing steel within the concrete. Material shall be as noted on the Drawings. If not listed, all materials shall be stainless steel.

2.02 ALUMINUM ITEMS

- A. Aluminum gratings shall be of serrated I-Bar Aluminum Alloy 6061-T6, fabricated to the depths and thicknesses shown on the Drawings and shall be Reliance Steel Products Company, I-Lok Type 7/8 R4 Aluminum Grating; IKG Industries, "Galok" Aluminum I-Bar Grating Type S194-I, or equal. All openings 2 inches and greater in diameter shall be banded with a bar of the same depth and thickness as the main bearing bars of the grating, or furnished with continuous cross bridges. Each cut bar shall be welded to the band if banding is utilized. The ends of all grating sections shall be likewise banded. Clamps and bolts used for attaching grating to supporting members shall be stainless steel. All grating shall be clamped unless noted otherwise. Clamps shall be as recommended by the manufacturer.
- B. Stair treads shall be as specified above for grating and shall have abrasive nonslip nosing.
- C. Aluminum nosing at concrete stairs shall be an extrusion of 4-inch minimum width with abrasive filled and shall be Wooster Products, Inc., Alumogrit Treads, Type 116; equal by Barry Pattern and Foundry Co.; Andco; or equal. Embedded anchors shall be furnished

with a minimum of three anchors per tread.

- D. Aluminum ladders shall be fabricated to the dimensions and details and installed as shown on the Drawings. Treads to be of cast aluminum by Dixie Metals, Inc. of Fort Lauderdale, Florida or equal.
- E. Aluminum Handrails, Mechanically Fastened Type:
 - 1. All aluminum mechanically fastened type pipe handrails and guardrails shall be clear anodized aluminum finish and installed as specified herein and indicated on the Drawings. Handrails shall be made of nominal 1-1/2 inches inside diameter pipe (Schedule 40) fabricated or seamless 6063-T6 alloy. The supplier of the handrail system shall supply all necessary fittings, rackets, transition, corner and connector pieces, toeboards, protective gaskets, etc., for a complete job at the locations, indicated on the Drawings. All mounting hardware including bolts, studs, nuts, etc., shall be stainless steel Type 316. Bends shall be smooth and accurate to the details shown. Railings shall be the "Rigid Rail System" as manufactured by Reynolds Aluminum of Reynolds Metal Company as Reynolds II pipe railing system or the "Connectorail System" as manufactured by Julius Blum & Co., Inc., Carlstadt, New Jersey. The handrail systems shall comply with all OSHA and D Section 1208.2 of the Standard Building Code.
 - 2. Spacing of posts where posts are required shall be as noted on shop drawings, but in all cases, shall be uniform and shall not exceed the requirements of OSHA and Section 1208.2 of the Standard Building Code. Shorter spacing may be used where required to maintain the maximum spacing. The fabricator of the aluminum handrail and guardrail system shall be responsible for the design and preparation of shop drawings and design calculations (signed and sealed by Florida Registered Engineer) to meet OSHA requirements and Section 1208.2 of Standard Building Code.
 - 3. All railings shall be erected in line and plumb. Field splicing and expansion compensation shall be accomplished using internal splice sleeves. Make provisions for removable railing sections as detailed and where shown on the Drawings.
 - 4. Where handrail or guardrail posts are set in concrete as per the manufacturer's requirements the posts shall be set into aluminum sheeves cast in the concrete and firmly cemented with 1651 epoxy resin by E-Bond Epoxies, Oakland Park, Florida, Moulded Reinforced Plastics, Inc., Fort Lauderdale, Florida or equal. Collars shall be placed on the posts and fastened in place, as shown and as detailed on approved shop drawings.
 - 5. Where handrail is supported from structural members, it shall be done by the use of approved sockets, flanges, brackets, or other approved means which will provide neat and substantial support for the pipe railing.
 - 6. All railing shall be properly protected by paper, or by an approved coating or by both against scratching, splashes or mortar, paint, or other defacements during transportation and erection and until adjacent work by other trades has been completed.
- F. Toeboards: Contractor shall furnish and install aluminum toeboards conforming to latest OSHA requirements on all railings and other locations where indicated on the Drawings.
 - 1. Toeboards shall consist of an extruded 6063-T6 aluminum shape bolted by means of a pipe clamp to the railing posts without requiring any drilling or welding of the toeboard to the railing posts as manufactured by Reynolds Aluminum, Julies Blum & Company, Thompson Fabricating Company or equal. Toeboards shall have

- pitched top and tear drop bottom to prevent accumulation of dirt, or other material.
2. All fastening hardware shall be Type 316 stainless steel.
- G. Kickplates, if required, shall be fabricated and installed as shown on the Drawings.
- H. Aluminum safety gate shall be fabricated of extruded aluminum.
- I. Prefabricated checkerplate aluminum floor hatches shall be Type "JD", or "KD" as manufactured by Bilco Co., Babcock-Davis Associates, Inc.; Type "AM" Inland-Ryerson Construction Products Co., Milcor Division; or equal, sized as shown. Hatches with either dimension over 3 feet-6 inches shall be double leaf type. Hatches shall be designed for a live load of 300 pounds per square foot. Hatches shall be watertight.
- J. Ship ladders shall be of all aluminum construction as detailed. Treads shall have abrasive nosing as manufactured by Reliance Steel Products Co., IKG Industries, or equal.
- K. Checkplate aluminum cover plates shall be fabricated to the details shown and installed at the locations shown.
- L. Structural aluminum angle and channel door frames shall be provided as shown on the Drawings and shall be anodized. Frames shall be fabricated with not less than three anchors on each jamb.
- M. Miscellaneous aluminum shapes and plates shall be fabricated as shown. Angle frames for hatches, beams, grates, etc., shall be furnished complete with welded strap anchors attached. Furnish all miscellaneous aluminum shown, but not otherwise detailed. Structural shapes and extruded items shall conform to the detail dimensions on the Plans within the tolerances published by the American Aluminum Association.

2.03 STEEL ITEMS

- A. Sleeves shall be steel or cast iron pipe in walls and floors with end joints as shown on the Drawings. All pipe sleeves shall have center anchor around circumference as shown.
- B. Miscellaneous steel pipe for sleeves and lifting attachments and other uses as required shall be Schedule 40 pipe fabricated according to the details as shown on the Drawings.
- C. Miscellaneous steel shall be fabricated and installed in accordance with the Drawings and shall include: beams, angles, support brackets, closure angles in roof at edge of T-beams; base plates to support ends of T-beams; door frames; splice plates, anchor bolts; lintels and any other miscellaneous steel called for on the Drawings and not otherwise specified.

2.04 CAST IRON ITEMS

- A. Outside pipe clean-out frames and covers shall be heavy duty, R-6013-R-6099 series as manufactured by Neenah Foundry Co., or equal. All outside pipe clean-outs shall be 6-inch diameter.
- B. Frames and covers for valve vaults and manholes shall be of a good quality, strong, tough even grained cast iron except as otherwise specified below. Castings shall be as manufactured by the U. S. Foundry, Neenah Foundry, Mechanics Iron Foundry, or equal. Covers to have letters "WATER", "SEWER" or "DRAIN", as applicable, embossed on top.

PART 3 EXECUTION

3.01 FABRICATION

- A. All miscellaneous metal work shall be formed true to detail, with clean, straight, sharply defined profiles and smooth surfaces of uniform color and texture and free from defects impairing strength or durability.
- B. Connections and accessories shall be of sufficient strength to safely withstand stresses and strains to which they will be subjected. Steel accessories and connection to steel or cast iron shall be steel, unless otherwise specified. Threaded connections shall be made so that the threads are concealed by fitting.
- C. Welded joints shall be rigid and continuously welded or spot welded as specified or shown. The face of welds shall be dressed flush and smooth. Exposed joints shall be close fitting and jointed where least conspicuous.
- D. Welding of parts shall be in accordance with the Standard Code of Arc and Gas Welding in Building Construction of the AWS and shall only be done where shown, specified, or permitted by the County. All welding shall be done only by welders certified as to their ability to perform welding in accordance with the requirements of the AWS Code. Component parts of built-up members to be welded shall be adequately supported and clamped or held by other adequate means to hold the parts in proper relation for welding.
- E. Welding of aluminum work shall be on the unexposed side as much as possible in order to prevent pitting or discoloration.
- F. All aluminum finish exposed surfaces, except as specified below, shall have manufacturer's standard mill finish. Aluminum handrails shall be given an anodic oxide treatment in accordance with the Aluminum Association Specification AA-C22-A41. A coating of methacrylate lacquer shall be applied to all aluminum shipment from the factory.
- G. Castings shall be of good quality, strong, tough, even-grained, smooth, free from scale, lumps, blisters, sand holes, and defects of any kind which render them unfit for the service for which they are intended. Castings shall be thoroughly cleaned and will be subjected to a hammer inspection in the field by the County. All finished surfaces shown on the Drawings and/or specified shall be machined to a true plane surface and shall be true and seat at all points without rocking. Allowances shall be made in the patterns so that the thickness specified or shown shall not be reduced in obtaining finished surfaces. Castings will not be acceptable if the actual weight is less than 95 percent of the theoretical weight computed from the dimensions shown. The Contractor shall provide facilities for weighing castings in the presence of the County showing true weights, certified by the supplier.
- H. All steel finish work shall be thoroughly cleaned, in accordance with the Contract Documents, of all loose mill scale, rust, and foreign matter before shipment and shall be given one shop coat of primer compatible with finish coats specified in Painting Section after fabrication but before shipping. Paint shall be applied to dry surfaces and shall be thoroughly and evenly spread and well worked into joints and other open spaces. Abrasions in the field shall be touched up with primer immediately after erection. Final painting is specified in the Contract Documents.
- I. Galvanizing, where required, shall be the hot-dip zinc process after fabrication. Following all manufacturing operations, all items to be galvanized shall be thoroughly cleaned, pickled,

fluxed, and completely immersed in a bath of molten zinc. The resulting coating shall be adherent and shall be the normal coating to be obtained by immersing the items in a bath of molten zinc and allowing them to remain in the bath until their temperature becomes the same as the bath. Coating shall be not less than 2 oz. per sq. ft. of surface.

3.02 INSTALLATION

- A. Install all furnished items imbedded in concrete or other masonry. Items to be attached to concrete or masonry after such work is completed shall be installed in accordance with the details shown. Fastening to wood plugs in masonry will not be permitted. All dimensions shall be verified at the site before fabrication is started.

- B. All steel surfaces to come in contact with exposed concrete or masonry shall receive a protective coating of an approved heavy bitumastic troweling mastic applied in accordance with the manufacturer's instructions prior to installation or provide a 1/32-inch neoprene gasket between the steel surface and the concrete or masonry.

- C. Where aluminum is embedded in concrete, apply a heavy coat of approved bitumastic troweling mastic in accordance with the manufacturer's instructions prior to installation.

- D. Where aluminum contacts masonry or concrete, provide a 1/32-inch neoprene gasket between the aluminum and the concrete or masonry.

- E. Where aluminum contacts a dissimilar metal, apply a heavy brush coat of zinc-chromate primer and provide a 1/32-inch neoprene gasket between the aluminum and the dissimilar metal.

Where aluminum contacts wood, apply two coats of aluminum metal and masonry paint to the wood.

END OF SECTION

DIVISION 6 WOOD AND PLASTIC

SECTION 06100 ROUGH CARPENTRY

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. Furnish all labor, materials, equipment, and incidentals necessary and install all items of carpentry work complete as shown on the Drawings and as specified herein including nailers, grounds and cants.
- B. The following list of work items is intended only as a guide to that required, the full scope being determined by the actual job conditions.
 - 1. Rough carpentry and framing, as indicated or required, including grounds, blocking, rough frames, nailing strips and strapping.
 - 2. Rough hardware, anchors and bolts, not specifically included elsewhere.
 - 3. Temporary closures.
 - 4. Installation of metal doors.
 - 5. Installation of metal wall frames and louvers.

1.02 JOB CONDITIONS

Deliver, handle and store lumber and plywood to prevent damage. Stack lumber off the ground in a manner to ensure ventilation and protection from the weather.

1.03 QUALITY ASSURANCE

Grade and Treatment Markings shall appear on lumber with seal and stamp of the inspection agency or bureau having jurisdiction.

PART 2 PRODUCTS

2.01 MATERIALS

- A. All lumber shall be of sound stock, delivered dry, and shall be fully protected at all times from injury and dampness. Split, broken, or otherwise damaged pieces will not be allowed in the work.
- B. Lumber for Blocking, Grounds and Nailers shall be S4S, either No. 2 Southern Pine, or standard grade Douglas fir, with moisture content of not more than 19%.
- C. Wood members that will contact masonry or concrete, or any wood framing or blocking member shown on the Drawings and labeled "P.T." shall be pressure treated with chromated copper arsenate or flourchrome arsenate phenol. Minimum net retention of solids preservation shall be 0.35 lbs. per cu. ft. All other permanent wood in place shall be pressure treated with any of the following: Celcure, Wolman Salts, Copperized Chromated Zinc Arsenate or Pentachlorophenol dissolved in a volatile mineral spirits solvent and bear an approved AWP1-LP-2 or LP-3 quality mark. Clear heart Redwood may be substituted for pressure treated lumber.

- D. All treatment shall be performed in accordance with the requirements of the Standard Specifications of the American Wood Preservers Association for treating wood. Apply a heavy coat of the same preservation used in treating to all surfaces cut after treatment.
- E. Nails and spikes, where sizes are not indicated or specified, shall be of suitable size and number to securely fasten and hold members in place.
- F. Plywood for project sign shall be A-A EXT-APA grade and 1-inch thick. Posts shall be same as for nailers specified in subparagraph B above.

PART 3 EXECUTION

3.01 INSTALLATION

- A. All carpentry shall be accurately cut, fitted and installed as detailed on the Drawings.
- B. Anchors shall be installed, where indicated or required, to anchor carpentry or other items securely to masonry or concrete.
- C. Forms for structural concrete work shall be as shown on the Drawings. Provide all other miscellaneous wood form work as may be required for the completion of the Work.
- D. Temporary wood doors and cloth or transparent plastic covered framed shall be provided for exterior wall openings during winter constructions.
- E. Provide wood members in lengths as long as practicable.
- F. For bolted work, bore holes of same diameter as bolts and drive bolts into place with snug fit with washers between bolt head and wood surface. Make tight at time of installation bolts and lag screws and retighten just before being enclosed by other work or at completion of work. Length of bolts shall be length to suit the condition. Embed bolts in concrete and solid masonry where possible and use expansion shields in drilled holes where not possible.
- G. Use number and size of nails to achieve rigid connections and prevent splitting. Bore holes at least one drill size smaller than nails to prevent splitting if necessary.
- H. Anchor nailers to adjacent construction with bolts 6 inches from ends and at intervals not more than 48 inches o.c. between.
- I. Install project sign where directed by the County. Sign shall remain in position for the duration of construction.
- J. Install, maintain and remove all staging for all trades required to reach all work.
- K. At completion, remove all excess materials and all resultant debris from the operations of work of this section. Leave work in neat, clean condition satisfactory for receipt of other related items of work which are to be installed under other sections.

END OF SECTION

DIVISION 7 THERMAL AND MOISTURE PROTECTION

SECTION 07100 WATERPROOFING, DAMPPROOFING AND CAULKING

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. Furnish all materials, labor, equipment, and incidentals required to perform all through wall flashing work, waterproofing, dampproofing, caulking, and related work necessary for the proper completion of the project as required by the Drawings and as specified herein.
- B. Dampproof the exterior surfaces of all exterior poured- in-place concrete walls or concrete masonry foundation walls from the top of the footings up to 6 inches below finished grade.

1.02 APPLICABLE SCHEDULE

- A. Deliver all materials in original manufacturer's packages with labels and seals intact. Handle and store in accordance with manufacturer's instructions.
- B. Inspect job conditions for defects which would prevent proper installation of caulking. Do not proceed until defects have been corrected.
- C. Caulk all exterior wall joints between metal wall panels and adjacent materials, between frames in openings and adjacent materials, between masonry and cast-in-place concrete, brick paver expansion and control joints and all other joints shown on the Drawings or required for the completion of the Work.
- D. Caulk all interior joints between frames and masonry, at tops of masonry walls, between masonry and structural concrete, expansion and control joints in ceramic tile and brick pavers, exterior window and door frames, louvers, and all other joints shown on the drawings or required for the completion of the Work.
- E. Joints noted as "caulk", "caulking", or "sealant" shall be caulked with the sealant specified herein.
- F. Furnish and place through wall flashing in exterior masonry walls as shown on the Drawings.
- G. Furnish and place vapor barrier under all building structure slabs contacting soil as specified herein.

1.03 SUBMITTALS

Submit two representative samples of any or all other proposed materials and installation method required for the work of this Section as requested by the County.

PART 2 PRODUCTS

2.01 DAMPPROOFING

- A. Dampproofing shall be Bitumastic Black Solution by the Koppers Company, Inc., Dehydrating

4 by W.R. Grace and Co., or equal.

2.02 CAULKING

- A. Caulking Compound: One component, synthetic rubber base sealant, soft curing, nonstaining, conforming to F.S. TT-S-00230 and Thiocol's Building Trade Performance Specifications for Type 1 Class B sealants. Colors shall match material receiving caulking, as directed by the County.
- B. Interior Silicone Sealant: F.S. TT-001543 for perimeter of plumbing fixtures against walls and floors and joints between laminated plastic counters and walls shall be transparent.
- C. Primer: As recommended by caulking compound manufacturer.
- D. Back-up Material: Closed cell foam polyethylene, or similar nonbituminous material as recommended by manufacturer of caulking compound and completely compatible with selected compound.

2.03 HYDRAULIC CEMENT

- A. Material for quick-set hydraulic cement shall be Waterplug as manufactured by Thoro System Products, or equal.

2.04 VAPOR BARRIER

- A. Vapor barrier shall be 10 mil thick polyethylene sheet with a vapor transmission rating of 0.20 perms. Laps between adjacent sheets shall be 10 inches minimum. Vapor barrier shall be carefully inspected by the County prior to concrete placement. Additional polyethylene sheet required for repair or replacement of damaged vapor barrier shall be furnished and installed by the Contractor as directed by the County at no additional cost to the County.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Installation of Dampproofing
 - 1. Surface to be treated shall be free from oil and dirt and shall be in the proper condition as indicated by the manufacturer prior to the application of the dampproofing material. The concrete shall have been completely cured and the surface shall be dry and free from frost at the time of application.
 - 2. Surfaces to be dampproofed shall receive two (2) heavy coats 10 mils thick, the first coat being carefully applied so that "holidays" or untreated air-bubble depressions in the surface shall be completely filled and the second coat will guarantee a 100% coating of the surface.
 - 3. Particular care shall be given to the application of dampproofing at all construction joints which are encountered.
 - 4. The number of coats specified is in addition to primer coats as recommended by the manufacturer.
- B. Installation of Caulking
 - 1. Surface Preparation: Clean metal surfaces free of grease, oil, wax, lacquer, and other

foreign residue by wiping with a clean cloth moistened with a suitable solvent. Scrape or brush masonry surfaces clean. Apply appropriate primer to contact surfaces.

2. Joint Preparation: Joints to be caulked having a depth in excess of 3/8-inch shall be packed with back-up material. Round back-up material shall be sized to require 20 percent to 5 percent compression upon insertion. In joints not of sufficient depth to allow packing, install polyethylene bond-breaking tape at back of joint. Avoid lengthwise stretching of back-up material. Cut all corners, avoid wrapping around corners.
3. Application: Apply compound with pressure flow gun with nozzle of proper size and shape to suit width of joint, promptly after mixing and with sufficient pressure to fill joint. Apply as a continuous operation horizontally in one direction and vertically from bottom to top, except joints having excessive widths where compound might sag, the joints shall be built up with excessive beads. Finish joints smooth and slightly covered.
4. Cleaning: Immediately clean adjacent material which may be soiled by caulking operation.

C. Installation of Quick-Set Hydraulic Cement

1. The surface shall be cleaned and free of dirt, loose mortar particles, paints, films, protective coatings, efflorescence, laitance, form treatments, curing compounds, and other materials.
2. Cut out crack at least 3/4 inches wide and deep, cutting back into wall slightly. Flush away all cuttings and dirt. Force water-plug into prepared crack with a round tool and smooth out. Form cove at junction.
3. To be applied under manufacturer's recommendations.

END OF SECTION

SECTION 07830 ROOF AND FLOOR HATCHES

PART 1 GENERAL

1.01 DESCRIPTION

- A. This section specifies requirements for the supply and installation of roof and floor hatches.

1.02 RELATED WORK

- A. Miscellaneous Metal - Section 05500

1.03 SHOP DRAWINGS

- A. Submit shop drawings to the Engineer for review in accordance with Section 01340 - Submittals of this specification. Drawings should give complete information regarding production and installation.
- B. Check shop drawing for required dimensions of openings.
- C. Installation shall not commence until shop drawings have been reviewed by the OWNER.

1.04 STORAGE AND PROTECTION

- A. Deliver the units to the jobsite, store and handle in original packages, in an undamaged condition, with the manufacturer's seals and labels intact.
- B. Store in waterproof and weather proof shelter, ensure prevention from damage in any form.
- C. Damaged units shall be rejected.

PART 2 PRODUCTS

2.01 MATERIALS

- A. Floor Hatches
 1. Floor hatches shall be type 316 stainless steel construction, complete with covers and 316 stainless steel locking devices, hinges and attaching hardware and automatic hold-open arm with spring assist.
 2. Hatches shall be as manufactured by Halliday Products, Inc. or approved alternative.
 3. All interior floor hatches shall be designed for 300 lbs/ft² minimum live load. All exterior floor hatches shall be designed for H20 loading unless otherwise noted.
 4. Sizes, location of door hinges and any special features of the hatches shall be as shown on the drawings and as specified hereunder.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Inspect the work of others and notify the OWNER of all adverse conditions or discrepancies which may affect the work of this section prior to submitting shop drawings. Commencement of work shall imply acceptance of all surface conditions and work of others.

3.02 COORDINATION

- A. Coordinate the work of this Section with the work of all other trades to ensure a continuous erection procedure.
- B. Confirm all opening dimensions.
- C. Provide all parts to be embedded and required templates for proper installation prior to pouring of surrounding concrete.

3.03 INSTALLATION

- A. Units shall be installed in accordance with manufacturer's installation details and recommendations.

END OF SECTION

DIVISION 9 PAINTING

SECTION 09150 CEMENT PLASTER (STUCCO)

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. Furnish all labor, materials, equipment and incidentals required to install cement plaster (stucco).

1.02 QUALITY ASSURANCE

- A. Portland Cement Plastering Standards - ASTM A42.2 and A42.3.

1.03 SUBMITTALS

- A. Submit to the County, as provided in Section 01340, a listing of brand names and types of materials proposed for use in the work of this Section.

1.04 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver materials in sealed containers and bundles, fully identified with manufacturer's name, brand, type and grade; store on pallets in dry, well ventilated space, protected from the weather, under cover and handle in accordance with manufacturer's recommendations.

1.05 JOB CONDITIONS

- A. Examine the substrates of the areas to receive the stucco and the conditions under which the work is to be performed. Notify the County, in writing, of conditions detrimental to the proper completion of the work. Do not proceed with the installation until unsatisfactory conditions have been corrected in an acceptable manner.
- B. Environmental conditions: Maintain a minimum temperature of 50 degrees F in spaces being plastered. Maintain adequate continuous ventilation in plastered spaces until plaster is dry. Protect plaster from freezing and too rapid drying. Do not plaster on rusted metal materials.
- C. Protect other work from soiling, spattering, moisture deterioration and other harmful effects which may result from plastering operations.

PART 2 PRODUCTS

2.01 MATERIALS

- A. Stucco Accessories
 - 1. Stucco accessories shall be produced from weatherproof PVC as manufactured by VinylTech Accessories, Plastic Components, Inc., or equal.
 - 2. Corner beads shall be No. 1 Corner Bead.
 - 3. Soffit external corner beads shall be No. 540 Drip Screed.
 - 4. Casing beads shall be No. 10 Casing Bead.
 - 5. Control joints shall be No. 20M Joint.
- B. Plaster Materials
 - 1. Portland cement shall conform with ASTM C150, Type I or IA.
 - 2. Lime shall be special finishing hydrated lime conforming to ASTM C206, Type S.
 - 3. Sand shall be clean, sharp, washed, natural and free from soluble salts and organic matter. Sand shall comply with ASTM C35 and when dry, shall pass No. 4 sieve.
 - 4. Fiber shall be pure manilla, glass or synthetic fiber, good quality 1/2" to 2" in length, free from grease, oil, dirt and other impurities. No asbestos will be allowed.
 - 5. Water shall be clean, fresh, potable water.

PART 3 EXECUTION

3.01 THREE COAT PLASTERING

- A. Portland cement plaster shall be three-coat work on CMU walls with a minimum thickness of 3/4". Exterior three-coat cement plaster (stucco) shall be made waterproof during and/or after application of one or more coats. Waterproofing materials shall be a product of Thoro System Products, Miami, Florida, or equal. Contractor shall be responsible for scheduling a review meeting with the supplier's technical representative and the County to determine the specific product and application techniques most appropriate for the masonry walls prior to the beginning of the stucco work.

B. Proportions and Mixing

1. All plaster shall be proportioned by weight. The materials shall be weighed by an approved weighing device. Measuring with a shovel will not be permitted.
2. All plaster shall be mechanically mixed. Hand mixing will not be permitted. Mixer to be cleaned after each batch is dumped. Retempering of partially set material is not permitted. Discard plaster which has begun to stiffen.
3. Scratch and brown coats shall be 100 lbs. Portland cement, 10 lbs. hydrated lime and not more than 300 lbs. sand. Add 2 lbs. fiber to scratch coat.
4. Finish coat shall be mixed in proportions of 100 lbs. Portland cement to 10 lbs. hydrated lime mixed with 200 lbs. sand.

C. Moisture Retention and Curing

1. Dampen previous plaster coats which have dried out prior to time for applications of next coat. Dampen with water as required for uniform suction.
2. Determine the most effective procedure for curing and the time lapse between application of coats based on climatic and job conditions. Plaster which is cracked or crazed due to improper timing and curing will not be accepted. Remove and replace defective plaster including plaster base materials, if damaged during removal of defective plaster.

3.03 CUTTING AND PATCHING

- A. Cut, patch, point-up and repair plaster as necessary to accommodate other work and to restore cracks, dents and imperfections. Repair or replace work to eliminate blisters, excessive crazing and check cracking, dryouts, efflorescence, sweat-outs and similar defects, including areas of the work which do not comply with specified tolerances, and where bonding to the substrate has failed.
- B. Provide approved procedures for protection of plaster from deterioration and damage during the remainder of the construction period.

END OF SECTION

SECTION 09865 SURFACE PREPARATION AND SHOP PRIME PAINTING

PART 1 GENERAL

1.01 SCOPE OF WORK

Furnish all labor, materials, equipment and incidentals required for the surface preparation and application of shop primers on ferrous metals, excluding stainless steels, as specified herein.

1.02 SUBMITTALS

- A. Submit to the County for approval, as provided in the Contract Drawings for shop drawings, manufacturer's specifications and data on the proposed primers and detailed surface preparation, application procedures and dry mil thickness.
- B. Submit representative physical samples of the proposed primers, if required by the County.

PART 2 PRODUCTS

2.01 MATERIALS

- A. Submerged Services: Shop primer for ferrous metals which will be subject to splash action or which are specified to be considered submerged service shall be sprayed with one coat of Koppers 654 epoxy Primer or Koppers Inertol Primer 621-FDA, dry film thickness 3.5 to 4.5 mils by Koppers Co., Inc., or equal.
- B. Nonsubmerged Services: Shop primer for ferrous metals other than those covered by paragraph 2.01 A shall be sprayed with one coat of Koppers Pug Primer, dry film thickness 3.0 to 4.0 mils by Koppers Co., Inc. or equal.
- C. Nonprimed Surfaces: Gears, bearing surfaces, and other similar surfaces obviously not to be painted shall be given a heavy shop coat of grease or other suitable rust-resistant coating. This coating shall be maintained as necessary to prevent corrosion during all periods of storage and erection and shall be satisfactory to the County up to the time of the final acceptance.
- D. Compatibility of Coating Systems: Shop priming shall be done with primers that are guaranteed by the manufacturer to be compatible with their corresponding primers and finish coats specified in the Contract Documents for use in the field and which are recommended for use together.

PART 3 EXECUTION

3.01 APPLICATION

- A. Surface Preparation and Priming:
 - 1. Non submerged components scheduled for priming, as defined above, shall be sandblasted clean in accordance with SSPC-SP-6, Commercial Grade, immediately prior to priming. Submerged components scheduled for priming, as defined above, shall be sandblasted clean in accordance with SSPC-SP-10. Near White,

- immediately prior to priming.
2. Surfaces shall be dry and free of dust, oil, grease, dirt, rust, loose mill scale and other foreign material before priming.
 3. Shop prime in accordance with approved paint manufacturer's recommendations.
 4. Priming shall follow sandblasting before any evidence of corrosion has occurred and within 24 hours.

END OF SECTION

SECTION 09900 PAINTING

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. The Contractor shall furnish all labor, tools, materials, equipment, scaffolding or other structures and incidentals necessary to complete this Contract in its entirety.
- B. The work includes painting and finishing of all new interior and exterior exposed items above and below grade and surfaces, such as structural steel, miscellaneous metals, ceilings, walls, floors, doors, frames, transoms, roof fans, construction signs, guardrails, posts, fittings, valves, tanks, equipment and all other work obviously required to be painted unless otherwise specified herein or on the Drawings. The omission of minor items in the Schedule of Work shall not relieve the Contractor of his obligation to include such items where they come within the general intent of the Specification as stated herein.
- C. The following items shall not be painted:
1. Any code-requiring labels, such as Underwriter's Laboratories and Factory Mutual, or any equipment identification, performance rating, name or nomenclature plates.
 2. Any moving parts of operating units, mechanical and electrical parts, such as valve and damper operators, linkages, sinkages, sensing devices, motor and fan shafts, unless otherwise indicated.
 3. Aluminum handrails (except where in contact with concrete) walkways, windows, louvers and grating unless otherwise specified herein.
 4. Signs and nameplates.
 5. Finish hardware.
 6. Chain link fence.
 7. Piping buried in the ground or embedded in concrete.
 8. Concealed surfaces of pipe or crawl space.
 9. Nonferrous metals, unless specifically noted otherwise.
 10. Electrical switchgear and motor control centers.
 11. Stainless steel angles, tubes, pipe, etc.
 12. Products with polished chrome, aluminum, nickel or stainless steel finish.
 13. Plastic switch plates and receptacle plates.
 14. Flexible couplings, lubricated bearing surfaces, insulation and metal and plastic pipe interior.
 15. Sprinkler heads.
 16. Lifting chain on cranes and hoists
 17. Electrical cable, festooned conductor system, cables, collector pole brackets, etc.
- D. All work shall be done in strict accordance with this Specification, the Design Drawings and the painting package, including manufacturer's printed instructions.
- E. The Contractor will obtain, at its own expense, all permits, licenses and inspections and shall comply with all laws, codes, ordinances, rules and regulations promulgated by authorities having jurisdiction which may bear on the Work. This compliance will include Federal Public Law 91-596 more commonly known as the "Occupational Safety and Health Act of 1970".

1.02 DEFINITIONS

- A. Field Painting is the painting of new or rebuilt items at the job site. Field painting shall be the responsibility of the Contractor.
- B. Shop Painting is the painting of new or rebuilt items in the shop prior to delivery to the jobsite.
- C. Abbreviations The abbreviations and definitions listed below, when used in this specification, shall have the following meanings:
 - 1. SSPC - Steel Structures Painting Council
 - 2. Exterior - Outside, exposed to weather
 - 3. Interior Dry - Inside, concealed or protected from weather
 - 4. Interior Wet - Inside, subject to immersion services
 - 5. ASTM - American Society of Test Materials
 - 6. NACE - National Association of Corrosion Engineers
 - 7. NSF - National Sanitation Foundation
 - 8. AWWA - American Water Works Association
- D. Dry Film Thickness shall be in Mils.

1.03 RESOLUTION OF CONFLICTS

- A. It shall be the responsibility of the Contractor to arrange a meeting prior to the start of painting, or flooring installation between the Contractor, the Paint Manufacturer, whose products are to be used, and the County. All aspects of surface preparation, application and coating systems as covered by this Specification will be reviewed at this meeting.
- B. Clarification shall be requested promptly from the County when instructions are lacking, conflicts occur in the Specifications, or the procedure seems improper or inappropriate for any reason.
- C. Copies of all manufacturer's instructions and recommendations shall be furnished to the County by the Painting Contractor.
- D. It shall be the responsibility of the Coating Manufacturer to have their factory representative meet in person with the Contractor and County a minimum of three times during the job as a consultant on surface preparation, mil thickness of coating and proper application of coating unless meeting is determined to be unnecessary by the County.

1.04 SUBMITTALS

- A. Contractor shall submit catalog data and cut sheets for the painting system being used if not the TNEMEC materials specified.
- B. Samples as detailed in 3.01 B shall be submitted regardless of system being used, showing each color to be used.
- C. Hazardous Material Disposal documentation shall be submitted if applicable.

PART 2 PRODUCTS

2.01 EQUIPMENT

- A. Effective oil and water separators shall be used in all compressed air lines serving spray painting and sandblasting operations to remove oil or moisture from the air before it is used. Separators shall be placed as far as practicable from the compressor.
- B. All equipment for application of the paint and the completion of the work shall be furnished by the Contractor in first-class condition and shall comply with recommendations of the paint manufacturer.
- C. Contractor will provide free of charge to the County a "Nordson-Mikrotest" or "Positest" dry film thickness gauge for ferrous metal and an OG232 "Tooke" gauge or equal for non-ferrous and cementitious surface, to be used to inspect coatings by the County and Contractor. The gauges may be used by the Contractor and returned each day to the County. County will return gauges to Contractor at completion of job.

2.02 MATERIALS

- A. All materials specified herein are manufactured by the TNEMEC Company, Inc., North Kansas City, Missouri. These products are specified to establish standards of quality and are approved for use on this Project.
- B. Equivalent materials of other manufacturers may be substituted on approval of the County. Requests for substitution shall include manufacturer's literature for each product giving the name, generic type, descriptive information and evidence of satisfactory past performance and an independent laboratory certification that their product meets the performance criteria of the specified materials.
- C. Abrasion - Fed. Test Method Std. No. 141, Method 6192, CS-17 Wheel, 1,000 grams load.
- D. Adhesion - Elcometer Adhesion Tester.
- E. Exterior Exposure - Exposed at 45 degrees facing the ocean (South Florida Marine Exposure)
- F. Hardness - ASTM D3363-74
- G. Humidity - ASTM D2247-68
- H. Salt Spray (Fog) - ASTM B117-73
- I. Substitutions which decrease the total film thickness, change the generic type of coating, or fail to meet the performance criteria of the specified materials shall not be approved. Prime and finish coats of all surfaces shall be furnished by the same manufacturer.
- J. All coatings to be shop applied must meet the requirements for volatile organic compounds (VOC) of not more than 3.5 lbs/gallon after thinning.
- K. Colors, where not specified, shall be as selected by the County or their Representative.
- L. All coatings in contact with potable water need to be NSF Certified in accordance with ANSI/NSF Standard 61.
- M. All above ground potable water mains and appurtenances shall be painted safety blue.

PART 3 EXECUTION

3.01 INSPECTION OF SURFACES

- A. Before application of the prime coat and each succeeding coat, all surfaces to be coated shall be subject to inspection by the County. Any defects or deficiencies shall be corrected by the Contractor before application of any subsequent coating.
- B. Samples of surface preparation and of painting systems shall be furnished by the Contractor to be used as a standard throughout the job, unless omitted by the County.
- C. When any appreciable time has elapsed between coatings, previously coated areas shall be carefully inspected by the County, and where, in his opinion, surfaces are damaged or contaminated, they shall be cleaned and recoated at the Contractor's expense. Recoating times of manufacturer's printed instructions shall be adhered to.
- D. Coating thickness shall be determined by the use of a properly calibrated "Nordson-Mikrotest" "Positest" Coating Thickness Gauge (or equal) for ferrous metal or an OG232 "Tooke" Paint Inspection gauge (or equal) for non-ferrous and cementitious surfaces. Please note that use of the "Tooke" gauge is classified as a destructive test.

3.02 SURFACE PREPARATION

The surface shall be cleaned as specified for the paint system being used. All cleaning shall be as outlined in the Steel Structures Painting Council's Surface Preparation Specification, unless otherwise noted. If surfaces are subject to contamination, other than mill scale or normal atmospheric rusting, the surfaces shall be pressure washed, and acid or caustic pH residues neutralized, in addition to the specified surface preparation.

3.03 STANDARDS FOR SURFACE PREPARATION

- A. Chemical and/or Solvent Cleaning: Remove all grease, oil, salt, acid, alkali, dirt, dust, wax, fat, foreign matter and contaminates, etc. by one of the following methods: steam cleaning, alkaline cleaning, or volatile solvent cleaning.
- B. Hand Tool Cleaning: Removal of loose rust, loose mill scale and loose paint to a clean sound substrate by hand chipping, scraping, sanding and wire brushing.
- C. Power Tool Cleaning: Removal of loose rust, loose mill scale and loose paint to a clean sound substrate by power tool chipping, descaling, sanding, wire brushing and grinding.
- D. Flame Cleaning: Dehydrating and removal of rust, loose mill scale and some light mill scale by use of flame, followed by wire brushing.
- E. White Metal Blast Cleaning: Complete removal of all mill scale, rust, rust scale, previous coating, etc., leaving the surface a uniform gray-white color.
- F. Commercial Grade Blast Cleaning: Complete removal of all dirt, rust scale, mill scale, foreign matter and previous coating, etc., leaving only shadows and/or streaks caused by rust stain and mill scale oxides. At least 66% of each square inch of surface area is to be free of all visible residues, except slight discoloration.

- G. Brush-Off Blast Cleaning: Removal of rust scale, loose mill scale, loose rust and loose coatings, leaving tightly-bonded mill scale, rust and previous coatings. On concrete surfaces, brush-off blast cleaning shall remove all laitance, form oils and solid contaminants. Blasting should be performed sufficiently close to the surface so as to open up surface voids, bugholes, air pockets and other subsurface irregularities, but so as not to expose underlying aggregate.
- H. Pickling: Complete removal of rust and mill scale by acid pickling, duplex pickling or electrolytic pickling (may reduce the resistance of the surface to corrosion, if not to be primed immediately).
- I. Near-White Blast Cleaning: Removal of all rust scale, mill scale, previous coating, etc., leaving only light stains from rust, mill scale and small specks of previous coating. At least 95% of each square inch of surface area is to be free of all visible residues and the remainder shall be limited to slight discoloration.
- J. Power Tool Cleaning to Bare Metal: Complete removal of rust, rust scale, mill scale, foreign matter and previous coatings, etc., to a standard as specified on a Commercial Grade Blast Cleaning (SSPC-SP-6, NACE-3) by means of power tools that will provide the proper degree of cleaning and surface profile.
- K. Visual standards "Pictorial Surface Preparation Standards for Painting Steel Surfaces", and the National Association of Corrosion Engineer, "Blasting Cleaning Visual Standards" TM-01-70 and TM-01-75 shall be considered as standards for proper surface preparation.
- L. Oil, grease, soil, dust, etc., deposited on the surface preparation that has been completed shall be removed prior to painting according to Solvent Cleaning under this Specification.
- M. Weld flux, weld spatter and excessive rust scale shall be removed by Power Tool Cleaning as per these Specifications.
- N. All weld seams, sharp protrusions and edges shall be ground smooth prior to surface preparation or application of any coatings.
- O. All areas requiring field welding shall be masked off prior to shop coating, unless waived by the County.
- P. All areas which require field touch-up after erection, such as welds, burnbacks, and mechanically damaged areas, shall be cleaned by thorough Power Tool as specified in these Specifications.
- Q. Touch-up systems will be same as original specification except that approved manufacturer's organic zinc-rich shall be used in lieu of inorganic zinc where this system was originally used. Also strict adherence to manufacturer's complete touch-up recommendations shall be followed. Any questions relative to compatibility of products shall be brought to the County's attention; otherwise, Contractor assumes full responsibility.

3.03 PRETREATMENTS

When specified, the surface shall be pretreated in accordance with the specified pretreatment prior to application of the prime coat of paint.

3.04 STORAGE

Materials shall be delivered to the job site in the original packages with seals unbroken and with legible unmutilated labels attached. Packages shall not be opened until they are inspected by the County and required for use. All painting materials shall be stored in a clean, dry, well-ventilated place, protected from sparks, flame, direct rays of the sun or from excessive heat. Paint susceptible to damage from low temperatures shall be kept in a heated storage space when necessary. The Contractor shall be solely responsible for the protection of the materials stored by himself at the job site. Empty coating cans shall be required to be neatly stacked in an area designated by the County and removed from the job site on a schedule determined by the County. County may request a notarized statement from Contractor detailing all materials used on the Project.

3.05 PREPARATION OF MATERIALS

- A. Mechanical mixers, capable of thoroughly mixing the pigment and vehicle together, shall mix the paint prior to use where required by manufacturer's instructions; thorough hand mixing will be allowed for small amounts up to one gallon. Pressure pots shall be equipped with mechanical mixers to keep the pigment in suspension, when required by manufacturer's instructions. Otherwise, intermittent hand mixing shall be done to assure that no separation occurs. All mixing shall be done in accordance with SSPC Vol. 1, Chapter 4, "Practical Aspects, Use and Application of Paints" and/or with manufacturer's recommendations.
- B. Catalysts or thinners shall be as recommended by the manufacturer and shall be added or discarded strictly in accordance with the manufacturer's instruction.

3.06 APPLICATION

- A. Paint shall be applied only on thoroughly dry surfaces and during periods of favorable weather, unless otherwise allowed by the paint manufacturer. Except as provided below, painting shall not be permitted when the atmospheric temperature is below 50 deg F, or when freshly painted surfaces may be damaged by rain, fog, dust, or condensation, and/or when it can be anticipated that these conditions will prevail during the drying period.
- B. No coatings shall be applied unless surface temperature is a minimum of 5deg above dew point; temperature must be maintained during curing.
- C. See coating schedule for actual coating systems to be used on this project.

3.07 DEW POINT CALCULATION CHART

DEW POINT CALCULATION CHART

Ambient Air Temperature - Fahrenheit

Relative Humidity	20	30	40	50	60	70	80	90	100	110	120
90%	18	28	37	47	57	67	77	87	97	107	117
85%	17	26	36	45	55	65	76	84	95	104	113
80%	16	25	34	44	54	63	73	82	93	102	110

75%	15	24	33	42	52	62	71	80	91	100	108
70%	13	22	31	40	50	60	68	78	88	96	105
65%	12	20	29	38	47	57	66	76	85	93	103
60%	11	29	27	36	45	55	64	73	83	92	101
55%	9	17	25	34	43	53	61	70	80	89	98
50%	6	15	23	31	40	50	59	67	77	86	94
45%	4	13	21	29	37	47	56	64	73	82	91
40%	1	11	18	26	35	43	52	61	69	78	87
35%	-2	8	16	23	31	40	48	57	65	74	83

SURFACE TEMPERATURE AT WHICH CONDENSATION OCCURS

Dew Point

Temperature at which moisture will condense on surface. No coatings should be applied unless surface temperature is a minimum of 5deg above this point. Temperature must be maintained during curing.

Example

If air temperature is 70 deg F and relative humidity is 65%, the dew point is 57 deg F. No coating should be applied unless surface temperature is 62 deg F minimum.

- A. No coating shall be applied unless the relative humidity is below 85%.
- B. Suitable enclosures to permit painting during inclement weather may be used if provisions are made to control atmospheric conditions artificially inside the enclosure, within limits suitable for painting throughout the painting operations.
- C. Field painting in the immediate vicinity of, or on, energized electrical and rotating equipment, and equipment and/or pipes in service shall not be performed without the approval of the County.
- D. Extreme care shall be exercised in the painting of all operable equipment, such as valves, electric motors, etc., so that the proper functioning of the equipment will not be affected.
- E. The Contractor's scaffolding shall be erected, maintained and dismantled without damage to structures, machinery, equipment or pipe. Drop cloths shall be used where required to protect buildings and equipment. All surfaces required to be clear for visual observation shall be cleaned immediately after paint application.
- F. Painting shall not be performed on insulated pipe within three (3) feet of insulation operations or on insulation whose covering and surface coat have not had time to set and dry. Painting shall not be performed on uninsulated pipe within one (1) foot of any type of connection until the connection has been made, except as directed by the County.
- G. The prime coat shall be applied immediately following surface preparation and in no case later than the same working day. All paint shall be applied by brushing, paint mitt and roller, conventional spraying, or airless spraying, using equipment approved by the paint manufacturer.
- H. Each coat of paint shall be recoated as per manufacturer's instructions. Paint shall be

considered recoatable when an additional coat can be applied without any detrimental film irregularities such as lifting or loss of adhesion.

- I. Surfaces that will be inaccessible after assembly shall receive either the full specified paint system or three shop coats of the specified primer before assembly.
- J. Finish colors shall be in accordance with the COLOR SCHEDULE and shall be factory mixed (i.e., there shall be no tinting by the Contractor, unless authorized by the County).
- K. All edges and weld seams in immersion service shall receive a "stripe coat" (applied by brush) of the 2nd coat prior to application of the full 2nd coat.
- L. All open seams in the roof area of tanks shall be filled after application of the topcoat with a flexible caulking such as Sika Flex 1A.

3.08 WORKMANSHIP

- A. The Contractor must show proof that all employees associated with this Project shall have been employed by the Contractor for a period not less than six (6) months.
- B. Painting shall be performed by experienced painters in accordance with the recommendations of the paint manufacturer. All paint shall be uniformly applied without sags, runs, spots, or other blemishes. Work which shows carelessness, lack of skill, or is defective in the opinion of the County, shall be corrected at the expense of the Contractor.
- C. The Contractor shall provide the names of at least three other projects of similar size and scope that they have successfully completed under their current company name.

3.09 APPLICATION OF PAINT

- A. By Brush and/or Rollers
 - 1. Top quality, properly styled brushes and rollers shall be used. Rollers with a baked phenol core shall be utilized.
 - 2. The brushing or rolling shall be done so that a smooth coat as nearly uniform in thickness as possible is obtained. Brush or roller strokes shall be made to smooth the film without leaving deep or detrimental marks.
 - 3. Surfaces not accessible to brushes or rollers may be painted by spray, by dauber or sheepskins, and paint mitt.
 - 4. It may require two coats to achieve the specified dry film thickness if application is by brush and roller.
- B. Air, Airless or Hot Spray
 - 1. The equipment used shall be suitable for the intended purpose, shall be capable of properly atomizing the paint to be applied and shall be equipped with suitable pressure regulators and gauges.
 - 2. Paint shall be applied in a uniform layer, with a 50% overlap pattern. All runs and sags should be brushed out immediately or the paint shall be removed and the surface resprayed.
 - 3. High build coatings should be applied by a cross-hatch method of spray application to ensure proper film thickness of the coating.
 - 4. Areas inaccessible to spray shall be brushed; if also inaccessible to brush, daubs or

- sheepskins shall be used, as authorized by the manufacturer.
5. Special care shall be taken with thinners and paint temperatures so that paint of the correct formula reaches the receiving surface.
 6. Nozzles, tips, etc., shall be of sizes and designs as recommended by the manufacturer of the paint being sprayed.
 7. The first coat on concrete surfaces in immersion service should be sprayed and back rolled.

3.10 PROTECTION AND CLEANUP

- A. It shall be the responsibility of the Contractor to protect at all times, in areas where painting is being done, floors, materials of other crafts, equipment, vehicles, fixtures, and finished surfaces adjacent to paint work. Cover all electric plates, surface hardware, nameplates, gauge glasses, etc., before start of painting work.
- B. At the option of the County during the course of this project, the Contractor will contain all spent abrasives, old paint chips, paint overspray and debris by means suitable to the County, including, but not limited to, full shrouding of the area.
- C. If shrouding is required, the Contractor must provide a complete design of the intended shroud or cover. Care must be taken not to modify or damage the structure during the use of the shroud. If damage should occur, the Contractor is held responsible for all repairs.
- D. At completion of the work, remove all paint where spilled, splashed, spattered, sprayed or smeared on all surfaces, including glass, light fixtures, hardware, equipment, painted and unpainted surfaces.
- E. After completion of all painting, the Contractor shall remove from job site all painting equipment, surplus materials and debris resulting from this work.
- F. The Contractor is responsible for the removal and proper disposal of all hazardous materials from the job site in accordance with Local, State and Federal requirements as outlined by the Environmental Protection Agency.
- G. A notarized statement shall be presented to the County that all hazardous materials have been disposed of properly including, but not limited to: name of disposal company, disposal site, listing of hazardous materials, weights of all materials, cost per pound and EPA registration number.

3.11 TOUCH-UP MATERIALS

The Contractor shall provide at the end of the Project at least one (1) gallon of each generic topcoat in each color as specified by the County for future touch-up. Two gallons may be required for (2) component materials.

3.12 ON-SITE INSPECTION

During the course of this Project, the County will reserve the option of incorporating the services of a qualified inspection service. The inspection service will be responsible for assuring the proper execution of this Specification by the successful Contractor.

3.13 STEEL - STRUCTURAL, TANKS, PIPES AND EQUIPMENT

A. EXTERIOR EXPOSURE (NON-IMMERSION)

1. System No. 73-1: Epoxy/High Build Urethane

This system is highly resistant to abrasion, wet conditions, corrosive fumes and chemical contact. Provides 3-4 times the color and gloss retention of conventional paints. Second coat to be same color or close to finish color. Specify Series 74 Endura-Shield for gloss finish.

Surface Preparation: SSPC-SP6 Commercial Blast Cleaning

Shop Coat: 66-1211 Epoxoline Primer	3.0 - 4.0		
2nd Coat: 66-Color Hi-Build Epoxoline	2.0 - 3.0		
3rd Coat: 73-Endura-Shield III	<u>2.0 - 3.0</u>		
		Dry Film Thickness	7.0 - 10.0
		Minimum	8.0 Mils

2. System No. 73-2: High Build Urethane for Marginally Cleaned Surfaces or Topcoating Existing System

This system can be used over factory finish paint or cover non-sandblasted steel and offer the high performance of a urethane coating. Specify Series 74 Endura-Shield for gloss finish.

Surface Preparation: SSPC-SP6 Commercial Blast Cleaning or SSPC-SP3 Power Tool Cleaning

Shop Coat: Manufacturer Standard Primer (or existing coating)	1.5 - 2.0		
2nd Coat: 135 Chembuild	3.0 - 5.0		
3rd Coat: 73-Color Endura-Shield	<u>2.0 - 3.0</u>		
		Dry Film Thickness	6.5 - 10.0
		Minimum	7.5 Mils

3. System No. 82-1: Silicone Alkyd Enamel - Gloss

Coating system for outstanding color and gloss retention and weatherability. This system will provide better performance than alkyd enamel, but not as good as a urethane. Series 82 includes a minimum of 30% silicone resin and conforms to SSPC-Paint 21-78, Type 1.

Surface Preparation: SSPC-SP6 Commercial Blast Cleaning

Shop Coat: 37H-77 Chem Prime	2.0 - 3.5		
2nd Coat: 23-Color Enduratone	2.0 - 3.0		
3rd Coat: 82-Color Silicone Alkyd Enamel	<u>1.0 - 2.0</u>		
		Dry Film Thickness	5.0 - 8.5
		Minimum	6.0 Mils

4. System 90-97: Zinc/Epoxy/Urethane

This system offers the added corrosion protection of a zinc rich primer. Series 90-

97 Tneme-Zinc is an organic zinc-rich primer that can be used for field touch up of a zinc primer or for touch up of galvanized surfaces that are damaged.

Surface Preparation: SSPC-SP6 Commercial Blast Cleaning

Shop Coat: 90-97 Tneme-Zinc	2.5 - 3.5		
2nd Coat: 66-Color Hi-Build Epoxoline	2.0 - 3.0		
3rd Coat: 73 Endurashield III	<u>2.0 - 3.0</u>		
		Dry Film Thickness	6.5 - 9.5
		Minimum	8.0 Mils

B. INTERIOR EXPOSURE (NON-IMMERSION)

1. System No. 69.1: High Solids Epoxy

This coating will provide maximum protection. It offers chemical and corrosion resistance for long-term protection against salt spray, moisture, corrosive fumes, and chemical attack. Series 69 is a polyamidoamine cured epoxy. Primer coat must be touched-up before second coat is applied.

Surface Preparation: SSPC-SP6 Commercial Blast Cleaning

Shop Coat: 69-1211 Epoxoline Primer II	3.0 - 5.0		
2nd Coat:			
69-Color Hi-Build Expoxoline II	<u>4.0 - 6.0</u>		
		Dry Film Thickness	7.0 - 11.0
		Minimum	9.0 Mils

2. System No.66-2: High Build Epoxy

This system will provide chemical and corrosion resistance against abrasion, moisture, corrosion fumes, chemical contact and immersion in non-potable water. Primer coat must be touched-up before second coat is applied. Substitute Series 161 for low temperature cure or quick recoats.

Surface Preparation: SSPC-SP6 Commercial Blast Cleaning

Shop Coat: 69-1211 Epoxoline Primer	3.0 - 5.0		
2nd Coat: 69-Color Hi-Build Expoxoline	<u>4.0 - 6.0</u>		
		Dry Film Thickness	7.0 - 11.0
		Minimum	9.0 Mils

3. System No. 66-6: High Build Epoxy (Over OEM Finishes)

This system is to be used over standard manufacturer's primer to offer a high performance epoxy finish. Excellent for areas of rust not able to be completely cleaned.

Surface Preparation: Spot SSPC-SP6 Commercial Blast Cleaning or SSPC- SP11 Power Tool Cleaning to Bare Metal

Shop Coat: Manufacturer's Standard (or existing coating)	1.0 - 2.0		
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2nd Coat: 50-330 Poly-Ura-Prime	2.0 - 3.0		
3rd Coat: 66-Color Hi-Build Expoxoline	<u>2.0 - 4.0</u>		
		Dry Film Thickness	5.0 - 9.0
		Minimum	7.0 Mils

C. IMMERSION

1. System No. 69-2: High Solids Epoxy (Non-Potable Water)

This system provides maximum protection in immersion service. Scarify the surface before topcoating if the Series 69 has been exterior-exposed for 90 days or longer. If primer coat is damaged, it must be touched-up before second coat is applied.

Surface Preparation: SSPC-SP10 Near-White Blast Cleaning

Shop Coat:			
69-1211 Hi-Build Epoxoline II	3.0 - 5.0		
2nd Coat:			
69-Color Hi-Build Expoxoline II	<u>6.0 - 8.0</u>		
		Dry Film Thickness	9.0 - 13.0
		Minimum	11.0 Mils

2. System No. 66-2: High Solids Epoxy (Non-Potable Water)

This system will provide chemical and corrosion resistance for protection against abrasion, moisture, corrosive fumes, chemical contact and immersion. Primer coat must be touched-up before second coat is applied. Scarify the surface before topcoating if the Series 66 has been exterior-exposed for 60 days or longer. Substitute Series 161 for low temperature cure or quick recoats.

Surface Preparation: SSPC-SP10 Near-White Blast Cleaning

Shop Coat: 66-1211 Epoxoline Primer	3.0 - 5.0		
2nd Coat: 66-Color Hi-Build Expoxoline	3.0 - 5.0		
3rd Coat: 66-Color Hi-Build Expoxoline	<u>3.0 - 5.0</u>		
		Dry Film Thickness	9.0 - 15.0
		Minimum	11.0 Mils

3. System No. 20-1: Epoxy-Polyamide (Potable Water)

This system meets American Water Works Association AWWA D 102 Inside Paint System Number 1. Series 20 meets the new requirements of approval for potable water use as established by the National Sanitation Foundation Standard 61. Substitute Series FC20 for low temperature cure or quick recoats.

Surface Preparation: SSPC-SP10 Near-White Blast Cleaning

Shop Coat:			
20-WH02 Pota-Pox (Tank White)	3.0 - 5.0		
2nd Coat: 20-1255 Pota-Pox (Beige)	4.0 - 6.0		
3rd Coat: 20-WH02 Pota-Pox (Tank White)	<u>4.0 - 6.0</u>		
		Dry Film Thickness	11.0 - 17.0
		Minimum	12.0 Mils

4. System No. 140: High Solids Epoxy (Potable Water)

Series 140 meets the new requirements of approval for potable water use as established by the National Sanitation Foundation Standard 61.

Surface Preparation: SSPC-SP10 Near-White Blast Cleaning

Shop Coat: 140-1255 Pota-Pox II (Beige)	6.0 - 8.0		
2nd Coat:			
140-WH02 Pota-Pox II (Tank White)	<u>6.0 - 8.0</u>		
	Dry Film Thickness	12.0 - 16.0	
	Minimum	14.0	Mils

5. System No. 46-30: Coal Tar-Epoxy (Non-Potable Water Only)

May be applied in a two-coat application. Review critical recoat time if utilized.

Surface Preparation: SSPC-SP10 Near-White Blast Cleaning*

One Coat: 46H-413 Hi-Build Tneme Tar	Minimum Dry Film Thickness	14.0 - 20.0
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*SSPC-SP-6 Commercial Blast Cleaning may be used for non-immersion service.

6. System No. 46-26: Coal Tar Epoxy (Non-Potable Water Only)

Must be recoated within four days at 75deg F. Higher temperature will shorten recoat time.

Surface Preparation: SSPC-SP10 Near-White Blast Cleaning*

1st Coat: 46-413 Tneme Tar	8.0 - 10.0		
2nd Coat: 46-413 Tneme Tar	<u>8.0 - 10.0</u>		
	Dry Film Thickness	16.0 - 20.0	
	Minimum	16.0	Mils

*SSPC-6 Commercial Blast Cleaning may be used for non-immersion service.

3.14 OVERHEAD METAL DECKING, JOIST

A. INTERIOR EXPOSURE

System No. 15-1: Uni-Bond

This system should be used on ceiling areas where a one-coat system is desired. Can be applied over steel, galvanized and aluminum decking, joist, beams, conduits and concrete.

Surface Preparation: Surfaces must be dry, clean and free of oil, grease and other contaminates. Allow concrete to cure 28 days.

Coating: 15-Color Uni-Bond

Dry Film Thickness 2.5 - 3.5

B. EXTERIOR EXPOSURE

System No. 135-1: Chembuild

This system can be applied over a wide variety of coatings and factory finishes. It can also be applied direct to galvanized aluminum decking, joists, conduits and tight rust.

Surface Preparation: Pressure clean to remove all dirt, oil, grease, chemicals and foreign contaminates. Remove loose paint and all rust by hand and power tool cleaning (SSPC-SP 2 & 3)

Coating: 135-Color Chembuild

Dry Film Thickness 3.0 - 5.0

3.15 MILL COATED STEEL PIPE

A. EXTERIOR/INTERIOR EXPOSURE (NON-IMMERSION)

System No. 66-3: Epoxy-Polyamide

This system can be applied directly to mill coated steel pipe without sandblasting for use in non-immersion. There may be some bleed through with the 1st coat. Do not apply over glossy varnish type mill coatings.

Surface Preparation: Surface shall be clean and dry.

1st Coat: 66-1211 Epoxoline Primer	3.0 - 4.0		
2nd Coat: 66-Color Hi-Build Epoxoline	4.0 - 6.0		
3rd Coat: (If required)	<u>(4.0 - 6.0)</u>		
	Dry Film Thickness	11.0 - 16.0	
	Minimum	11.0 Mils	

3.16 GALVANIZED STEEL - PIPE AND MISCELLANEOUS FABRICATIONS

A. EXTERIOR / (NON-IMMERSION)

System No. 73-1: Epoxy/High Build Urethane

Series 66 has excellent adhesion to galvanized steel. This system is highly resistant to abrasion, wet conditions, corrosive fumes and chemical contact. Provides 3-4 times the color and gloss retention of conventional paints. First coat to be same color as or close to the finish color. Specify Series 74 Endura-Shield for gloss finish.

Surface Preparation: SSPC-SP1 Solvent Cleaning

1st Coat: 66-Color Hi-Build Epoxoline	2.0 - 4.0		
2nd Coat: 73-Color Endura-Shield	<u>2.0 - 4.0</u>		
	Dry Film Thickness	4.0 - 8.0	
	Minimum	5.0 Mils	

B. INTERIOR EXPOSURE (NON IMMERSION) AND ALUMINUM IN CONTACT WITH

CONCRETE

System No. 66-6: Polyamide Epoxy

Surface Preparation: SSPC-SP1 Solvent Cleaning

1st Coat: 66-Color Hi-Build Epoxoline	2.0 - 4.0		
2nd Coat: 66-Color Hi-Build Epoxoline	<u>2.0 - 4.0</u>		
		Dry Film Thickness	4.0 - 8.0
		Minimum	5.0 Mils

C. IMMERSION (POTABLE WATER)

System No. 20-1: Epoxy-Polyamide (Potable Water)

Series 20 meets the new requirements of approval for potable water use as established by the National Sanitation Foundation Standard 61. Substitute Series FC20 for low temperature cure of quick recoat.

Surface Preparation: SSPC-SP 7 Brush Off Blast Cleaning

1st Coat: 20-1255 Pota-Pox Primer	3.0 - 5.0		
2nd Coat: 20-WH02 Pota-Pox Finish	<u>4.0 - 6.0</u>		
		Dry Film Thickness	7.0 -11.0
		Minimum	9.0 Mils

3.17 CHAIN-LINK FENCES

A. GALVANIZED STEEL & NON-FERROUS METAL

System No. 22-1: Oil-Cementitious

Surface Preparation: Surface shall be clean and dry

One Coat: 22-Color Galv-Gard

Dry Film Thickness 3.0 - 4.0

3.18 CONCRETE

A. EXTERIOR - ABOVE GRADE

1. System No. 52-1 Modified Epoxy - Sand Texture

Series 52 is a high build, decorative sand texture finish that hides minor surface irregularities and gives long-term protection against weather, driving rain, ultraviolet exposure, alternate freezing and thawing. Series 52 will actually become part of the concrete. Available in Series 55, Tneme-Crete smooth finish. For porous substrates, a second coat of Series 52 is required. Substitute Series 180 or 181 W.B. Tneme-Crete when specified over existing acrylic or latex coatings.

Surface Preparation: Surface shall be clean and dry.

One Coat: 52-Color Tneme-Crete

Dry Film Thickness 8.0 - 10.0

2. System No. 6-1: Acrylic Emulsion Low Sheen

If semi-gloss finish is desired, use Series 7 Tneme-Cryl SG as the second coat.

Surface Preparation: Surface must be clean and dry.

1st Coat: 6-Color Tneme-Cryl	2.0 - 3.0		
2nd Coat: 6-Color Tneme-Cryl	<u>2.0 - 3.0</u>		
		Dry Film Thickness	4.0 - 6.0
		Minimum	5.0 Mils

3. System No. 156-1: Modified Acrylic Elastomer

If texture is needed, use 157 Enviro-Crete TX (medium texture) or 159 Enviro-Crete XTX (coarse texture). For application over previously applied coatings, use TNE MEC Series 151 Elasto-Grip at 1.0 - 2.5 mils DFT prior to the application of Series 156 Enviro-Crete.

Surface Preparation: Surface must be clean and dry.

1st Coat: 156-Color Enviro-Crete	4.0 - 8.0		
2nd Coat: 156-Color Enviro-Crete	<u>4.0 - 8.0</u>		
		Dry Film Thickness	8.0 - 16.0
		Minimum	10.0 Mils

B. EXTERIOR - BELOW GRADE

1. System No. 46-61: Coal Tar Pitch Solution

Surface Preparation: Surface must be clean and dry, Level all protrusions.

1st Coat: 46-465 H.B. Tnemecol	8.0 - 12.0		
2nd Coat: 46-465 H.B. Tnemecol	<u>8.0 - 12.0</u>		
		Dry Film Thickness	16.0 - 24.0
		Minimum	16.0 Mils

2. System No. 46-31: Coal Tar-Epoxy

Surface Preparation: Surface shall be clean and dry.

One Coat: 46H-413 Hi-Build Tneme-Tar		Dry Film Thickness	14.0 - 20.0
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3. System No. 100-1: Crystalline Waterproofing

This system can be applied to concrete that is still wet or has not developed final cure. It can be used where wet surface conditions exist or where there is the potential for water intrusion due to hydrostatic pressure. Application shall be per Xypex specification manual.

Surface Preparation: Surface to be clean and roughened by Brush Blasting or Acid

Etching.

1st Coat: XYPEX Concentrate at 1.5 lbs/SY
2nd Coat: XYPEX Modified at 1.5 lbs/SY

C. EXTERIOR/INTERIOR EXPOSURE (NON-IMMERSION)

1. System No. 6-1: Acrylic Emulsion, Low Sheen (Interior/Exterior)

This system will provide a decorative coating with good exterior durability, color retention, and a high vapor transmission rate. For Semi-Gloss finish, use 7-Color Tneme-Cryl S/G.

Surface Preparation: Surface shall be clean and dry. Allow concrete to cure for 28 days.

1st Coat: 6-Color Tneme-Cryl	2.0 - 3.0		
2nd Coat: 6-Color Tneme-Cryl	<u>2.0 - 3.0</u>		
		Dry Film Thickness	4.0 - 6.0
		Minimum	5.0 Mils

2. System No. 66-4: Epoxy-Polyamide (Interior/Exterior)

Series 66 provides excellent protection from abrasion, moisture, corrosive fumes and chemical contact. For exterior exposures, topcoat with Series 73, or 74 Endura-Tone for gloss and color retention.

Surface Preparation: Surfaces shall be clean and dry. Allow concrete to cure for 28 days. SSPC-SP-7 Brush-Off Blast Clean.

1st Coat: 66-Color Hi-Build Epoxoline	3.0 - 5.0		
2nd Coat: 66-Color Hi-Build Epoxoline	<u>4.0 - 6.0</u>		
		Dry Film Thickness	7.0 -11.0
		Minimum	9.0 Mils

3. System No. 83-1: High Solids Catalyzed Epoxy (Interior)

Surface Preparation: Surface shall be clean and dry. Allow concrete to cure for 28 days. SSPC-SP-7 Brush Off Blast Clean. Concrete block surfaces: Allow to cure 28 days. Level fins, protrusions and mortar splatter.

1st Coat: 83-Color Ceramlon II	6.0 - 10.0		
2nd Coat: 83-Color Ceramlon II	<u>6.0 - 10.0</u>		
		Dry Film Thickness	12.0 - 20.0
		Minimum	14.0 Mils

D. IMMERSION - POTABLE & NON-POTABLE WATER

1. System No. 66-4: Epoxy Polyamide (Non-Potable Water)

Surface irregularities and bug holes should be filled to a smooth uniform appearance as required with TNEMEC Series 63-1500 Filler and Surfacer.

Surface Preparation: SSPC-SP-7 Brush-Off Blast Cleaning

1st Coat: 66-Color Hi-Build Epoxoline	4.0 - 6.0		
2nd Coat: 66-Color Hi-Build Epoxoline	<u>4.0 - 6.0</u>		
		Dry Film Thickness	8.0 - 12.0
		Minimum	10.0 Mils

2. System No. 104-5: High Solids Epoxy (Non-Potable Water)

Surface irregularities and bug holes should be filled to a smooth uniform appearance as required with TNEMEC Series 63-1500 Filler and Surfacer.

Surface Preparation: SSPC-SP-7 Brush-Off Blast Cleaning

1st Coat: 104-1255 H.S. Epoxy Primer	6.0 - 10.0		
2nd Coat: 104 Color H.S. Epoxy	<u>6.0 - 10.0</u>		
		Dry Film Thickness	12.0 - 20.0
		Minimum	14.0 Mils

3. System No. 46-31: Coal Tar-Epoxy (Non-Potable Water)

May be applied in a two-coat application. Review critical recoat time is utilized. Surface irregularities and bugholes should be filled to a smooth uniform appearance as required with TNEMEC Series 63-1500 Filler and Surfacer.

Surface Preparation: Brush-Off Blast Cleaning

One Coat: 46H-413 Hi-Build Tneme-Tar		Dry Film Thickness	14.0-20.0
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4. System No. 45-27: Coal Tar Epoxy (Non-Potable Only)

Must be recoated within four days at 75deg F. Higher temperature will shorten recoat time.

Surface Preparation: Brush-Off Blast Cleaning

1st Coat: 46-413 Tneme Tar	8.0 - 10.0		
2nd Coat: 46-413 Tneme Tar	<u>8.0 - 10.0</u>		
		Dry Film Thickness	16.0 - 20.0
		Minimum	16.0 Mils

5. System No. 20-2 Epoxy-Polyamide (Potable Water)

This system meets American Water Works Association AWWA D 102 Inside System No. 1. Series 20 meets the new requirements of approval for potable water use as established by the National Sanitation Foundation Standard 61. Surface irregularities and bug holes should be filled to a smooth uniform appearance as required with TNEMEC Series 63-1500 Filler and Surfacer. (NSF Standard 61 approved). Substitute Series FC20 for low temperature cure or quick recoats.

Surface Preparation: SSPC-SP10 Near White Blast Cleaning

1st Coat: 20-1255 Pota-Pox	4.0 - 6.0		
2nd Coat: 20-WH02 Pota-Pox Finish	<u>4.0 - 6.0</u>		
		Dry Film Thickness	8.0 - 12.0
		Minimum	10.0 Mils

6. System No. 139-2: Epoxy-Polyamine (Potable Water)

Series 139 meets the new requirements of approval for potable water use as established by the National Sanitation Foundation Standard 61. Surface irregularities and bug holes should be filled to a smooth uniform appearance as required with TNEMEC Series 63-1500 Filler and Surfacer. (NSF Standard 61 approved.)

Surface Preparation: SSPC-SP10 Near-White Blast Cleaning

1st Coat: 139-1255 Pota-Pox II	6.0 - 8.0		
2nd Coat: 139-WH02 Pota-Pox II	<u>6.0 - 8.0</u>		
		Dry Film Thickness	12.0 - 16.0
		Minimum	14.0 Mils

E. INTERIOR EXPOSURE (NON-IMMERSION)

1. System No. 104-3: High Solids Epoxy

This system will produce a slick, tile-like finish that has excellent chemical and water resistance. Surface will be easy to clean.

Surface Preparation: Surface to be clean and dry.

1st Coat: 104-Color H.S. Epoxy	6.0 - 8.0		
2nd Coat: 104-Color H.S. Epoxy	<u>6.0 - 8.0</u>		
		Dry Film Thickness	12.0 - 16.0
		Minimum	14.0 Mils

2. System No. 113-1: Acrylic-Epoxy Semi-Gloss

This system will provide high performance and can be applied directly over existing coatings without lifting. Can be used when low odor is required during application. Specify Series 114 Tneme-Tuffcoat for Gloss Finish.

Surface Preparation: Surface must be clean and dry.

One Coat: 113-Color Tneme-Tuffcoat		Dry Film Thickness	4.0 - 6.0
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3.19 CONCRETE FLOORS

A. EPOXY FLOOR COATINGS

1. System No. 67-1: Epoxy-Polyamide

This system will provide a durable, long-wearing coating that bonds tightly to

concrete and stands up under heavy foot traffic, frequent cleaning and spillage of water, oil, grease, or chemical.

Surface Preparation: Acid Etch or Brush-Off Blast Cleaning

1st Coat: 67-Color Tnema-Tread	2.0 - 3.0		
2nd Coat: 67-Color Tnema-Tread	<u>2.0 - 3.0</u>		
		Dry Film Thickness	4.0 - 6.0
		Minimum	5.0 Mils

2. System No. S67-1: Epoxy-Polyamide (Non-Skid)

This system will provide the same protection and durability as System 67-1 with the addition of a non-skid finish.

Surface Preparation: Acid Etch or Brush-Off Blast Cleaning

1st Coat: S67-Color Tneme-Tread	2.0 - 3.0		
2nd Coat: 67-Color Tneme-Tread	<u>2.0 - 3.0</u>		
		Dry Film Thickness	4.0 - 6.0
		Minimum	5.0 Mils

3. System No. 73-12: Epoxy/Urethane

This system will provide maximum protection against chemical splash and spillage, wet conditions and abrasion. Specify Series 70 Endura-Shield for Gloss finish. First coat must be thinned 20% prior to application. For non-skid finish, specify Series S67 Tneme-Tread for the first and second coat.

Surface Preparation: Acid Etch or Brush-Off Blast Cleaning

1st Coat: 67-Color Tneme-Tread	2.0 - 3.0		
2nd Coat: 67-Color Tneme-Tread	2.0 - 3.0		
3rd Coat: 71-Color Endura-Shield	<u>1.5 - 2.5</u>		
		Dry Film Thickness	5.5 - 8.5
		Minimum	6.5 Mils

4. System No. 281-1: High Build Polyamine-Epoxy Floor

Please refer to manufacturer's Installation Guide and Technical Data for proper installation.

Surface Preparation: Abrasive blast cleaning (refer to Installation Guide of manufacturer).

1st Coat: 201 Epoxoprime	6.0 - 8.0		
2nd Coat: 281 Tneme-Glaze	<u>6.0 - 8.0</u>		
		Dry Film Thickness	12.0 - 16.0
		Minimum	14.0 Mils

5. System No. 221/281: Functional Flooring (Non-Slip)

Please refer to manufacturer's Installation Guide and Technical Data for proper

installation.

Surface Preparation: Abrasive blast cleaning (refer to Installation Guide of manufacturer).

1st Coat: 201 Epoxoprime	6.0 - 8.0
2nd Coat: 221 Lami-Tread (2 cts. @ 1/16" ea.)	1/8"
3rd Coat: 281 Tneme-Glaze	<u>8.0 - 12.0</u>

Minimum Dry Film Thickness 1/4"+

3.20 POROUS MASONRY

A. EXTERIOR/INTERIOR EXPOSURE

1. System No. 52-2: Modified Epoxy - Sand Texture

First coat of Tneme-Crete will act as a filler coat while the second coat will completely seal and finish. Long-term life and high performance. Available in Series 55 Tneme-Crete smooth finish.

Surface Preparation: Surface shall be clean and dry.

1st Coat: 52-Color Tneme-Crete	60 - 80 SF
2nd Coat: 52-Color Tneme-Crete	Per Gal/Per Coat

2. System No. 6-2: Acrylic Emulsion, Low Sheen

This system will fill the block and provide a sealed surface. For Semi-Gloss Finish, use 7-Color Tneme-Cryl S/G.

Surface Preparation: Surface shall be clean and dry.

1st Coat: 54-562 Modified Epoxy Masonry Filler		80 SF Gal
2nd Coat: 6-Color Tneme-Cryl	2.0 - 3.0	
3rd Coat: 6-Color Tneme-Cryl	<u>2.0 - 3.0</u>	

*4.0 - 6.0

*Total Dry Film Thickness of Topcoats Only.

3. System No. 66-15: Epoxy-Polyamide (Interior)

Block Filler is a modified epoxy designed for high moisture.

Surface Preparation: Surface shall be clean and dry.

1st Coat: 54-660 Epoxy Masonry Filler	100 SF/Gal	
2nd Coat: 66-Color Hi-Build Epoxoline	4.0 - 6.0	
3rd Coat: 66-Color Hi-Build Epoxoline	<u>4.0 - 6.0</u>	

*8.0 - 12.0

*Total Dry Film Thickness of Topcoats Only.

4. System No. 104-6: High Solids Epoxy (Interior Only)

This system will produce a film thickness of 16 mils. The surface will be tile-like for easy cleaning and will provide protection against chemical attack, corrosive fumes, high humidity and wash down. Backfold first coat to fill porosity.

Surface Preparation: Surface to be clean and dry.

1st Coat: 104-Color H.S. Epoxy	6.0 - 10.0		
2nd Coat: 104-Color H.S. Epoxy	<u>6.0 - 10.0</u>		
		Dry Film Thickness	12.0 - 20.0
		Minimum	14.0 Mils

5. System No. 113-1: Acrylic-Epoxy Semi-Gloss (Interior Only)

Series 113 Tneme-Tufcoat has very low odor and can be used when painting in occupied areas. Specify Series 114 Tneme-Tufcoat for a gloss finish.

Surface Preparation: Surface must be clean and dry.

1st Coat: 130 Envirofill	100 SF/Gal		
2nd Coat: 113-Color Tnema-Tufcoat*	<u>4.0 - 6.0</u>		
			**4.0 - 6.0

* Two coats may be required if applied by roller
** Total Dry Film Thickness of Topcoats Only

6. System No. 156-1: Modified Acrylic Elastomer

If texture is needed, use 157 Enviro-Crete TX (medium texture of 159 Enviro-Crete XTX - coarse texture). For application over previously applied coatings, use TNEMEC 151 Elasto-Grip at 1.0 - 2.5 mils DFT.

Surface Preparation: Surfaces must be clean and dry.

1st Coat: 130 Envirofill	100 SF/Gal		
2nd Coat: 156-Color Enviro-Crete	4.0 - 8.0		
3rd Coat: 156-Color Enviro-Crete	<u>4.0 - 8.0</u>		
		Dry Film Thickness	8.0 - 16.0
		Minimum	10.0 Mils
			(For 2nd & 3rd Coats)

3.21 GYPSUM WALLBOARD

A. INTERIOR EXPOSURE

1. System No. 111-5: Acrylic-Epoxy

Surface Preparation: Surface must be clean and dry.

1st Coat: 51-792 PVA Sealer	1.0 - 2.0
2nd Coat: 113 H.B. Tnemetufcoat*	<u>4.0 - 5.0</u>

Dry Film Thickness	5.0 - 7.0
Minimum	6.0 Mils

*Two coats may be required if application is by brush and roller.

2. System No. 66-22: Hi-Build Epoxoline

Surface Preparation: Surface must be clean and dry.

1st Coat: 51-792 PVA Sealer	1.0 - 2.0		
2nd Coat: 66-Color Hi-Build Epoxoline*	<u>4.0 - 6.0</u>		
		Dry Film Thickness	5.0 - 8.0
		Minimum	5.0 Mils

*Two coats may be required if applied by roller

3. System No. 6-1: Acrylic Emulsion, Low Sheen
(Interior/Exterior Exposure)

This system is designed for mild use areas like office walls, laboratory ceilings, stairwells, etc. For Semi-Gloss finish, use 7-color Tneme-Cryl S/G.

Surface Preparation: Surface must be dry and clean.

1st Coat: 6-Color Tneme-Cryl	2.0 - 3.0		
2nd Coat: 6-Color Tneme-Cryl	<u>2.0 - 3.0</u>		
		Dry Film Thickness	4.0 - 6.0
		Minimum	5.0 Mils

3.22 WOOD

A. EXTERIOR/INTERIOR EXPOSURE

1. System No. 23-4: Alkyd Semi-Gloss

Specify Series 2H Hi-Build Tneme-Gloss for High Gloss finish.

Surface Preparation: Surface shall be clean and dry.

1st Coat: 36-603 Undercoater	2.5 - 3.5		
2nd Coat: 23 Enduratone	1.5 - 3.5		
3rd Coat: 23 Enduratone	<u>1.5 - 3.5</u>		
		Dry Film Thickness	5.5 - 10.5
		Minimum	6.0 Mils

2. System No. 6-5: Acrylic Latex

Substitute Series 7 if semi gloss finish is desired.

Surface Preparation: Surface shall be clean and dry.

1st Coat: 36-603 Undercoater	2.0 - 3.5
2nd Coat: 6-Color Tneme-Cryl	2.0 - 3.0

3rd Coat: 6-Color Tneme-Cryl

2.0 - 3.0

Dry Film Thickness
Minimum

6.0 - 9.5
7.5 Mils

3.23 PVC PIPE

A. EXTERIOR OR INTERIOR

System No. 66-23: Epoxy-Polyamide

Optional topcoat of Series 73/74 Endura-Shield would give long-term color and gloss retention for exterior exposure.

Surface Preparation: Surface shall be clean and dry.

One Coat: 66-Color Hi-Build Epoxoline

Dry Film Thickness 4.0 - 6.0

3.24 INSULATED PIPE

A. INTERIOR EXPOSURE

System No. 6-1: Acrylic Emulsion, Low Sheen

For semi-gloss finish, use 7-Color Tneme-Cryl S/G.

Surface Preparation: Surface shall be clean and dry.

1st Coat: 6-Color Tneme-Cryl

2.0 - 3.0

2nd Coat: 6-Color Tneme-Cryl

2.0 - 3.0

Dry Film Thickness
Minimum

4.0 - 6.0
5.0 Mils

3.25 HIGH HEAT COATING

A. EXTERIOR/INTERIOR EXPOSURE

1. System No. 39-2: Silicone Aluminum (1200deg F Maximum)

Surface Preparation: SSPC-SP10 Near-White Blast Cleaning - 1.0 Mil Surface Profile

1st Coat: 39-1261 Silicone Aluminum

1.0 - 1.5

2nd Coat: 39-1261 Silicone Aluminum

1.0 - 1.5

Dry Film Thickness
Minimum

2.0 - 3.0
2.0 Mils

2. System No. 39-4: Silicone Aluminum (600deg F Maximum)

Surface Preparation: SSPC-SP10 Near-White Blast Cleaning - 1.0 Mil Surface Profile

1st Coat: 39-661 Silicone Aluminum

1.0 - 1.5

2nd Coat: 39-661 Silicone Aluminum	<u>1.0 - 1.5</u>	Dry Film Thickness	2.0 - 3.0
		Minimum	2.0 Mils

3.26 SURFACES EXPOSED TO H2S/H2SO4 (SEVERE EXPOSURE/IMMERSION)

A. CEMENTITIOUS SURFACES

System No. 120-1: Vinester

Surface Preparation: Abrasive blast clean to remove all laitance, fines and contamination.

1st Coat: 120-5002 Vinester	6.0 - 10.0*		
2nd Coat: 120-5003 Vinester F&S	As Required**		
3rd Coat: 120-5002 Vinester	12.0 - 18.0		
4th Coat: 120-5001 Vinester	<u>12.0 - 18.0</u>		
		Dry Film Thickness	30.0 - 46.0
		Minimum	36.0 Mils+

*First coat is to be applied by roller application or spray applied followed by backrolling.

**All surface voids, cracks, pinholes and other defects must be filled flush with the adjacent surfaces by putty knife, trowel, float, squeegee, or other suitable method.

B. FERROUS METAL SURFACES

System No. 120-2: Vinyl Ester

Surface Preparation: SSPC-SP-5 White Metal Blast Cleaning (3.0 Mil Profile)

1st Coat: 120-5002 Vinester	12.0 - 18.0		
2nd Coat: 120-5001 Vinester	<u>12.0 - 18.0</u>		
		Dry Film Thickness	24.0 - 36.0
		Minimum	30.0 Mils

3.27 EXTERIOR OF PRESTRESSED CONCRETE TANKS

A. System No. 156-1: New Tanks

Surface Preparation: Surface to be clean and dry.

1st Coat: 156-Color Envirocrete	4.0 - 6.0		
2nd Coat: 156-Color Envirocrete	<u>4.0 - 6.0</u>		
		Dry Film Thickness	8.0 - 12.0
		Minimum	10.0 Mils

B. System No. 156-2: Existing Tanks (Previously Painted)

Major cracks (wider than 1/64") can be repaired with TNEMEC Series 152 Tneme-Tape per instructions.

Surface Preparation: Remove all dirt, oil, grease, chalk, and loose paint per high pressure water blast (min. 3500 psi).

1st Coat: 151 Elasto-Grip	1.0 - 2.5
Stripe Coat: Stripe all hairline cracks with a brushed coat of Series 156 Envirocrete	3.0 - 5.0
Topcoat: 156-Envirocrete	<u>4.0 - 6.0</u>
	Dry Film Thickness (Cracks) 8.0 - 13.5
	Dry Film Thickness (Other) 5.0 - 8.5

3.28 SECONDARY CONTAINMENT AREAS

A. System No. 66-4: Epoxy Polyamide

This system will provide excellent resistance to most chemicals including petrochemicals.

Surface Preparation: Surfaces shall be clean and dry. Allow new concrete to cure for 28 days. Abrasive Blast Clean per SSPC-SP7 (Brush Off Blast)

Primer: 66-Color Hi-Build Epoxoline	4.0 - 6.0
Topcoat: 66-Color Hi-Build Epoxoline	<u>4.0 - 6.0</u>
	Dry Film Thickness 8.0 - 12.0
	Minimum 10.0 Mils

B. System No. 61-1: Amine Epoxy

This system offers superior chemical resistance to a wide range of chemicals. Use TNEMEC Series 63-1500 between coats as a filler and surfacer wherever it is required.

Surface Preparation: Surfaces shall be clean and dry. Allow new concrete to cure for 28 days. Abrasive Blast Clean per SSPC-SP7 (Brush Off Blast).

Primer: 61-5002 Tneme-Liner (Beige)	8.0 - 12.0
Topcoat: 61-5001 Tneme-Liner (Gray)	<u>8.0 - 12.0</u>
	Dry Film Thickness 16.0 - 24.0

C. System 262-1: Flexible Polyurethane

Multiple passes may be required to achieve recommended film thickness. See Elasto-Shield application guide for additional instructions. This product is only available in black.

Surface Preparation: Surfaces shall be clean and dry. Allow new concrete to cure for 28 days. Abrasive Blast Clean per SSPC-SP7 (Brush Off Blast)

Coating: 262 Elasto Shield (Black)	Minimum Dry Film Thickness 50.0
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3.29 CLEAR WATER REPELLENT FOR CONCRETE, MASONRY AND BRICK

A. Silane Sealer (Min. 20% Solids)

Surface Preparation: Allow new concrete to cure 28 days. Clean surfaces to be sealed by abrasive blasting or waterblasting.

COATING: BRICK, CONCRETE
HULS Chem-Trete BSM 20....75-200 SF/GAL

SPLIT FACED OR POROUS MASONRY
HULS Chemtrete PB.....35-100 SF/GAL

3.30 MANHOLES, WET WELLS AND LIFT STATIONS

A. System No. 120-1: Vinester

Surface Preparation: Abrasive blast clean to remove all laitance, fines and contamination.

1st Coat: 120-5002 Vinester	6.0 - 10.0*	
2nd Coat: 120-5003 Vinester F&S	As Required**	
3rd Coat: 120-5002 Vinester	12.0 - 18.0	
4th Coat: 120-5001 Vinester	<u>12.0 - 18.0</u>	
	Dry Film Thickness	30.0 - 46.0
	Minimum	36.0 Mils+

*First coat to be applied by roller application or spray applied followed by backrolling.

**All surface voids, cracks, pinholes and other defects must be filled flush with the adjacent surfaces by putty knife, trowel, float, squeegee, or other suitable method.

B. System No. 100-1: Crystalline Waterproofing

This system can be applied to concrete that is still wet or has not developed final cure. It can be used where wet surface conditions exist or where there is the potential for water intrusion due to hydrostatic pressure.

Surface Preparation: Surface to be clean and roughened by Brush Blasting or Acid Etching.

1st Coat: XYPEX Concentrate @ 1.5 lbs./SY
2nd Coat: XYPEX Modified @ 1.5 lbs./SY

3.31 CANAL PIPE CROSSINGS

A. System 90-97: Zinc/Epoxy/Urethane for New Pipe or Pipe Requiring Removal of Existing Coatings

Surface Preparation: SSPC-SP6 Commercial Blast Cleaning

Primer: 90-97 Tneme-Zinc	2.5 - 3.5	
2nd Coat: 66-Color Hi-Build Epoxoline	2.0 - 3.0	
3rd Coat: 74-Color Endurashield	<u>2.0 - 3.0</u>	
	Dry Film Thickness	6.5 - 9.5
	Minimum	8.0 Mils

B. System No. 135-2: High Build, High Gloss Urethane for Marginally Cleaned Surfaces or Topcoating Over Existing Systems

Surface Preparation: High Pressure Water Blast (min. 3500 psi) or Solvent Clean (SSPC-SP1) and Spot Hand and Power Tool Clean (SSPC-SP 2 & 3) or Brush Blast (SSPC-SP7).

Existing coatings must be clean, dry and tightly adhering prior to application of coatings.

1st Coat: 135-Color Chembuild	3.0 - 4.0
2nd Coat: 74-Color Endurashield	<u>2.0 - 3.0</u>
	Minimum Dry Film Thickness 5.0

C. Ductile Iron Pipe (Above grade)

A test patch is always recommended to insure proper adhesion to existing coatings without lifting of existing coatings.

Surface Preparation: Clean and dry. (Do not solvent clean.)

1st Coat: TNEMEC Series 66*	3.0 - 5.0
2nd Coat: TNEMEC Series 66	<u>3.0 - 5.0</u>
	Minimum Dry Film Thickness 6.0 - 10.0

*Allow the black asphaltic coating to "bleed" through the first coat. After the first coat is cured, apply second coat.

3.32 PROJECT DESIGNER SYSTEMS REFERENCE GUIDE

A. STEEL

EXTERIOR (NON-IMMERSION)

- A.1 System No. 73-1: Epoxy/High Build Urethane
- A.2 System No. 73-2: High Build Urethane
- A.3 System No. 2H-3: Alkyd Gloss
- A.4 System 90-97: Zinc/Epoxy/Urethane

INTERIOR EXPOSURE (NON-IMMERSION)

- B.1 System No. 69-1: High Solids Epoxy
- B.2 System No. 66-2: High Build Epoxy
- B.3 System No. 66-6: High Build Epoxy

IMMERSION

- C.1 System No. 69-2: High Solids Epoxy (Non-Potable)
- C.2 System No. 66-2: High Build Epoxy (Non-Potable)
- C.3 System No. 20-1: Epoxy-Polyamide (Potable)
- C.4 System No. 140: High Solids Epoxy (Potable Water)
- C.5 System No. 46-30: High Build Coat Tar Epoxy (Non-Potable Only)
- C.6 System No. 46-26: Coal Tar Epoxy (Non Potable Water Only)

B. OVERHEAD METAL DECKING, JOIST (INTERIOR EXPOSURE)

System No. 15-1: Uni-Bond

C. OVERHEAD METAL DECKING, JOINT (EXTERIOR EXPOSURE)

System No. 135-1: Chembuild

- D. MILL COATED STEEL PIPE
 - System No. 66-3: Epoxy Polyamide
- E. GALVANIZED STEEL-PIPE AND MISCELLANEOUS FABRICATORS
 - System No. 73-1: Epoxy/High Build Urethane
- F. GALVANIZED STEEL-INTERIOR EXPOSURE (NON-IMMERSION) AND ALUMINUM IN CONTACT WITH CONCRETE
 - System No. 66-6: Polyamide Epoxy
- G. GALVANIZED STEEL - IMMERSION (POTABLE WATER)
 - System No. 20-1: Epoxy Polyamide (Potable Water)
- H. CHAIN LINK FENCES
 - System No. 22-1: Oil-Cementitious
- I. CONCRETE
 - EXTERIOR-ABOVE GRADE
 - A.1 System No. 52-1: Modified Epoxy-Sand Texture
 - A.2 System No. 6-1: Acrylic Emulsion Low Sheen
 - A.3 System No. 156-1: Modified Acrylic Elastomer
 - EXTERIOR-BELOW GRADE
 - B.1 System No. 46-61: Coal Tar Pitch Solution
 - B.2 System No. 46-31: Coal Tar Epoxy
 - B.3 System No. 100-1: Crystalline Waterproofing
 - EXTERIOR/INTERIOR EXPOSURE (NON-IMMERSION)
 - C.1 System No. 6-1: Acrylic Emulsion Low Sheen
 - C.2 System No. 66-4: Epoxy-Polyamide
 - C.3 System No. 83-1: High Solids Catalyzed Epoxy
 - IMMERSION (POTABLE & NON-POTABLE)
 - D.1 System No. 66-4: Epoxy-Polyamide (Non-Potable)
 - D.2 System No. 104-5: High Solids Epoxy (Non-Potable)
 - D.3 System No. 46-31: High Build Coal Tar Epoxy (Non-Potable Only)
 - D.4 System No. 46-27: Coal Tar Epoxy (Non Potable Only)
 - D.5 System No. 20-2: Epoxy Polyamide (Potable)
 - D.6 System No. 139-2: Epoxy Polyamide (Potable)

- E.1 System No. 104-3: High Solids Epoxy
 - E.2 System No. 113-1: Acrylic Epoxy Semi-Gloss
- J. CONCRETE FLOORS
- A.1 System No. 67-1: Epoxy-Polyamide
 - A.2 System No. S67-1: Epoxy-Polyamide (Non-Skid)
 - A.3 System No. 73-12: Epoxy/Urethane
 - A.4 System No. 281-1: High Build Polyamide-Epoxy Flooring
 - A.5 System No. 221/281: Functional Flooring (Non-Slip)
- K. POROUS MASONRY - EXTERIOR/INTERIOR EXPOSURE
- A.1 System No. 52-2: Modified Epoxy-Sand Texture
 - A.2 System No. 6-2: Acrylic Emulsion, Low Sheen
 - A.3 System No. 66-15: Epoxy-Polyamide (Interior)
 - A.4 System No. 104-6: High Solids Epoxy (Interior Only)
 - A.5 System No. 113-1: Acrylic Epoxy Semi-Gloss (Interior Only)
 - A.6 System No. 156-1: Modified Acrylic Elastomer
- L. GYPSUM WALLBOARD
- A.1 System No. 111-5: Acrylic Epoxy
 - A.2 System No. 66-22: Hi-Build Epoxoline
 - A.3 System No. 6-1: Acrylic Emulsion, Low Sheen
- M. WOOD EXTERIOR/INTERIOR EXPOSURE
- A.1 System No. 23-4: Alkyd Semi-Gloss
 - A.2 System No. 6-5: Acrylic Latex
- N. PVC PIPE EXTERIOR/INTERIOR EXPOSURE
- A.1 System No. 66-23: Epoxy-Polyamide
- O. INSULATED PIPE-INTERIOR EXPOSURE
- A.1 System No. 6-1: Acrylic Emulsion, Low Sheen
- P. HIGH HEAT SURFACES-FERROUS METAL
- A.1 System No. 39-2: Silicone Aluminum (1200deg F Maximum)
 - A.2 System No. 39-4: Silicone Aluminum (600deg F Maximum)
- Q. SURFACES EXPOSED TO H₂S/H₂SO₄ (SEVERE EXPOSURE/IMMERSION)
- A.1 System No. 120-1: Vinester
- R. EXTERIOR OF PRESTRESSED CONCRETE TANKS
- A. System 156-1: New Tanks
 - B. System 156-2: System 156-2 Existing Tanks (Previously Painted)

- S. SECONDARY CONTAINMENT AREAS
 - A. System No. 64-4: Epoxy Polyamide
 - B. System No. 61-1: Amine Epoxy
 - C. System No. 262-1: Flexible Polyurethane

- T. CLEAR WATER REPELLENT FOR CONCRETE, MASONRY AND BRICK
 - A. Silane Sealer (Min. 20% Solids)

- U. MANHOLES, WET WELLS & LIFT STATIONS
 - A. System No. 120-1: Vinester
 - B. System No. 100-1: Crystalline Waterproofing

- V. CANAL PIPE CROSSINGS
 - A. System No. 90-97: Zinc/Epoxy/Urethane
 - B. System No. 135-2: High Build/High Gloss Urethane
 - C. Ductile Iron Pipe Above Grade: Series 66 High Build Epoxy

3.33 COATING SCHEDULE - TO BE DEVELOPED BY PROJECT AS NEEDED

END OF SECTION

SECTION 09970 SURFACE PROTECTION SPRAY SYSTEM

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. The Contractor shall furnish all labor, materials, equipment and incidentals required to install and test the coating system complete and ready for operation for the structures listed in the specifications and as shown on the Drawings.
- B. The work includes coating of all surfaces as shown and specified on the Drawings. This includes, but is not limited to stairs, walls, floors, concrete divider, concrete slabs, manholes wet wells, and all other work obviously required to be coated unless otherwise specified herein or on the Drawings. The omission of minor items in the Schedule of Work shall not relieve the Contractor of his obligation to include such items where they come within the general intent of the Specification as stated herein.

1.02 RELATED WORK

- A. Bypass pumping is the responsibility of the General Contractor.
- B. Concrete surface cleaning in each lift station is the responsibility of the General contractor.
- C. Removal and offsite disposal of rubble is the responsibility of the General Contractor.

1.03 SUBMITTALS

- A. Submit to the County shop drawings and schedules of all surfacing systems and appurtenances required. Submit design data and specification data sheets listing all parameters used in the surfacing system design and thickness calculations based on applicable provisions of ASTM.
- B. Submit to the County the name of the surfacing supplier, a list of materials to be furnished, and the qualification (per 1.05 A) of the application contractor.

1.04 REFERENCE STANDARDS

- A. American Society for Testing and Materials (ASTM)

ASTM D-638
ASTM D-790
- B. Where reference is made to one of the above standards, the revision in effect at the time of bid opening shall apply.

1.05 QUALIFICATIONS

- A. The Contractor performing the surfacing work shall be fully qualified, experienced a minimum of seven years and equipped to complete this work expeditiously and in a satisfactory manner. The Contractor shall submit the following information to the County for review and approval before any surfacing work is performed.

1. The number of years of experience in performing this type of specialized work must be seven years minimum.
 2. Name of the surfacing manufacturer and supplier for this work and previous work listed below. The Contractor shall be an approved installer as certified and licensed by the surfacing manufacturer and equipment supplier.
 3. A list of clients that the Contractor has performed this type of work.
 - a. The list shall contain names and telephone numbers of persons who can be called to verify previous satisfactory performance.
 - b. Installation dates and a description of the actual work performed.
 - c. The surfacing manufacturer shall provide an installation list of his product used for similar sewer rehabilitation projects. The list shall provide the same information as required in paragraphs 3.a and 3.b above.
- B. The County reserves the right to approve or disapprove the Contractor, based on the submitted qualifications.

1.06 GUARANTEE

All surfacing shall be guaranteed by the Contractor for a period of five years from the date of acceptance. During this period, all defects discovered in the surfacing, as determined by the County, shall be repaired or replaced in a satisfactory manner at no cost to the County, this shall include, but is not limited to, all work and costs associated with the shut down of any pump stations and all bypass operations needed for the proper repairs to be made.

1.07 QUALITY ASSURANCE

- A. All surfacing products shall be from a single manufacturer. The supplier shall be responsible for the provisions of all test requirements specified in ASTM Standards D-638 and D-790 as applicable.
- B. The Contractor shall employ specialty workers who have proven ability to perform the Work included herein. This will consist of a minimum of two years or two project experiences installing this product. This is a requirement for each and every employee.

1.08 DELIVERY, STORAGE AND HANDLING

- A. Care shall be taken in shipping, handling and placing to avoid damaging. Any material damaged in shipment shall be replaced as directed by the County.
- B. Any material showing deterioration, or which has been exposed to any other adverse storage condition that may have caused damage, even though no such damage can be seen, shall be marked as rejected and removed at once from the work.

PART 2 PRODUCTS

2.01 GENERAL

- A. The material sprayed onto the surface shall be a urethane resin system formulated for the

application within a sanitary sewer environment. The urethane will exhibit suitable corrosion resistance to corrosive gases and fluids found within domestic sanitary sewage. Unless dictated by varying effluent, the spray system shall be a urethane and exhibit the cured physical strengths specified herein.

- B. When cured, the surface coating shall form a continuous, tight-fitting, hard, impermeable surfacing data which is suitable for sewer system service and chemically resistant to any chemicals or vapors normally found in domestic sewage.
- C. The surface shall be an integral part of the structure being rehabilitated after being placed and cured. The surface shall cover the complete interior of the existing structure. The surface shall provide a continuous watertight seal or barrier.
 - 1. The surface shall effectively seal the interior surfaces of the structure and prevent any penetration or leakage of groundwater infiltration.
 - 2. Provide water resistance data on surface based on ASTM Standards.
 - 3. The surface shall be compatible with the thermal conditions of existing sewer lift stations and manholes. Surface temperature will range from 30 to 80 degrees F. Provide test data on thermal compatibility based on ASTM Standards.

2.02 MATERIALS

- A. Approved materials include
 - 1. Aquatapoxy A-6 and Raven 405 epoxy by Raven Lining Systems
 - 2. Green Monster
 - 3. Sauereisen 210 system (210T & 210GL - Manatee County Light Brown Formula)
 - 4. SpectraShield system
 - 5. Spraywall Urethane by Sprayroq

- B. Polyurethane spray application shall comply with the following specifications:

The cured urethane system shall conform to the minimum physical standards, as listed below. The long-term data is for a 50-year design life of the process.

<u>Cured Urethane</u>	<u>Standard</u>	<u>Long-Term Data</u>
Tensile Stress	ASTM D-638	5,000 psi
Flexural Stress	ASTM D-790	10,000 psi
Flexural Modulus	ASTM D-790	550,000 psi

- C. Epoxy spray application shall be 100% VOC free / 100% solids.

PART 3 EXECUTION

3.01 SURFACE PREPARATION

- A. The contractor shall clean each structure and shall dispose of any resulting material.
- B. All contaminants including: oils, grease, incompatible existing coatings, waxes, form

release, curing compounds, efflorescence, sealers, salts, or other contaminants shall be removed.

- C. All concrete or mortar that is not sound or has been damaged by chemical exposure shall be removed to a sound concrete surface or replaced.
- D. Surface preparation method(s) should be based upon the conditions of the substrate, service environment and the requirements of the protective coating to be applied.
- E. Surfaces to receive protective coating shall be cleaned and abraded to produce a sound surface with adequate profile and porosity to provide a strong bond between the protective coating and the substrate. Generally, this can be achieved with a high pressure water cleaning using equipment capable of 5,000 psi at 4 gpm. Other methods such as abrasive blasting, shotblasting, grinding, scarifying or acid etching may also be used. Detergent water cleaning and hot water blasting may be necessary to remove oils, grease or other hydrocarbon residues from the concrete. Whichever method(s) are used, they shall be performed in a manner that provides a uniform, sound clean neutralized surface that is not excessively damaged.
- F. Infiltration shall be stopped by using a material which is compatible with and is suitable for topcoating with the specified protective coating.
- G. The area between the manhole and the manhole ring and any other area that might exhibit movement or cracking due to expansion and contraction, shall be grouted with a flexible grout or gel before surface coating spray application.
- H. All surfaces should be inspected by the Inspector during and after preparation and before the repair material is applied.
- I. No separate payment shall be made for any preparatory work required prior to application of the surface coating.

3.02 INSTALLATION

- A. The Contractor shall notify the Project Manager at least 48 hours in advance, giving the date, start time and estimated completion time for the work being conducted.
- B. The Contractor shall provide bypass pumping of sewage flows (as required) where and when the rehabilitation work is being performed. No flows will be permitted in the structure until the spray coating has properly cured to the manufactures specifications.
- C. The installation of the surface coating shall be in complete accordance with the applicable provisions of ASTM and the manufacturer's specifications. A representative of the manufacturer shall be present during the actual installation.
 - 1. Prior to placing the surface coating, the manufacturer's representative must approve the surface preparation work and installation conditions including temperatures.
 - 2. All surfaces shall be sufficiently smooth and even, to ensure good flow handling characteristics when complete.
 - 3. All surfaces shall have the surface coating applied to the required thickness by spray application.

- D. Application procedures shall conform to the recommendations of the protective coating manufacturer, including material handling, mixing, environmental controls during application, safety, and spray equipment.
- E. The spray equipment shall be specifically designed to accurately ratio and apply the specified protective coating materials and shall be regularly maintained and in proper working order.
- F. The protective coating material must be spray applied by a Certified Applicator of the protective coating manufacturer.
- G. Polyurethane spray application shall be applied such that all surfaces shall be coated in accordance with the manufactures recommended thickness but not be less than 125 mils.
- H. Epoxy spray application shall be applied such that all surfaces shall be coated in accordance with the following:

1. Specified surfaces shall be coated by spray application of a moisture tolerant, solvent-free, 100% solids, epoxy protective coating as further described herein. Spray application shall be to a minimum wet film thickness in accordance with the following table or manufacturer's recommendation, whichever is greater:

Concrete, New/Smooth	80-100 mils for immersion, 60-80 mils for atmospheric, splash and spill exposure
Concrete, Rough	100-125+ mils
Masonry/Brick	125-150+ mils
Steel	16-80 mils for immersion, 16-40 mils for atmospheric, splash and spill exposure; also profile dependent
Fiberglass Systems	40-60 mils tack coat, 9 oz/yd ² fabric, 40-60 mils top coat. Varies with circumstances

2. Airless spray application equipment approved by the coating manufacturer shall be used to apply each coat of the protective coating. Air assisted spray application equipment may be acceptable, especially for thinner coats (<10 mils), only if the air source is filtered to completely remove all oil and water.
3. If necessary, subsequent topcoating or additional coats of the protective coating should occur as soon as the basecoat becomes tack free, ideally within 12 hours but no later than the recoat window for the specified products. Additional surface preparation procedures will be required if this recoat window is exceeded.

3.03 FIELD TESTING AND ACCEPTANCE

- A. Field acceptance of surface coatings shall be based on the County's evaluation of the proper

surfacing of the structure and the appropriate installation and curing test data along with review of the structure inspections.

- B. The surface coatings shall provide a continuous monolithic surfacing with uniform thickness throughout the structure interior. If the thickness of the coating surface is not uniform or is less than specified, it shall be repaired or replaced at no additional cost to the County.
 - 1. The County will measure the surface cured thickness from a specimen retrieved by the Contractor. The Contractor shall retrieve the specimen by physically cutting through the surfacing (by drilling or coring). There will be up to three thickness measurement locations in each structure. A suitable non-destructive type of thickness measurement may also be used.
 - 2. All the surface coating thickness measurement locations shall be repaired by the Contractor in accordance with the manufacturer's recommendations. These repairs shall be included in the five year surface coating guarantee.
- C. All pipe connections shall be open and clear.
- D. There shall be no cracks, voids, pinholes, uncured spots, dry spots, lifts, delaminations or other type defects.
- E. If any defective surface coating is discovered after it has been installed, it shall be repaired or replaced in a satisfactory manner within 72 hours and at no additional cost to the County. This requirement shall apply for the entire five year guarantee period.

END OF SECTION

DIVISION 11 EQUIPMENT

SECTION 11220 MAGNETIC FLOW METERS

PART 1 GENERAL

1.01 REQUIREMENTS

- A. The CONTRACTOR shall provide magnetic flow measuring systems, complete and operable, in accordance with the Contract Documents.

1.02 CONTRACTOR SUBMITTALS

- A. Furnish submittals accordance with Section 01340- Shop Drawings, Project Data and Samples.

PART 2 PRODUCTS

2.01 MAGNETIC FLOW METERS

A. General

1. Magnetic flowmeter systems shall be of the low frequency electromagnetic induction type and produce a DC pulsed signal directly proportional to and linear with the liquid flow rate. Complete zero stability shall be an inherent characteristic of the flowmeter system. Each magnetic flow metering system shall include a metering tube, signal cable, transmitter and flowmeter grounding rings.
2. Magnetic flow meters and electronics shall be manufactured at facilities certified to the quality standards of ISO Standard 9001 - Quality Systems - Model for Quality Assurance in Design/Development, Production, Installation, and Servicing.

B. Metering Tube: The metering tube shall have the following:

1. Constructed of carbon steel with flanged connections.
2. Utilize a minimum of 2 bullet-nosed, self-cleaning electrodes.
3. Liner in conformance with the manufacturer's recommendation for the intended service.
4. Electrodes constructed of materials which are in conformance with the manufacturer's recommendation for the intended service.
5. Meter housing rated for NEMA 6 submergence conditions.
6. Meter coating consisting of epoxy painted finish.
7. Two grounding rings which are in conformance with the manufacturer's bore and material recommendation for the intended service. Grounding rings shall be designed to protect and shield from process abrasion the liner's edge interface at the meter's end.

C. Transmitter: The microprocessor-based signal converter/transmitter shall have the following:

1. Utilize DC pulse technique to drive flux-producing coils.
2. Convert DC pulse signal from the tube to a standard 4 - 20 mA signal into a minimum of 700 ohms.
3. A 6-digit LCD display for flow-rate, percent of span, and totalizer.
4. An operator interface consisting of keypads which respond to English text entry.
5. Integral zero return to provide a consistent zero output signal in response to an external dry contact closure.
6. Integral low flow cut-off and zero return.
7. Automatic range change.
8. Capable of measuring flow in both directions.
9. Programmable parameters including meter size, full scale Q, magnetic field frequency, primarily constant, time constant.
10. Data retention for a minimum of 5 years without auxiliary main or battery power.
11. Self diagnostics and automatic data checking.
12. Protected terminals and fuses in a separate compartment which isolates field connection from electronics.
13. Produces a scalable frequency output, 0 to 100 Hz, transistor switch closure up to 5.75 W externally powered, 5 to 24 VDC.
14. Can tolerate ambient temperature operating limits of -20 to 140 degrees F (-29 to 60 degrees C).

D. Performance Requirements

1. Time Constant: 0.5 to 30 seconds.
2. Accuracy: 0.50 percent of flow rate from 10 to 100 percent of full scale for velocities over 3-ft/sec.
3. Repeatability: 0.25 percent of full scale.
4. Isolation: either galvanic or optic.
5. Power consumption: 30 watts max.
6. Power supply: 120 VAC, plus or minus 10 percent.

E. Factory Testing

1. Each flow metering system shall be hydraulically calibrated at a facility which is traceable to the National Institute of Testing Standards. The calibration procedure shall conform to the requirements of MIL-STD-45662A. A real-time computer generated printout of the actual calibration data indicating apparent and actual flows at 20, 40, 60, 80, and 100 percent of the calibrated range shall be submitted to the ENGINEER at least 30 days prior to shipment of meters to the Site.

F. Manufacturers:

1. McCrometer, Badger Meter, ABB or equal

PART 3 EXECUTION

3.01 INSTALLATION

- A. Installation shall be in strict accordance with the MANUFACTURER's instructions and recommendations in the locations shown in the Contract Documents.
- B. The CONTRACTOR shall submit a certificate from the equipment MANUFACTURER stating that the installation of the equipment is satisfactory, that the equipment is ready for operation, and that the operating personnel have been suitable instructed in the operation, lubrication, and care of the equipment.
- C. Anchor bolts shall be set by the CONTRACTOR in conformance with the MANUFACTURER's recommendations.
- D. Ground rings shall be installed and connected to ground grid.

END OF SECTION

APPENDIX

GEOTECHNICAL REPORT by Ardaman & Associates, Inc.

**SUBSURFACE SOIL EXPLORATION
FOR PROPOSED
"FORCE MAIN ID REHABILITATION,"
59TH STREET WEST,
BRADENTON,
MANATEE COUNTY, FLORIDA**



Ardaman & Associates, Inc.

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