

SECTION 02615**DUCTILE IRON PIPE AND FITTINGS****PART 1 GENERAL****1.01 SCOPE OF WORK**

- A. The Contractor shall furnish all labor, materials, equipment and incidentals required to install ductile iron pipe and restrained joint ductile iron pipe and cast iron or ductile iron restrained joint fittings, complete, as shown on the Drawings and specified in these Standards.
- B. Fittings are noted on the drawings for the Contractor's convenience and do not relieve him from laying and jointing different or additional items where required.
- C. The Contractor shall furnish all labor, materials, equipment and incidentals required to install push-on joint or restrained joint ductile iron pipe, complete as shown on the Drawings and Specifications.
- D. Newly installed pipe shall be kept clean and free of all foreign matter. All DI pipe installed underground shall be poly wrapped unless noted otherwise on the plans.

1.02 SUBMITTALS

- A. The Contractor shall submit to the County, within ten days after receipt of Notice to Proceed, a list of materials to be furnished, the names of the suppliers and the appropriate shop drawings for all ductile iron pipe and fittings.
- B. The Contractor shall submit the pipe manufacturer's certification of compliance with the applicable sections of the Specifications.

PART 2 PRODUCTS**2.01 MATERIALS**

- A. Ductile iron pipe shall conform to ANSI/AWWA C150/A21.50 and ANSI/AWWA C151/A21.51. Thickness of pipe shall be Class 50 or pressure Class 350. All pipe not buried shall be Class 53. All ductile iron pipe shall be clearly marked on the outside of the barrel to readily identify it from cast iron.
- B. Unrestrained joint pipe shall be supplied in lengths not to exceed 21 feet. Unless otherwise called for in the Contract Documents, unrestrained joint pipe shall be either the rubber-ring type push-on joint or standard mechanical joint pipe as manufactured by the American Cast Iron Pipe Company, U.S. Pipe and Foundry Company, or approved equal.
- C. All mechanical joint fittings shall be pressure rated for 350 psi and meet the requirement of AWWA C110 or AWWA C153 except flanged fittings shall be rated for 250 psi. Rubber gaskets shall conform to AWWA C111 for mechanical and push-on type joints and shall be EPDM (Ethylene-Propylene Diene Monomer)

rubber for potable water and reclaimed water pipelines. Standard gaskets shall be such as Fastite as manufactured by American Cast Iron Pipe Company, or an approved equal. Acrylonitrile butadiene (NBR) gaskets shall be used for potable water mains that are located in soil that is contaminated with low molecular-weight petroleum products or non-chlorinated organic solvents or non-aromatic organic solvents. Fluorocarbon (FKM) gaskets shall be used for potable water mains that are located in soil that is contaminated with aromatic hydrocarbons or chlorinated hydrocarbons. Fluorocarbon (FKM) gaskets shall be used where both classes of contaminants are found.

- D. **Water Main and Reclaimed Water Main Coatings:** All ductile iron pipe used in water and reclaimed water systems shall have a standard thickness cement lining on the inside in accordance with AWWA C104 and a standard 1-mil asphaltic exterior coating per AWWA C151. All ductile iron or gray iron fittings used in water and reclaimed water systems shall have standard thickness cement linings on the inside per AWWA C104 and an asphaltic exterior coating or they shall have factory-applied fusion bonded epoxy coatings both inside and outside in accordance with AWWA C550.
- E. **Wastewater Main Coatings:** All ductile iron pipe and fittings used in wastewater sewer systems shall have a factory applied dry film thickness 40-mil Protecto 401 or 40-mil Novocoat SP2000W amine cured novalac ceramic epoxy lining on the inside. The interior lining application is to be based on the manufacturer's recommendation for long-term exposure to raw sewage. To ensure a holiday-free lining, documentation must be provided, prior to shipment, showing each section of lined pipe has passed holiday testing at the time of production per ASTM G62. The lining shall have a minimum ten year warranty covering failure of the lining and bond failure between liner and pipe. Exterior coatings for ductile iron pipe and fittings used in wastewater systems shall be either an asphaltic coating per AWWA C151 or a factory-applied epoxy coating per AWWA C550.
- F. **Restrained joints** shall be provided at all horizontal and vertical bends and fittings, at casings under roads and railroads and at other locations shown on the Contract Drawings. Restrained joint pipe fittings shall be designed and rated for the following pressures: 350 psi for pipe sizes up to and including 24" diameter; 250 psi for pipe sizes 30" diameter and above.
- G. **Expansion joints** shall be a rubber spool type of a double, open wide arch design. Joint construction shall consist of an elastomer tube and cover, reinforced with a suitable woven fabric and steel rings support. Tube and cover elastomers shall be EPMD to accommodate the process and environment conditions. Joints shall be designed to meet the design pressures and temperature for the system. Expansion joints ends shall be flanges drilled to 150# class standards, and be full rubber faced and integral to the body. Split flange backing rings of 304 SS shall be provided. Expansion joints shall be capable of accommodating piping system and equipment movements and vibration as recommended by the manufacturer. Control units with tie rods of 304 SS shall be included to prevent overextension of the expansion joints from pressure thrust loads. The number and size of the control rods shall be sufficient for the maximum system test pressure. Expansion joints shall be Flexicraft Industries, Ultraspool Double Model, or equal.

2.02 IDENTIFICATION

- A. Each length of pipe and each fitting shall be marked with the name of the manufacturer, size and class and shall be clearly identified as ductile iron pipe. All gaskets shall be marked with the name of the manufacturer, size and proper insertion direction.
- B. Pipe shall be polyethylene-wrapped blue for water mains, purple (Pantone 522 C) for reclaimed water mains and green for sewer mains, per AWWA C105. Pipe need not be entirely polyethylene wrapped if soil testing, which is performed by the Engineer of Record or the Contractor in accordance with AWWA C105, indicates that the soil at the site is not corrosive. If soil testing indicates that the soil at the site is not corrosive, pipe may be spiral wrapped with color coded polyethylene at a six-inch minimum spacing, or the ductile iron pipe (DIP) may be painted with a minimum 1-inch wide color coded stripe on the top and both sides of the DIP.
- C. All above ground potable water mains and appurtenances shall be painted safety blue.

END OF SECTION

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