

**CONTRACT DOCUMENTS
TECHNICAL SPECIFICATIONS**

FOR



**Manatee County
Force Main 13A Rehabilitation**

PROJECT # 6049181

February 2017

PROJECT OWNER:

County of Manatee, Florida
c/o Manatee County Purchasing Division
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INFRASTRUCTURE ENGINEERING STANDARD SPECIFICATIONS

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SECTION 01150

MEASUREMENT AND PAYMENT

PART 1 GENERAL

1.01 SCOPE

- A. The scope of this section of the Contract Documents is to further define the items included in each Bid Item in the Bid Form section of the Contract Documents. Payment will be made based on the specified items included in the description in this section for each bid item.
- B. All contract prices included in the Bid Form section will be full compensation for all shop drawings, working drawings, labor, materials, tools, equipment and incidentals necessary to complete the construction as shown on the Drawings and/or as specified in the Contract Documents to be performed under this Contract. Actual quantities of each item bid on a unit price basis will be determined upon completion of the construction in the manner set up for each item in this section of the Specifications. Payment for all items listed in the Bid Form will constitute full compensation for all work shown and/or specified to be performed under this Contract.

1.02 ESTIMATED QUANTITIES

The quantities shown are approximate and are given only as a basis of calculation upon which the award of the Contract is to be made. The County does not assume any responsibility for the final quantities, nor shall the Contractor claim misunderstanding because of such estimate of quantities. Final payment will be made only for satisfactorily completed quantity of each item.

1.03 WORK OUTSIDE AUTHORIZED LIMITS

No payment will be made for work constructed outside the authorized limits of work.

1.04 MEASUREMENT STANDARDS

Unless otherwise specified for the particular items involved, all measurements of distance shall be taken horizontally or vertically.

1.05 AREA MEASUREMENTS

In the measurement of items to be paid for on the basis of area of finished work, the lengths and/or widths to be used in the calculations shall be the final dimensions measured along the surface of the completed work within the neat lines shown or designated.

1.06 LUMP SUM ITEMS

Where payment for items is shown to be paid for on a lump sum basis, no separate payment will be made for any item of work required to complete the lump sum items. Lump sum contracts shall be complete, tested and fully operable prior to request for final payment. Contractor may be required to provide a break-down of the lump sum totals.

1.07

UNIT PRICE ITEM

Separate payment will be made for the items of work described herein and listed on the Bid Form. Any related work not specifically listed, but required for satisfactory completion of the work shall be considered to be included in the scope of the appropriate listed work items.

No separate payment will be made for the following items and the cost of such work shall be included in the applicable pay items of work. Final payments shall not be requested by the Contractor or made by the County until as-built (record) drawings have been submitted and approved by the County.

1. Shop Drawings, Working Drawings.
2. Clearing, grubbing and grading except as hereinafter specified.
3. Trench excavation, including necessary pavement removal and rock removal, except as otherwise specified.
4. Dewatering and disposal of surplus water.
5. Structural fill, backfill, and grading.
6. Replacement of unpaved roadways, and shrubbery plots.
7. Cleanup and miscellaneous work.
8. Foundation and borrow materials, except as hereinafter specified.
9. Testing and placing system in operation.
10. Any material and equipment required to be installed and utilized for the tests.
11. Pipe, structures, pavement replacement, asphalt and shell driveways and/or appurtenances included within the limits of lump sum work, unless otherwise shown.
12. Maintaining the existing quality of service during construction.
13. Maintaining or detouring of traffic.
14. Appurtenant work as required for a complete and operable system.
15. Seeding and hydro mulching.
16. As-built Record Drawings.

BID ITEM #1 - MOBILIZATION

Measurement and payment for this Bid Item shall include full compensation for the required 100 percent (100%) Performance Bond, 100 Percent (100%) Payment Bond, all required insurance for the project and the Contractor's mobilization and demobilization costs as shown in the Bid Form. Mobilization includes, but it not limited to: preparation and movement of personnel, equipment, supplies and incidentals such as safety and sanitary supplies/ facilities.

Payment for mobilization shall not exceed 10 percent (10%) of the total Contract cost unless the Contractor can prove to the County that his actual mobilization cost exceeds 10 percent (10%).

Partial payments for this Bid Item will be made in accordance with the following schedule:

Percent of Original Contract Amount:	Percent Allowable Payment of Mobilization/Demobilization Bid Item Price:
5	25
10	35

25	45
50	50
75	75
100	100

These payments will be subject to the standard retainage provided in the Contract. Payment of the retainage will be made after completion of the work and demobilization.

BID ITEM #2 - MAINTENANCE OF TRAFFIC

Payment for all work included, but is not limited to, under this Bid Item shall represent full compensation in accordance with the lump sum price bid for all maintenance of traffic, including coordination with FDOT, including all other local agencies, detour plan implementation, and all equipment and manpower necessary to comply with the FDOT Design Standards 600 Series.

Measurement for periodic payments of this lump sum bid item will be in accordance with the approved Schedule of Values, to be supplied by the Contractor in accordance with the Contract Documents.

BID ITEM #3 - EROSION AND SEDIMENT CONTROL

Payment for all work included, but is not limited to, under this Bid Item shall represent full compensation in accordance with the lump sum price bid for erosion and sediment control, including permitting if required, coordination with federal, state and local agencies and all equipment and manpower necessary to comply with necessary agencies.

Measurement for periodic payments of this lump sum bid item will be in accordance with the approved Schedule of Values, to be supplied by the Contractor in accordance with the Contract Documents.

BID ITEM #4 - MISCELLANEOUS WORK AND CLEANUP

Payment for all work included under this Bid Item shall be made at the Contract lump sum price bid listed in the Bid Form for any other miscellaneous work not specifically included for payment under other Bid Items obviously necessary to complete the Contract. Partial payments will be based on the breakdown of the Bid Item in accordance with the Schedule of Values submitted by the Contractor and approved by the County. Payment shall also include, but not limited to, full compensation for project photographs, as-builts record drawings, project signs, traffic control, rubbish and spoil removal, repair, replacement or relocation of all signs, walls, private irrigation systems and related items and any and all other items required to complete the project in accordance with Contract Documents.

PROPOSED FORCE MAIN BID ITEMS:

BID ITEM - HDPE PIPE (HDD PIPE, HDD CASING PIPE AND CARRIER PIPE)

Payment for all work included in this Bid Item shall be made at the applicable Contract unit price bid per the schedule of prices for furnishing and installing the listed diameter and DR rated HDPE pipe by directional drill, as well as the carrier pipe, and associated fused end adapters in the Contract Drawings and listed on the Bid Form. As part of the testing methods

for the HDPE pipe installation, the Contractor shall televise or pull a mandrill through the installed HDPE pipe to verify sound installation

Measurement and Payment shall be made for the actual length of the listed diameter pipe directional drilled and installed, as well as the carrier pipe, and will represent full compensation for all labor, materials, excavation, including rock, dewatering, bedding, backfill, compaction, testing, pipe restraints, mud trailer, and equipment required to complete these Bid Items. No additional compensation shall be made for excavation below the bottom of the pipe, for rock removal or bedding and backfill material, or for repair of any trench settlement. No additional compensation shall be made for extensive dewatering.

BID ITEM	DESCRIPTION	UNITS
5	24" HDPE Pipe - HDD Pipe	LF
6	24" HDPE Pipe - Carrier Pipe	LF
7	36" DR21 HDPE Pipe - HDD Casing Pipe	LF

BID ITEM #8 - 24" PVC (C-905) FORCE MAIN

Payment for all work included in this Bid Item shall be made at the applicable Contract unit price bid per the schedule of prices for furnishing and installing the listed diameter PVC force main AWWA C-905 pipe as shown on the Contract Drawings and listed on the Bid Form. Measurement and Payment shall be made for the actual length of the listed diameter pipe and installed and will represent full compensation for all labor, materials, excavation, including rock, dewatering, bedding, backfill, compaction, testing and equipment required to complete these Bid Items. No additional compensation shall be made for excavation below the bottom of the pipe, for rock removal or bedding and backfill material, or for repair of any trench settlement. No additional compensation shall be made for extensive dewatering.

BID ITEM #9 - 24" PLUG VALVES

Payment for all work included in this Bid Item shall be made at the applicable Contract unit price bid per each valve for furnishing and installing the listed diameter valve, box, cover, pipe adaptor, and concrete pad as shown on the Contract Drawings and listed on the Bid Form. All Plug Valves shall be holiday free and "true" full 100% port eccentric plug valves, have testing certification papers stating it passed holiday free testing, and be manufactured by Kennedy, Dezurik, or an approved equal. Manufacturer of alternate equipment shall submit a pre-approval submittal package to Manatee County Purchasing contact listed in the Bid Documents, for Engineer's approval, no later than deadline for Clarification Requests date listed in the Bid Documents. Submittal shall include performance data and a complete bill of materials for all equipment, showing dimensions and materials of construction of all components, verifying that product will meet the standards specified in Section 02640 - 2.05 of the specifications.

Payment shall represent full compensation for all labor, material, excavation, including rock as necessary, bedding, backfill, compaction, testing and equipment required to complete these Bid Items.

BID ITEM - DUCTILE IRON FITTINGS

Payment for all work included in these Bid Items will be made at the applicable Contract unit

price bid for furnishing and installing each listed ductile iron fitting (Protecto 401 epoxy lined) as shown on the Contract Drawings and listed on the Bid Form. Payment will be made for each fitting installed and will represent full compensation for all labor, material, excavation, including rock, bedding, backfill, compaction, mechanical joint restraint, testing and equipment required to complete these Bid Items.

BID ITEM	DESCRIPTION	UNITS
10	24" DI Fittings - 11.25 Degree	EA
11	24" DI Fittings - 22.5 Degree	EA
12	24" DI Fittings - 45 Degree	EA

BID ITEM #13 - 24" BELL JOINT PIPE RESTRAINTS

Payment for all work included in this Bid Item shall be made at the applicable Contract unit price bid per each restraint required to restrain the piping required by the Contract Drawings. Measurement will be based on each complete restraint furnished and installed except where specifically included in another pay item. Payment shall represent full compensation for all labor, material, equipment, excavation, including rock, bedding, backfill, compaction, and testing required to complete this Bid Item. This Bid Item includes the installation of restraints used in restraining PVC and ductile iron pipe of the specified type acceptably furnished and installed as shown on the drawings or where directed by the Project Representative and in accordance with the pipe and restraint manufacturer's requirements. The work shall include, but is not limited to, all bolts, nuts, washers, gaskets, and all other related and necessary materials, work and equipment required or associated with this item.

BID ITEM #14 - MAG METER ASSEMBLY

Payment for all work included, but is not limited to, under this Bid Item shall represent full compensation in accordance with the lump sum price bid for the purchase and installation of a magnetic flow meter, ductile iron pipe, flanged and mechanical joint fittings, restraints, air release valve, pipe supports, abandonment/removal of existing force main and vaults, bollards, weed barrier, shell, concrete slab, and pipe appurtenances included in the mag meter detail shown on the construction drawings. The mag meter shall be an ABB FEW 325.600.H.1.S.4.A1.B.1.A.1.A.4.P.3.B.3.A.1.M5.V3.CWM or approved equal. Manufacturer of alternate equipment shall submit a pre-approval submittal package to Manatee County Purchasing contact listed in the Bid Documents, for Engineer's approval, no later than deadline for Clarification Requests date listed in the Bid Documents. Submittal shall include performance data and a complete bill of materials for all equipment, showing dimensions and materials of construction of all components, verifying that product will meet the standards below.

Flow meters installed must be rated for continuous submergence, 0.05% accuracy with a polyurethane liner, flush electrodes, FM Class 1, Division 2, Groups A,B,C&D and shall be constructed for a flanged mount. Meter shall be supplied with a like size spool piece. The exterior control module/transmitter shall be mounted either inside or adjacent to the lift station control panel on the same support structure per the Lift Station Supervisor.

Payment for all work included, but is not limited to, under this Bid Item labor shall include material, excavation, bedding, backfill, compaction, rock as necessary, installation, testing and

obtaining approval from the County.

Measurement for periodic payments of this lump sum bid item will be in accordance with the approved Schedule of Values, to be supplied by the Contractor in accordance with the Contract Documents.

BID ITEM #15- AIR RELEASE VALVE (BELOW GROUND)

Payment for all work included in these Bid Items shall be at the applicable Contract unit price bid per each air release valve for furnishing and installing the listed diameter air release valve, and underground manhole as shown on the Contract Drawings and listed on the Bid Form.

The air release valve shall be manufactured by GA Industries or an approved equal. Manufacturer of alternate equipment shall submit a pre-approval submittal package to Manatee County Purchasing contact listed in the Bid Documents, for Engineer's approval, no later than deadline for Clarification Requests date listed in the Bid Documents. Submittal shall include performance data and a complete bill of materials for all equipment, showing dimensions and materials of construction of all components, verifying that product will meet the standards specified in Section 02640 - 2.07 of the specifications.

Payment shall represent full compensation for all labor, material, excavation, including rock as necessary, bedding, backfill, compaction testing, disinfection and equipment required to complete these Bid Items.

BID ITEM #16- PIG LAUNCHER/RECEIVER STATION

Payment for all work included in these Bid Items shall be at the applicable Contract unit price bid per each pig launcher station for furnishing and installing the listed diameter pipe, fittings, valves, boxes, cover and concrete pad as shown on the Contract Drawings and listed on the Bid Form. Payment shall represent full compensation for all labor, material, excavation, including rock as necessary, bedding, backfill, compaction testing, and equipment required to complete these Bid Items.

BID ITEM #17 - LIFT STATION CONNECTION

Payment for all work included, but is not limited to, under this Bid Item shall represent full compensation in accordance with the lump sum price bid for proposed connections to existing force mains, proposed force mains, and existing manholes and/or lift stations. Payment for all work included, but is not limited to, under this Bid Item shall also represent full compensation in accordance with the lump sum price bid for all labor, fittings, excavation, dewatering, bedding, backfill, compaction, testing, equipment, temporary line stops and the bypassing of the existing lift station in order to complete the proposed improvements, including any bypass pumping during the construction.

Measurement for periodic payments of this lump sum bid item will be in accordance with the approved Schedule of Values, to be supplied by the Contractor in accordance with the Contract Documents.

BID ITEM #18 - FORCE MAIN CONNECTIONS

Payment for all work included, but is not limited to, under this Bid Item shall represent full compensation in accordance with the lump sum price bid for proposed connections to existing force mains and proposed force mains. Payment for all work included, but is not limited to, under this Bid Item shall represent full compensation in accordance with the lump sum price bid for all labor, fittings, excavation, dewatering, bedding, backfill, compaction, testing, equipment, the temporary shutdown of the existing lift station to connect the proposed force main, and all temporary line stops for force main connections. Bid item should also include the following provisions for each lift station:

- LS 13A - 63rd Avenue East - 4 septic storage trucks
- LS 14A - 9th Street E and Whitfield Avenue - 2 septic storage trucks
- Samoset 1 (RTU308) - 34th Ave East and 18th Street East - 2 septic storage trucks

Coordinate with Nick Wagner (Lift Station Superintendent) with Manatee County for shutdown of Lift Stations. At least four days' notice needs to be provided to Nick to coordinate shutdown. Phone Number: 941-792-8811 EXT 5377. Connection must also be made outside of peak hours between 9PM and 5AM.

Measurement for periodic payments of this lump sum bid item will be in accordance with the approved Schedule of Values, to be supplied by the Contractor in accordance with the Contract Documents.

BID ITEM #19 - GROUT FILL ABANDONED EXISTING FORCE MAIN

Payment for all work included, but is not limited to, under this Bid Item shall represent full compensation in accordance with the unit price bid per cubic yard of grout fill that is required to abandon all of the existing force mains to be deactivated. Payment will include all equipment, labor, fittings and appurtenances required to abandon the existing force mains in accordance with County standards.

BID ITEM - PAVEMENT REPAIR AND ROAD RESTORATION

Payment for all work included under this Bid Item for pavement repair and road restoration will be made at the Contract unit price bid per square yard of roadway base, subbase and tonnage of asphalt for furnishing, installing and testing the road restoration pavement section within these Specifications and as listed on the Bid Form. Measurement will be based on the actual number of square yards of road restoration installed, tested, completed and approved. The measurement will be from face of curb to face of curb or as specified, but not greater than the width of the existing roadway prior to construction. Payment will include complete restoration of the roadway section in accordance with the applicable details on the Contract Drawings, but not less than 1-1/2 inches of FDOT Type III asphaltic concrete, the necessary base, subbase or compacted suitable excavation material all in accordance with these Specifications. Pavement Restoration must include the thermoplastic restriping of the roadway and bi-directional reflective pavement markers to FDOT standards. No payment for restoration of a private driveway within or outside the right-of-way shall be made under this Bid Item. Payment shall include all items and incidentals necessary to complete the road restoration in accordance with the County requirements.

BID ITEM	DESCRIPTION	UNITS
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20	Pavement Repair and Road Restoration (Base & Resurface)	SY
21	Pavement Repair and Road Restoration (Mill & Resurface)	SY

BID ITEM #22 - CURB AND GUTTER REPLACEMENT

Payment for all work included in this Bid Item will be made at the applicable Contract unit price bid per linear foot for removal of existing curbing and for furnishing and placing curb and gutter as shown on the Drawings and listed on the Bid Form. Measurement will be per actual number of linear feet of curbing installed. Payment shall represent full compensation for removal of existing curb and all labor, material and equipment for compacting subgrade, forming, furnishing, placing the concrete, and finishing as specified and all incidentals necessary for completion of this Bid Item, ready for approval and acceptance by the County.

BID ITEM - DRIVEWAY/SIDEWALK RESTORATION

Payment for all work included in these Bid Items will be made at the applicable Contract unit price bid per square yard of shell, asphaltic concrete, or concrete driveway restoration as listed on the Bid Form. Measurement of driveway or sidewalk restoration will be per the actual number of square yards replaced. Payment shall represent full compensation for all labor, materials and equipment for cutting the edges of existing driveways, compacting subgrade, furnishing and installing the shell, asphaltic concrete or concrete and all incidentals necessary to complete the driveway/sidewalk restoration as shown on the Contract Drawings and included in the Specifications, all ready for approval and acceptance by the County.

BID ITEM	DESCRIPTION	UNITS
23	Driveway/Sidewalk Restoration	SY
24	Gravel/Shell Driveway Restoration	SY

BID ITEM #25 -SODDING

Payment for all work included in these Bid Items will be made at the applicable Contract unit price bid per square yard for furnishing and installing sodding as shown on the Contract Drawings and listed on the Bid Form. Payment shall represent full compensation for all labor, materials, necessary equipment, and incidentals necessary to complete the work, ready for approval and acceptance by the County.

BID ITEM #26 - TREE REMOVAL

Payment for all work included in these Bid Items will be made at the applicable Contract unit price bid per each tree to be removed as shown on the Contract Drawings and listed on the Bid Form. Contractor to reference Contract Drawings for tree sizes. Payment shall represent full compensation for all labor, materials, necessary equipment, and incidentals necessary to complete the work, ready for approval and acceptance by the County.

BID ITEM #27 - ABOVE GROUND COATING AND PAINTING

Payment for all work included, but is not limited to, under this Bid Item shall represent full compensation in accordance with the unit price bid per square yard of coating and painting that is required to coat and paint the existing aerial crossings (two) that will remain active on

Saunders Road. Payment will include all equipment, labor, materials, and appurtenances required to coat and paint the existing force mains in accordance with County standards.

BID ITEM #28 - PIGGING AND PRESSURE TESTING

Payment for all work included in these Bid Items will be made at the applicable Contract lump sum bid for test pigging and pressure testing the proposed force main. Payment shall represent full compensation for all labor, materials, necessary equipment, and incidentals necessary to complete the work, ready for approval and acceptance by the County.

Measurement for periodic payments of this lump sum bid item will be in accordance with the approved Schedule of Values, to be supplied by the Contractor In accordance with the Contract Documents.

BID ITEM #29 - PRECONSTRUCTION VIDEO

Payment for all work included in this Bid Items will be made at the applicable Contract lump sum bid for the preconstruction video of the existing site conditions. Payment shall represent full compensation for all labor, materials, necessary equipment, and incidentals necessary to complete the work, ready for approval and acceptance by the County.

Measurement for periodic payments of this lump sum bid item will be in accordance with the approved Schedule of Values, to be supplied by the Contractor In accordance with the Contract Documents.

BID ITEM #30 - STORM WATER DRAINAGE FLUME (REMOVAL AND REPLACEMENT) FOR PIPELINE

Payment for all work included in this Bid Item shall be per each storm water structure removed and replaced for proper installation of the proposed pipeline. Payment shall represent full compensation for all labor, material, excavation, including rock as necessary, bedding, backfill, compaction testing, and equipment required to complete this Bid Item.

BID ITEM - THERMOPLASTIC STRIPING

Payment for all work included in this Bid Item shall be per linear feet of additional thermoplastic striping removed and reapplied as shown in the construction plans. Striping in regard to the pavement restoration shall be accounted for in Bid Items 19 and 20. Payment shall represent full compensation for all labor, material, preparation, application and equipment required to complete this Bid Item.

BID ITEM	DESCRIPTION	UNITS
31	Thermoplastic, White 12"	LF
32	Thermoplastic, White 24"	LF

BID ITEM #33- CHAIN-LINK FENCE

Payment for all work included in this Bid Item shall be per linear feet of chain-link fence

removed and replaced as shown in the construction plans in regards to the proposed chain link fence near the Master Pump Station 13A. Payment shall represent full compensation for all labor, material, preparation, installation and equipment required to complete this Bid Item.

BID ITEM # 34 - SITE GRADING

Payment for all work included under this Bid Item will be made at the Contract unit price bid per square yard of site grading required to the regrade the sidewalk, driveways, drainage swales, and land area in plan sheets 33-35 as shown in the Contract Drawings and as listed on the Bid Form. Grading regarding the excavation and backfill of the force main shall be accounted for in Bid Item #8. Measurement will be based on the actual number of square yards that required grading that was completed and approved.

BID ITEM #35 - FENCE REPLACEMENT/RELOCATION

Payment for all work included in this Bid Item shall be per linear feet of fence removed and replaced/relocated as shown in the construction plans in regards to the chain link fence that will have to be replaced for the installation of the pipeline and sidewalk. Payment shall represent full compensation for all labor, material, preparation, installation and equipment required to complete this Bid Item.

BID ITEM #36 - MAILBOX REMOVAL AND REPLACEMENT

Payment for all work included in this Bid Item shall be per each mailbox removed and replaced/relocated as shown in the construction plans. Payment shall represent full compensation for all labor, material, preparation, installation and equipment required to complete this Bid Item.

PROPOSED SIDEWALK BID ITEMS:

BID ITEM # 37 - CONCRETE SIDEWALK

Payment for all work included under this Bid Item will be made at the Contract unit price bid per square yard of concrete sidewalk installed as shown in the Contract Drawings and as listed on the Bid Form. Cost should include the installation of detectable warning strips shown on the Contract Drawings. Measurement will be based on the actual number of square yards of concrete sidewalk installed, tested, completed and approved. No payment for restoration of a private driveway within or outside the right-of-way shall be made under this Bid Item.

BID ITEM #38 - STORM WATER STRUCTURE (REMOVAL AND REPLACEMENT) FOR SIDEWALK

Payment for all work included in this Bid Item shall be per each storm water structure removed and replaced for proper installation of the proposed sidewalk. Payment shall represent full compensation for all labor, material, excavation, including rock as necessary, bedding, backfill, compaction testing, and equipment required to complete this Bid Item.

BID ITEM #39 - THICKENED EDGE AND PEDESTRIAN RAILING, ALUMINUM 42"

Payment for all work included in this Bid Item shall be made at the applicable Contract unit price bid per the schedule of prices for furnishing and installing the railing and thickened edge as shown on the Contract Drawings and listed on the Bid Form. Measurement and Payment shall be made for the actual length of the listed railing and installed and will represent full compensation for all labor, materials, testing and equipment required to complete these Bid Items.

BID ITEM #40 - GUARDRAIL REMOVAL AND REPLACEMENT

Payment for all work included in this Bid Item shall be made at the applicable Contract unit price bid per the schedule of prices for removing, furnishing and installing the guard rail as shown on the Contract Drawings and listed on the Bid Form. Measurement and Payment shall be made for the actual length of the listed railing installed and will represent full compensation for all labor, materials, testing and equipment required to complete this Bid Items.

PROPOSED HEADER PIPING BID ITEMS:

BID ITEM #41 - EXISTING PIPING/FITTING DEMOLITION

Payment for all work included, but is not limited to, under this Bid Item shall represent full compensation in accordance with the lump sum price bid for demolishing the piping and fittings as shown in the Contract Drawings and listed on the Bid Form. Measurement and Payment will represent full compensation for all labor, materials, and equipment required to complete these Bid Items. Measurement for periodic payments of this lump sum bid item will be in accordance with the approved Schedule of Values, to be supplied by the Contractor In accordance with the Contract Documents.

BID ITEM - DUCTILE IRON PIPE

Payment for all work included in this Bid Item shall be made at the applicable Contract unit price bid per the schedule of prices for furnishing and installing the listed diameter ductile iron pipe as shown on the Contract Drawings and listed on the Bid Form. Measurement and Payment shall be made for the actual length of the listed diameter pipe installed and will represent full compensation for all labor, materials, testing and equipment required to complete these Bid Items.

BID ITEM	DESCRIPTION	UNITS
42	12" Ductile Iron Pipe	LF
43	16" Ductile Iron Pipe	LF
44	18" Ductile Iron Pipe	LF

BID ITEM - FLANGE DI FITTINGS

Payment for all work included in these Bid Items will be made at the applicable Contract unit price bid for furnishing and installing each listed ductile iron fitting (Protecto 401 epoxy lined) as shown on the Contract Drawings and listed on the Bid Form. Payment will be made for each fitting installed and will represent full compensation for all labor, material, flange restraint or adapter, testing and equipment required to complete these Bid Items.

BID ITEM	DESCRIPTION	UNITS
45	12" 90 Degree Bend	EA
46	16" x 12" Eccentric Reducer	EA
47	16" x 12" Reducing Tee	EA
48	18" x 16" Eccentric Reducer	EA
49	18" x 12" Reducing Tee	EA
50	18" 90 Degree Bend	EA
51	18" 45 Degree Bend	EA
52	18" FL x PE Wall Pipe	EA

BID ITEM #53 - MJ DI FITTINGS - 24" X 18" REDUCER

Payment for all work included in these Bid Items will be made at the applicable Contract unit price bid for furnishing and installing each listed ductile iron fitting (Protecto 401 epoxy lined) as shown on the Contract Drawings and listed on the Bid Form. Payment will be made for each fitting installed and will represent full compensation for all labor, material, excavation, including rock, bedding, backfill, compaction, mechanical joint restraint, testing and equipment required to complete these Bid Items.

BID ITEM #54 - CONTRACT CONTINGENCY

Payment for all work under this Bid Item shall be made only at the County's discretion. This Bid Item shall not exceed 10% of the Bidders Total Base Bid. The Bidder shall calculate and enter a dollar amount for this Bid Item.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

END OF SECTION

DIVISION 2 SITE WORK

SECTION 02064

MODIFICATIONS TO EXISTING STRUCTURES, PIPING AND EQUIPMENT

PART 1 GENERAL

1.01 SCOPE OF WORK

Furnish all labor, materials, equipment and incidentals required to modify, alter and/or convert existing structures as shown or specified and as required for the installation of piping, mechanical equipment and appurtenances. Existing piping and equipment shall be removed and dismantled as necessary for the performance of facility alterations in accordance with the requirements herein specified.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION

3.01 GENERAL

- A. The Contractor shall cut, repair, reuse, excavate, demolish or otherwise remove parts of the existing structures or appurtenances, as indicated on the Contract Drawings, herein specified, or necessary to permit completion of the work under this Contract. The Contractor shall dispose of surplus materials resulting from the above work in an approved manner. The work shall include all necessary cutting and bending of reinforcing steel, structural steel, or miscellaneous metal work found embedded in the existing structures.
- B. The Contractor shall dismantle and remove all existing equipment, piping, and other appurtenances required for the completion of the work. Where called for or required, the contractor shall cut existing pipelines for the purpose of making connections thereto. Anchor bolts for equipment and structural steel removed shall be cut off one inch below the concrete surface. Surface shall be finished as specified in the Contract Documents.
- C. At the time that a new connection is made to an existing pipeline, additional new piping, extending to and including a new valve, shall be installed. Pipe restraint devices, if required, is part of the installation shall also be installed as directed by the County.
- D. No existing structure, equipment, or appurtenance shall be shifted, cut, removed, or otherwise altered except with the express approval of and to the extent approved by the County.
- E. When removing materials or portions of existing utility pipelines and/or structures or when making openings in walls and partitions, the Contractor shall take all precautions and use all necessary barriers and other protective devices so as not to damage the structures beyond the limits necessary for the new work, and not to damage the structures or contents by falling or flying debris. Unless otherwise permitted, line drilling will be required in cutting existing concrete.

- F. Materials and equipment removed in the course of making alterations and additions shall remain the property of the County, except that items not salvageable, as determined by the County, shall become the property of the Contractor to be disposed of by him off the work site at his own place of disposal. Operating equipment shall be thoroughly cleaned, lubricated, and greased for protection during prolonged storage.
- G. All alterations to existing utility pipes and structures shall be done at such time and in such manner as to comply with the approved time schedule. So far as possible before any part of the work is started, all tools, equipment, and materials shall be assembled and made ready so that the work can be completed without delay.
- H. All workmanship and new materials involved in constructing the alterations shall conform to the General Specifications for the classes of work insofar as such specifications are applicable.
- I. All cutting of existing concrete or other material to provide suitable bonding to new work shall be done in a manner to meet the requirements of the respective section of these Specifications covering the new work. When not covered, the work shall be carried on in the manner and to the extent directed by the Resident Project Representative.
- J. Surfaces of seals visible in the completed work shall be made to match as nearly as possible the adjacent surfaces.
- K. Non-shrink grout shall be used for setting wall castings, sleeves, leveling pump bases, doweling anchors into existing concrete and elsewhere as shown.
- L. Where necessary or required for the purpose of making connections, the Contractor shall cut existing pipelines in a manner to provide an approved joint. Where required, he shall use flanges, or provide Dresser Couplings, all as required.
- M. The Contractor shall provide flumes, hoses, piping and other related items to divert or provide suitable plugs, bulkheads, or other means to hold back the flow of water or other liquids, all as required in the performance of the work under this Contract.
- N. Care shall be taken not to damage any part of existing buildings or foundations or outside structures.

3.02 CONNECTING TO EXISTING PIPING AND EQUIPMENT

The Contractor shall verify exact location, material, alignment, joint, etc. of existing piping and equipment prior to making the connections called out in the Drawings. The verifications shall be performed with adequate time to correct any potential alignment or other problems prior to the actual time of connection. A Manatee County representative must be present for all tie-ins for a visual inspection.

3.03 REMOVAL AND ABANDONMENT OF ASBESTOS CEMENT PIPE AND APPURTENANCES

- A. All work associated with the removal or abandonment of existing asbestos cement pipe and appurtenances shall be performed by a licensed asbestos abatement contractor or

subcontractor registered in the State of Florida. After removal of the facilities, all trenches shall be backfilled in accordance with the Contract Documents. The cost of disposing of the removed materials shall be borne by the Contractor.

- B. The asbestos abatement contractor or subcontractor shall contact the appropriate regulatory agencies prior to removal or abandonment of any asbestos material and shall obtain all required permits and licenses and issue all required notices. The Contractor shall be responsible for all fees associated with permits, licenses and notices to the governing regulatory agencies. An asbestos manifest form must accompany each and every shipment of such pipe or pipe material waste to the Manatee County Lena Road Landfill. Prior to each shipment, a minimum of 24 hours notice to the Landfill field office (Phone #748-5543) is required.
- C. All work associated with removal or abandonment of asbestos cement pipe and appurtenances shall be performed in accordance with the standards listed below and all other applicable local, State, or Federal standards.
 - 1. Florida Administrative Code, Chapter 62-257, "Asbestos Program".
 - 2. National Emission Standards Hazardous Air Pollution (NESHAP), 40 CFR, Part 61, Subpart M, latest revision.
 - 3. Occupational Safety and Health Act, 29 CFR, 1910.1001 - Asbestos.
 - 4. Title 40 CFR, Part 763, Asbestos.
 - 5. Florida Statute Title XXXII, Chapter 469, Asbestos Abatement.
- D. All asbestos cement nipples between tees and valves shall be replaced.

3.04 IN-PLACE GROUTING OF EXISTING PIPE

- A. Where water and wastewater utility pipes are to be abandoned in place, they shall be filled with a sand/cement grout as specified herein. When such pipes are constructed with asbestos cement materials, the abandonment activities shall be performed by a licensed asbestos abatement contractor as specified in these Specifications.
- B. Grout shall be injected within the pipe sections indicated on the Drawings. The ends of these sections shall be capped and/or plugged. The grouting program shall consist of pumping sand-cement grout with suitable chemical additives at pressures necessary to fill the pipe sections shown on the Drawings to prevent the potential for future collapse.
- C. The pump used for grouting should be a continuous flow, positive displacement model with a pugmill type mixing vat having a minimum shaft speed of 60 rpm and incorporated as an integral part of the equipment. Alternate equipment may be used subject to the approval of the County. The rate of pumping shall not exceed six (6) cubic feet per minute. The pumping pressures shall be in the range of 100 to 150 psi.
- D. Acceptability of grout material is based on achieving 28-day compressive strength in excess of 100 PSI as described in 3.04.E. Grout that is out of range after placement may be accepted with a price adjustment of 1.0 percent price deduction for each psi average compressive strength below 100 PSI, as applicable to material volume represented by test series. Grout 28-day compressive strength less than 85 psi will not be accepted and shall not be compensated by the owner.

- E. Unconfined compressive strength: minimum 100 psi at 28 days as determined based on an average of three tests for same placement. Present at least three acceptable strength tests for proposed mix design in mix design report.
- F. The Contractor shall provide standpipes and/or additional means of visual inspection as required by the County to determine if adequate grout material has filled the entire pipe section(s). The Contractor shall make necessary provisions for the County's representative to monitor all grouting operations.
- G. All pipe to be abandoned shall be capped or plugged with a fitting or material that will prevent soil or other material from entering the pipe. All caps and plugs shall be subject to approval by the County.
- H. All tees, crosses, and valves left in service shall be plugged and restrained.

END OF SECTION

SECTION 02444

FENCING

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. Furnish all labor, material, equipment and incidentals necessary for complete installation of chain link fence systems. The fencing shall be installed according to manufacturer's specifications unless otherwise directed or authorized by the County.
- B. The Contractor's security fencing is at his expense and option and is not covered in this Section.

1.02 QUALITY ASSURANCE

- A. Standards of Manufacture shall comply with the standards of the Chain Link Fence Manufacturer's Institute for "Galvanized Steel Chain Link Fence Fabric" and as herein specified.
- B. Provide each type of steel fence and gates as a complete unit produced by a single manufacturer, including, but not limited to accessories, fittings, fasteners and appurtenances complete and ready for use.
- C. Acceptable Manufacturers: Anchor, Cyclone, or approved equal
- D. Erector Qualifications: The Contractor or approved subcontractor, must have a minimum of two years experience in similar fence installation.

1.03 SUBMITTALS

- A. Product Data:

For Steel Fences and Gates, the Contractor shall submit for review and approval to the County, five (5) copies of the manufacturer's technical data, details of fabrication, installation instructions and procedures for steel fences and gates. The Contractor shall be responsible for a copy of each instruction to be given to the Installer.

- B. Samples:

The Contractor shall submit two samples approximate size 6-inches long, or 6-inches square of fabric material, framework members and typical accessories to the County for review and approval.

- C. Certificates:

The Contractor shall provide manufacturer's certification that materials meet or exceed the Contract Document requirements.

PART 2 PRODUCTS

2.01 GENERAL

- A. The pipe sizes indicated are commercial pipe sizes.
- B. The tube sizes indicated are nominal outside dimension.
- C. Framework and appurtenances shall be finished with not less than minimum weight of zinc per sq. ft. and shall comply with the following:
 - 1. Pipe: ASTM A53 (1.8 oz. zinc psf)
 - 2. Square tubing: ASTM A 123 (2.0 oz. zinc psf)
 - 3. Hardware and Accessories: ASTM A 153 (zinc weight per Table I).
- D. All fence components shall be galvanically compatible.
- E. Vinyl coatings for fabric, posts, rails, gates, and all other fittings and components shall be thermally fused polyvinyl chloride; heavy mil coating per ASTM F 668. Coating shall be 6-gauge black vinyl finish.

2.02 FABRIC

Fabric shall be 0.148 inch (9 gage) steel wire, 2-inch diamond mesh and both top and bottom salvages shall be twisted and barbed for fabric over 60-inches high. Finish shall be hot dipped galvanized, ASTM A 392, Class II.

2.03 POSTS, RAILS AND BRACES

- A. End, Corner and Pull Posts:
 - 1. The Contractor shall furnish end, corner and pull posts of the minimum size and weight as follows:
 - a. Up to 5 foot fabric height
 - (1) 2.375-inch OD pipe weighing 3.65 pounds per linear ft.
 - (2) 2.50-inch square tubing weighing 5.59 pounds per linear foot.
 - b. Over 5 foot fabric height
 - (1) 2.875-inch OD pipe weighing 5.79 pounds per linear foot.
 - (2) 2.50-inch square tubing weighing 5.59 lbs. per linear foot.
- B. Line Post:
 - 1. The Contractor shall furnish line posts of the minimum sizes and weight as follows. Post shall be spaced 10 foot o.c. maximum, unless otherwise indicated:
 - a. Up to 5 foot fabric height.
 - (1) 1.90-inch OD pipe weighing 2.72 pounds per linear foot.
 - b. Over 5 foot fabric height.
 - (1) 2.375-inch OD pipe weighing 3.65 pounds per linear foot.
- C. Gate Posts:

1. The Contractor shall furnish gate posts for supporting single gate leaf, or one leaf of a double gate installation, for nominal gate widths as follows:
 - a. Up to 6 feet wide.
 - (1) 2.875-inch OD pipe weighing 5.79 pounds per linear foot.
 - (2) 2-1/2 inch square tubing weighing 5.59 pounds per linear foot.
 - b. Over 6 feet and up to 13 feet wide.
 - (1) 4-inch OD pipe weighing 9.11 pounds per linear foot.
 - c. Over 13 feet and up to 18 feet wide.
 - (1) 6.625 inches OD weighing 18.97 pounds per linear foot.
 - d. Over 18 feet.
 - (1) 8.625 inches OD weighing 28.55 pounds per linear foot.
- D. Top Rails:
 1. The Contractor shall furnish the following top rails unless otherwise indicated:
 - a. 1.660-inch OD pipe weighing 2.27 pounds per linear foot.
- E. Post Brace Assembly:
 1. The Contractor shall furnish bracing assemblies at the end, gate, at both sides of corner and pull posts, with the horizontal brace located at mid-height of the fabric.
 2. Use 1.660-inch OD pipe weighing 2.27 pounds per linear foot for horizontal brace and 3/8-inch diameter rod with turnbuckles for diagonal truss.
- F. Tension Wire:
 1. The Contractor shall furnish tension wire consisting of galvanized 0.177 inch (7 gage) coiled spring wire as per ASTM A824 at the bottom of the fabric only.
- G. Barbed Wire Supporting Arms:
 1. The Contractor shall furnish pressed steel, wrought iron, or malleable iron barbed wire supporting arms, complete with provisions for anchorage to posts and attaching three rows of barbed wire to each arm. Supporting arms may be attached either to posts or integral with post top weather cap. The Contractor shall provide a single 45 degree arm for each post where indicated.
- H. Barbed Wire:
 1. The Contractor shall furnish barbed wire. It shall be 2 strand, 12-1/2 gauge wire with 14 gauge, 4-point barbs spaced 5-inch o.c., galvanized, complying with ASTM A121, Class 3.
- I. Post Tops:
 1. The Contractor shall furnish post tops. Tops shall be pressed steel, wrought iron, or malleable iron of ASTM F626 designed as a weathertight closure cap (for tubular posts). The Contractor shall furnish one cap for each post unless equal protection is afforded by a combination of post top cap and barbed wire supporting

arm. The Contractor shall furnish caps with openings to permit through passage of the top rail.

J. Stretcher Bars:

1. The Contractor shall furnish stretcher bars. Bars shall be one piece lengths equal to the full height of the fabric, with a minimum cross-section of 3/16-inch x 3/4-inch. The Contractor shall provide one stretcher bar for each gate and end post and two bars for each corner and pull post, except where fabric is integrally woven into the post.

K. Stretcher Bar Bands:

1. The Contractor shall furnish stretcher bar bands. Bands shall be steel, wrought iron, or malleable iron, a maximum space of 15-inch o.c. to secure stretcher bars to end, corner, pull and gate posts.

2.04 GATES

A. The Contractor shall provide fabricated gate perimeter frames of tubular members. Additional horizontal and vertical members shall ensure proper gate operation and attachment of fabric, hardware and accessories. The maximum space of the frame members shall not be more than 8-inches apart. Fabrication is as follows:

1. Up to 5 feet high, or leaf width 8 feet or less.
 - a. 1.660-inch OD pipe weighing 2.27 pounds per linear foot.
 - b. 1.5 inch sq. tubing weighing 2.27 pounds per linear foot.
2. Over 5 feet high, or leaf width exceeding 8 feet.
 - a. 1.90 inch OD pipe weighing 2.72 pounds per linear foot.
 - b. 2-inch square tubing weighing 2.60 pounds per linear foot.

B. The Contractor shall assemble gate frames by welding or with special malleable or pressed steel fittings and rivets for rigid connections. He shall use the same fabric width as for the fence, unless otherwise indicated in the Contract Documents or authorized by the County. He shall install the fabric with stretcher bars at vertical edges. The bars may also be used at the top and bottom edges. The contractor shall attach stretchers to the gate frame at a maximum spacing of 15-inch o.c. He shall attach the hardware with rivets or by other means which will prevent removal or breakage.

C. The Contractor shall install diagonal cross-bracing consisting of 3/8-inch diameter adjustable length truss rods on gates as necessary to ensure frame rigidity without sag or twist.

D. The Contractor shall install barbed wire above the gates. He shall extend the end members of gate frames 12-inches above the top member which will be prepared for three strands of wire. The Contractor shall provide necessary clips for securing wire to extensions.

E. Gate Hardware:

1. The Contractor shall furnish the following hardware and accessories for each gate.
 - a. Hinges: Pressed or forged steel or malleable iron to suit gate size, non-lift-off type, offset to permit 180 degrees gate opening. Provide 1-1/2 pair of hinges for each leaf over six feet nominal height.
 - b. Latch: Forked type of plunger-bar type to permit operation from either side of gate with padlock eye as integral part of latch.
 - c. Keeper: Provide keeper for all vehicle gates, which automatically engages the gate leaf and holds it in the open position until manually released.
 - d. Double Gates: Provide gate stops for double gates, consisting of mushroom type of flush plate with anchors. Set in concrete to engage the center drip drop rod or plunger bar. Include locking device and padlock eyes as an integral part of the latch, using one padlock for locking both gate leaves.
 - e. Where gates are between masonry piers, provide "J" with 4-inch square anchor plate to masonry contractor for building in.

2.05 MISCELLANEOUS MATERIALS AND ACCESSORIES

- A. Wire Ties: The Contractor shall tie fabric to line posts. He shall use 9 gauge wire ties spaced 12-inches o.c. For tying fabric to rails and braces, he shall use 9 gauge wire ties spaced 24-inches o.c. For tying fabric to tension wire, he shall use 11 gauge hog rings spaced 24-inches o.c. The finish of ties shall match the fabric finish.
- B. Concrete: The Contractor shall provide portland cement concrete in compliance with ASTM C-150 and the Contract Documents. Aggregates shall comply with ASTM C-33. The Contractor shall mix the materials to obtain a minimum 28-day compressive strength of 2500 psi, using a minimum of 4 sacks of cement per cubic yard, a maximum size aggregate of 1-inch, a maximum 3-inch slump and air entrainment of 2 percent to 4 percent.
- C. Privacy Decorative Slating (PDS) shall be PVC, bottom locking, non-fin type, sized to match the fabric height and color in both the fence and gates.

PART 3 EXECUTION

3.01 INSTALLATION

- A. The Contractor shall not start the fence installation prior to the final grade completion, and the finish elevations established, unless otherwise authorized by the County.
- B. The Contractor shall repair damaged coatings in the shop or in the field by recoating utilizing manufacturers recommended repair compounds and as applied per manufacturer's recommendations.
- C. Excavation:
 1. For post footings, the Contractor shall drill holes in firm, undisturbed or compacted soil of the diameters and spacings shown or called out in the Contract Documents.
 - a. For holes not shown or called out on the Contract Documents, the Contractor shall excavate minimum diameters recommended by the fence

manufacturer.

- b. Post holes shall be in true alignment and of sufficient size to provide a permanent concrete foundation. Concrete shall be poured against undisturbed earth sides and bottom. All holes shall be 48-inches deep with posts and corner posts placed in the concrete to a depth of 36-inches. The gate posts shall be set in the concrete to a depth of 42-inches below the surface in firm, undisturbed soil. Holes shall be well centered on the posts. A minimum diameter of 12-inches shall be required for all post holes.
- c. Excavated soil shall be removed from the County's property.
- d. If solid rock is encountered near the surface, the Contractor shall drill into rock at least 12-inches for line posts and at least 18-inches for end, pull, corner or gate posts. Hole shall be drilled to at least 1-inch greater diameter than the largest dimension of the post to be place.
- e. If the Contractor encounters solid rock below solid overburden, he shall drill to the full depth required; however, rock penetration need not exceed the minimum depths specified.

D. Setting Posts:

- 1. The Contractor shall remove loose and foreign materials from the sides and bottoms of holes, and moisten soil prior to placing concrete.
 - a. Center and align posts in holes above bottom of excavation.
 - b. Place concrete around posts in a continuous pour and vibrate or tamp for consolidation. Check each post for vertical and top alignment and hold in position during placement and finishing operations. The top of concrete shall extend 2-inches above finish grade.
 - c. Trowel finish tops of footings and slope or dome to direct water away from posts. Extend footings for gate posts to the underside of bottom hinge. Set keeps, stops, sleeves and other accessories into concrete as required.
 - d. Keep exposed concrete surfaces moist for at least 7 days after placement, or cure with membrane curing materials, or other acceptable curing method.
 - e. Grout-in posts set into sleeved holes, concrete constructions, or rock excavations with non-shrink portland cement grout, or other acceptable grouting material.

E. Concrete Strength:

The Contractor shall allow the concrete to attain at least 75% of its minimum 28-day compressive strength no sooner than 7 days after placement, before rails, tension wires, barbed wire, or fabric is installed. The Contractor shall not stretch and tension fabric or wires and shall not hang gates until the concrete has attained its full design strength.

F. Top Rails:

The Contractor shall run the rail continuously through post caps or extension arms and bend to radius for curved runs. He shall provide expansion coupling as recommended by fencing manufacturer.

G. Brace Assemblies:

The Contractor shall install braces so that posts are plumb when diagonal rod is under proper tension.

H. Tension Wire:

The Contractor shall install tension wires by weaving through the fabric and tying to each post with not less than 0.170 inch galvanized wire, or by securing the wire to the fabric.

I. Fabric:

The Contractor shall leave approximately 3-inches between finish grade and bottom salvage, except where the bottom of the fabric extends into the concrete. He shall pull the fabric taut and tie it to posts, rails and tension wires. He shall install fabric on the security side of the fence and anchor it to the framework so that the fabric remains in tension after the pulling force is released.

J. Stretcher Bars:

The Contractor shall thread through or clamp the bars to the fabric 4-inches o.c. and secure them to posts with metal bands spaced 15-inches o.c.

K. Barbed Wire:

The Contractor shall install 3 parallel wires on each extension arm on the security side of fence, unless otherwise indicated. He shall pull the wire taut and fasten securely to each extension arm.

L. Gate:

The Contractor shall install gates plumb, level and secure for full opening without interference. He shall install ground-set items in concrete for anchorage, as recommended by the fence manufacturer. He shall adjust hardware for smooth operation and lubricate where necessary.

M. Tie Wires:

The Contractor shall use U-shaped wire, conforming to the diameter of the attached pipe, and shall clasp the pipe and fabric firmly with twisted ends of at least 2 full turns. He shall bend the end of the wire to minimize hazard to persons or clothing.

N. Fasteners:

The Contractor shall install nuts for tension band and hardware bolts on the side of fence opposite the fabric side. Pen ends of bolts or score threads to prevent removal of nuts.

3.02 **INSTALLATION**

Fence shall be constructed such that each run of fence between corner posts or gate posts has equal spacing between the line posts. Spacing shall not exceed 10 feet, and

shall not exceed 8 feet for fabric with privacy decorative slatting.

END OF SECTION

SECTION 02640

VALVES AND APPURTENANCES

PART 1 GENERAL

1.01 SCOPE OF WORK

- A. The Contractor shall furnish all labor, materials, equipment and incidentals required and install complete and ready for operation all valves and appurtenances as shown on the Drawings and as specified herein.
- B. All of the types of valves and appurtenances shall be products of well established reputable firms who are fully experienced and qualified in the manufacture of the particular equipment to be furnished. The equipment shall be designed, constructed and installed in accordance with the best practices and methods and shall comply with these standards as applicable. Valves used in waterworks applications shall comply with Section 8 of NSF Standard 61 for mechanical devices.
- C. All of the equipment and materials specified herein are intended to be standard for use in controlling the flow of potable water, reclaimed water, wastewater, etc., depending on the applications.
- D. All valves and appurtenances shall be of the size shown on the drawings and, to the extent possible, all equipment of the same type on the project shall be from a single manufacturer.
- E. All valves and appurtenances shall have the name of the manufacturer, year of the valve and the working pressure for which they are designed cast in raised letters upon some visible part of the body.
- F. Special tools, if required for the normal operation or maintenance, shall be supplied with the equipment.
- G. All hand actuated buried valves shall have three-piece adjustable valve boxes and 2-inch square AWWA operating nuts. Provide stainless steel extension stems and alignment rings where needed to bring the operating nut to within 4 feet below the box lid.
- H. Water and reclaimed water system isolation valves shall be gate valves for sizes 2-inch through 12-inch and shall be butterfly valves for sizes 16-inch and larger.
- I. Isolation valves for sewer force main pipelines shall be gate valves, unless otherwise noted on the plans. Tapping valves shall be used for tapping force mains. Plug valves shall be full port, have a 100% circular cross section, and must have prior written authorization from the County for use.
- J. Valves shall open when turning the operating nut or wheel counterclockwise and shall close when turning clockwise.

- K. All bonnet bolts, gland bolts, flange connection bolts, nuts, washers, and other trim hardware exposed to the outside environment shall be stainless steel. Thrust collar tie-rod bolts shall be stainless steel. All MJ-type underground bolts, nuts, and washers shall be COR-TEN or stainless steel.
- L. All valves shall have a factory applied, holiday free, fusion bonded epoxy coating on the interior and exterior unless otherwise noted in the plans or the following specification. All other painted items exposed to sunlight, including field painted box lids, etc., shall be painted the appropriate color with an epoxy type paint.
- M. No valves with a break-way stem shall be allowed.
- N. The equipment shall include, but not be limited to, the following:
 - 1. Gate valves (Sec. 2.01)
 - 2. Combination Pressure Reducing and Pressure Sustaining with Check Valves Option (Sec. 2.02)
 - 3. Ball Valves (Sec. 2.03)
 - 4. Butterfly Valves (Sec. 2.04)
 - 5. Plug Valves (Sec. 2.05)
 - 6. Valve Actuators (Sec. 2.06)
 - 7. Air Release Valves (Sec. 2.07)
 - 8. Valves Boxes (Sec. 2.08)
 - 9. Corporation Stops and Saddles (Sec. 2.09)
 - 10. Flange Adapters and Plain End Couplings (Sec. 2.10)
 - 11. Hose Bibs (Sec. 2.11)
 - 12. Swing Check Valves (Sec. 2.12)
 - 13. Hydrants (Sec. 2.13)
 - 14. Restrained Joints (Sec. 2.14)
 - 15. Tapping Sleeves and Tapping Valves (Sec. 2.15)
 - 16. Tracer Wire Boxes (Sec. 2.16)

1.02 SUBMITTALS

- A. Submit to the County within 30 days after execution of the contract a list of materials to be furnished, the names of the suppliers and the date of delivery of materials to the site.
- B. Complete shop drawings of all valves and appurtenances shall be submitted to the County for approval in accordance with the Specifications.

1.03 TOOLS

Special tools, if required for normal operation and maintenance shall be supplied with the equipment.

PART 2 PRODUCTS

2.01

GATE VALVES

- A. Where indicated on the drawings or necessary due to locations, size, or inaccessibility, chain wheel operators shall be furnished with the valves. Such operators shall be designed with adequate strength for the valves with which they are supplied and provide for easy operation of the valve. Chains for valve operators shall be galvanized.
- B. Gate valves installed underground shall be provided with a box cast in a concrete pad and a box cover. Stainless steel or equivalent valve extension stems shall be provided to place the valve operating nut no more than 4 feet deep. One valve wrench, 6 feet in length, shall be provided for every 15 valves installed.
- C. Gate valves 2 inches to 14 inches in diameter shall be resilient seated, manufactured to meet or exceed the requirements of AWWA C509 or AWWA C515 and shall be UL listed and FM approved where applicable. Valves shall have an unobstructed waterway equal to or greater than the full nominal diameter of the valve.
- D. The valves shall have a non-rising stainless steel stem to eliminate lead content. All bolts, nuts and washers shall be stainless steel to eliminate exterior corrosion and maintain fastener strength. Manufacturer shall use Never-Seez or equivalent during assembly of bolt and nut sets to prevent galling of similar metals. Stem seals shall be provided and shall be of the O-ring type, two above and one below the thrust collar. Valves that are located above grade and located in valve vaults shall be OS&Y with flanged joints.
- E. The wedge shall be ductile iron fully encapsulated with an EPDM rubber. The Elastomer type shall be permanently indicated on the disc or body of the valve. The resilient sealing mechanism shall provide zero leakage at the water working pressure when installed with the line flow in either direction.
- F. The valve body, bonnet, and bonnet cover shall meet or exceed all the requirements of AWWA C515.
- G. Valves meeting AWWA C515 requirements shall be rated for an operating pressure of 250 psi and shall be tested in accordance with AWWA C515.
- H. The valves are to have 2-inch cast or ductile iron AWWA operating nuts and shall open left or counterclockwise.
- I. The valves shall be covered by a Manufacturer's 10 year warranty on manufacturer's defects and reasonable labor costs for replacement. Warranty shall become effective from the date of purchase by the end user and delivered within 30 days from the receipt of the purchase order. For publicly owned and maintained utilities, the end user is Manatee County Government.
- J. Gate valves shall be assembled and tested in a certified ISO 9001:2000 manufacturing facility within the United States and provide their certification of meeting internationally recognized quality control procedures.

2.02

COMBINATION PRESSURE REDUCING & PRESSURE SUSTAINING WITH CHECK VALVE OPTION

- A. Pressure sustaining and check valve shall be pilot operated diaphragm actuated valve with cast iron body, bronze trim, and 125-pound flanged ends. The valve shall be hydraulically operated, diaphragm type globe valve. The main valve shall have a single removable seat and a resilient disc, of rectangular cross section, surrounded on three and a half sides. No external packing glands are permitted and there shall be no pistons operating the main valve or any controls. The valve shall be equipped with isolation valves to service the pilot system while permitting flow if necessary. Main valve and all pilot controls shall be manufactured in the United States of America. Valve shall be single chamber type, with stainless steel stem.
- B. Valve shall automatically reduce pressure for the downstream distribution network and sustain a minimum pressure in the high pressure main regardless of distribution demand, and as an option, shall also close when a pressure reversal occurs for check valve operations. The pilot system shall consist of two direct acting, adjustable, spring loaded diaphragm valves.
- C. Valve shall be cast iron or ductile iron with main valve trim of brass and bronze. The pilot control valves shall be cast brass with 303 stainless steel trim. Valve shall be similar in all respects to Cla-Val Company, Model 92-01 or a similar control valve such as Bermad Model 723, GA Industries Model 4700 or an approved equal.

2.03

BALL VALVES

- A. Ball valves for water and reclaimed water, in sizes 3/4-inch through 2-inch, shall be brass body, stem and ball per ASTM B 62, alloy 85-5-5-5, full port, full flow, 1/4-turn check, ball curb valves, rated for 300 psi, Mueller 300 (as specified in the table below), Ford B-Series, or approved equal, with compression, pack joint, flare, threaded or flanged ends as required. Ball valves for wastewater, 2-inch through 3-inch, shall be 316 stainless steel body, cap, stem and ball per ASTM A351, full port, full flow, 1/4-turn check, ball valves, steam rated for 150 psi, pressure rating 1,000 psi CWT, Apollo 76F or approved equal, with threaded or flanged ends as required.

Curb Stops for Water and Reclaimed Water

Pipe Material	Type of Connection	Model
HDPE	Compression x FIP	B-25170 *
HDPE	Pack Joint x FIP	P-25170 *
Copper	Compression x FIP	B-25170
Copper	Flare x FIP	B-25166
Stainless Steel	FIP x FIP Thread	B-20200

* Insert required, part number per manufacturer product information

- B. All valves shall be mounted in such a position that valve position indicators are plainly visible. Above grade ball valves shall have a vinyl coated lever handle. Lever handle, handle nut, and lever packing gland shall be 304 or 316 stainless steel.

- C. Potable plastic service pipe material and compression and pack joint connectors shall not be used in soil that is contaminated with low molecular-weight petroleum products, aromatic hydrocarbons, chlorinated hydrocarbons or organic solvents. Appropriate service tubing shall apply.

2.04 BUTTERFLY VALVES

- A. Butterfly valves shall conform to AWWA C504, Class 250 B, Mueller Lineseal XP11, DeZurik AWWA, Pratt HP-250II, or an approved equal.
- B. Valve seats shall be an EPDM elastomer. Valve seats 24 inches and larger shall be field adjustable and replaceable without dismounting operator disc or shaft and without removing the valve from the line. Valves 20 inches and smaller shall have bonded or mechanically restrained seats as outlined in AWWA C504.
- C. All valves shall be subject to hydrostatic and leakage tests at the point of manufacture. The hydrostatic test for Class 250 valves shall be performed with an internal hydrostatic pressure equal to 500 psi applied to the inside of the valve body of each valve. During the hydrostatic test, there shall be no leakage through the metal, the end joints or the valve shaft seal. The leakage test for the Class 250 valves shall be performed at a differential pressure of 250 psi and against both sides of the valve. No adjustment of the valve disc shall be necessary after pressure test for normal operation of valve. All valves shall be leaktight in both directions.
- D. Butterfly valve actuators shall conform to AWWA C504. Gearing for the actuators shall be totally enclosed in a gear case. Actuators shall be capable of seating and unseating the disc against the full design pressure and shall transmit a minimum torque to the valve. Actuators shall be rigidly attached to the valve body.
- E. The valve shaft shall be constructed of 18-8, ASTM A-276, Type 304 stainless steel and designed for both torsional and shearing stresses when the valve is operated under its greatest dynamic or seating torque. Shaft shall be of either a one piece unit extending full size through the valve disc and valve bearing or it may be of a stub shaft design. Shaft bearings shall be teflon or nylon, self-lubricated type.
- F. Gearing for the operators shall be totally enclosed in a gear case in accordance with paragraph 3.8.3 of the above mentioned AWWA Standard Specification.
- G. Operators shall be capable of seating and unseating the disc against the full design pressure of velocity, as specified for each class, into a dry system downstream and shall transmit a minimum torque to the valve. Operators shall be rigidly attached to the valve body.
- H. The manufacturer shall certify that the required tests on the various materials and on the completed valves have been satisfactory and that the valves conform with all requirements of this Specification and the AWWA standard.
- I. Where indicated on the Drawings, extension stems, floor stands, couplings, stem guides, and floor boxes as required shall be furnished and installed.

2.05 PLUG VALVES

- A. Plug valves shall be eccentric, non-lubricating type with integral plug and shafts and shall be furnished with end connections and with actuating mechanisms as called for on the construction plans or as otherwise required. Valves shall seal bubble-tight or water drop-tight in both directions when tested according to the Leakage Test method of AWWA C504 with a hydrostatic pressure of 150 psi.
- B. Plug valves shall also be subjected to the internal, full body Hydrostatic Test of AWWA C504 at a pressure two times the rated pressure or a minimum pressure of 300 psi, whichever is greater. During the test, there shall be no leakage through the metal, or through the end joints or shaft seal, nor shall any part of the valve be deformed.
- C. Flanged valve ends shall be faced and drilled according to ANSI B 16.1, Class 125. Mechanical joint valve ends shall conform to AWWA C111. Threaded ends shall conform to the NPT requirements of ANSI B1.20.1.
- D. The plug valve body, bonnet and gland shall be ductile iron per ASTM A 126, Class B. The integral plug and shafts shall be cast iron ASTM A 126, Class B, or 316 stainless steel. The entire plug, except for the shafts, shall be covered with nitrile (Buna N) rubber. The rubber compound shall have been vulcanized to the metal plug and shall have a peel strength of not less than 75 pounds per inch when tested according to ASTM D 429, method B. The valve seat shall be at least 90 percent pure nickel, welded-in overlay into the cast iron body. The top and bottom bearings shall be 316 stainless steel.
- E. Plug valves shall have a full port area of 100 percent of the nominal pipe size area.
- F. Valves shall have worm gear type actuators with 2-inch square operating nuts.
- G. Plug valves shall be installed side-ways with plug shaft horizontal so that the plug rotates upward when it opens, with the flow entering the seat end of the valve.
- H. Plug valves shall be coated inside with Protecto 401 or amine-cured novolac ceramic epoxy or another two-part epoxy suitable for sanitary sewer service which has been approved by Manatee County.

2.06 VALVE ACTUATORS

- A. Butterfly valve and plug valve actuators.

Butterfly valve and plug valve actuators shall conform to the requirements for actuators presented in AWWA C 504 and shall be either manual or motor operated. Actuators shall be capable of seating and unseating the disc against the full design pressure and velocity, as specified for each class, into a dry system downstream, and shall transmit a minimum torque to the valve. Actuators shall be rigidly attached to the valve body.

- B. Manual Actuators.

(1) Manual actuators shall have permanently lubricated, totally enclosed gearing with handwheel and gear ratio sized on the basis of actual line pressure and velocities.

Actuators shall be equipped with handwheel, position indicator, and mechanical stop-limiting locking devices to prevent over travel of the disc in the open and closed positions. They shall turn counter-clockwise to open valves. Manual actuators shall be of the traveling nut, self-locking type or of the worm gear type and shall be designed to hold the valve in any intermediate position between fully open and fully closed without creeping or fluttering. Valves located above grade shall have handwheel and position indicator, and valves located below grade shall be equipped with a 2-inch square AWWA operating nut located at ground level and cast iron extension type valve box.

- (2) Where indicated on the drawings or necessary due to locations, size, or inaccessibility, chain wheel operators shall be furnished with the valves. Such operators shall be designed with adequate strength for the valves with which they are supplied and provide for easy operation of the valve. Chains for valve operators shall be galvanized.

C. Motor Actuators (Modulating)

- (1) The motor actuated valve controller shall include the motor, actuator unit gearing, limit switch gearing, limit switches, position transmitter which shall transmit a 4-20 mA DC signal, control power transformer, electronic controller which will position the valve based on a remote 4-20 milliamp signal, torque switches, bored and keywayed drive sleeve for non-rising stem valves, declutch lever and auxiliary handwheel as a self-contained unit.
- (2) The motor shall be specifically designed for valve actuator service using 480 volt, 60 Hertz, three phase power as shown, on the electrical drawings. The motor shall be sized to provide an output torque and shall be the totally enclosed, non-ventilated type. The power gearing shall consist of helical gears fabricated from heat treated alloy steel forming the first stage of reduction. The second reduction stage shall be a single stage worm gear. The worm shall be of alloy steel with carburized threads hardened and ground for high efficiency. The worm gear shall be of high tensile strength bronze with hobbled teeth. All power gearing shall be grease lubricated. Ball or roller bearings shall be used throughout. Preference will be given to units having a minimum number of gears and moving parts. Spur gear reduction shall be provided as required.
- (3) Limit switches and gearing shall be an integral part of the valve control. The limit switch gearing shall be made of bronze and shall be grease lubricated, intermittent type and totally enclosed to prevent dirt and foreign matter from entering the gear train. Limit switches shall be of the adjustable type capable of being adjusted to trip at any point between fully opened valve and fully closed valve.
- (4) The speed of the actuator shall be the responsibility of the system supplier with regard to hydraulic requirements and response compatibility with other components within the control loop. Each valve controller shall be provided with a minimum of two rotor type gear limit switches, one for opening and one for closing. The rotor type gear limit switch shall have two normally open and two normally closed contacts per rotor. Gear limit switches must be geared to the driving mechanism and in step at all times whether in motor or manual operation. Provision shall be made for two additional rotors as described above, each to have two normally open and two

normally closed contacts. Each valve controller shall be equipped with a double torque switch. The torque switch shall be adjustable and will be responsive to load encountered in either direction of travel. It shall operate during the complete cycle without auxiliary relays or devices to protect the valve, should excessive load be met by obstructions in either direction of travel. The torque switch shall be provided with double-pole contacts.

- (5) A permanently mounted handwheel shall be provided for manual operation. The handwheel shall not rotate during electric operations, but must be responsive to manual operation at all times except when being electrically operated. The motor shall not rotate during hand operation nor shall a fused motor prevent manual operation. When in manual operating position, the unit will remain in this position until motor is energized at which time the valve operator will automatically return to electric operation and shall remain in motor position until handwheel operation is desired. This movement from motor operation to handwheel operation shall be accomplished by a positive declutching lever which will disengage the motor and motor gearing mechanically, but not electrically. Hand operation must be reasonably fast. It shall be impossible to place the unit in manual operation when the motor is running. The gear limit switches and torque switches shall be housed in a single easily accessible compartment integral with the power compartment of the valve control. All wiring shall be accessible through this compartment. Stepping motor drives will not be acceptable.
- (6) The motor with its control module must be capable of continuously modulating over its entire range without interruption by heat protection devices. The system, including the operator and control module must be able to function, without override protection of any kind, down to zero dead zone.
- (7) All units shall have strip heaters in both the motor and limit switch compartments.
- (8) The actuator shall be equipped with open-stop-close push buttons, an auto-manual selector switch, and indicating lights, all mounted on the actuator or on a separate locally mounted power control station.
- (9) The electronics for the electric operator shall be protected against temporary submergence.
- (10) Actuators shall be Limitorque L120 with Modutronic Control System containing a position transmitter with a 4-20MA output signal or equal.

D. Motor Actuators (Open-Close)

- (1) The electronic motor-driven valve actuator shall include the motor, actuator gearing, limit switch gearing, limit switches, torque switches, fully machined drive sleeve, declutch lever, and auxiliary handwheel as a self-contained unit.
- (2) The motor shall be specifically designed for valve actuator service and shall be of high torque totally enclosed, nonventilated construction, with motor leads brought into the limit switch compartment without having external piping or conduit box.

- (3) The motor shall be of sufficient size to open or close the valve against maximum differential pressure when voltage to motor terminals is 10% above or below nominal voltage.
- (4) The motor shall be prelubricated and all bearings shall be of the anti-friction type.
- (5) The power gearing shall consist of helical gears fabricated from heat treated steel and worm gearing. The worm shall be carburized and hardened alloy steel with the threads ground after heat treating. The worm gear shall be of alloy bronze accurately cut with a hobbing machine. All power gearing shall be grease lubricated. Ball or roller bearings shall be used throughout.
- (6) Limit switches and gearing shall be an integral part of the valve actuator. The switches shall be of the adjustable rotor type capable of being adjusted to trip at any point between fully opened valve and fully closed valve. Each valve controller shall be provided with a minimum of two rotor type gear limit switches, one for opening and one for closing (inflow valves require additional contacts to allow stopping at an intermediate position). The rotor type gear limit switch shall have two normally open and two normally closed contacts per rotor. Additional switches shall be provided if shown on the control and/or instrumentation diagrams. Limit switches shall be geared to the driving mechanism and in step at all times whether in motor or manual operation. Each valve actuator shall be equipped with a double torque switch. The torque switch shall be adjustable and will be responsive to load encountered in either direction of travel. It shall operate during the complete cycle without auxiliary relays or devices to protect the valve should excessive load be met by obstructions in either direction of travel. Travel and thrusts shall be independent of wear in valve disc or seat rings.
- (7) A permanently mounted handwheel shall be provided for manual operation. The handwheel shall not rotate during electric operation except when being electrically operated. The motor shall not rotate during hand operation, nor shall a fused motor prevent manual operation. When in manual operating position, the unit will remain in this position until motor is energized at which time the valve actuator will automatically return to electric operation and shall remain in motor position until handwheel operation is desired. Movement from motor operation to handwheel operation shall be accomplished by a positive declutching lever which will disengage the motor and motor gearing mechanically, but not electrically. Hand operation must be reasonably fast. It shall be impossible to place the unit in manual operation when the motor is running.
- (8) Valve actuators shall be equipped with an integral reversing controller and three phase overload relays, Open-Stop-Close push buttons, local-remote-manual selector switch, control circuit transformer, three-phase thermal overload relays and two pilot lights in a NEMA 4X enclosure. In addition to the above, a close coupled air circuit breaker or disconnect switch shall be mounted and wired to the valve input power terminals for the purpose of disconnecting all underground phase conductors.
- (9) The valve actuator shall be capable of being controlled locally or remotely via a selector switch integral with the actuator. In addition, an auxiliary dry contact shall be provided for remote position feedback.

(10) Valve A.C. motors shall be designed for operation on a 480 volt, 3-phase service. Valve control circuit shall operate from a fuse protected 120 volt power supply.

(11) Motor operators shall be as manufactured by Limitorque Corporation, Type L120 or approved equal.

2.07 AIR RELEASE VALVES

- A. Air release valves shall be automatic float operated, GA Industries fig-929 for sewer applications, Fig-920 for water and reclaimed water application, or an approved equal, with inlet size and working pressure ratings as required and NPT connections.
- B. Valve bodies shall be ductile iron per ASTM A 126, Class B. The orifice, float and linkage shall be stainless steel. The seat shall be (Buna N) nitrile elastomer.

2.08 VALVE BOXES

- A. Buried valves shall have adjustable cast iron or HDPE valve boxes. Lids shall be cast iron drop type, and shall have "WATER", "SEWER", or "RECLAIM", as applicable, cast into the top. Lids will be painted "safety" blue for potable, purple for reclaimed, and green for sanitary sewer.
- B. Cast iron boxes shall be two-piece, or three-piece, as required, screw type, Tyler Pipe, 6850 Series, Box 461-S through 668-S, with extensions, as required to make the desired box length, or an approved equal. Bottom barrel shall be 5-1/4 inches inside diameter, with a flanged bottom with sufficient bearing area to prevent settling.
- C. HDPE boxes shall be two-piece, adjustable, 1/4-inch thick minimum heavy wall, high density polyethylene, with cast iron top and stainless steel adjustable stem, Trench Adapter, as manufactured by American Flow Control, or an approved equal. Bottom barrel shall have flanged bottom to prevent settling. All bolts, screws and pins shall be stainless steel.
- D. Reclaimed Valve Boxes shall be square 9-inch x 9-inch load bearing marked "Reclaimed Water" and painted Pantone 522C purple.
- E. All valves shall either have operating nuts within 4 feet below the top of the lid or shall have extension stems with centering guides to provide an extended operating nut within 4 feet below the lid. Extension stems shall be fixed to the valve operating nut with a stainless steel fastener.
- F. All potable water, sewer, and reclaimed water grade-adjustment risers shall be cast iron material just like the valve box. No plastic or steel risers shall be allowed.
- G. A centering device BoxLok or equal shall be installed in the valve box.
- H. Stand pipe shall match color code of the system being installed, (blue for potable, Pantone purple 522 C for reclaimed, and green for sanitary sewer).

2.09 CORPORATION STOPS AND SADDLES

- A. Corporation stops for connections to ductile iron and PVC water and reclaimed water mains shall be all red brass, alloy 85-5-5-5, per ASTM B 62, and shall conform to AWWA C800. 1-inch through 2-inch corporation stops shall be ball type, 300 psi working pressure rated, with AWWA MIP threaded inlets and compression, pack joint, flare, or FIP threaded joint outlets, Mueller as shown in the table below, or an approved equal. All joints made to CTS size HDPE tubing shall use stainless steel insert stiffeners.

Corporation Stops

Pipe Material	Type of Connection	Mueller 300 Model
HDPE	Compression x AWWA IP Thread	B-25028 (Saddle) *
HDPE	Compression x AWWA Taper Thread	B-25008 (Direct Tap) *
HDPE	Pack Joint x AWWA IP Thread	P-25028 (Saddle) *
HDPE	Pack Joint x AWWA Taper Thread	P-25008 (Direct Tap) *
Copper	Compression x AWWA IP Thread	B-25028 (Saddle)
Copper	Pack Joint x AWWA Taper Thread	B-25008 (Direct Tap)
Copper	Pack Joint x AWWA IP Thread	P-25028 (Saddle)
Copper	Pack Joint x AWWA Taper Thread	P-25008 (Direct Tap)
Copper	Flare x AWWA IP Thread	B-25028 (Saddle)
Copper	Flare x AWWA Taper Thread	B-25008 (Direct Tap)
Stainless Steel	FIP Thread x AWWA IP Thread	B-20046 (Saddle)
Stainless Steel	FIP Thread x AWWA Taper Thread	B-20045 (Direct Tap)

* Insert required, part number per manufacturer product information

- B. Potable plastic service pipe material and compression and pack joint connectors shall not be used in soil that is contaminated with low molecular-weight petroleum products, aromatic hydrocarbons, chlorinated hydrocarbons or organic solvents. Appropriate service tubing shall apply.
- C. Water and reclaimed water service connections to PVC and DIP mains shall be made using red brass saddles, alloy 85-5-5-5, per ASTM B 62. Straps, washers and nuts shall be brass or stainless steel. No ductile iron, cast iron or steel saddles will be allowed. Saddles shall be Smith Blair 325 Bronze saddles with Stainless Steel or brass extra wide strap or equivalent.
- D. Connections to PVC sanitary force mains for services up to 2 inches shall be made using Romac Style 306 double bolt stainless steel service saddles or equivalent.
- E. Service and air release valve (ARV) connections to HDPE water, reclaimed water and sewer mains may be made using Romac Style 306H saddle or approved equal. All saddles shall be properly sized per the manufacturer product information and be installed according to the manufacturer's written instructions. Connections to HDPE mains shall not be made using narrower saddles similar to the Smith-Blair 325.

2.10 FLANGED ADAPTERS AND PLAIN END COUPLINGS

Plain end couplings and adapters shall be fusion-bonded epoxy coated carbon steel with Ethylene Propylene Diene Monomer (EPDM) rubber gaskets and stainless steel nuts, bolts and spacers. Acrylonitrile butadiene (NBR) gaskets shall be used for potable water mains that are

located in soil that is contaminated with low molecular-weight petroleum products or non-chlorinated organic solvents or non-aromatic organic solvents. Fluorocarbon (FKM) gaskets shall be used for potable water mains that are located in soil that is contaminated with aromatic hydrocarbons or chlorinated hydrocarbons. Fluorocarbon (FKM) gaskets shall be used for potable water mains if the soil is contaminated with aromatic hydrocarbons or chlorinated hydrocarbons, and is also contaminated with low molecular-weight petroleum products or organic solvents. Couplings shall be Dresser Style 38, or another approved equal. Flange adapters shall have a plain end compression seal similar to the style 38, with an ANSI 125 Class flange on the opposite end, and shall be Dresser Style 128W or an approved equal. Stainless steel backup rings shall be used for force mains that are located in corrosive environments including wetwells and valve vaults.

2.11 HOSE BIBS

Hose bibs shall be 3/4" or 1" brass, polished chromium plated brass, with vacuum breaker as noted on the drawings.

2.12 SWING CHECK VALVES

- A. Check valves shall be swing type, weighted lever, conforming to AWWA C508. Valves shall be iron-body, bronze-mounted, single disk, 175 psi working pressure for 2- through 12-inch, 150 psi for 14- through 30-inch, with ANSI B16.1 Class 125 flanged ends, by Mueller; No. A-2600-6-01 (sewer), No. A-2602-6-01 (water), or AVK Series 41, or an approved equal.
- B. When there is no flow through the line, the disc shall hang lightly against its seat in practically a vertical position. When open, the disc shall swing clear of the waterway.
- C. Check valves shall have bronze seat and body rings, extended bronze or stainless steel hinge pins and stainless steel nuts and bolts on bolted covers.
- D. Valves shall be so constructed that disc and body seat may easily be removed and replaced without removing the valve from the line. Valves shall be fitted with an extended hinge arm with outside lever and weight.

2.13 HYDRANTS

Hydrants shall be dry barrel, nostalgic style, and shall be AVK Series 2780, American Darling B-84-B, Mueller Super Centurian 250, or approved equal and shall conform to AWWA C502 and UL/FM certified, and shall in addition meet the specific requirements and exceptions which follow:

- A. Hydrants shall be according to manufacturer's standard pattern or nostalgic style and of standard size, and shall have one 5-inch Storz connection or equivalent with two 2½- inch hose nozzles.
- B. Hydrant inlet connections shall have mechanical joints for 6-inch pipe.
- C. Hydrant valve opening shall have an area at least equal to that area of a 5 1/4-inch minimum diameter circle and be obstructed only by the valve rod. Each hydrant

shall be able to deliver 500 gpm minimum through its two 2 1/2 -inch hose nozzles when opened together with a loss of not more than 2 psi in the hydrant per AWWA C502.

- D. The upper and lower stem rod shall be stainless steel and shall have a breakable stem-rod coupling of stainless steel, or cast iron or ductile iron with a fusion bonded epoxy coating, with stainless steel pins and clips.
- E. Hydrants shall be hydrostatically tested as specified in AWWA C502 and shall be rated at 250 psi minimum.
- F. The operating nut shall be 1½ -inch pentagon shaped with a protective weather cover, and open counter clockwise.
- G. All nozzle threads shall be American National Standard.
- H. Each nozzle cap shall be provided with a Buna N rubber washer.
- I. All hydrants shall be traffic break away type and allow for 360 degree rotation to position the Storz connection/nozzle in the desired direction after installation.
- J. Hydrants must be capable of being extended without removing any operating parts.
- K. Hydrant extensions shall be fusion bonded epoxy coated inside and outside with a stainless steel stem. The breakaway coupling can be fusion bonded epoxy coated or stainless steel. Only one hydrant extension is allowed per hydrant.
- L. Weepholes shall be excluded from fire hydrants.
- M. Hydrant main valve closure shall be of the compression type opening against the pressure and closing with the pressure. The main valve shall be faced or covered with EPDM elastomer, which shall seat on a bronze ring.
- N. Hydrant bonnets, weather cover, nozzle section, caps and shoe shall be cast iron or ductile iron, and shall be holiday free fusion-bonded epoxy coated at the factory, per AWWA C550, inside and outside. Lower barrel shall be fusion bonded epoxy coated inside and outside. Aboveground parts shall also have a top coat of Sherwin-Williams Acrolon 218 HS acrylic polyurethane or approved equal; color Safety Yellow for fire hydrants that are connected to the potable water system or Pantone 522C purple for fire hydrants that are connected to the reclaimed water system.
- O. Exterior nuts, bolts and washers shall be stainless steel. Bronze nuts may be used below grade.
- P. All internal operating parts shall be removable without requiring excavation.

2.14

RESTRAINED JOINTS

- A. Pipe joints shall be restrained by poured-in-place concrete thrust blocks or by other mechanical methods, including tie rods, Stargrip and Allgrip, as manufactured by Star Pipe Products or Megaflange and 2000 PV, as manufactured by EBAA Iron Sales. Flanged joints may be used above ground.
- B. All T-bolts, bolts, nuts, washers, and all thread rods shall meet the ASTM A-242 requirements (Cor-ten or equivalent) or be 316 stainless steel. The use of rebar with welded thread is prohibited. A certification letter from the supplier, which states the name of the project and contractor, shall be provided to the County ensuring all restraints were delivered to the contractor with T-bolts, bolts, nuts, washers, and all thread rods supplied meet the ASTM A-242 requirement. A certification letter for the use of stainless steel is not required, since stainless steel can be visually recognized and tested in the field by the inspectors. The certification letter shall accompany all applicable shop drawing submittals. 316 stainless steel shall be required where soil testing indicates a corrosive environment.
- C. Restrained joints may also be Lok-Ring, as manufactured by American Cast Iron Pipe Company, or an approved equal.
- D. Restrained joint designs, which require wedges and/or shims to be driven into the joints in order to disassemble the pipe shall not be allowed.

2.15

TAPPING SLEEVES AND VALVES

- A. Tapping valves shall meet the requirements of AWWA C509/C515 with ductile iron body and shall be rated for a pressure of 250 psi. The valves shall be flanged with alignment ring by mechanical joint with a nonrising stainless steel stem. All bolts, nuts and washers shall be stainless steel. Manufacturer shall use Never-Seez or equivalent during assembly of bolt and nut sets to prevent galling of similar metals. Stem seals shall be provided and shall be of the O-ring type, two above and one below the valve's thrust collar. Valve shall be designed for vertical burial and shall open counterclockwise. Operating nut shall be AWWA standard 2-inch square for valves 2 inches and up. Valves shall have an unobstructed waterway equal to or greater than the full nominal diameter of the valve to accommodate full size shell cutter. Gaskets shall cover the entire area of the flange surface and be 1/8-inch minimal thickness of red rubber. The wedge shall be ductile iron fully encapsulated with EPDM rubber. All bolts, nuts and washers between the sleeve and valve shall be stainless steel.
- B. Tapping sleeves and saddles shall seal to the pipe by the use of a confined "O" ring gasket, and shall be able to withstand a pressure test of 180 psi for water lines or 150 psi for sewer force mains for one hour with no leakage in accordance with AWWA C110. A stainless steel 3/4-inch NPT test plug shall be provided for pressure testing. All bolts joining the two halves shall be stainless steel and shall be included with the sleeve or saddle. Sleeves and saddles shall be fusion applied epoxy coated, or be made of 18-8 Type 304 stainless steel. Saddle straps shall be 18-8 Type 304 stainless steel.

2.16 TRACER WIRE TEST STATION BOXES

Tracer wire test station boxes shall be provided at plug valves, butterfly valves, blowoff valves, gate valves, fire hydrants and backflow preventers as indicated in these Standards. Tracer wire test station boxes for yard service shall be 2 ½ inch diameter, 15 inch length, ABS plastic with a cast iron rim and lid, P200NFGT as manufactured by Bingham & Taylor, or equal approved by Manatee County. Where test boxes will be in streets or subject to vehicular traffic, use B&T Model P525RD, 5 ¼ -inch diameter or equal, centered in a separate concrete pad similar to a valve box pad.

PART 3 EXECUTION

3.01 INSTALLATION

- A. All valves and appurtenances shall be installed in the location shown, true to alignment and rigidly supported. Any damage occurring to the above items before they are installed shall be repaired to the satisfaction of the County.
- B. After installation, all valves and appurtenances shall be tested at least two hours at the working pressure corresponding to the class of pipe, unless a different test pressure is specified. If any joint proves to be defective, it shall be repaired to the satisfaction of the County.
- C. Install all floor boxes, brackets, extension rods, guides, the various types of operators and appurtenances as shown on the Drawings that are in masonry floors or walls, and install concrete inserts for hangers and supports as soon as forms are erected and before concrete is poured. Before setting these items, the Contractor shall check all plans and figures which have a direct bearing on their location and he shall be responsible for the proper location of these valves and appurtenances during the construction of the structures.
- D. Pipe for use with flexible couplings shall have plain ends as specified in the respective pipe sections.
- E. Flanged joints and mechanical joints shall be made with high strength, low alloy Corten or 316 stainless steel bolts, nuts and washers.
- F. Prior to assembly of split couplings, the grooves as well as other parts shall be thoroughly cleaned. The ends of the pipes and outside of the gaskets shall be moderately coated with petroleum jelly, cup grease, soft soap or graphite paste, and the gasket shall be slipped over one pipe end. After the other pipe has been brought to the correct position, the gasket shall be centered properly over the pipe ends with the lips against the pipes. The housing sections then shall be placed. After the bolts have been inserted, the nuts shall be tightened until the housing sections are firmly in contact, metal-to-metal, without excessive bolt tension.
- G. Prior to the installation of sleeve-type couplings, the pipe ends shall be cleaned thoroughly for a distance of 8". Soapy water may be used as a gasket lubricant. A

follower and gasket, in that order, shall be slipped over each pipe to a distance of about 6" from the end.

- H. Valve boxes with concrete bases shall be installed as shown on the Drawings. Mechanical joints shall be made in the standard manner. Valve stems shall be vertical in all cases. Place cast iron box over each stem with base bearing on compacted fill and the top flush with final grade. Boxes shall have sufficient bracing to maintain alignment during backfilling. Knobs on cover shall be parallel to pipe. Remove any sand or undesirable fill from valve box.

3.02 HYDRANTS

- A. Hydrants shall be set at the locations designated by the County and/or as shown on the Drawings and shall be bedded on a firm foundation. A drainage pit on crushed stone as shown on the Drawings shall be filled with gravel or crushed stone and satisfactorily compacted. During backfilling, additional gravel or crushed stone shall be brought up around and 6" over the drain port. Each hydrant shall be set in true vertical alignment and shall be properly braced. Concrete thrust blocks shall be placed between the back of the hydrant inlet and undisturbed soil at the end of the trench. Minimum bearing area shall be as shown on the plans. Felt paper shall be placed around the hydrant elbow prior to placing concrete. CARE MUST BE TAKEN TO INSURE THAT CONCRETE DOES NOT PLUG THE DRAIN PORTS. Concrete used for backing shall be as specified herein.
- B. When installations are made under pressure, the flow of water through the existing main shall be maintained at all times. The diameter of the tap shall be a minimum of 2" less than the inside diameter of the branch line.
- C. The entire operation shall be conducted by workmen thoroughly experienced in the installation of tapping sleeves and valves, and under the supervision of qualified personnel furnished by the manufacturer. The tapping machine shall be furnished by the Contractor if tap is larger than 12" in diameter.
- D. The Contractor shall determine the locations of the existing main to be tapped to confirm the fact that the proposed position for the tapping sleeve will be satisfactory and no interference will be encountered such as the occurrence of existing utilities or of a joint or fitting at the location proposed for the connection. No tap will be made closer than 30" from a pipe joint.
- E. Tapping valves shall be set in vertical position and be supplied with a 2" square operating nut for valves 2" and larger. The valve shall be provided with an oversized seat to permit the use of full sized cutters.
- F. Tapping sleeves and valves with boxes shall be set vertically or horizontally as indicated on the Drawings and shall be squarely centered on the main to be tapped. Adequate support shall be provided under the sleeve and valve during the tapping operation. Sleeves shall be no closer than 30" from water main joints. Thrust blocks shall be provided behind all tapping sleeves. Proper tamping of supporting earth around and under the valve and sleeve is mandatory. After completing the tap, the valve shall be flushed to ensure that the valve seat is clean.

3.03 SHOP PAINTING

Ferrous surfaces of valves and appurtenances shall receive a coating of rust-inhibitive primer. All pipe connection openings shall be capped to prevent the entry of foreign matter prior to installation.

3.04 FIELD PAINTING

All metal valves and appurtenances specified herein and exposed to view shall be painted safety blue.

3.05 INSPECTION AND TESTING

All pipelines shall remain undisturbed for 24 hours to develop complete strength at all joints. All pipelines shall be subjected to a hydrostatic pressure and leak testing. Refer to Manatee County Public Works Utility Standards Part 1-Utility Standards Manual Section 1.8.7. Prior to testing, the pipe lines shall be supported in a manner approved by the County to prevent movement during tests.

All leaks shall be repaired and lines retested as approved by the County.

END OF SECTION

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