SECTION 092400 - PORTLAND CEMENT PLASTERING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Exterior portland cement plasterwork (stucco) on unit masonry.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: Show locations and installation of control and expansion joints including plans, elevations, sections, details of components, and attachments to other work.

C. Samples for Initial Selection: For each type of factory-prepared finish coat indicated.

D. Samples for Verification: For each type of finish coat indicated; 12 by 12 inches (305 by 305 mm), and prepared on rigid backing.

1.4 QUALITY ASSURANCE

A. Mockups: Before plastering, install mockups of at least 100 sq. ft. (9.3 sq. m) in surface area to demonstrate aesthetic effects and set quality standards for materials and execution.

1. Install mockups for each type of finish indicated.
2. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Store materials inside under cover and keep them dry and protected against damage from weather, direct sunlight, surface contamination, corrosion, construction traffic, and other causes.

1.6 PROJECT CONDITIONS

A. Comply with ASTM C 926 requirements.

B. Interior Plasterwork: Maintain room temperatures at greater than 40 deg F (4.4 deg C) for at least 48 hours before plaster application, and continuously during and after application.

1. Avoid conditions that result in plaster drying out during curing period. Distribute heat evenly; prevent concentrated or uneven heat on plaster.
2. Ventilate building spaces as required to remove water in excess of that required for hydrating plaster in a manner that prevents drafts of air from contacting surfaces during plaster application and until plaster is dry.

C. Exterior Plasterwork:

1. Apply and cure plaster to prevent plaster drying out during curing period. Use procedures required by climatic conditions, including moist curing, providing coverings, and providing barriers to deflect sunlight and wind.
2. Apply plaster when ambient temperature is greater than 40 deg F (4.4 deg C).
3. Protect plaster coats from freezing for not less than 48 hours after set of plaster coat has occurred.

D. Factory-Prepared Finishes: Comply with manufacturer's written recommendations for environmental conditions for applying finishes.

PART 2 - PRODUCTS

2.1 ACCESSORIES

A. General: Comply with ASTM C 1063 and coordinate depth of trim and accessories with thicknesses and number of plaster coats required.

B. Metal Accessories:

1. Cornerbeads: Fabricated from zinc-coated (galvanized) steel.

a. Small nose cornerbead with expanded flanges; use unless otherwise indicated.
b. Small nose cornerbead with perforated flanges; use on curved corners.
c. Small nose cornerbead with expanded flanges reinforced by perforated stiffening rib; use on columns and for finishing masonry corners.
d. Bull nose cornerbead, radius 3/4 inch (19.1 mm) minimum, with expanded flanges; use at locations indicated on Drawings.

2. Control Joints: Fabricated from zinc-coated (galvanized) steel; one-piece-type, folded pair of unperforated screeds in M-shaped configuration; with perforated flanges and removable protective tape on plaster face of control joint.

C. Plastic Accessories: Fabricated from high-impact PVC.

1. Cornerbeads: With perforated flanges.

a. Small nose cornerbead; use unless otherwise indicated.
b. Bull nose cornerbead, radius 3/4 inch (19.1 mm) minimum; use at locations indicated on Drawings.

2. Casing Beads: With perforated flanges in depth required to suit plaster bases indicated and flange length required to suit applications indicated.

a. Square-edge style; use unless otherwise indicated.
b. Bull-nose style, radius 3/4 inch (19.1 mm) minimum; use at locations indicated on Drawings.

3. Control Joints: One-piece-type, folded pair of unperforated screeds in M-shaped configuration; with perforated flanges and removable protective tape on plaster face of control joint.

2.2 MISCELLANEOUS MATERIALS

A. Water for Mixing: Potable and free of substances capable of affecting plaster set or of damaging plaster, lath, or accessories.

B. Fiber for Base Coat: Alkaline-resistant glass or polypropylene fibers, 1/2 inch (13 mm) long, free of contaminants, manufactured for use in portland cement plaster.

C. Bonding Compound: ASTM C 932.

D. Steel Drill Screws: For metal-to-metal fastening, ASTM C 1002 or ASTM C 954, as required by thickness of metal being fastened; with pan head that is suitable for application; in lengths required to achieve penetration through joined materials of no fewer than three exposed threads.

E. Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, not less than 0.0475-inch (1.21-mm) diameter, unless otherwise indicated.

2.3 PLASTER MATERIALS

A. Masonry Cement: ASTM C 91, Type N.

1. Color for Finish Coats: Gray.

B. Lime: ASTM C 206, Type S; or ASTM C 207, Type S.

C. Sand Aggregate: ASTM C 897.

1. Color for Job-Mixed Finish Coats: In color matching Architect's sample.

D. Ready-Mixed Finish-Coat Plaster: Mill-mixed portland cement, aggregates, coloring agents, and proprietary ingredients.

1. Color: As selected by Architect from manufacturer's full range.

2.4 PLASTER MIXES

A. General: Comply with ASTM C 926 for applications indicated.

1. Fiber Content: Add fiber to base-coat mixes after ingredients have mixed at least two minutes. Comply with fiber manufacturer's written instructions for fiber quantities in mixes, but do not exceed 1 lb of fiber/cu. yd. (0.6 kg of fiber/cu. m) of cementitious materials.

B. Base-Coat Mixes: Single base coats for two-coat plasterwork as follows:

1. Portland Cement Mix: For cementitious material, mix 1 part portland cement and 0 to 3/4 part lime. Use 2-1/2 to 4 parts aggregate per part of cementitious material.

C. Base-Coat Mixes: Single base coats for two-coat plasterwork as follows:

1. Portland Cement Mix: For cementitious material, mix 1 part portland cement and 3/4 to 1-1/2 parts lime. Use 2-1/2 to 4 parts aggregate per part of cementitious material.

D. Factory-Prepared Finish-Coat Mixes: For ready-mixed finish-coat plasters, comply with manufacturer's written instructions.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and substrates, with Installer present, and including welded hollow-metal frames, cast-in anchors, and structural framing, for compliance with requirements and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Protect adjacent work from soiling, spattering, moisture deterioration, and other harmful effects caused by plastering.

B. Prepare solid substrates for plaster that are smooth or that do not have the suction capability required to bond with plaster according to ASTM C 926.

3.3 INSTALLING ACCESSORIES

A. Install according to ASTM C 1063 and at locations indicated on Drawings.

B. Control Joints: Install control joints at locations indicated on Drawings and in specific locations approved by Architect for visual effect as follows:

1. As required to delineate plasterwork into areas (panels) of the following maximum sizes:

   a. Vertical Surfaces: 144 sq. ft. (13.4 sq. m).
   b. Horizontal and other Nonvertical Surfaces: 100 sq. ft. (9.3 sq. m).

2. At distances between control joints of not greater than 18 feet (5.5 m) o.c.
3. As required to delineate plasterwork into areas (panels) with length-to-width ratios of not greater than 2-1/2:1.
4. Where control joints occur in surface of construction directly behind plaster.
5. Where plasterwork areas change dimensions, to delineate rectangular-shaped areas (panels) and to relieve the stress that occurs at the corner formed by the dimension change.

3.4 PLASTER APPLICATION

A. General: Comply with ASTM C 926.

1. Do not deviate more than plus or minus 1/4 inch in 10 feet (6.4 mm in 3 m) from a true plane in finished plaster surfaces, as measured by a 10-foot (3-m) straightedge placed on surface.
2. Finish plaster flush with metal frames and other built-in metal items or accessories that act as a plaster ground unless otherwise indicated. Where casing bead does not terminate plaster at metal frame, cut base coat free from metal frame before plaster sets and groove finish coat at junctures with metal.
3. Provide plaster surfaces that are ready to receive field-applied finishes indicated.

B. Bonding Compound: Apply on unit masonry plaster bases.

C. Walls; Base-Coat Mix: Scratch coat for two-coat plasterwork, 3/8 inch (10 mm) thick on concrete masonry.

1. Portland cement mixes.=

D. Plaster Finish Coats: Apply to provide smooth flat uniform float finish.

E. Acrylic-Based Finish Coatings: Apply coating system, including primers, finish coats, and sealing topcoats, according to manufacturer's written instructions.

3.5 PLASTER REPAIRS

A. Repair or replace work to eliminate cracks, dents, blisters, buckles, crazing and check cracking, dry outs, efflorescence, sweat outs, and similar defects and where bond to substrate has failed.

3.6 PROTECTION

A. Remove temporary protection and enclosure of other work. Promptly remove plaster from door frames, windows, and other surfaces not indicated to be plastered. Repair floors, walls, and other surfaces stained, marred, or otherwise damaged during plastering.

END OF SECTION 092400